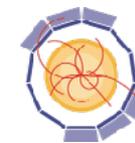


# Detector R&D for Linear Colliders

Felix Sefkow

*DESY*



**AIDA**2020

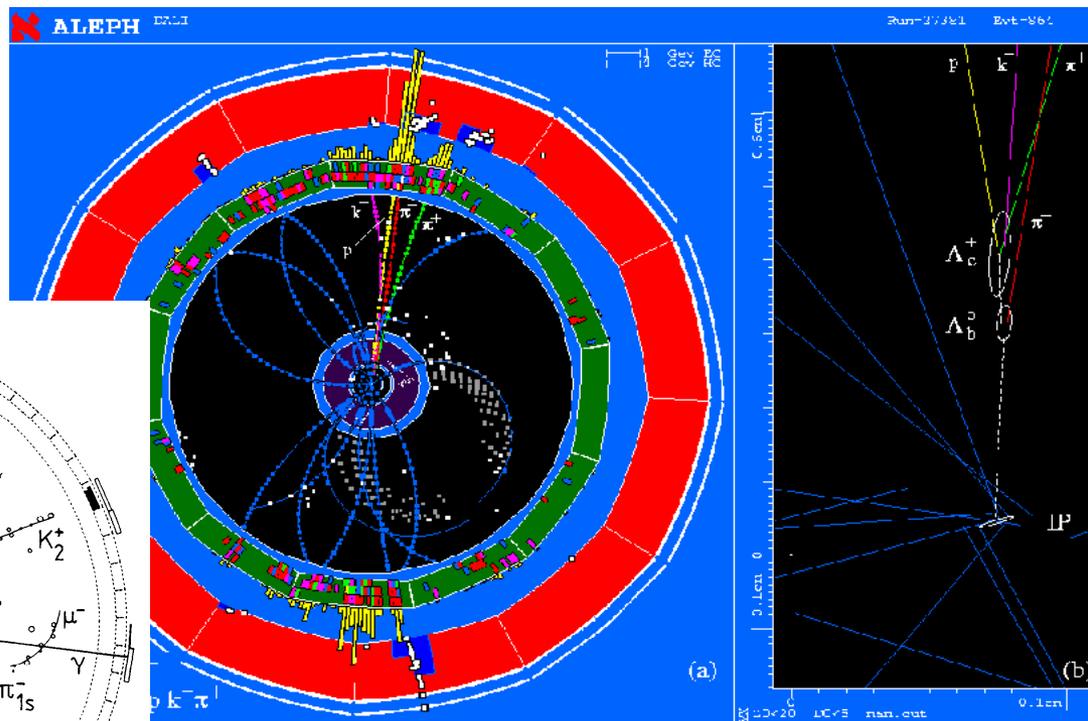
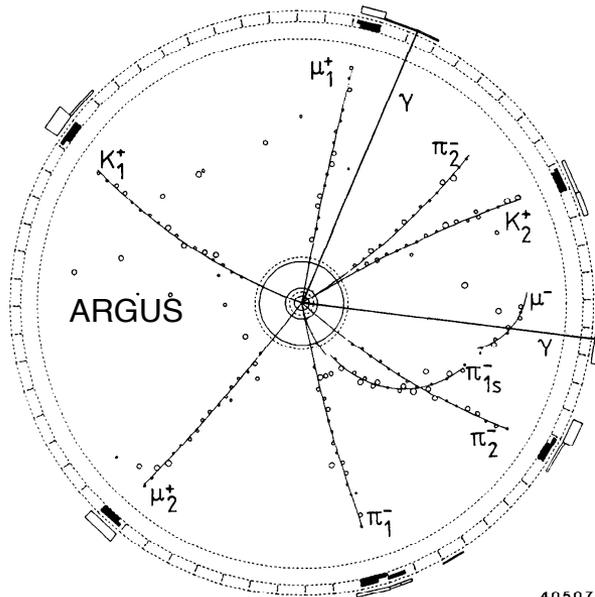
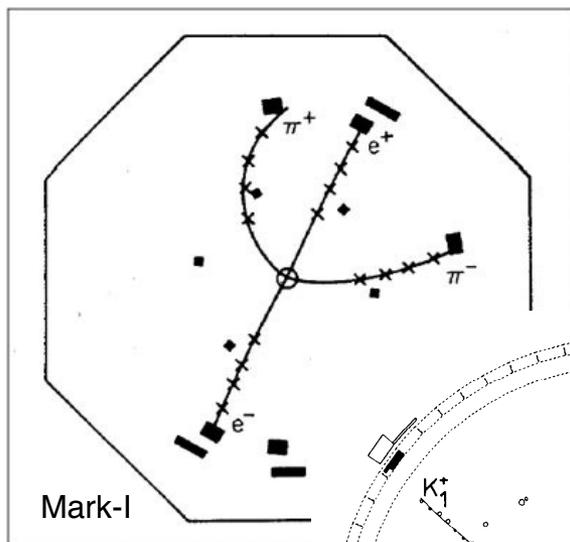
LCWS 2016, Morioka, 5.12.2016

# Outline

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- Introduction: goals and efforts
- Status and recent highlights
  - calorimetry
  - gaseous tracking
  - Silicon tracking and vertexing
- Common issues
- Conclusions
  
- Personal selection; see Maxim Titov's talk at the ECFA LCWS 2016 in Santander for a comprehensive overview
- Focus on HEP, see M.Demarteau's talk for spin-offs

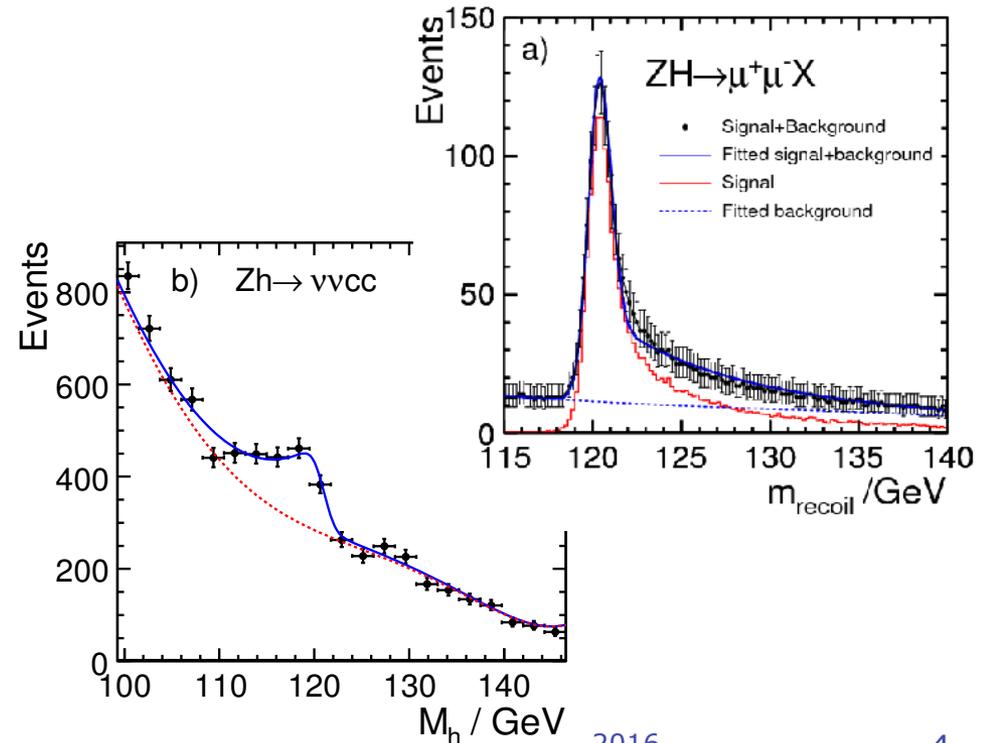
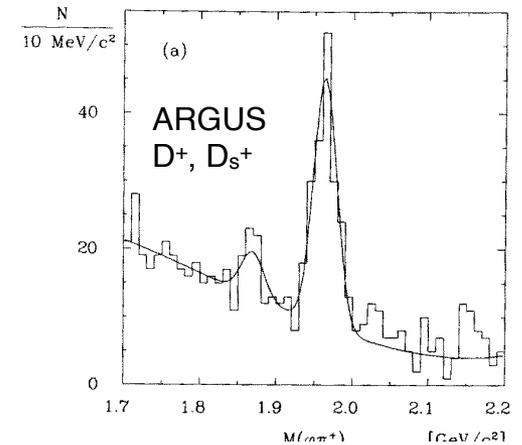
# $e^+ e^-$ events



- Clean final states, full reconstruction, kinematic constraints
- Small cross sections: get the best precision for every event

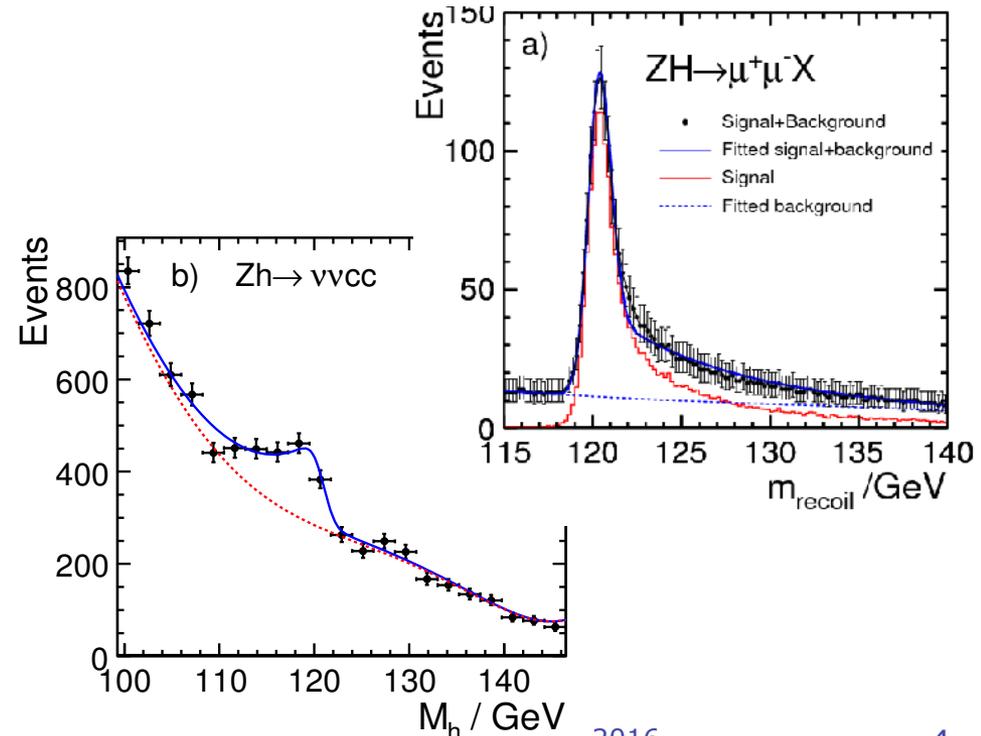
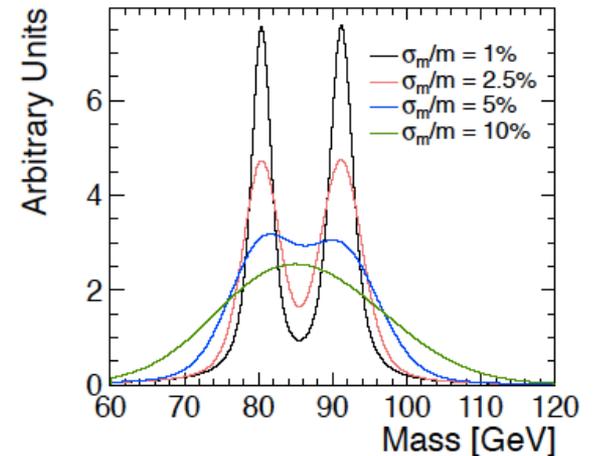
# Detector requirements for LC physics

- Physics with Higgs and top: need to identify H, t and their heavy daughters, W and Z, by invariant di-jet mass
  - need 3-5% jet energy resolution
  - particle flow **calorimeters**: granularity *and* resolution
- Higgs recoil mass for model-independent ZH cross section,  $g_Z$ , decay spectra endpoints
  - need  $1/p_T$  resolution  $2 \cdot 10^{-5}$
  - **tracker** material 0.1-0.2  $X_0$
- Charm **vertex** tagging in the presence of overwhelming b background
  - impact parameter resolution  $5 \oplus 15/p(\text{GeV}) \mu\text{m}$  resolution
- Hermetic angular coverage
  - tag very **forward** electrons



# Detector requirements for LC physics

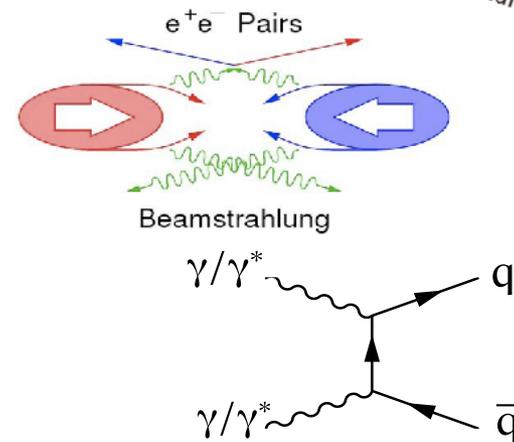
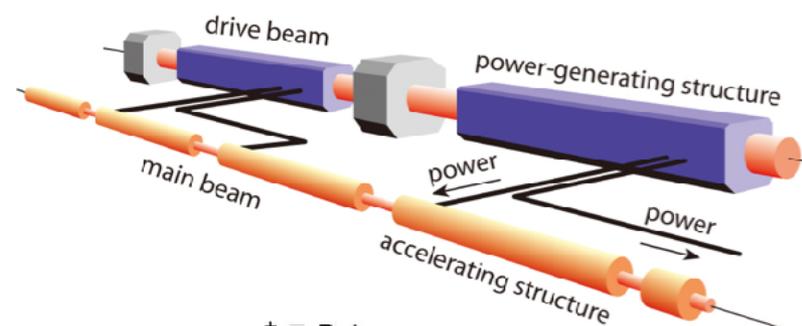
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  - tag very **forward** electrons



|  | ILC<br>at 500 GeV    | ILC<br>at 1 TeV      | CLIC<br>at 380 GeV   | CLIC<br>at 3 TeV     |
|--|----------------------|----------------------|----------------------|----------------------|
| $L$ (cm <sup>-2</sup> s <sup>-1</sup> )        | $1.8 \times 10^{34}$ | $3.5 \times 10^{34}$ | $1.5 \times 10^{34}$ | $5.9 \times 10^{34}$ |
| $L_{0.01}$ (cm <sup>-2</sup> s <sup>-1</sup> ) | $1.0 \times 10^{34}$ | $1.2 \times 10^{34}$ | $0.9 \times 10^{34}$ | $2.0 \times 10^{34}$ |
| $L_{0.01}/L$                                   | 58%                  | 59%                  | 60%                  | 34%                  |
| BX separation                                  | 554 ns               | 366 ns               | 0.5 ns               | 0.5 ns               |
| #BX / train                                    | 1312                 | 2450                 | 356                  | 312                  |
| Train duration                                 | 727 $\mu$ s          | 897 $\mu$ s          | 178 ns               | 156 ns               |
| Repetition rate                                | 5 Hz                 | 4 Hz                 | 50 Hz                | 50 Hz                |
| Main linac gradient (MV/m)                     | 31.5                 | 38.2                 | 72                   | 100                  |
| Duty cycle                                     | 0.36%                | 0.36%                | 0.00089%             | 0.00078%             |
| $\sigma_x / \sigma_y$ (nm)                     | 474/5.9              | 481/2.8              | $\approx 150 / 3$    | $\approx 45 / 1$     |
| $\sigma_z$ ( $\mu$ m)                          | 300                  | 250                  | 70                   | 44                   |

L.Linssen

- Compared to LHC, radiation tolerance and bandwidth requirements are benign
  - except very forward regions
- Precision requirements are more demanding:
  - 2x for jet energies, 10x for track momenta, 5-10x for material budgets, 2x for strip and pixel dimensions
- At linear colliders, bunch train structure allows for power cycled operation ( $\sim 1\%$ )
  - simplifies powering and cooling
  - thinner trackers, denser calorimeters
  - trigger-less read-out
- Backgrounds from beamstrahlung and hadronic 2-photon interactions
  - more relevant for CLIC, due to higher E and smaller beam spot ( $5 \times 1 \text{ nm}^2$ )
  - precise timing for pile-up rejection (1-10 ns)
  - somewhat higher emphasis on fine granularity and fine pixels

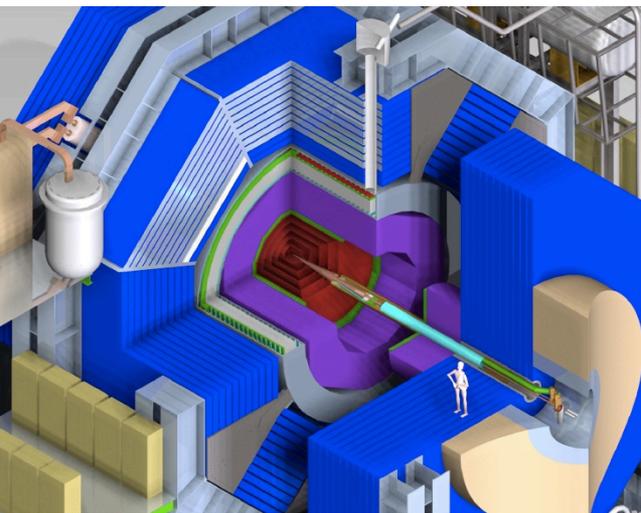


# Worldwide detector R&D efforts

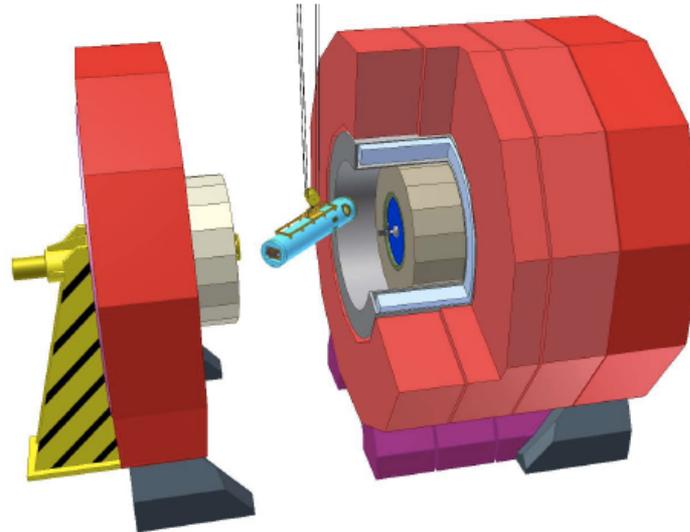
- Detector efforts for TESLA, NLC, JLC ramped up in 2001
- R&D “proto-collaborations” formed with the goal to globally share common tools, infra-structures and frameworks for large (expensive) prototypes
  - e.g. CALICE: common absorbers, ASICs, DAQ, software
  - less relevant for vertex detectors, but still well-working community exchange, e.g. beam telescope & test beam w/s
- CLIC detector effort started in 2008
  - conceptual studies based on ILD and SiD work
  - integrated in existing R&D collaborations where possible
- R&D groups are focussed on linear collider developments, but open for other applications
- Fruitful interaction with ILD, SiD, CLIC concept groups
  - conceptual guidance: requirements, overall performance studies and physics impact
  - experimental validation for realistic designs and simulations



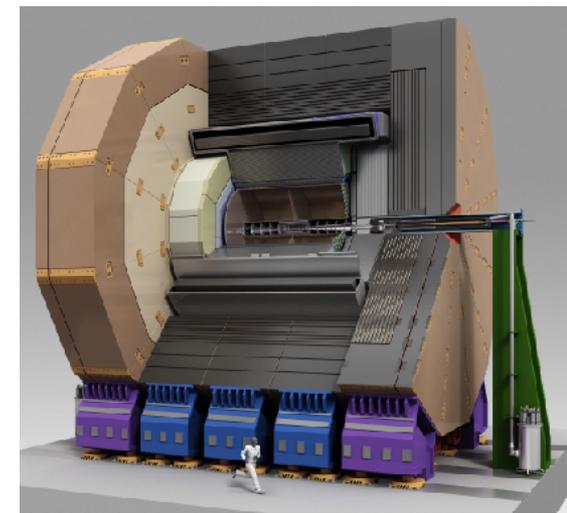
# Detector concepts



SiD



CLIC



ILD

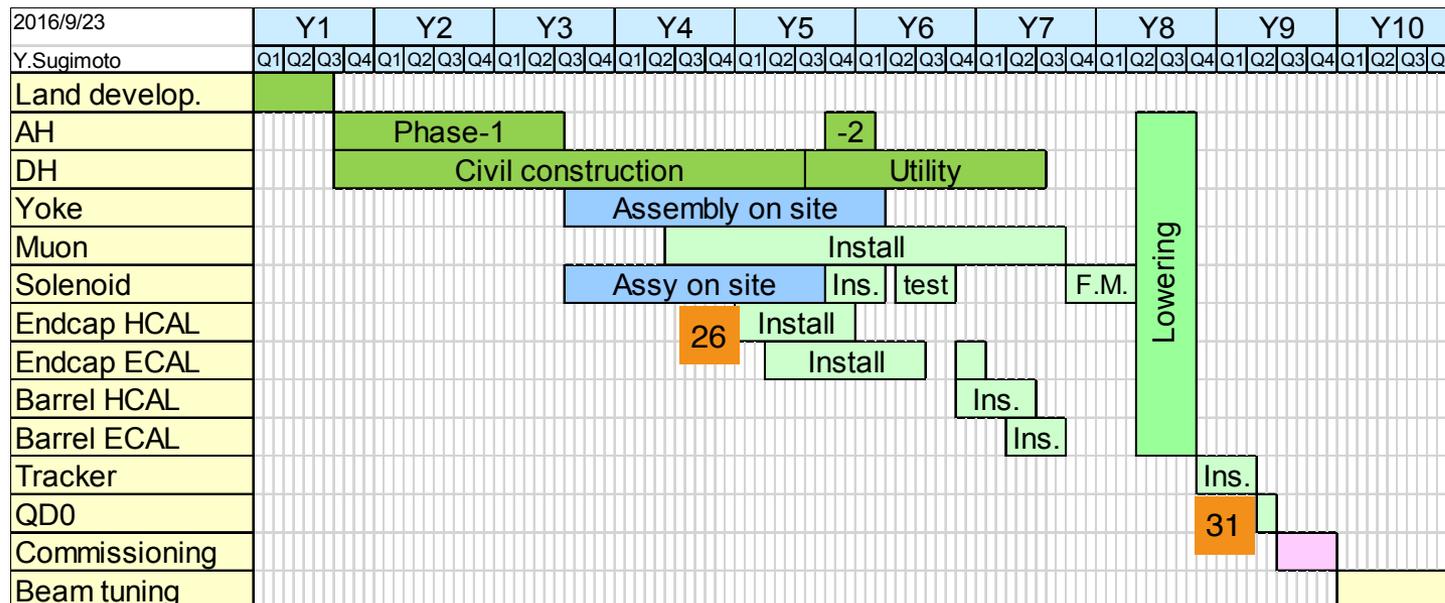
- All present detector concepts driven by particle flow idea
- Similar overall dimensions, 3-5 T solenoidal magnet
- Most sub-detector technologies are considered by all concepts
  - Choices are made for simulation and engineering studies
  - However all remain open for alternatives
  - Strong opinions but no hard constraints (except from machine) from concept on technology
  - Real choices easier when new opportunities open up

# Timelines

- It is challenging to create a coherent R&D effort when time scales are uncertain
- Technologies with different readiness levels are being pursued in parallel
- Diversity will be reduced once timelines etc are known
- Still some general relationships result from detector assembly, see e.g. ILD

23

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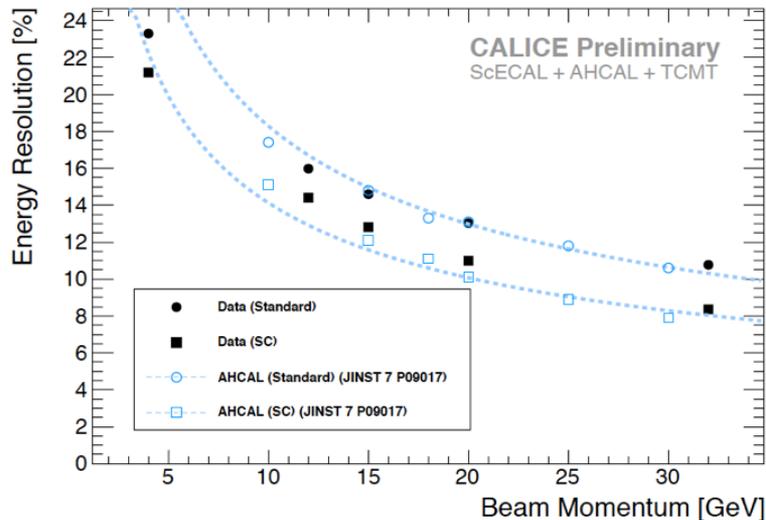


Calorimeters need to be ready 5 years before tracker - and probably 7 years before vertex. Construction time beforehand is also longer.

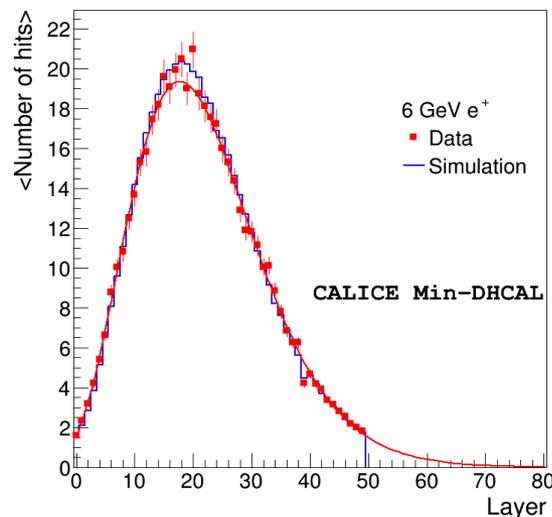
# Calorimetry

- CALICE took data with first generation "physics" prototypes in 2006-2012
  - ECALs and scintillator analogue AHCAL had external electronics
  - Gaseous DHCAL and SDHCAL came last and had already embedded electronics and features of "technological" prototypes
- Data from all beam periods analysed, results still coming in
  - 3 of 4 papers in 2016 on gaseous HCAL, e.g. validation of shower and detector simulation - to be ported to concepts
  - experiment-based comparison of technologies comes in reach

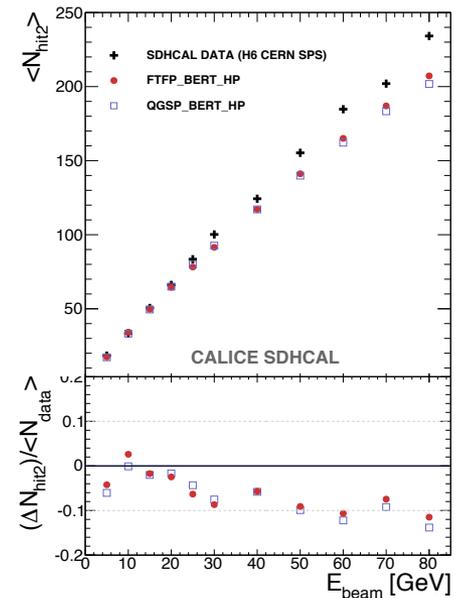
All-scintillator  
Japanese ECAL  
in front of AHCAL



RPC DHCAL w/o absorber



RPC SDHCAL Fe absorber



# Towards 2nd generation prototypes

- Goal is to establish scalability
  - embedded electronics for compact detector: ROC family of ASICs from OMEGA, or kPix (SiD ECAL)
  - demonstrate feasibility of construction and QA for large channel count
- Basic layer functionality in tests with small sets of layers demonstrated
- Scintillator ECAL: focus on MPPCs with large dynamic range and on optical coupling optimisation

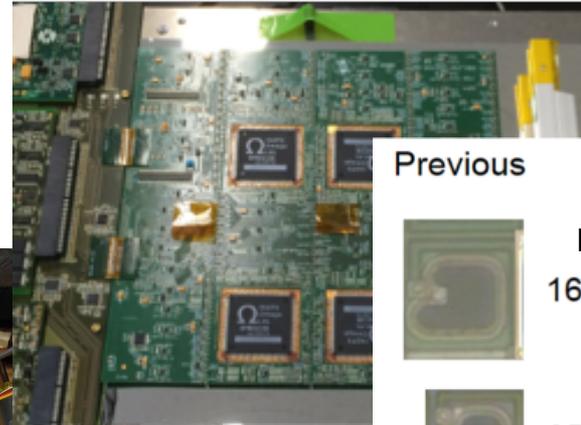
CALICE Si ECAL prototype



SiD ECAL with kPix chips



CALICE ScintECAL unit with SPIROC chips

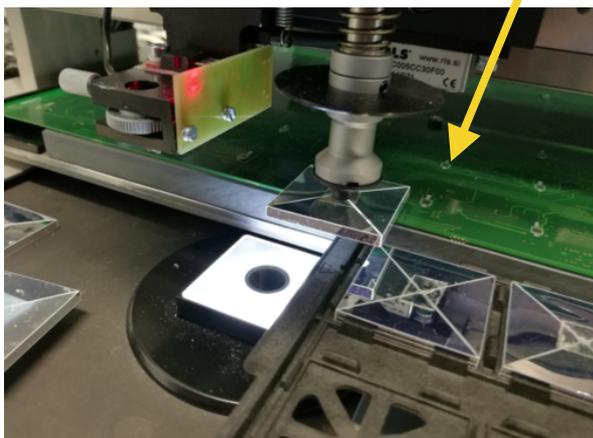


| Previous  |                   | Improved  |
|---|-------------------|---|
|   | MPPC<br>1600pixel |   |
|  | 2500pixel         |  |
|  | 4400pixel         |  |
|  | N/A 10000pixel    |  |

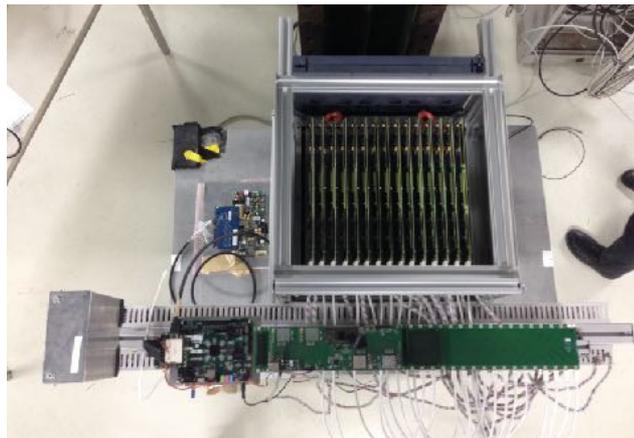
- Optimised all components, significant cost reduction
- Recent progress in photo-sensor performance and homogeneity
  - long-term cooperation with semi-conductor industry
  - main development driven by medical imaging
- Scintillator design for automatised read-out layer production
  - with MPPC integrated in PCB
- Small 15 layer prototype for e.m. showers tested
- MPPCs (HPK), tiles and ASICs for 23'000 channel AHCAL in production

automatic tile placement

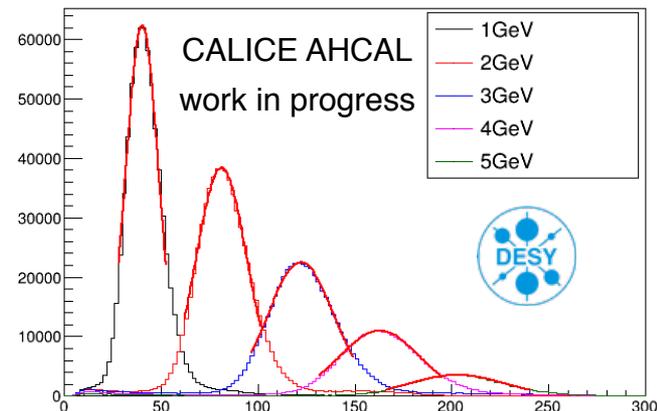
MPPC



AHCAL stack for electron beam tests

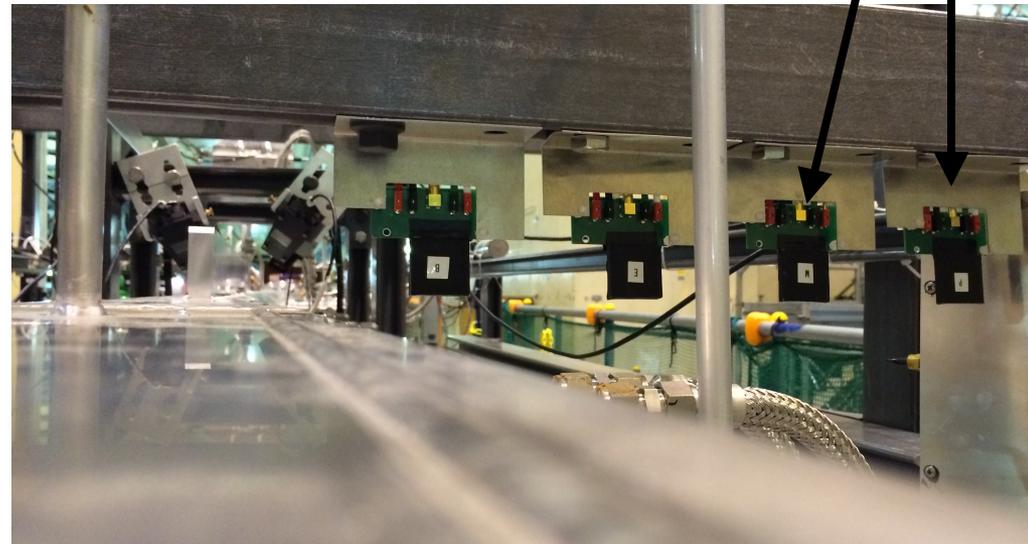
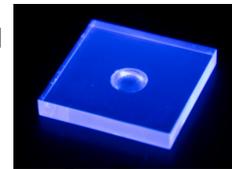
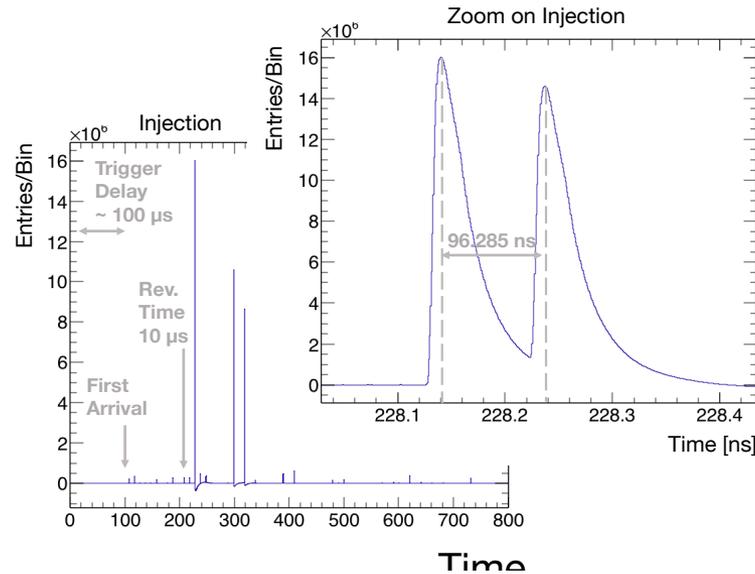


energy spectrum for 1-5 GeV

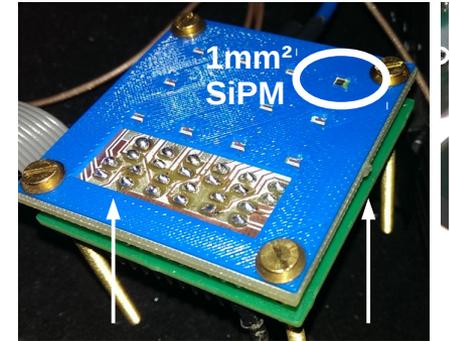


# Belle 2 commissioning

- CALICE tiles were first detector to see particles at the Belle II interaction point
- Ladder system in preparation, will be part of Belle II commissioning inner detector



- Setting up infrastructure for mass\* production and QA
  - \* prototype i/s for prototype construction
- AIDA-2020 work package with linear collider and LHC participants
  - silicon and optical read-out



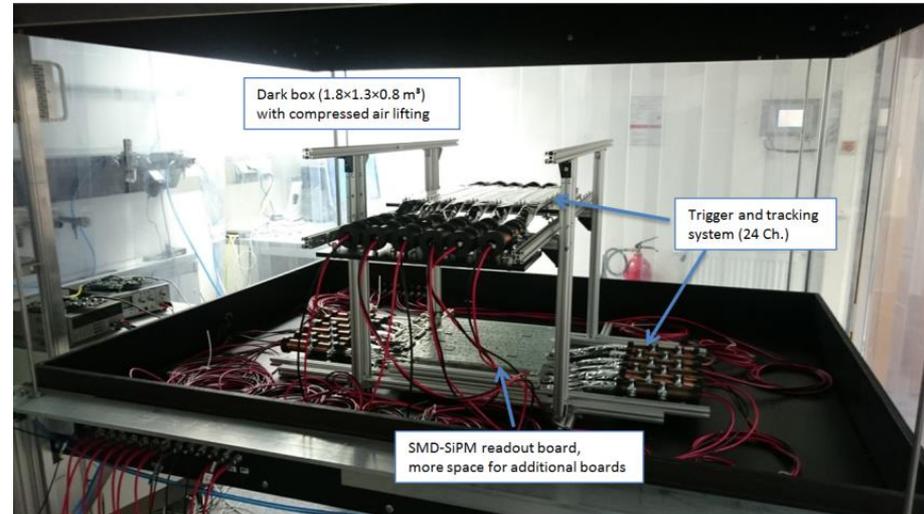
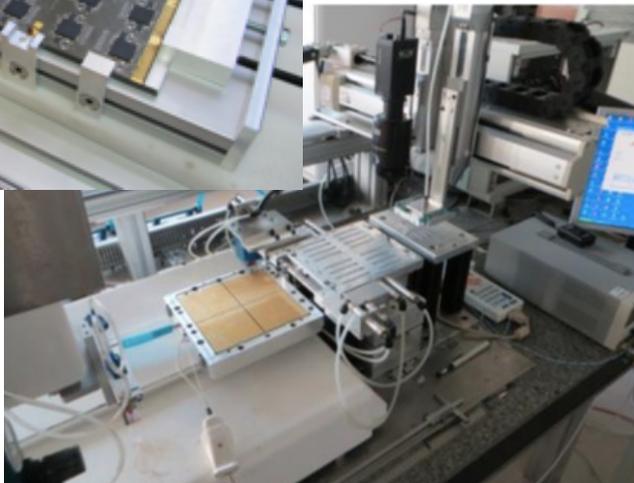
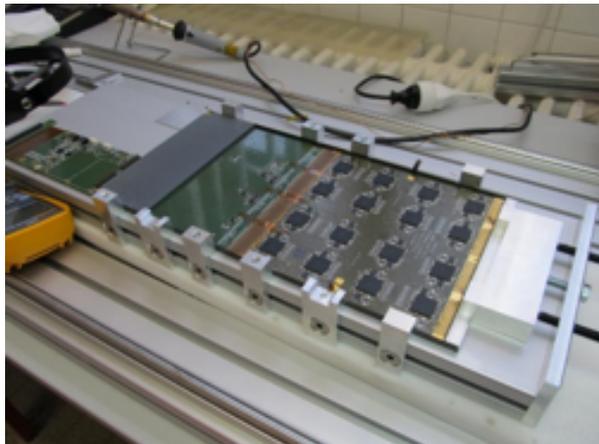
SiPM interconnect & mask

readout ASIC PCB

Gaseous detector infrastructure WP common with LHC muon upgrades

Si ECAL assembly, gluing robot

Scintillator and SiPM test stands



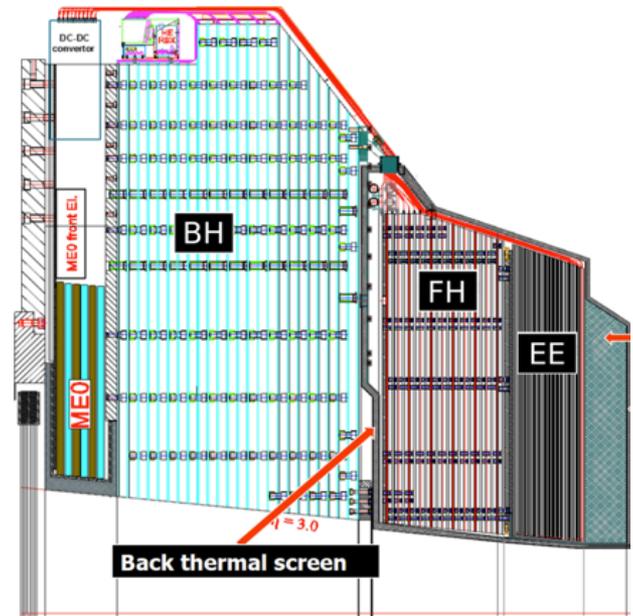
Dark box (1.8x1.3x0.8 m<sup>3</sup>) with compressed air lifting

Trigger and tracking system (24 Ch.)

SMD-SiPM readout board, more space for additional boards

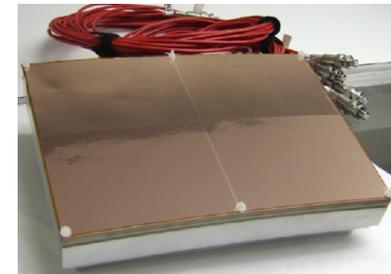
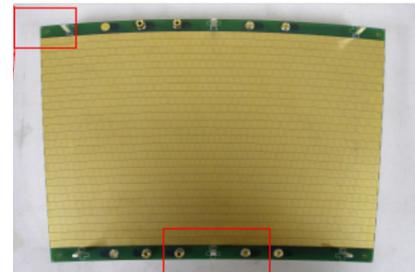
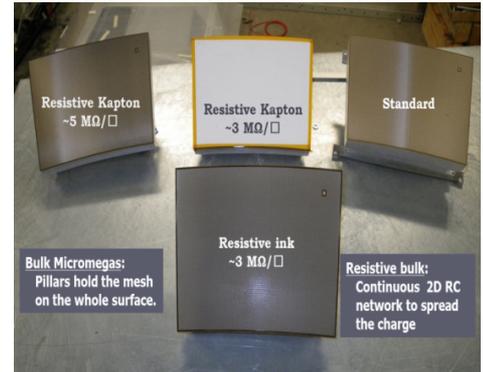
# High granularity for LHC

- CMS endcap calorimeter upgrade for HL-LHC builds heavily on CALICE developments
  - high granularity and fast timing for PFLOW, particle ID and pile-up rejection
  - additional challenges: radiation hardness, read-out speed, cooling
- HGCAL 600 m<sup>2</sup> of silicon sensors and embedded electronics for electromagnetic and first hadronic section, scintillator in backing part
- Aggressive time scale, reality check for LC driven ideas
- Fruitful cooperation for both sides, common beam tests
- ATLAS high granularity timing detector HGTD
  - smaller device in very forward region, also building on CALICE ideas

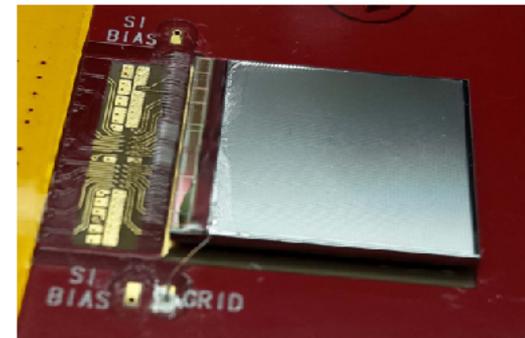


# Gaseous tracking (TPC)

- Different micro-pattern gas detector technologies under study
- Resistive micromegas
- Several GEM-based concepts
- Advanced versions with integrated pixel read-out
- Benefiting from magnet and field cage infrastructure at DESY test beam

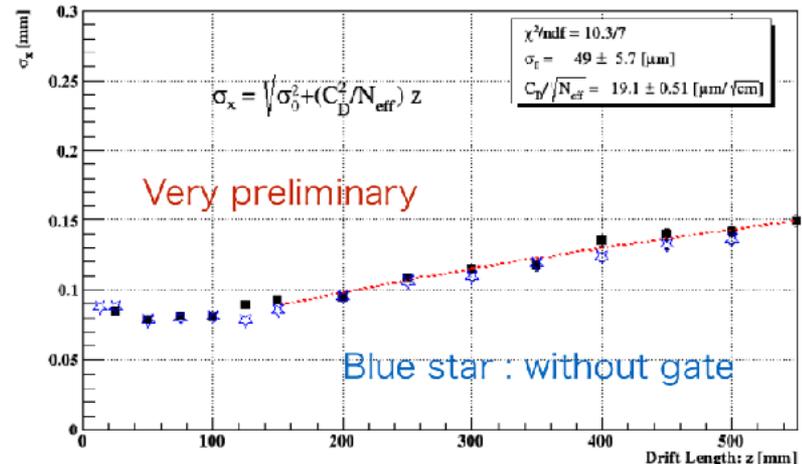
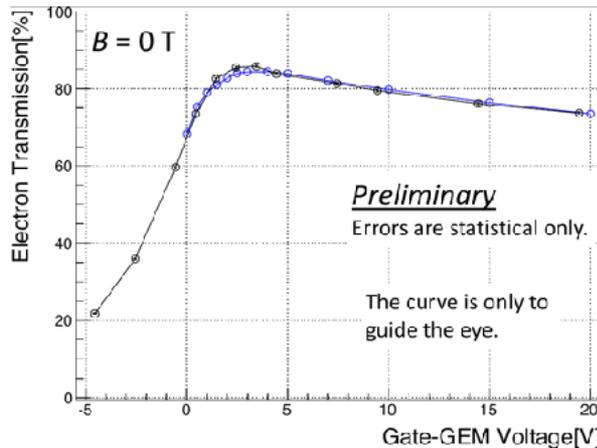
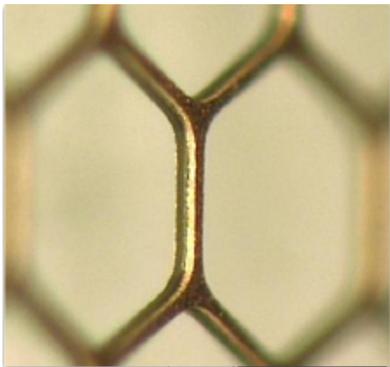
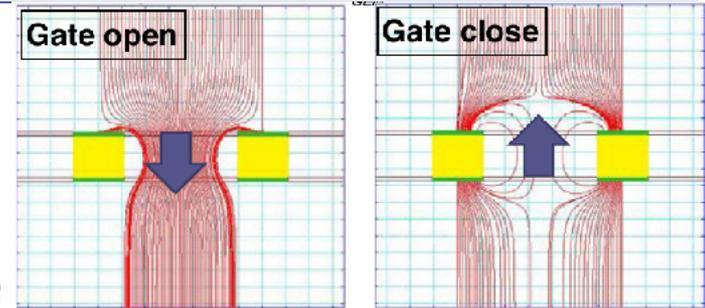


new GridPix module with TimePix-3 chips



# Gating studies

- Ion clouds slowly drifting towards cathode induce field distortions
- Gating grid to block ion back drift between trains
- Recently tested: gating GEM grid from Japanese manufacturer Fujikura
  - Hexagonal holes: 335  $\mu\text{m}$  pitch, 27/31  $\mu\text{m}$  rim, insulator thickness 12.5  $\mu\text{m}$
- High transparency for electrons verified
- Test beam: compare resolution with, w/o grid
- Studies on distortions to come
  - close interaction with ALICE TPC upgrade



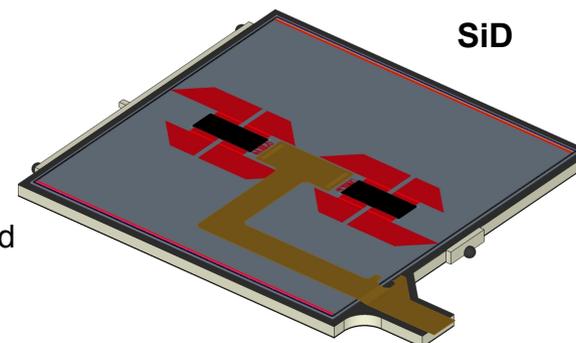
# Silicon tracking and vertex detector R&D

# Challenges

- Extreme material budget requirements
  - tracker:  $\sim 1\%$   $X_0$  per layer
  - vertex: 0.1-0.2%  $X_0$  per layer
    - $< 200 \mu\text{m}$  of Si, including cables, cooling & supports
- Demanding point resolution
  - $7 \mu\text{m}$  for tracker,  $3 \mu\text{m}$  for vtx,  $< 25 \mu\text{m}$  pixel size
- At CLIC, 10ns time stamping
- CLIC takes integrated approach to tracking and vertexing R&D
  - novel integrated sensor technologies considered for tracking
  - sensors, interconnects, ASICs, mechanics, cooling,...
- For ILC, kPix based development (SiD)



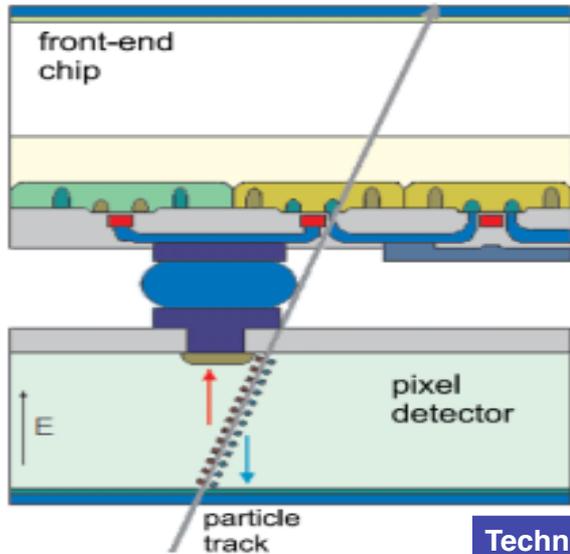
wire-bonded  
hybrid  
CO<sub>2</sub> cooled



bump-bonded  
hybrid-less  
air cooled

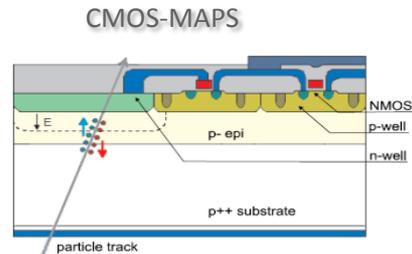
# Technologies

- Hybrids
- Monolithic active sensors

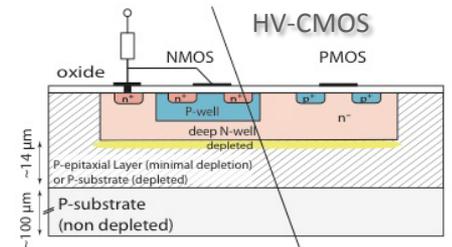


Depleted Hybrid Pixels

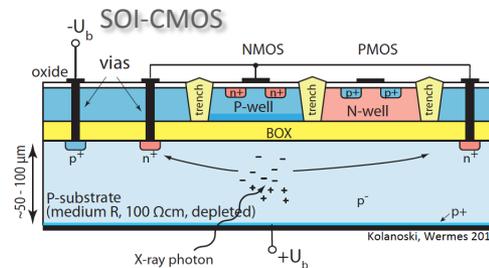
images: Demarteau  
Table: Dannheim



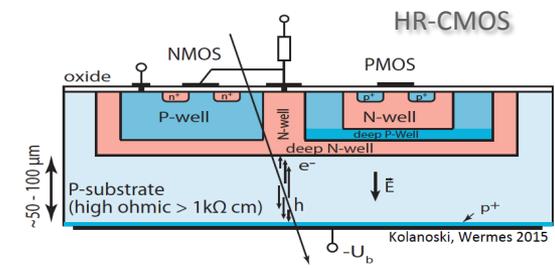
- Charge collection by diffusion



- HV process, 10 – 15  $\mu\text{m}$  depletion region under deep N-well



- Fully depleted or HV process



- Can be fully depleted

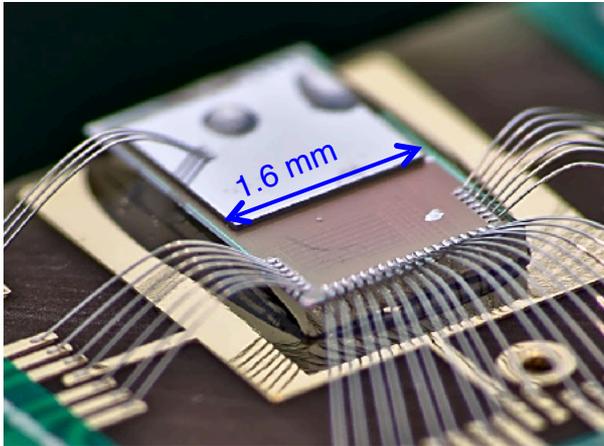
| Technology                               | Examples                              | Small pixels | Low mass | Low power | Fast timing |
|--|---------------------------------------|--------------|----------|-----------|-------------|
| Monolithic CMOS MAPS                     | Mimosa CPS                            | ++           | ++       | ++        | -           |
| Integrated sensor/amplif. + separate r/o | DEPFET, FPCCD                         | + / ++       | 0        | +         | -           |
| Monolithic CMOS with depletion           | HV-CMOS, HR-CMOS                      | +            | ++       | 0         | +           |
| 3D integrated                            | Tezzaron, SOI                         | ++           | +        | 0         | ++          |
| Hybrid                                   | CLICpix+planar sensor, HV-CMOS hybrid | +            | 0        | +         | ++          |

# CLIC vertex-detector R&D – recent planar sensor developments



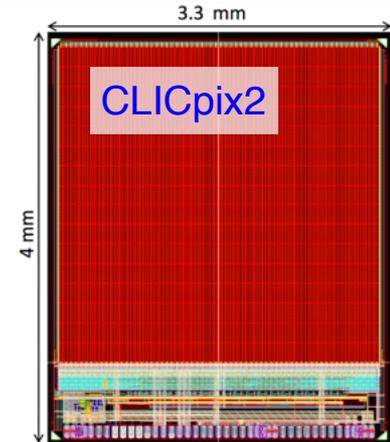
- **Beam tests** of 65 nm CLICpix (25  $\mu\text{m}$  pitch) bump bonded to 50  $\mu\text{m}$  thick active-edge sensor:
  - Bond yield  $\sim 30\%$   $\rightarrow$  will increase (ongoing process optimization)
  - Hit efficiency  $\sim 99\%$   $\rightarrow$  will increase (new CLICpix2 ASIC with lower threshold)
  - Hit resolution  $\sim 7 \mu\text{m}$   $\rightarrow$  limited by lack of charge sharing, new sensor concept needed

## CLICpix with 50 $\mu\text{m}$ sensor

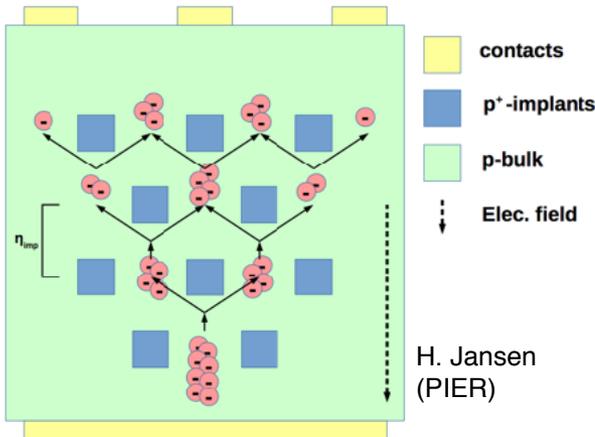


## New CLICpix2 65 nm ASIC:

- 128x128 pixels
- $\downarrow$  threshold,  $\uparrow$  dynamic range
- Submitted 23. November
- Delivery January 2017
- Additional submission with **RD53** in April 2017  $\rightarrow$  access to full wafers for bump bonding



## Sensor with deep implants

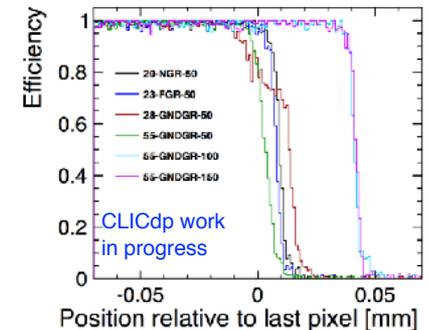
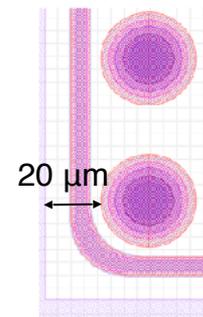


## Proposal for sensors with deep implants

- $\rightarrow$  Modify E-field to **enhance charge sharing**
- $\rightarrow$  **Improved resolution**
- **PIER** project: Sensor wafer submission planned for 2017
- Use **Timepix3** for proof-of-principle studies

## Ultra-thin active-edge sensors

- Advacam wafer (with **ATLAS** et al.), Timepix3 sensors 50-150  $\mu\text{m}$  thickness
- Comparison of edge designs / TCAD sim.
- FBK submissions with **AIDA-2020 WP7**

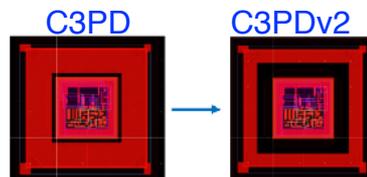
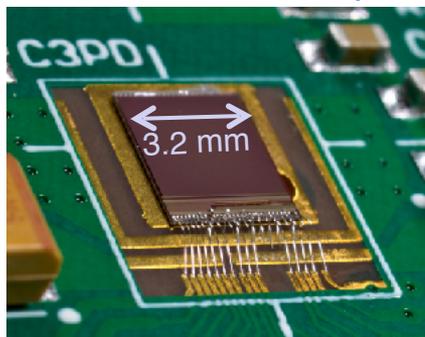


# CLIC vertex-detector R&D – recent HV-CMOS developments

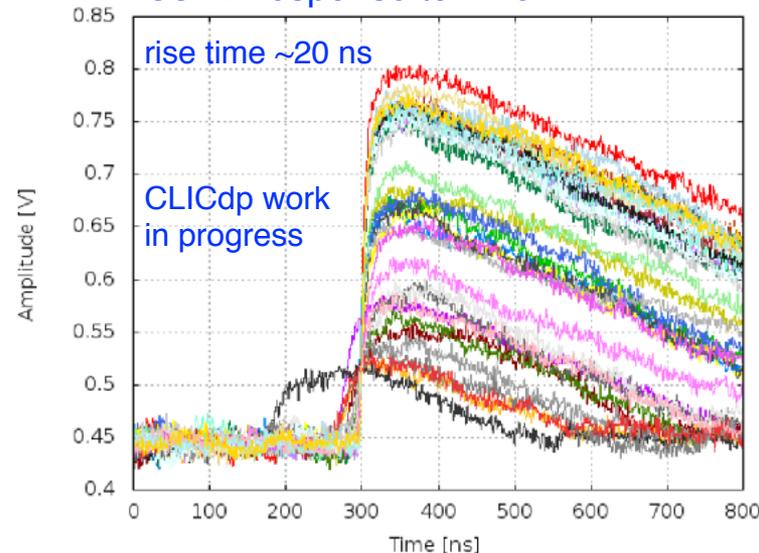


- New version of capacitively coupled active sensor produced in 180 nm HV-CMOS: **C3PD**
  - 128x128 pixels (matching CLICpix2)
  - Faster amplifier ( $\sim 20$  ns rise time)
  - Standalone test results for single test pixels confirm simulations
  - No degradation in performance for devices thinned to 50  $\mu\text{m}$
- New version (**C3PDv2**) submitted for production in engineering run with **Mu3e** and **ATLAS**  $\rightarrow$  high-resistivity wafers (20/80/200  $\Omega\text{cm}$ ) and higher break-down voltage

C3PD thinned to 50  $\mu\text{m}$

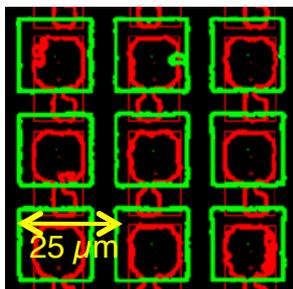


C3PD response to  $^{55}\text{Fe}$

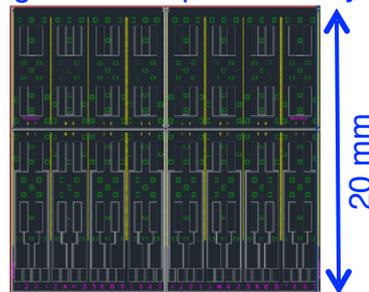


- Studies of capacitive coupling:
  - Alignment with **pattern recognition**
  - Finite-element capacitance **simulations**
  - **Uniformity** tests with segmented capacitors (with **ATLAS** and **AIDA-2020 WP6**)

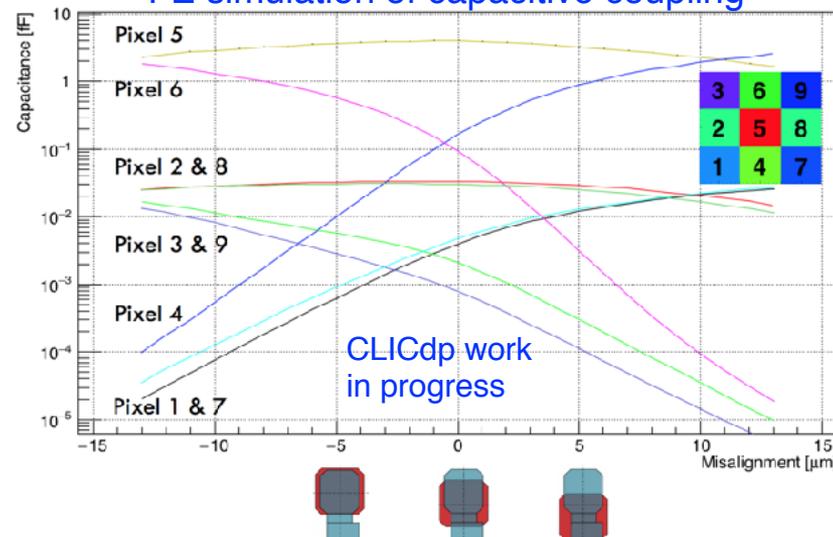
PixelShop alignment



Segmented capacitor array

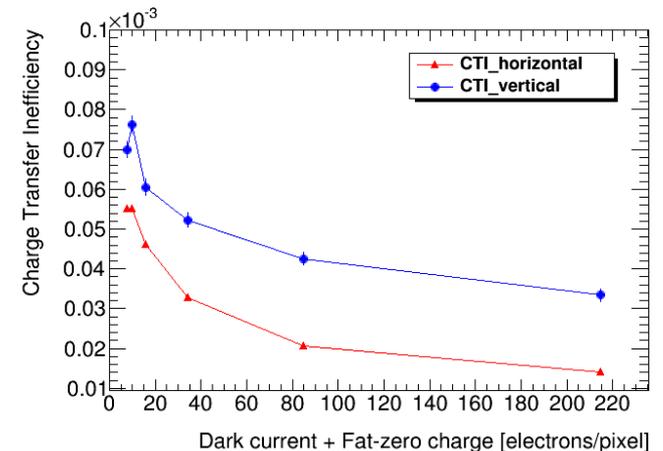
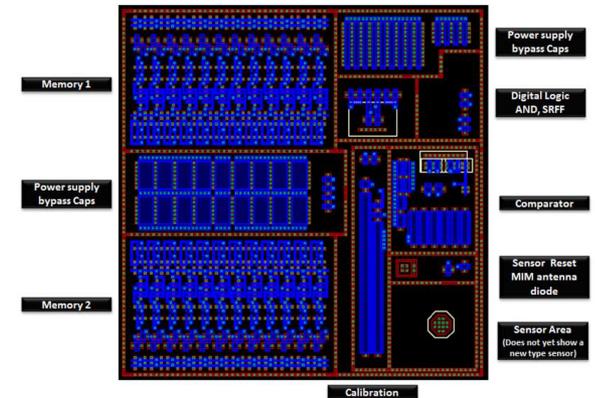
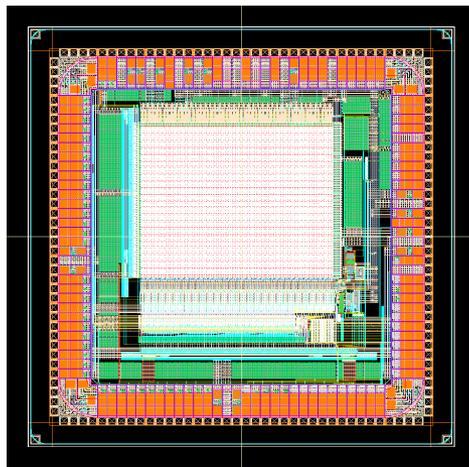


FE simulation of capacitive coupling

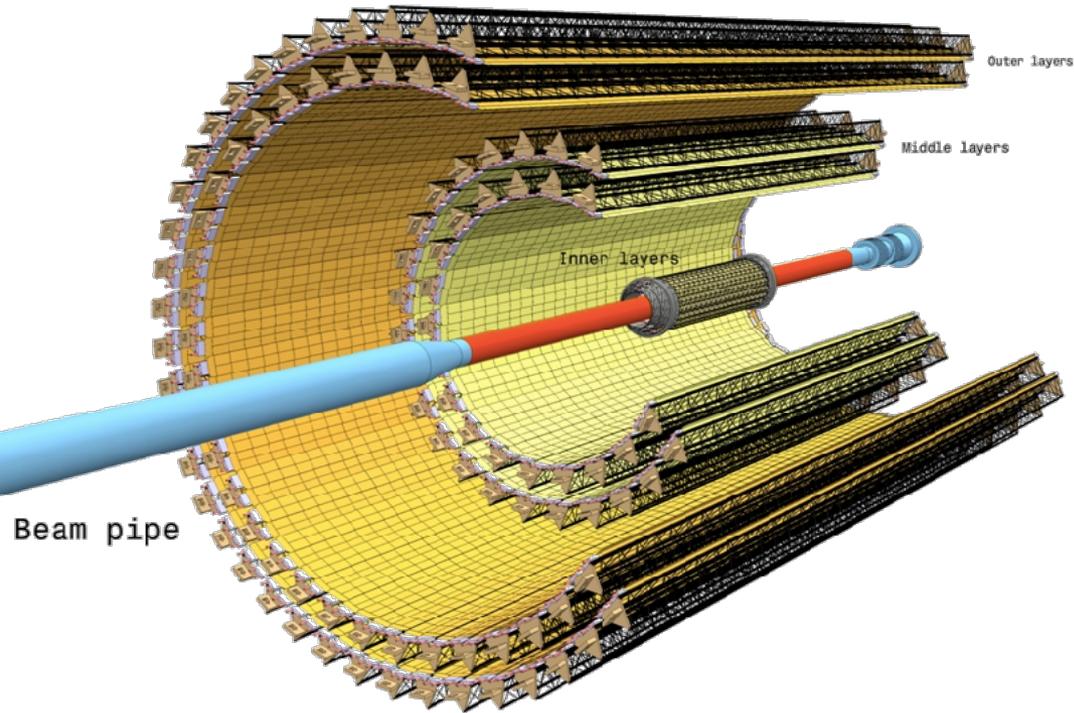


# Recent progress in vertex R&D

- Chrono-pixel prototypes:
  - 300 ns time stamping and sparse readout demonstrated
  - power-pulsing
  - small capacitances
- FPCCD: charge transfer inefficiency improved
  - charge injection to fill traps
- SOI: test chip submitted

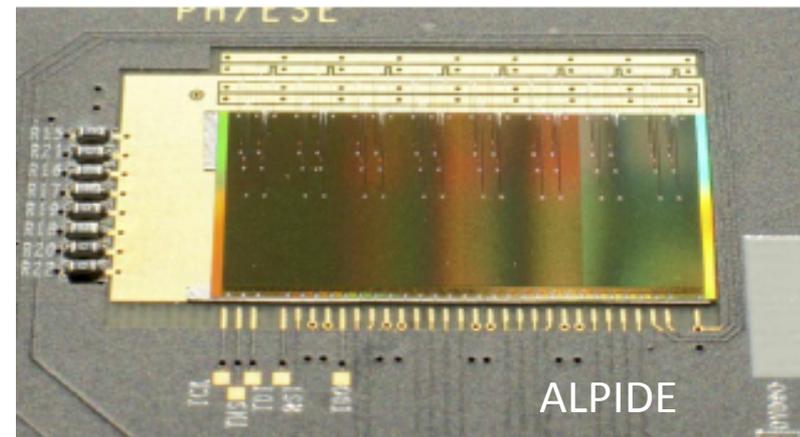


# ALICE CMOS Inner Tracker System (ITS)

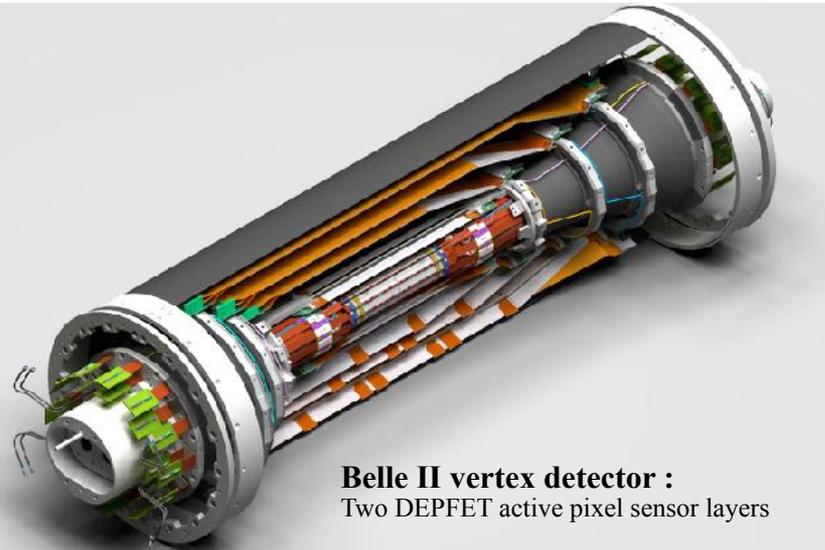


- 10 m<sup>2</sup> CMOS MAPS Pixel detectors
- 12.5 Giga pixels
  - 180 nm Tower Jazz process
  - 3 inner barrel layer (IB)
  - 4 outer barrel layers (OB)
  - Radial coverage 21-400 mm

- ALPIDE Chips
  - Dimensions: 30mm x 15 mm
  - Pixel Matrix: 1024 columns x 512 rows
  - Pixel pitch: 28 $\mu$ m x 28 $\mu$ m
  - Power consumption: < 40mW/cm<sup>2</sup>



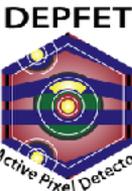
# Belle II vs future LC - synergy



Most requirements are similar. The Belle II VXD is an excellent two-layer prototype for the ILC.  
To be shown: small pixel size (demonstrated in 2010), material in services, solution for forward disks.

|                 |  |   |
|-----------------|--|---|
| occupancy       | $0.13 \text{ hits/mm}^2 / \text{s}$                                      | $0.4 \text{ hits/mm}^2 / \text{s}$  |
| Radiation       | $< 100 \text{ krad/year}, 10^{11} \text{ 1 MeV n}^+ / \text{year}$<br>eq | $> 1 \text{ Mrad/year}, 2 \times 10^{12} \text{ 1 MeV n}^+ / \text{year}$<br>eq |
| Duty cycle      | 1/200  | 1   |
| Frame time      | 25-100 ms (10 ns @ CLIC)   | 20 ms   |
| Momentum range  | All momenta  | Low momentum (< 1 GeV)  |
| Acceptance      | 6°-174°  | 17°-150°  |
| Resolution      | Excellent 3-5 mm, pixel size = 20 x 20 mm <sup>2</sup>                   | Moderate, pixel size = 50 x 75 mm <sup>2</sup>                                  |
| Material budget | 0.15 % X <sub>0</sub> /layer <sup>0</sup>                                | 0.21 % X <sub>0</sub> /layer <sup>0</sup>                                       |

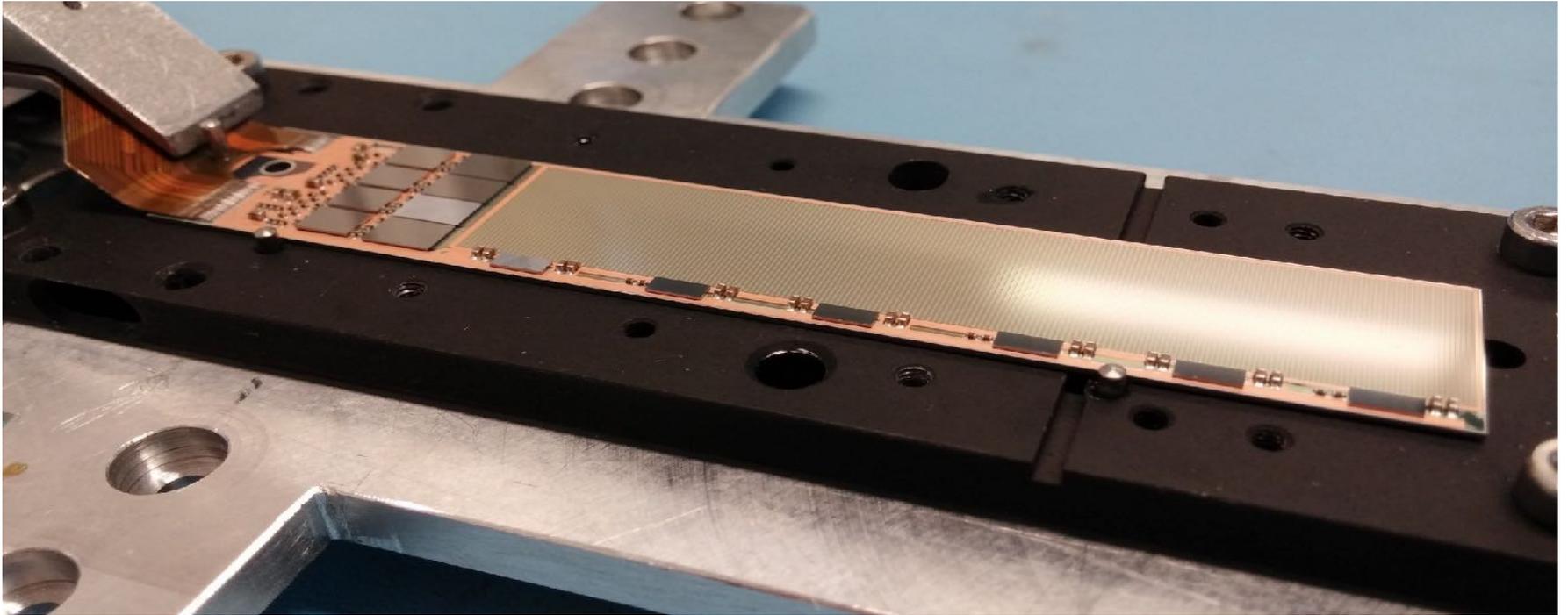
M.Vos



# Final half-ladder

First fully functional ladder....

... major milestone for the DEPFET project!



Belle II funding has been key to continue and accelerate the development of the sensors, to enable several iterations of the ASIC design, and to force the collaboration to come up with a complete solution for the off-detector system (from cables to cooling to DAQ)



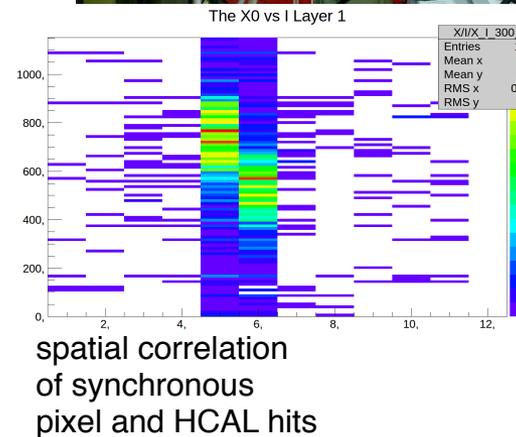
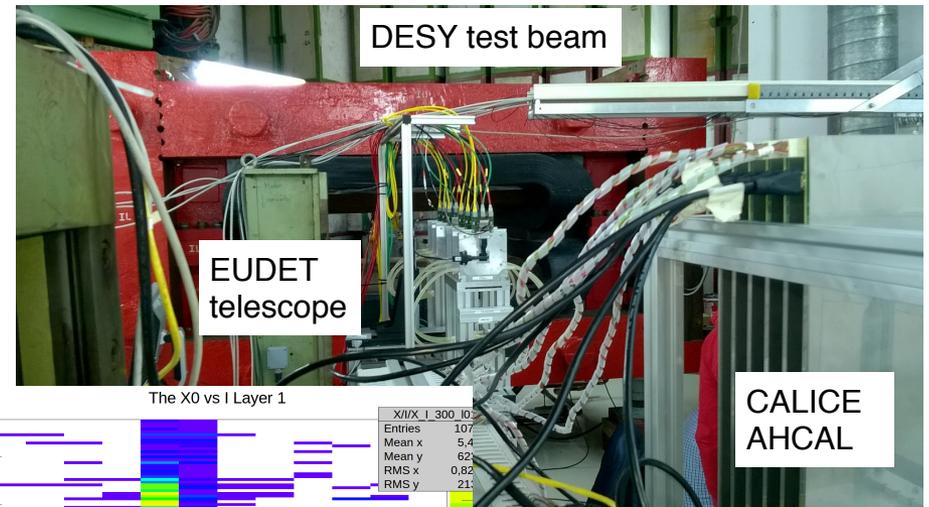
M.Vos



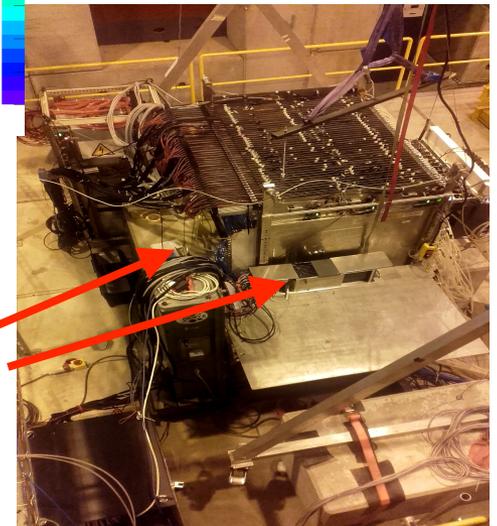
# Common issues

# Common DAQ for combined beam tests

- LC detector community priority for AIDA-2020
- Effort on synchronisation hardware (TLU), run control and software (EUDAQ), monitoring (DQ4HEP)
- Recently achieved combination of trigger-less time-stamped (AHCAL) and trigger-marked (EUDET telescope) read-out
- Number of recent or upcoming combined runs
  - FCAL sensors and beam telescope
  - SiECAL and SDHCAL
  - in preparation: TPC with kPix reference tracker

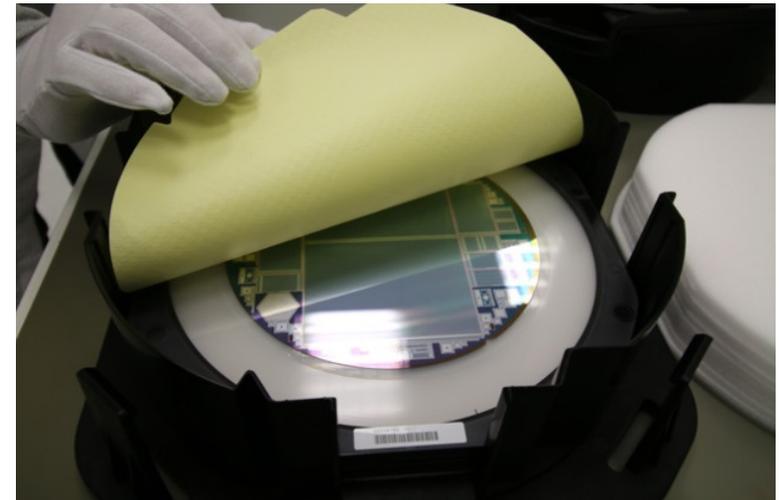
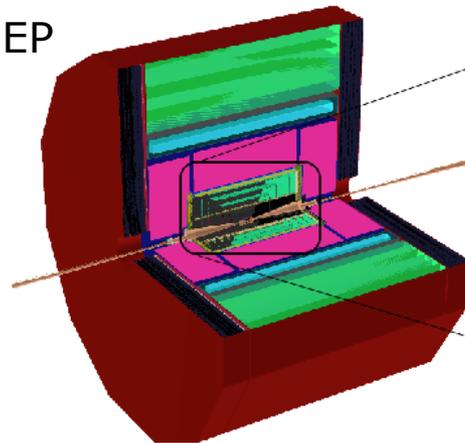
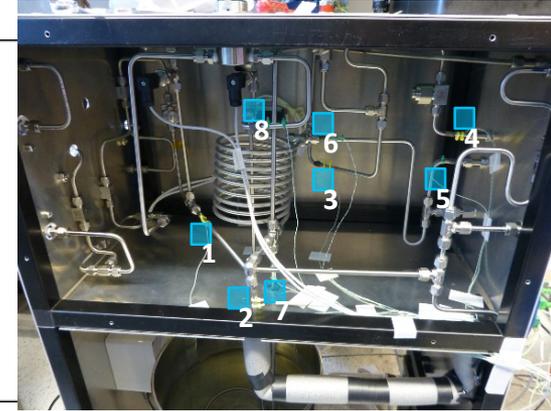
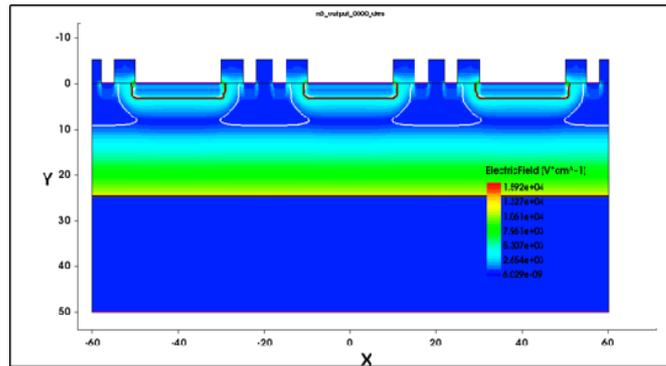


RPC HCAL  
SiECAL



# More common issues

- Test beam infrastructures, telescopes
- QA and production infrastructure
  - LHC and LC
- Advanced cooling techniques
- TCAD simulations for sensor design
- Industrial large area silicon production
- And software!
  - geometry DD4HEP
  - Pandora
  - Si tracking



# Conclusion

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- In a challenging funding environment, LC detector R&D is progressing and focussed on the most critical issues to be solved for the precision e+e- physics we aim at
- Close and fruitful interplay with concept groups
- Two-way synergies with other developments in HEP (and beyond)
  - LC developments bear fruit and enhance precision reach
  - collect experience in realistic environment and challenging time lines
- R&D groups bring in valuable expertise across concepts, across ILC and CLIC, across collider communities

# Thanks!

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- Y.Arai, J.Brau, D.Dannheim,  
M.Demarteau, J.Kaminski, K.Krüger,  
T.Peitzmann, F.Simon, Y.Sugimoto,  
T.Takeshita, M.Vos
- and those from whom I have shameless  
stolen material
- Apologies for the many things I had no  
time to cover, in particular FCAL

# Backup