

# Alternative Scintillator Option

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**DESY**



# Scintillator Tiles for Large Prototypes

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- Well known problem: A few 10k tiles - A bit too much for production “by hand”
  - In addition: start to become “cost sensitive”
- Options being looked at
  - Machining of individual tiles - Material by Bicron, Eljen, “recycled” Polystyrene, ...
  - Machining of megatiles - To date based mostly on Polystyrene, other materials possible
  - Injection molding of individual tiles - to date done with Polystyrene

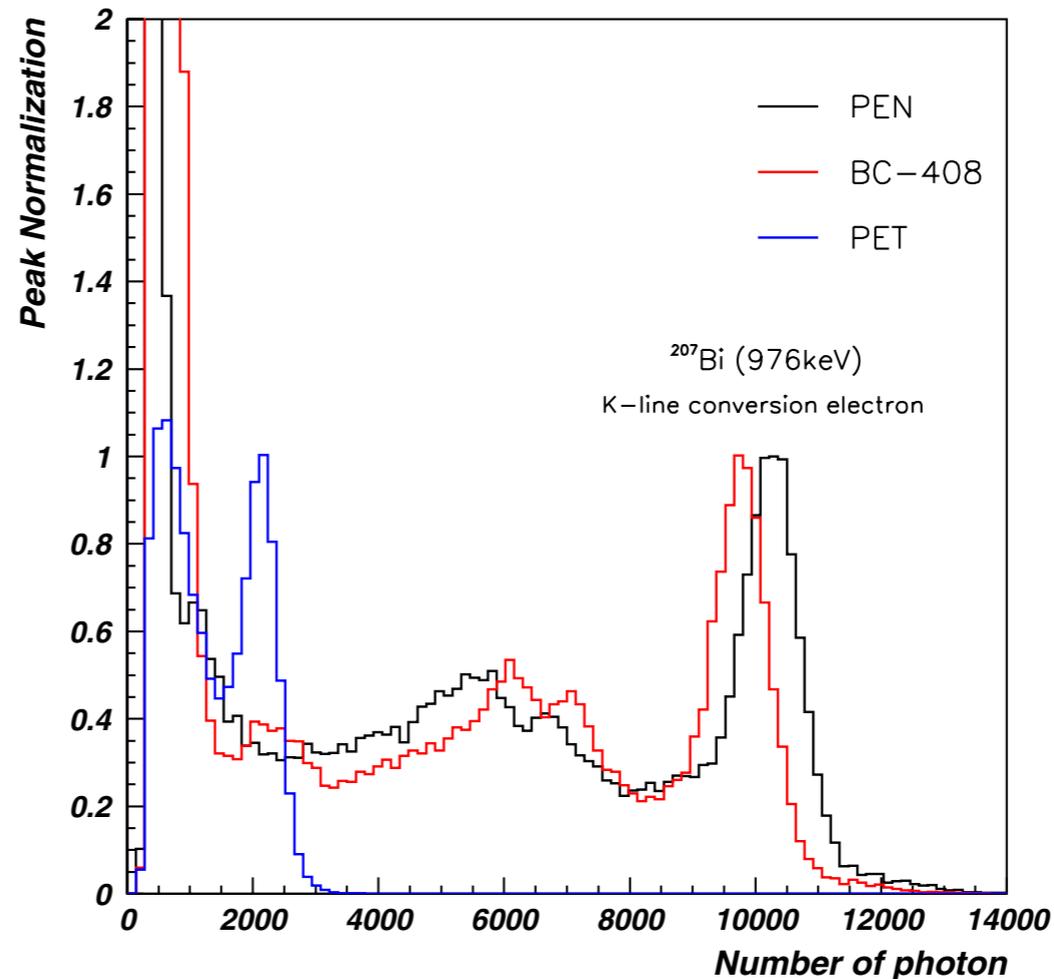
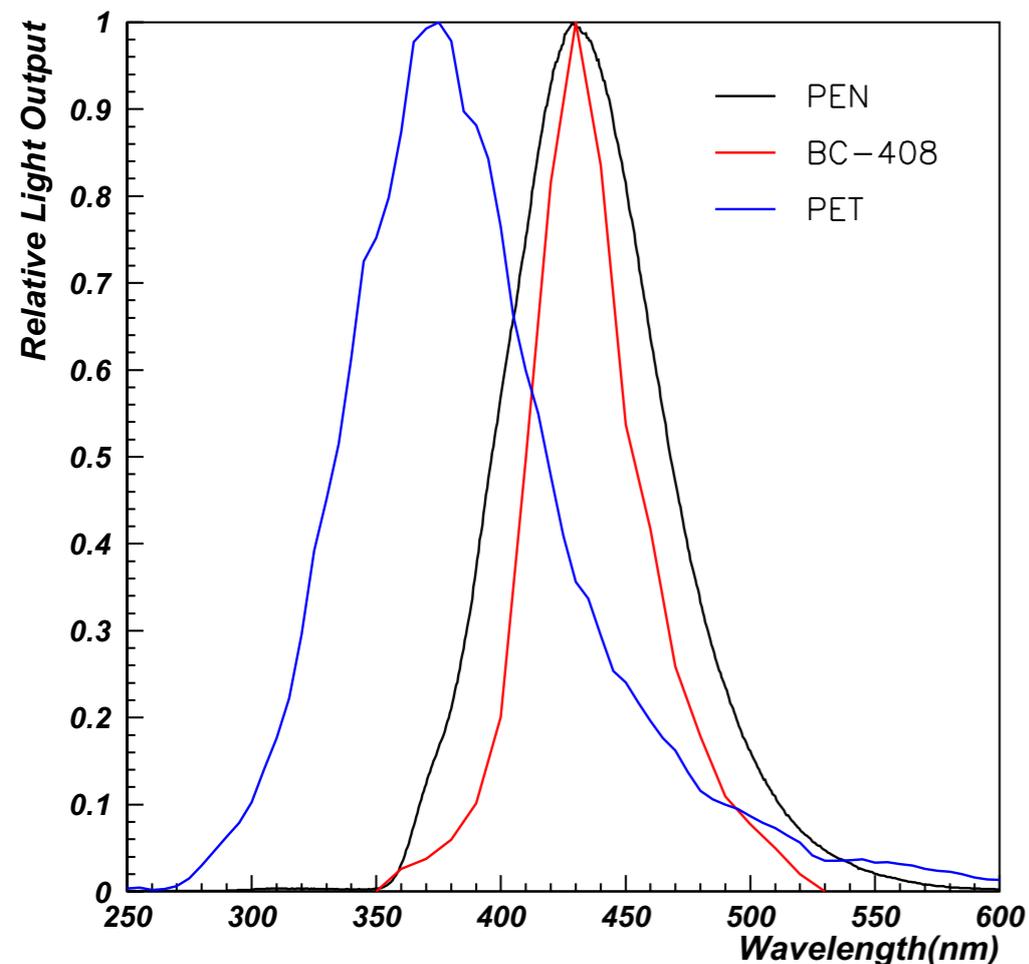
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Side remark: The now widespread availability of surface-mount SiPMs allows the design with a bottom dimple for fiberless coupling (“Mainz tile”) - reduces mechanical complexity for machining and injection molding

# PEN - A New Option for AHCAL Tiles?

- Currently investigating a new material - as a “joint venture” with Gerda group at MPP
- First publication of scintillation of PEN (Polyethylene Naphtalate) in 2011
  - Very common material: Used in plastic bottles (Soda Stream bottles for example), widest use as dielectric in high-density condensers



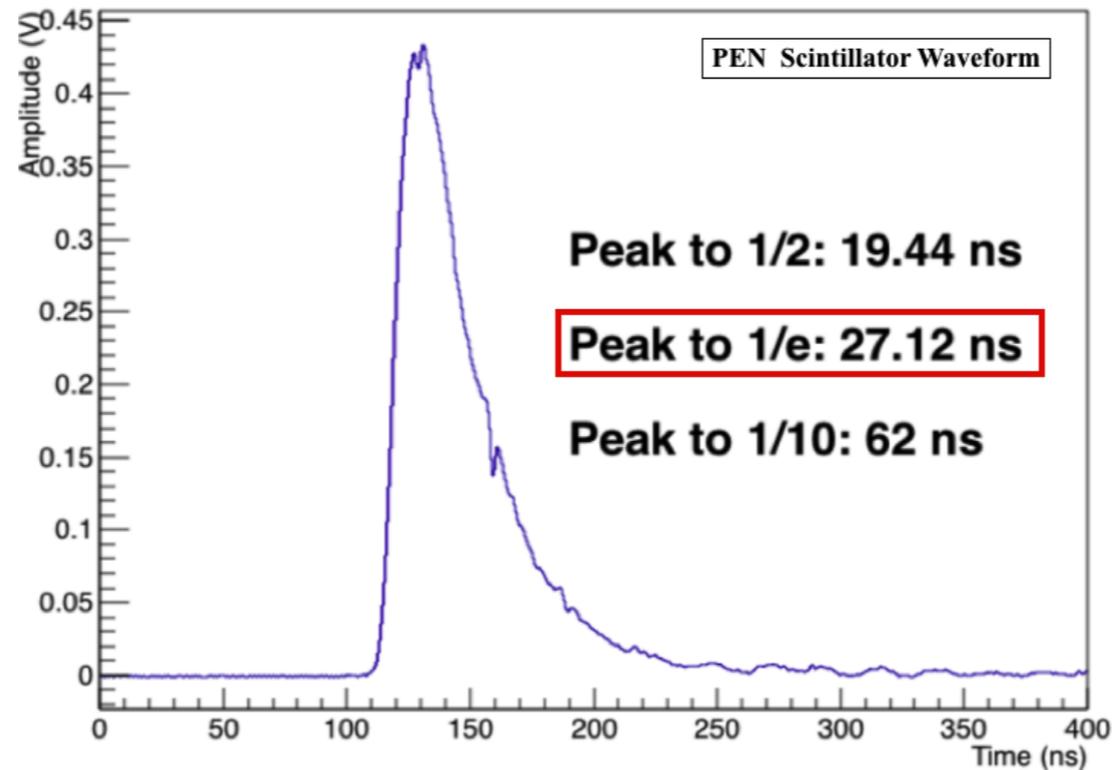
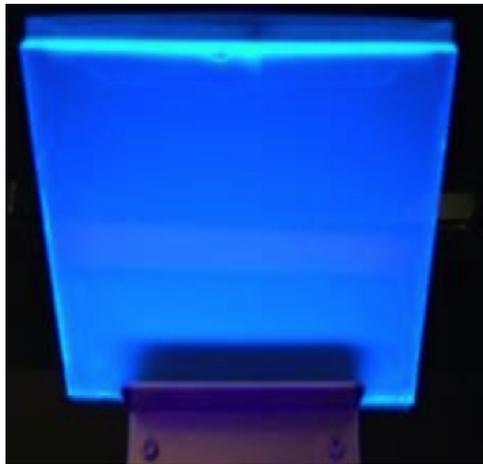
NB: PEN light yield slightly higher than BC-408!

Nakamura et al., EPL 95, 22001 (2011)

# PEN - Also looked at by CMS

- Additional benefit - also for us (for Belle-II activities): PEN potentially much more radiation hard than more “sophisticated” scintillators
  - First tests by CMS

arXiv:1510.08572

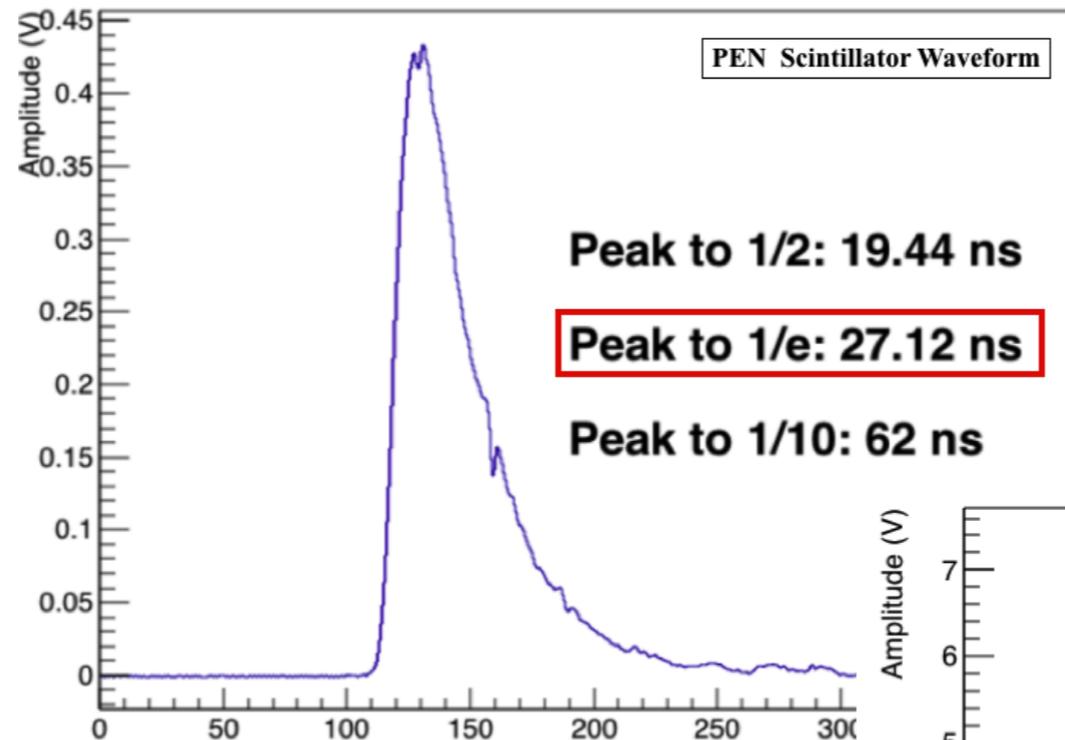
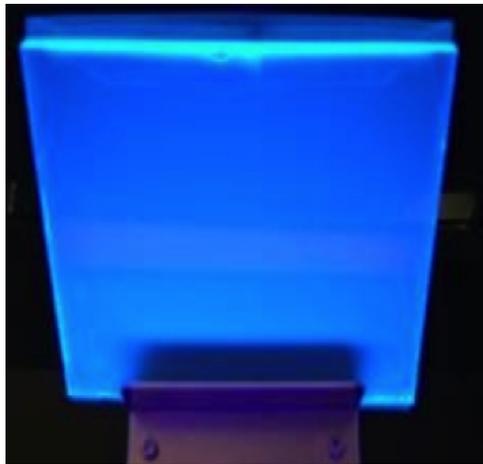


Potential downside:  
PEN relatively slow

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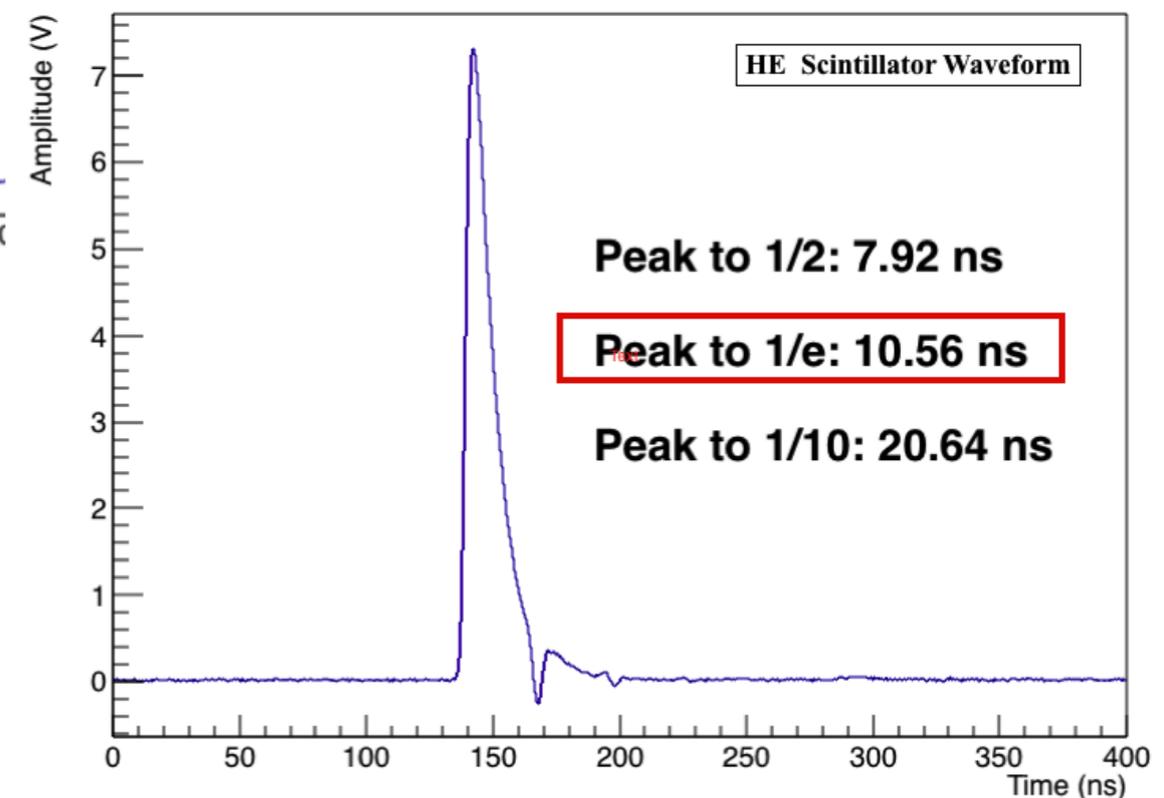
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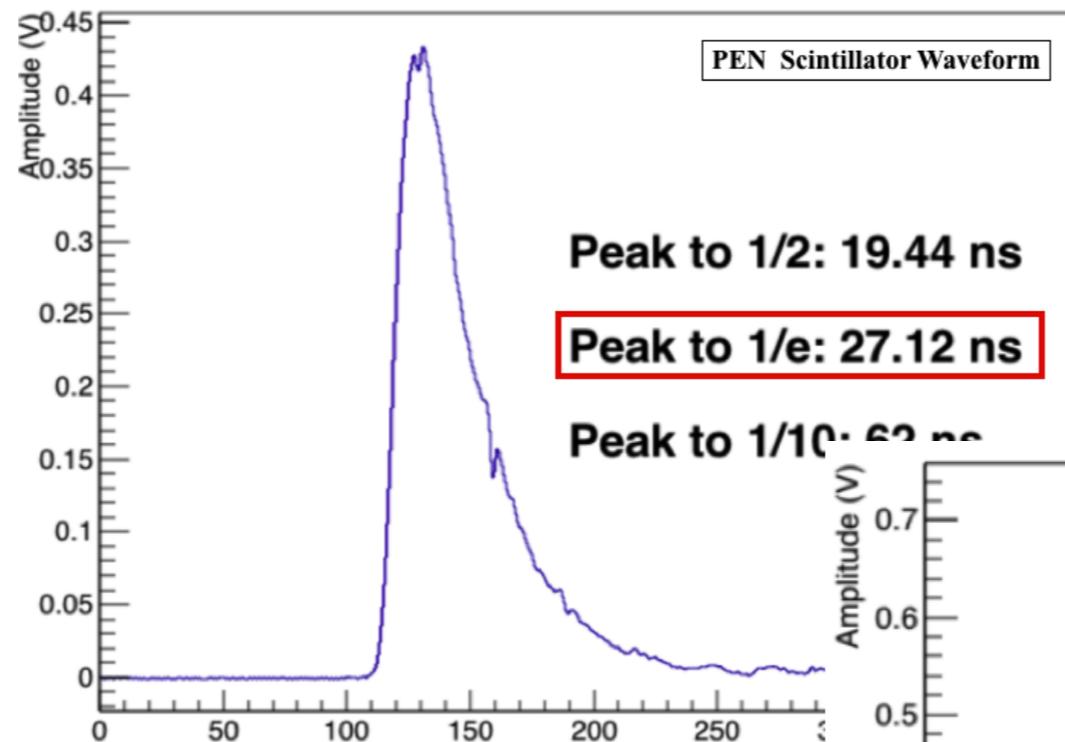
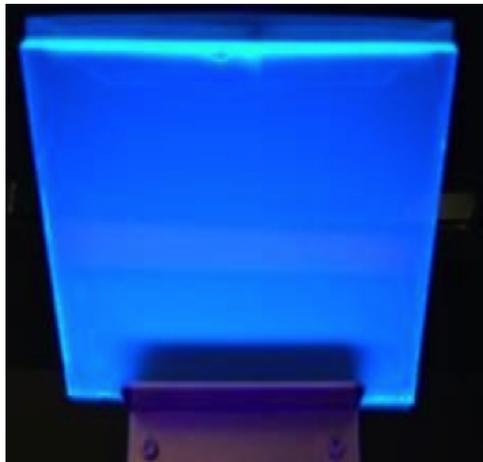
compare Kuraray SCSN-81



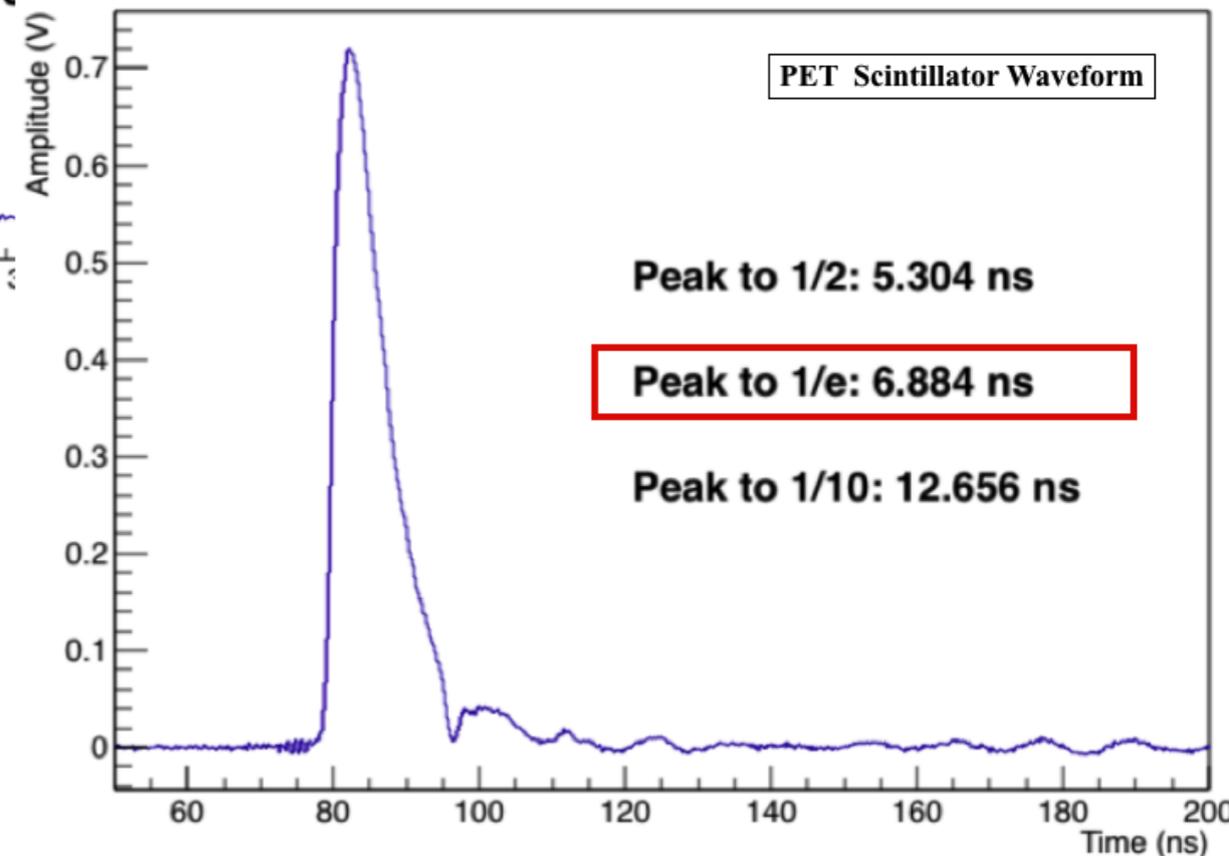
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PET: even faster - but lower light yield (CMS claims ~ 30% less than PEN, not factor 5)

# MPP Status & Plans

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- Recently a 25 kg bag of PEN granulate was delivered to MPP bei Teijin (JP)- will be split for several uses:
  - Radio-purity tests (interesting for Gerda, not us)
  - Injection molding tests at different facilities (first just making a 3 mm thick plate)
- In parallel: Discussions with Katsu on obtaining samples directly from Japanese vendor

Further action will depend on outcome of the first tests

Optimistic scenario: If the material fulfills our requirement and injection molding works, large numbers could be produced on not too long time scales

A note on costs: Material  $\sim 20 - 30$  EUR / kg  $\Rightarrow \sim 0.1$  EUR / tile, injection molding tbd

# Scintillator Properties - Summary

Table 1: Properties of the three samples used in the present study.

Material	Polyethylene naphthalate	Organic scintillator (ref. [14])	Plastic bottle (ref. [13])
Supplier	Teijin Chemicals	Saint-Gobain	Teijin Chemicals
Base	$(C_{14}H_{10}O_4)_n$	$(C_9H_{10})_n$	$(C_{10}H_8O_4)_n$
Density	1.33 g/cm <sup>3</sup>	1.03 g/cm <sup>3</sup>	1.33 g/cm <sup>3</sup>
Refractive index	1.65	1.58	1.64
Light output	~ 10500 photon/MeV	10000 photon/MeV	~ 2200 photon/MeV
Wavelength max. emission	425 nm	425 nm	380 nm

Nakamura et al., EPL 95, 22001 (2011)