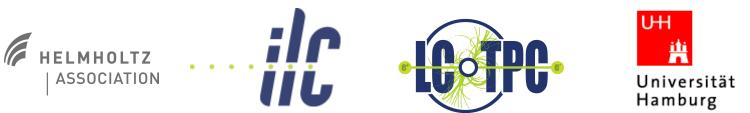
GEM Flatness Studies for the DESY GridGEM Module

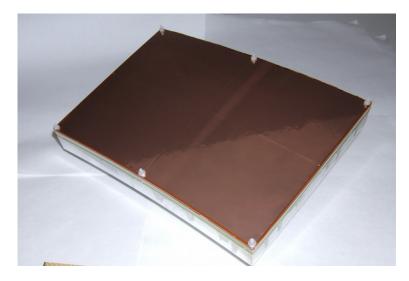
Paul Malek **GEM Flatness Studies** LCTPC WP-Meeting, 12.05.16

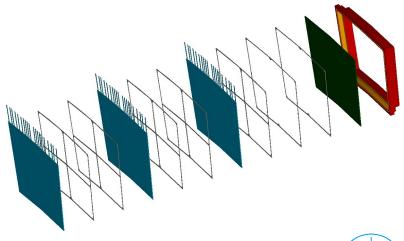






- > feasibility was shown with 10x10cm² GEMs
- > tests with two generations of full-size readout modules at the DESY test beam facility
 - reaching ILD requirements regarding point resolution is possible
- > still some issues to address and performance parameters to test
 - e.g. ion gate, field shaping ring, field distortions, dE/dx performance, ...
- > new iteration of the module needed

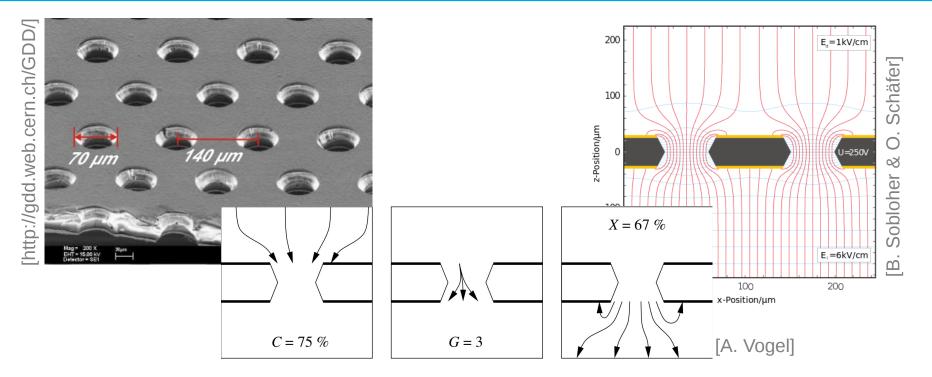








Effective GEM Gas-Gain

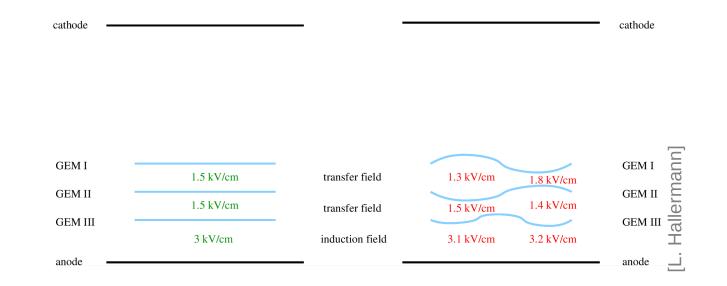


- > strong fields inside GEM holes lead to gas amplification of electrons
- > limited efficiencies of collecting / extracting electrons into / from the holes → modified effective gain
- > efficiencies depend on the ratio of the external field strength to the field strength inside the GEM holes





GEM Flatness – Impact on dE/dx



> deflection of GEMs \rightarrow disturbance of electrical fields between GEMs

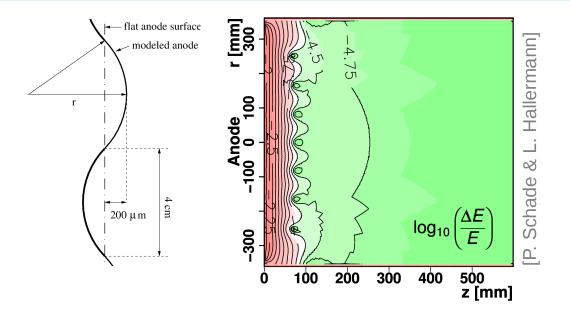
- > gas gain independent of external fields → only linear changes of collection / extraction efficiencies
- > deterioration of local energy resolution
 - $\sigma_{\rm E}/{\rm E} \approx 10\%$, $\sigma_{\rm G}/{\rm G} \approx 5\% \rightarrow \sigma_{\rm E-eff}/{\rm E} \approx 11\%$
 - can be calibrated (if stable over time)



dE/dx resolution still dominated by uncertainty on primary ionization



GEM Flatness – Impact on Point Resolution



> deflection of GEMs → drift field inhomogeneities

■ ΔE/E > 10⁻⁴ over ~10 cm

> degradation of point resolution: ~3%

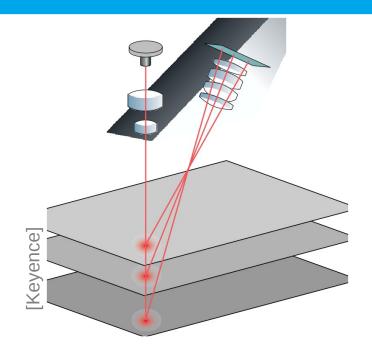
Residuals: 100µm ILD-TPC design + 25µm field distortions added quadratically

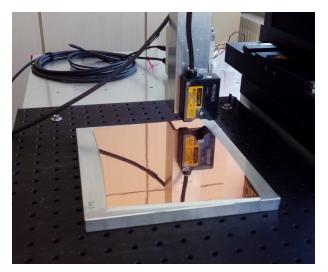
> also local gain changes can impact point resolution → was shown to be negligible (L. Hallermann)





GEM Flatness Measurements





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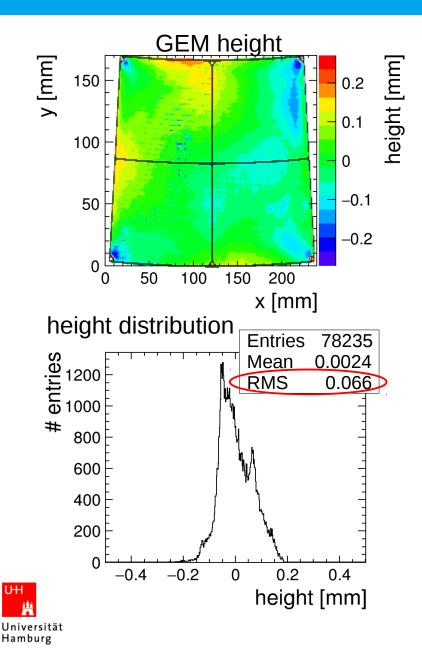
Universität Hamburg > height profiles of GEMs on their support frames were measured

> setup:

- precision xyz-table
- Iaser-displacement sensor
- > height distribution RMS: ~100 μ m
 - similar for all measured GEMs
 - maximum height differences: 300-400 µm
- > similar to 10x10cm² Grid-GEMs measured during Lea Hallermanns thesis



GEM Flatness Measurements



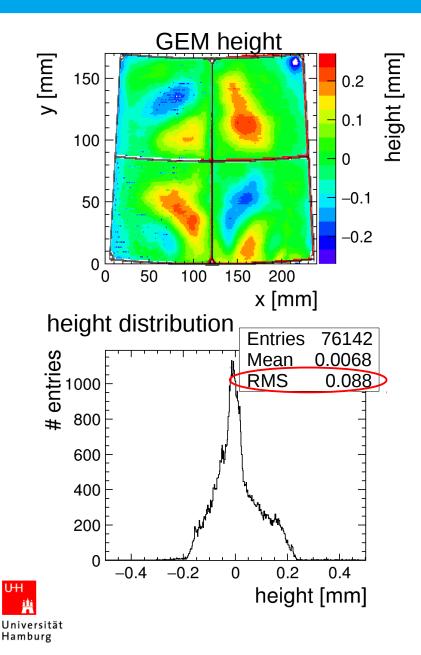
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GEM Flatness Measurements



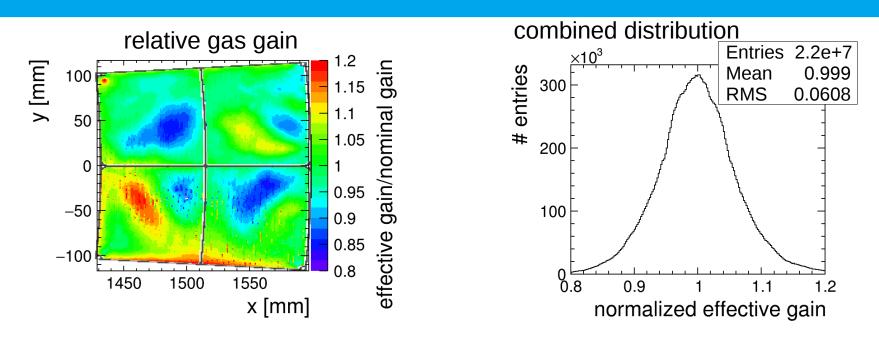
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Calculated Gain Deviation



> calculated gain distribution for triple GEM stacks from measured GEMs

- > gain RMS 5%-8% in T2K gas for different stacks
- > RMS of combined distribution: 6.1%

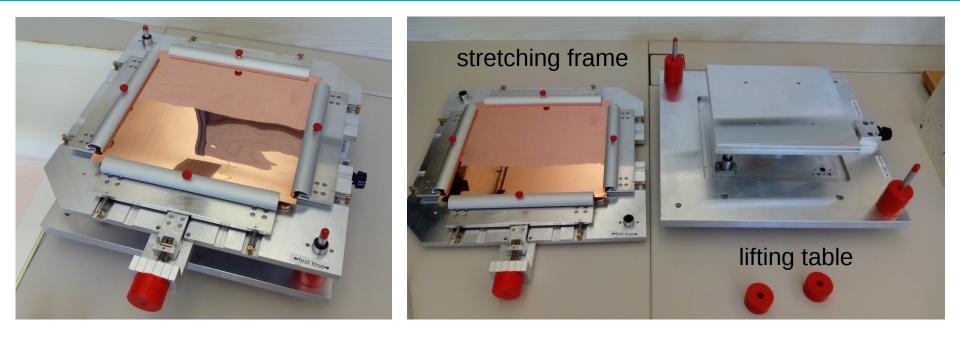
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- > consistent with 10x10cm² GEMs with similar deflection
 - both show RMS of ~2% in P5 gas with 4T magnetic field
 - 10x10cm² Studies done by Lea Hallermann



Improving GEM Flatness - Mounting



- > optimization of GEM mounting on frames for improved reproducibility
- > mechanical mounting tool
 - Iow force stretching of GEM foils during mounting
 - controlled merging of GEM and frame for gluing

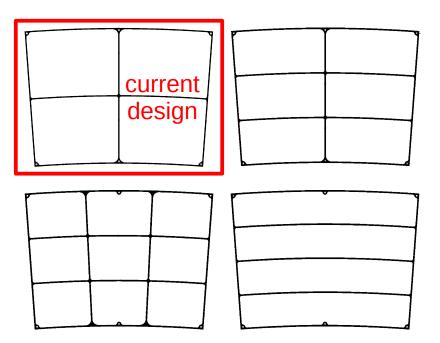




Improving GEM Flatness – Frame Geometry

- > investigating the impact of the frame geometry on GEM flatness
- > four designs have been proposed, including current one
- > GEM behaviour on different geometries was tested
 - height profile measurement of GEM material on aluminium dummy frames

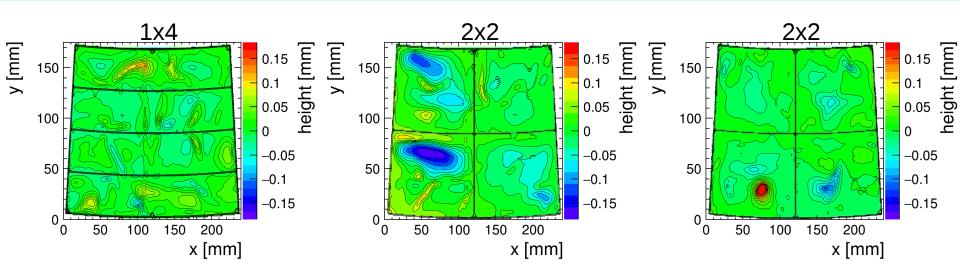


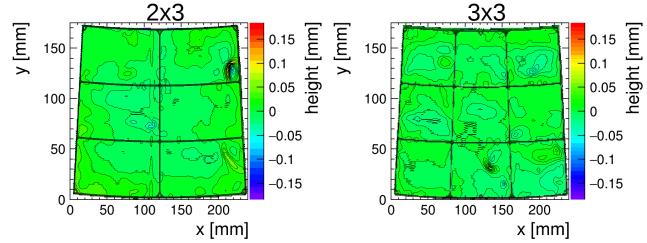






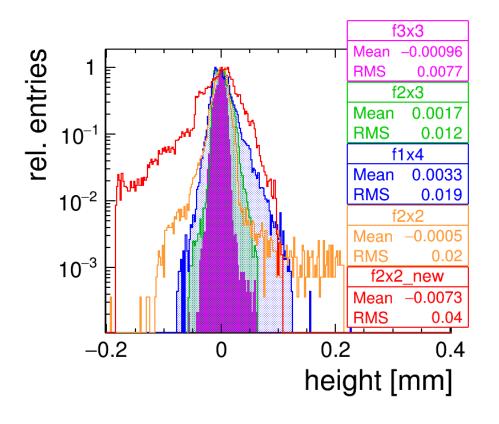
Dummy Frame Height Profiles











variation for same geometry can be bigger than between different geometries

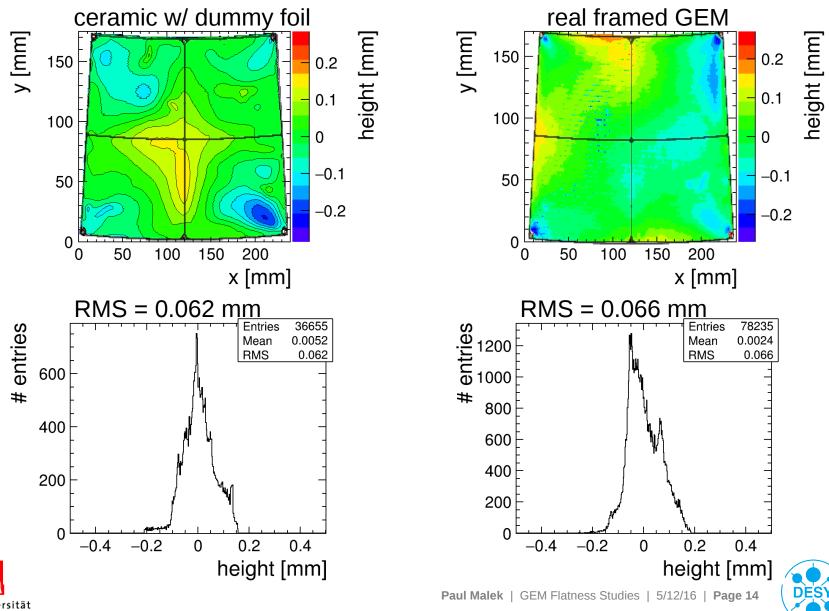
e.g. 2x2 old and new

- > no clear preference for one frame geometry
- > gathering more statistics by repeating takes too long for the current test beam preparations
- > old 2x2 design will be used for upcoming test beam





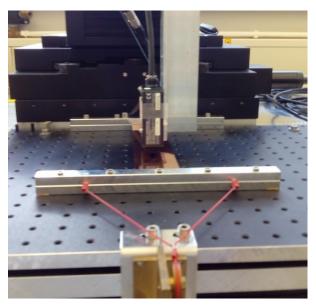
Comparison: Stretching Tool

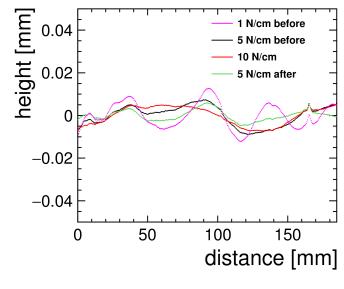


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- Iower strength of thin ceramic frames compared to big GRP frames → only low stretching forces possible during mounting
- > How much force is needed?
- > Idea: temporary application of higher force
 - "overstretching" to mitigate deflections in the material
- > measurement results show changes but not yet conclusive

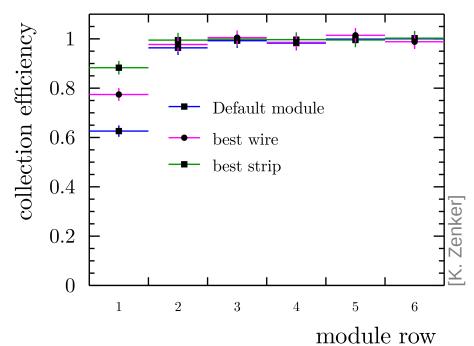








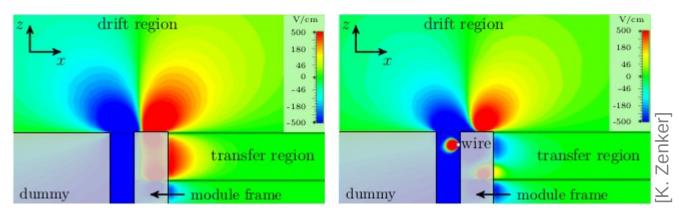
New Frame Supplier and Guard Ring



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- > found a new supplier for ceramic frames
- > no more need to buy plates ourselves and send to cutting
 - full production at one company
- > possibility to metallize outer frame edge as guard ring
- > full guard strip gives significant improvement over the wire used in last test beam





> GEMs need to be flat as to not cause field distortions

- avoid degradation of point- and energy-resolution
- > GEMs are not flat enough in current modules
- better assembly procedure and different frame geometries have been tried out
- > decided to keep 2x2 frame geometry for now
 - no conclusive improvement from different geometries
 - based on mechanical simulations and dummy frame measurements
- > need to decide on stretching procedure and necessary forces
- > found a new supplier for ceramic frames
 - guard ring possibly included in frame production



