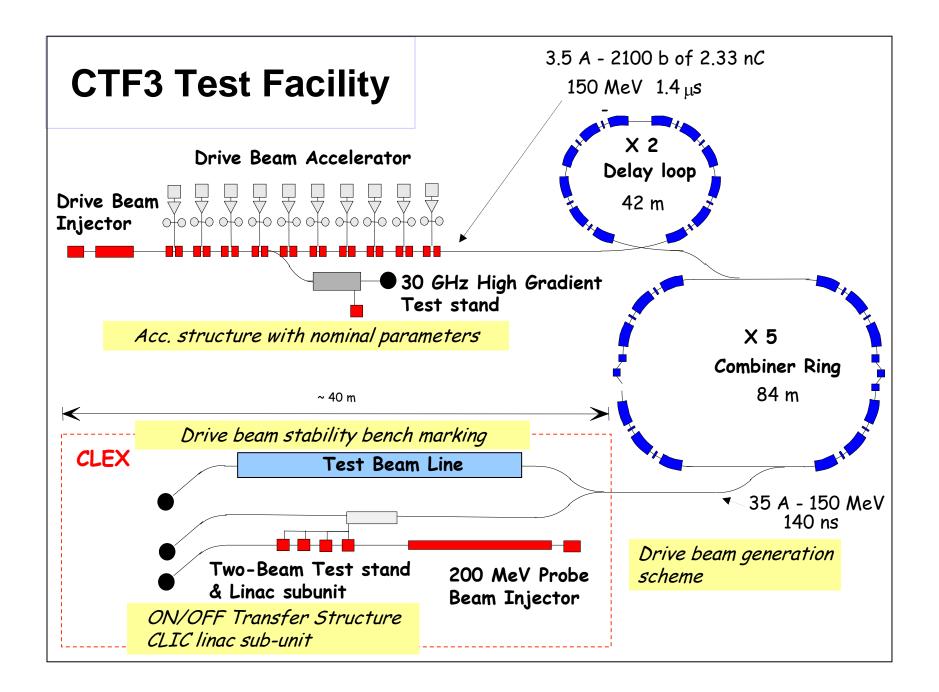
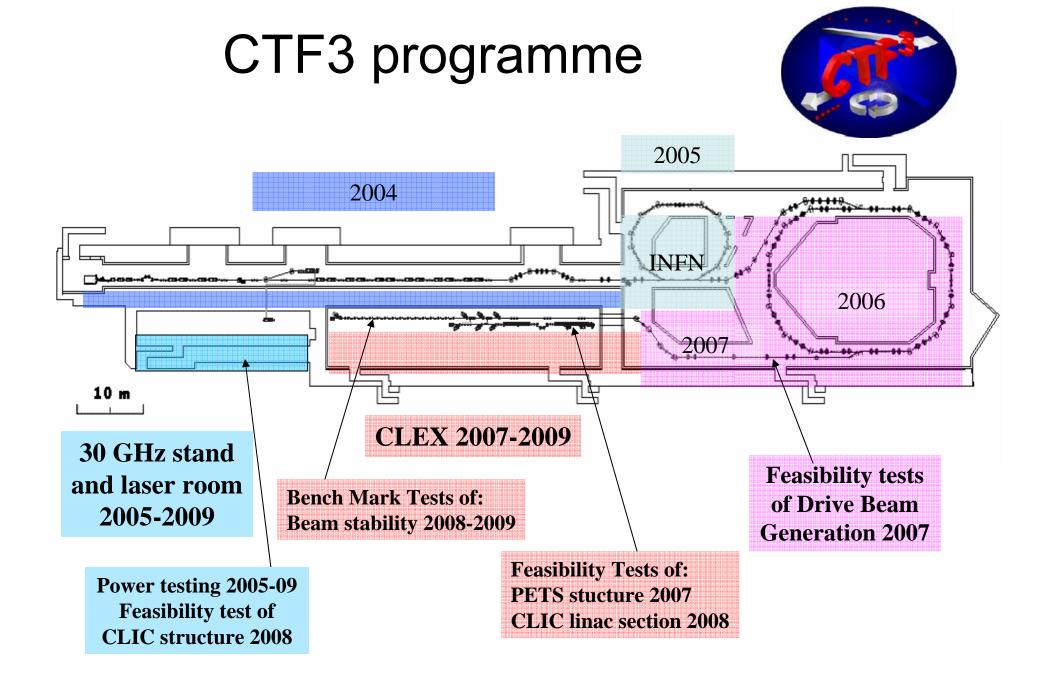


# **Issues related to NC Linear Colliders**

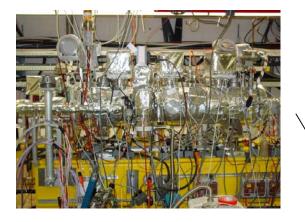
# G.Guignard

- CTF3 Test Facility
- PHIN Photo-Injector for CTF3
- WIGGLE 2005 Workshop
- Metrology & Stabilization WS
- Positron Source WS

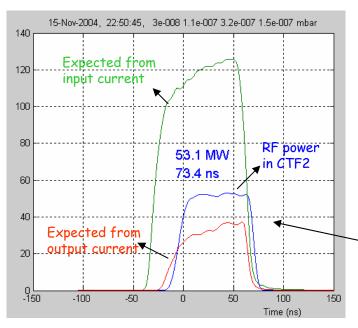




## 30 GHz power production in CTF3



vacuum tanks containing Power Extraction Transfer Structure





power out – rectangular WR34 to circular (overmoded) H01



17m waveguide with 5 bends but low-loss (85% transmission) (Russian collaboration)

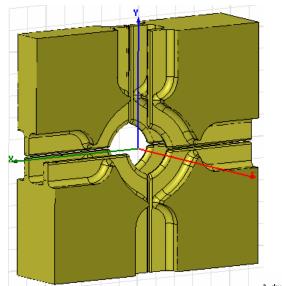


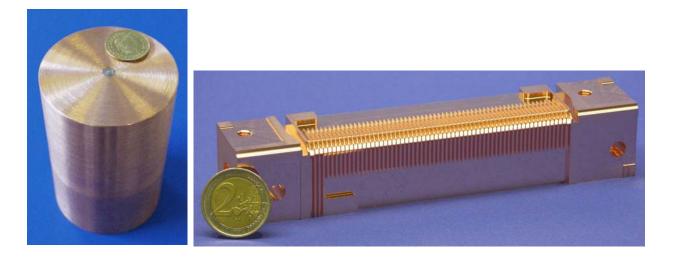
high power load

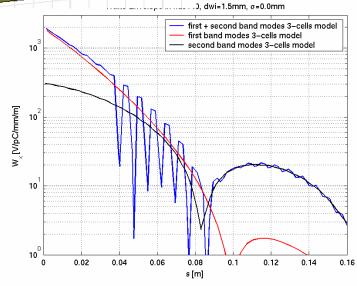
result

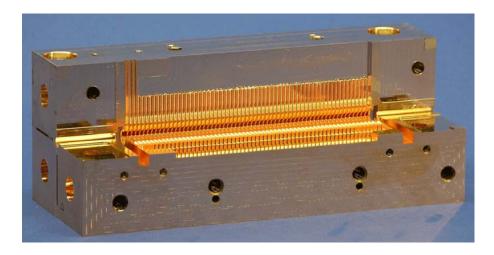
New accelerating structure concept HDS

- Damping waveguides + slotted iris for improved wake-field damping
- Geometry optimized to reduced surface electric and magnetic fields
- First high power test foreseen autumn 2005

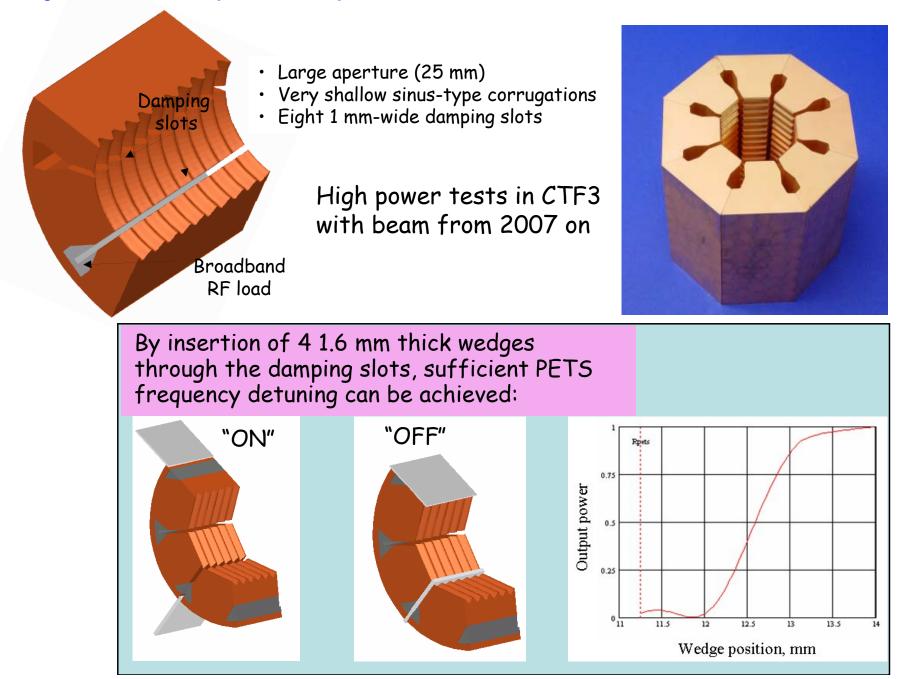








#### Design and test of damped ON/OFF power extraction structure for drive beam decelerator



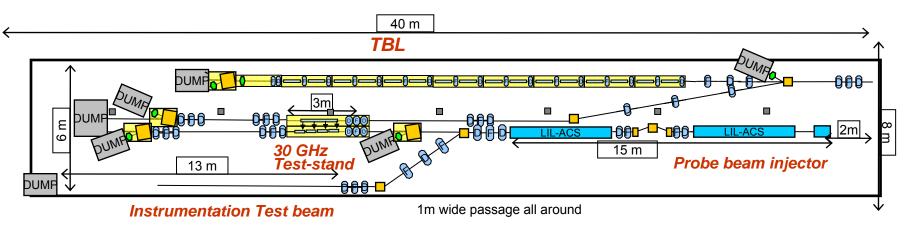
### **Collaboration Meeting**

Meeting at CERN in November 2004, 32 presentations, All collaborating Institutes participating

#### Next stages discussed:

- Combiner ring layout well advanced, critical items ordered
- Two-beam test stand design (sub-unit of the linac with beam)
- Test beam line (TBL) to study drive beam decelerator dynamics, stability and losses, machine protection system

#### First discussion on CLIC Experimental area (CLEX) and TBL,



*Layout for CLEX floor space (new building in 2006)* 

## Status of CTF3 collaborations

- LAL: Gun, pre-bunchers HV for gun, electronics,
- **SLAC**: Gun on loan, Design of Injector, Commissioning
- Uppsala University: Operation, Phase monitor

RAL: Laser for photo injector ,

Turkey: Operation

**INFN:** operation & commissioning

RF deflectors 3 GHz Delay Loop Bunch length chicane, longitudinal diagnostics experiment

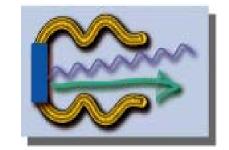
#### Northwestern University Illinois:

Drive Beam accelerator structure Beam loss monitoring

Finnish Industry: One person for CTF3/CLIC .

- **Finland** RF structure (30 GHz)
- France Probe Beam, BPM, Magnets and Electronics for CR
- Italy CR: optics, vacuum system, path length wiggler
- Poland
   Software development
- Russia
   Magnet manufacture for CR,
   Software for automatic conditioning
  - **Spain** Correctors, septum magnets Ejection kicker for CR , RF structure TBL quads with precision movers
  - Sweden
  - USA

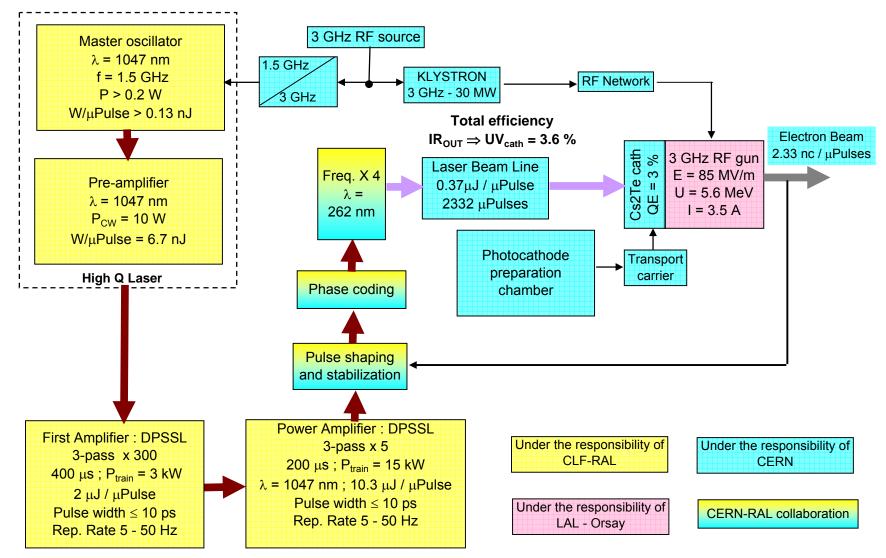
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# **PHIN Photo-Injector for CTF3**

- Photo-cathodes (CERN)
- RF Gun (LAL)
- Laser (RAL)

## **PHIN Overview**

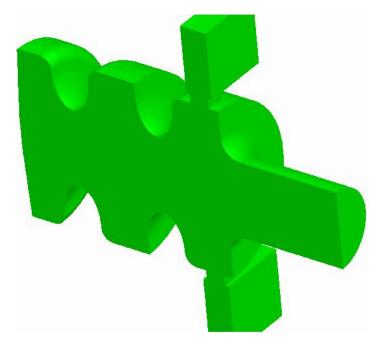


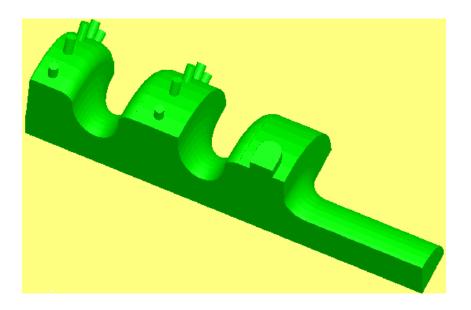
## **Photo-cathodes**

- Rejuvenation of the preparation chamber and the transport carrier DONE
- Measurement line DC gun preparation chamber and transport carrier re-alignment DONE
- Improvement of Cs-Te cathode production
- Rest gas analysis by mass spectrum analyzer DONE
- Co-evaporation : thickness calibration → evaporation rate control → ratio control
- R&D for using 2<sup>nd</sup> harmonic of Nd-crystals (green)

# RF Gun

- Design (completed) based on :
  - Overcoupled: match beam (3.5 A) in long pulse (1.5  $\mu$ s)
  - Beam loading fully compensated
  - Emittance growth by space charge comp. with coils
  - Transverse kicks comp. with symmetric couplers
  - Vacuum improved with High T bake-out and NEG coating close to the cells
- Latest news:
  - Cold model under construction, delivered in June
  - Final Gun: to be ordered in July, available at CERN towards the end of the year.





#### Elliptical iris

Two symmetric couplers to reduce transverse kick 42 holes in the gun walls

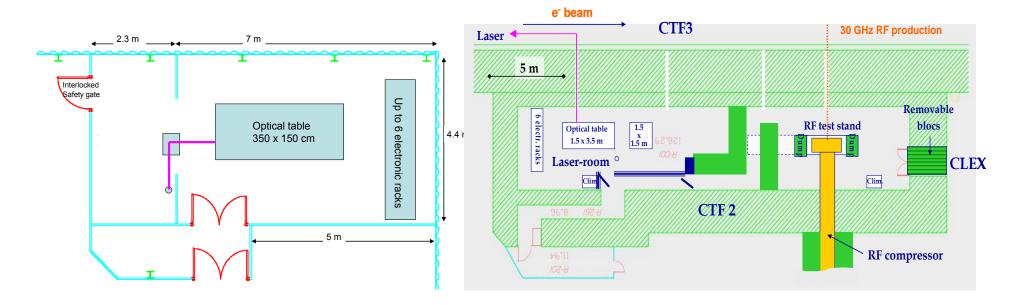
Volume around the holes coated with NEG

## Laser

- Oscillator at 1.5 GHz frequency for controlling pulse-topulse jitter, and amplitude stability Tested < 0.25 %</li>
- Oscillator box at RAL for integration in the system Acceptance tests done with success
- Diode Stacks and Nd:Ylf rod for 1st amplifier ordered (available this summer).
- Price Enquiry for Diode Stacks of 2nd amplifier out (Diodes available in the fall)
- Mechanical design for amplifier done.
- Pockels cell driver to be found (switch 5kV in 333 ps)
- Stable driver (<1%) for pumping diodes being built for 100 Amps. New design needs 120 Amps.
- Studies on stabilization feedback and phase coding started at RAL.

### Photo-injector installation in 2 steps

2005 – 2006	From 2007
Photo-injector installation and commissioning	After commissioning
Photo-injector installed in	<ul> <li>Photo-injector installed in</li></ul>
the former CTF2	the CTF3
<ul> <li>Laser-room in the former</li></ul>	Laser-room in the former
CTF2 laser-room	CTF2



## WIGGLE 2005 Workshop

INFN, Frascati, It, Feb. 2005, ~35 participants



Tools for Wiggler modeling and DA evaluation are available. Used and checked in operation.

Code benchmarking using field map and same lattice.

Design possible for a lattice with required DR emittance and a DA of the order of 10  $\sigma_x$ 

E-cloud effects to be considered in wiggler design Single- and multi-bunch instabilities might limit the current

DA mainly reduced by field non-uniformity in H-plane. Good field quality wigglers don't harm performance

Tools + technologies available to design and build wigglers with characteristics and field quality required

Cost is critical

# **Metrology & Stabilization Workshop**

LAPP, Annecy-le-Vieux, Fr, March 2005, ~20 participants

Automated process for positioning of the components:

ELAN

- laser tracker LiCAS, rapid transverse surveyor RTRS, active laser-based feedback,
- applications: DESY, XFEL, ATF(?), CTF3(?)

Ground motion measurement and site survey:

- sensor study, needs of smaller ones, B sensitivity
- site comparison with same equipment and data analysis

Structure modeling and vibration control:

- modeling support behavior, vibration reduction,
- finite-element and harmonic analysis of vibration, response to varying force/random excitation, numerical tests
- feedback system to cancel single mechanical resonances

### Metrology & Stabilization Workshop

Axes of activities raised:

- modeling, simulation and theory
- development of small and well performing sensors in collaboration with industry
- launch R&D work on actuators, define where tests could be done (ATF)
- contact the designers of FF quads link the actuator work to possible tests.
- development of 2<sup>nd</sup> generation positioning devices (LiCAS), smaller and lighter; possible applications (XFEL, ATL, CTF3).
- create a common set-up for tests to compare different positioning systems



CCLRC, Daresbury Laboratory, UK, April 2005, 47 participants The workshop :

- discussed the possible positron source options for the ILC that are presently being considered,
- assessed the outstanding R & D issues that will need to be addressed, targets, positron capture, polarization, operation
- considered how the final selection and design of the ILC positron source should be made.



### Three concepts for e<sup>+</sup> production:

- 1) Conventional
- 2) Undulator-based
- 3) Laser Compton-based

### Physics community should specify the arguments and the emphasis for polarized positrons

R&D challenges have been addressed for all technical sessions

This workshop is on critical path to make a choice for the Baseline configuration (Snowmass meeting in August 2005)