

# Gate

Introduction

Status of Gate production

Status of Gate study w/ prototype  
transmission

comparison to MC

remaining to be done

# Introduction

Why we need Gating device ?

# Ion problem

Production of Ions is inevitable in gas detector.

dense ions in drift volume may deteriorate drifting electron.

Primary ions : produced by generated charged tracks/photons

## Background @ ILC

### mini-jets

$2 \times 10^4$  tracks/train  $\sim 10$  tracks/bunch  
 $\sim O(0.3\%)$  occupancy @ innermost raw( $r=45\text{cm}$ )  
*naive estimation*

low Pt tracks contribute more(curling)

these rates are dep. on BDS/IR design

GAS in TPC (H less gas ?)

## Physics background

2 photon process - mini jets

## Beam background

pair background

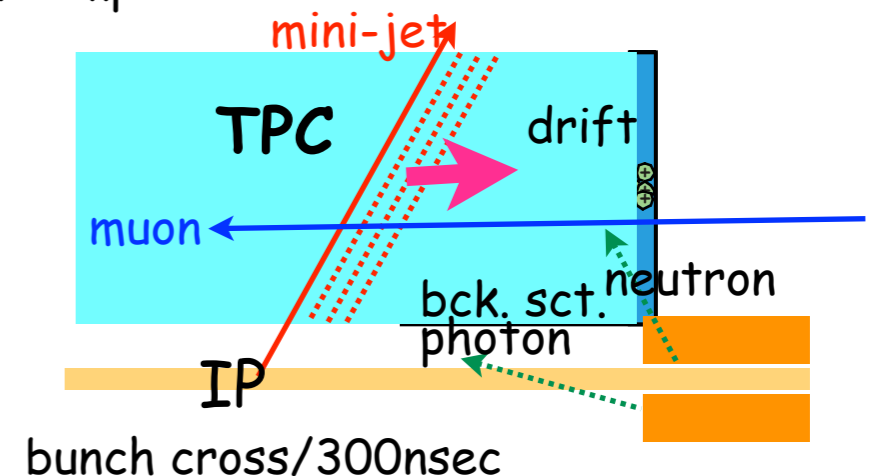
disrupted beam

beam dump

photon, electrons

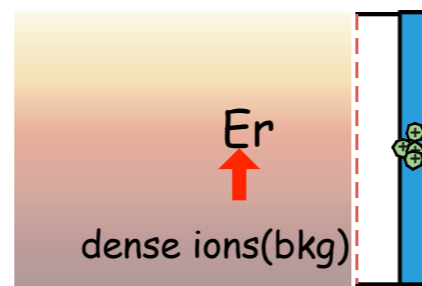
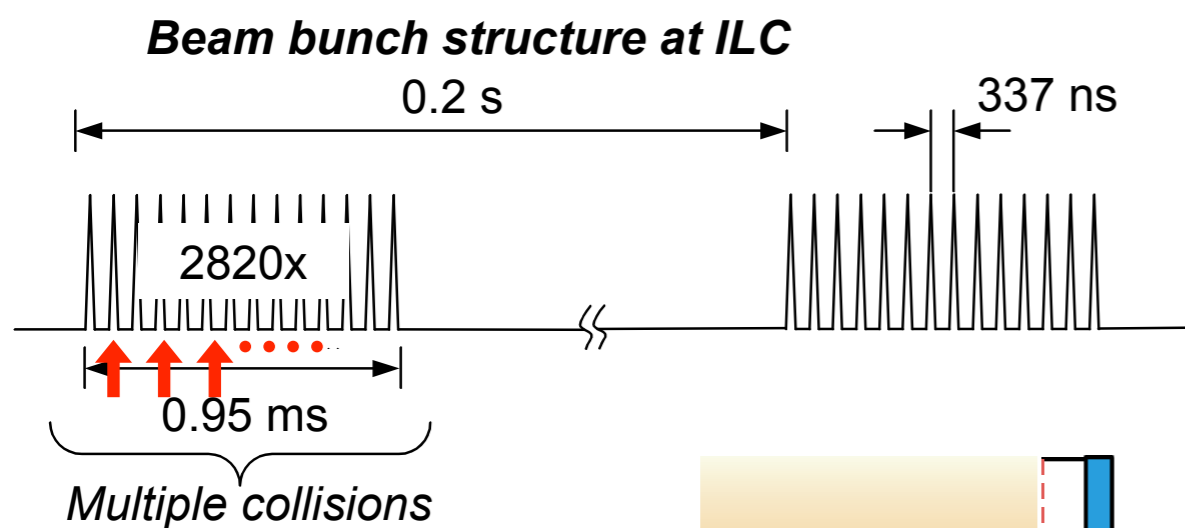
muon

neutron



ions from gas amplification(backdrift ions) :  
 ions (dense) discs are formed due to slow drift velocity  
 MPGD owns inherent ability of ion absorption

## Beam Structure @ ILC



MPGD has a natural ability of gating ions, but it's not perfect.

We need "GATE"ing GRID



train produce back-drift ions' disk  
 without "Gate mechanism" for ions  
 as big difference of drift velocity  
 between electron and ion  
 drift velocity of ion is 10000 times slower

1st train produce prim. ion pairs in all drift volume  
 electron drift to MPGD(endplate)  
 and amplification produce more ions

next train produce prim. ion pairs again  
 before ions are swept out  
 amp. ions by 1 train form thin disc and drift slowly

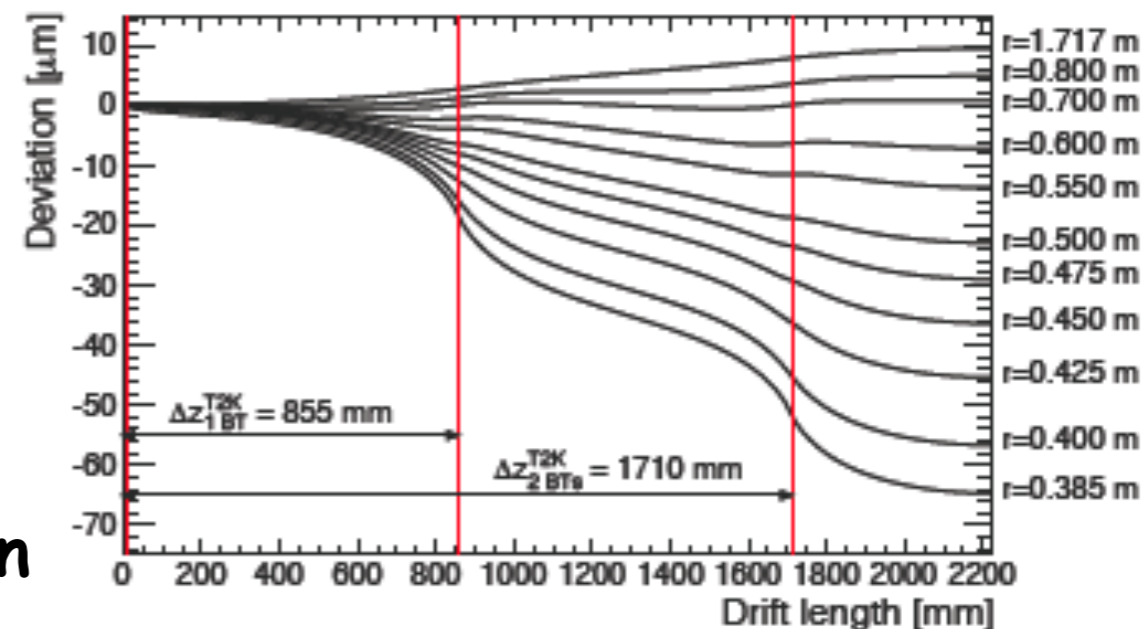
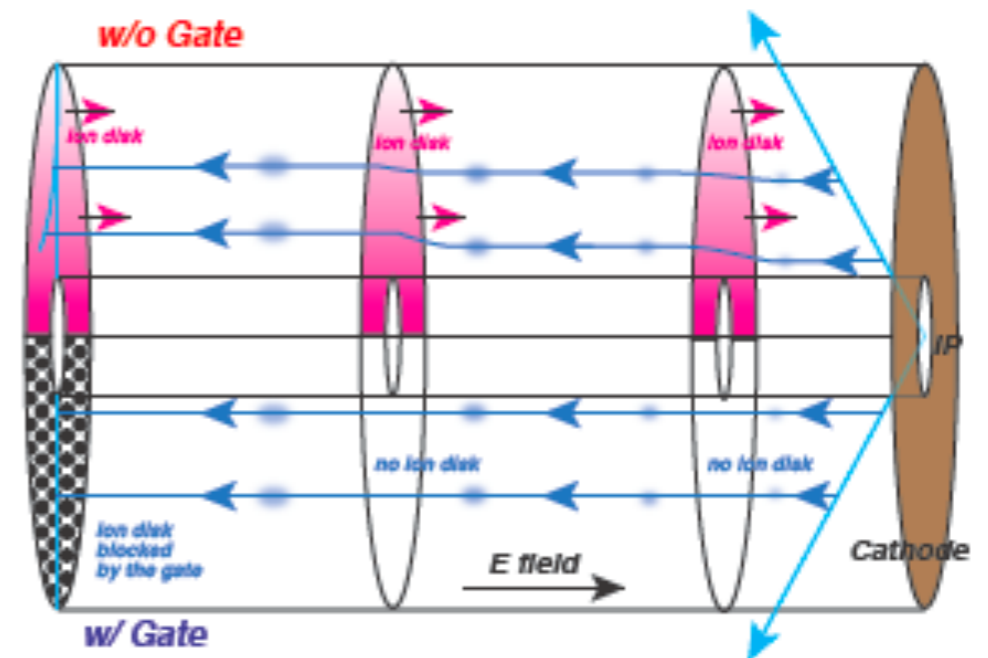
# Effect of ion (disc)

Primary ions are inevitable

no way to recover

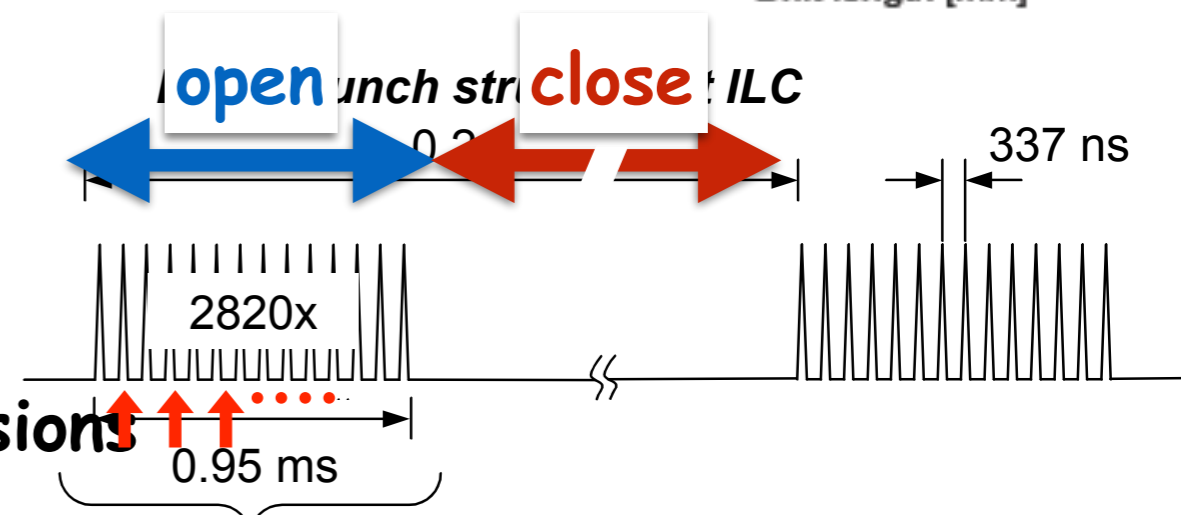
but ions are spread over all volume  
effect to position measurement is  
acceptable  $O(10 \text{ } \mu\text{m})$

Ions produced by amplification form  
dense ion disc which deteriorate  
position accuracy  $\sim 60 \text{ } \mu\text{m}$   
even 1 ion / prim. electron  
assuming  $\varphi$  symmetry  
two ion disc  
not negligible to 100  $\mu\text{m}$  resolution



**We need Ion Gate device**

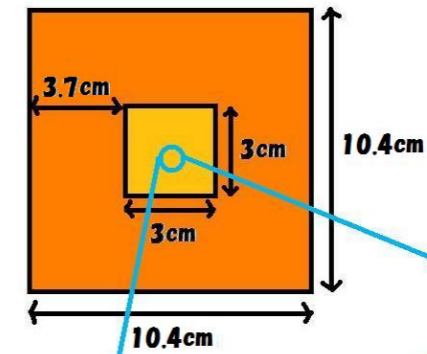
ILC beam structure is good for gating  
gate is open for 1ms collision  
gate is closed for 199ms between collisions



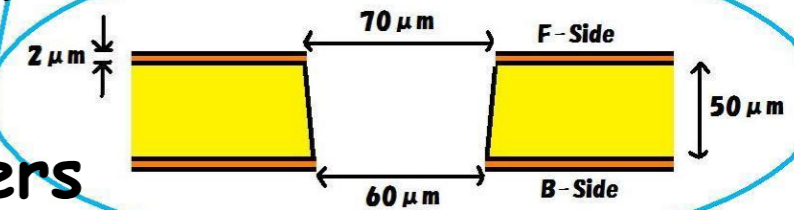
# Status of Gate production

## History of Fujikura Gate production

2012 Fujikura's 1st MPGD production: GEM  
hole drilling : YAG Laser shot w/o mask

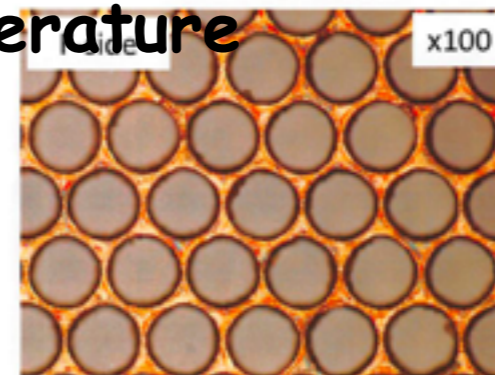


performance as GEM is almost same as others

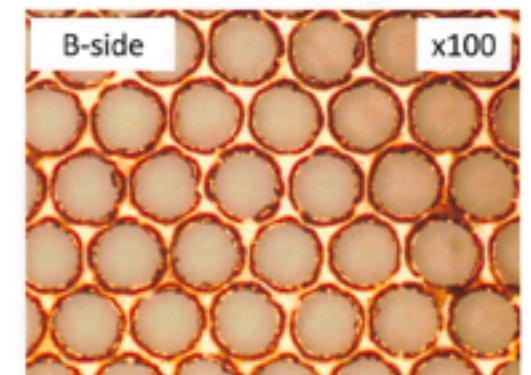


2013 Fujikura's 2nd MPGD was Gate GEM 1cmx1cm 140um pitch  
hole drilling : YAG Laser shot w/o mask

Laser shot may increase temperature  
of PI  
shape is no good,  
Cu peeled off partially



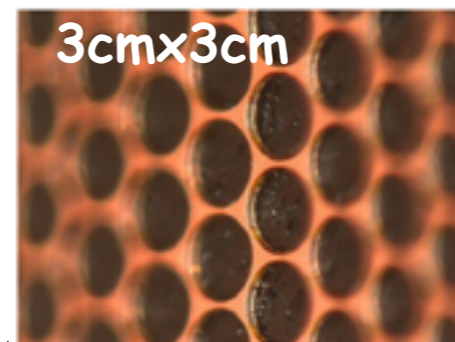
Cu : 2um, PI : 25um (F-side)



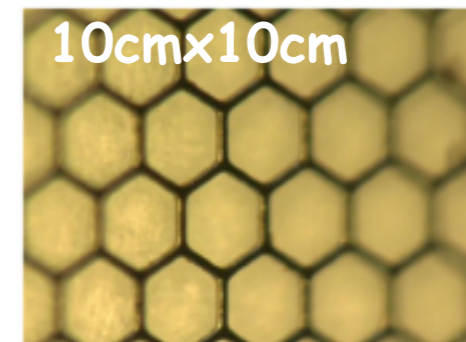
Cu : 2um, PI : 25um (B-side)

2014 relax pitch to 300um single Mask with defocused laser

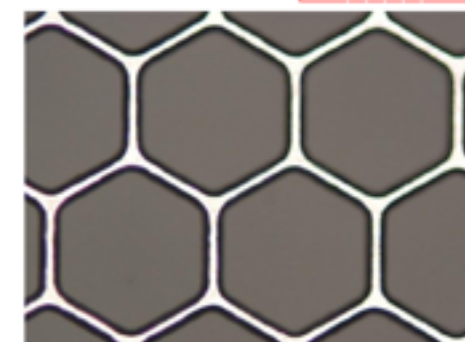
- Type0 circle
- Type1 honeycomb
- Type2 Ni coat
- Type3 current procedure



Gate GEM Type 0



Gate GEM Type 1



Gate GEM Type 2

2015 Module-size Gate ( geom. same as Type3 )  
old frame (no side frame)

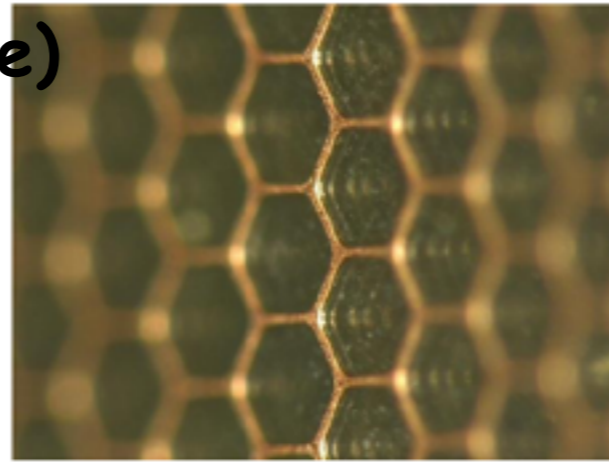


図3. F-side斜め外観

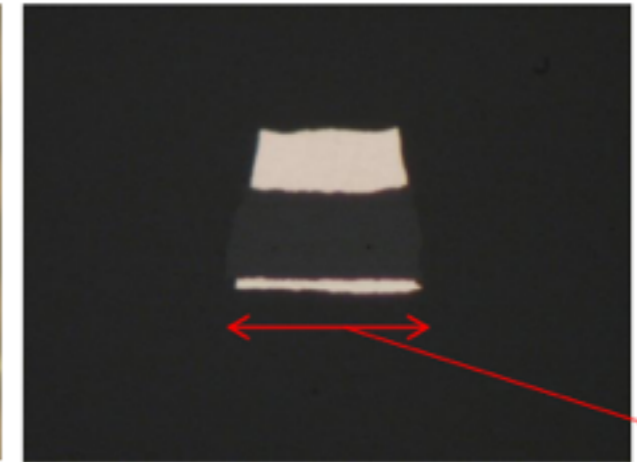


図4. 断面画像

rim幅  
30 $\mu$ m

2016 Module-size Gate  
for Field-shaper frame

2 mask for electrode/boundary process

This is used at this beamiest



Design is changed every time/  
need to study process condition each time

we need to order any Gate constantly  
in order to let company keep/improve production skill

# Size issue

Module size is not a issue to be discussed from the gating session,  
but it's better to know the current obtainable size

## What limit a size of Gate produced by the company

movable stage of laser system

25cm x 35cm

company has bigger system ( reach to 50cm x 50cm )

need new conditioning as sept. is different

etching system for FPC

50cm x 50cm

Production line allow to accept this size but maximum is this

50cm size : difficult to eliminate broken circuit

laser shooting time increase ... cost

1cm clearance is necessary from each side of sheet

-> 48cm x 48cm is the current max. size company can produce



# Status of Gate study using prototype

## Transmission measurement

Data was taken at 2014 fall , at KEK cryo-center w/ 1T B field  
..... finalizing data

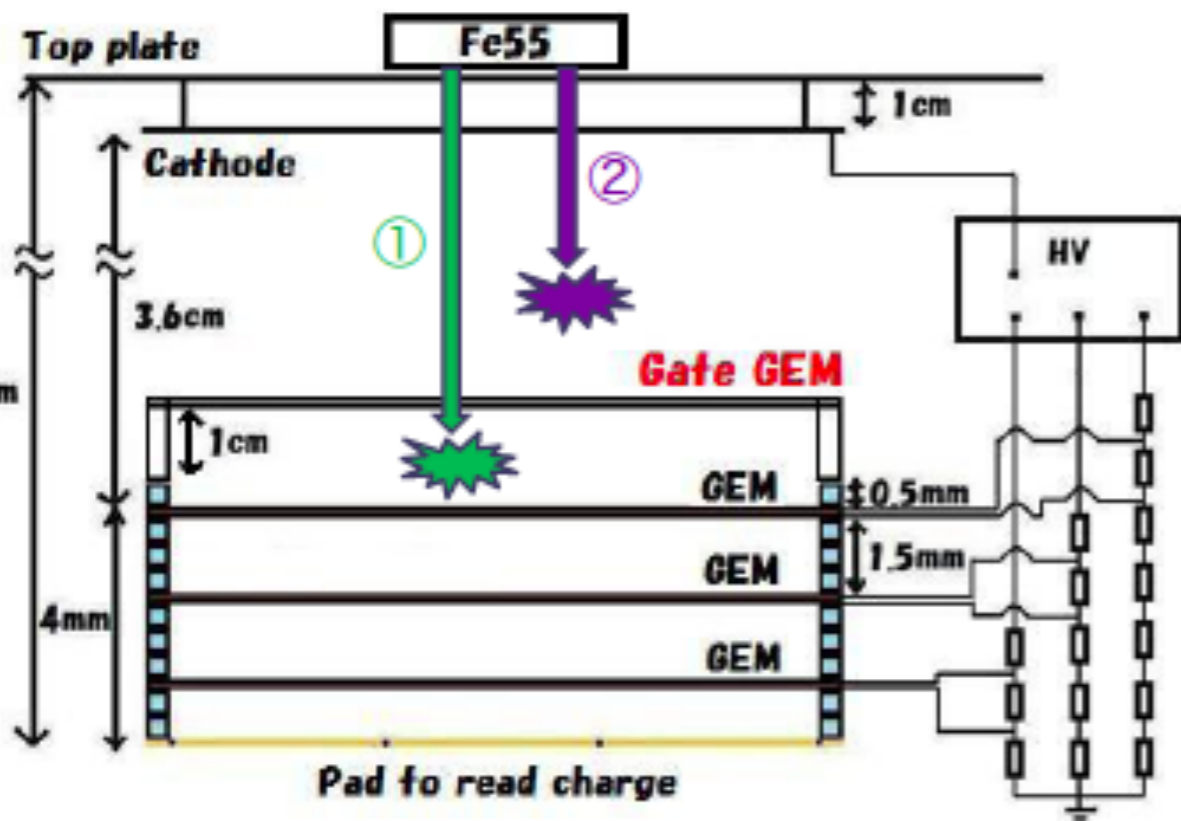
## Simulation of electron transmission

E field by ANSYS + Garfield++

we try to reproduce obtained data

in order to extrapolate performance at 3.5/4 T B field

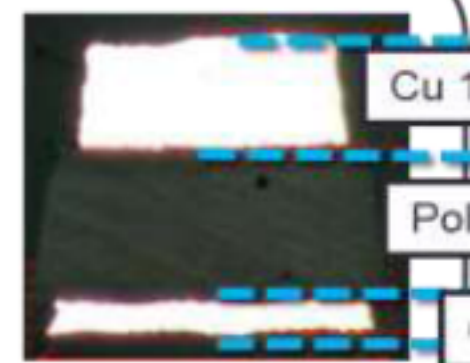
# Electron transmission measurement



Gate device(10cmx10cm)

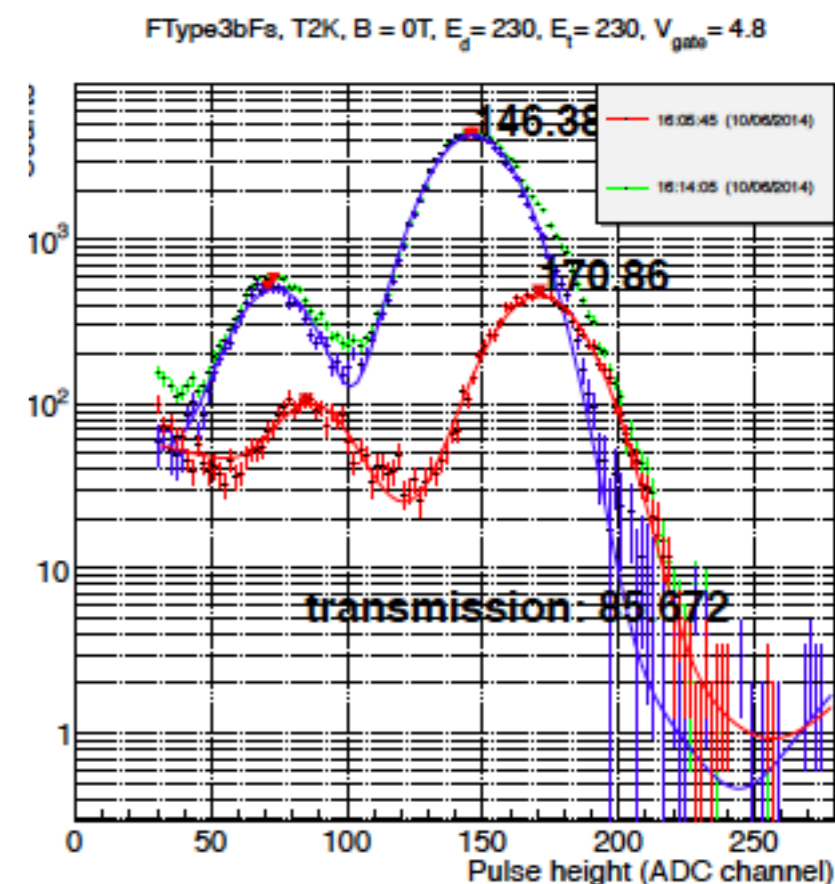


表面拡大図



Cross section of rim

When we measure Fe spectrum with poor Gate,  
 as spectrum(peak) is well separated,  
 so no difficulty to get transmission.  
 But good gate provide similar peaks overlapping each  
 other,  
 how we differentiate two peaks  
 determine quality of transmission.



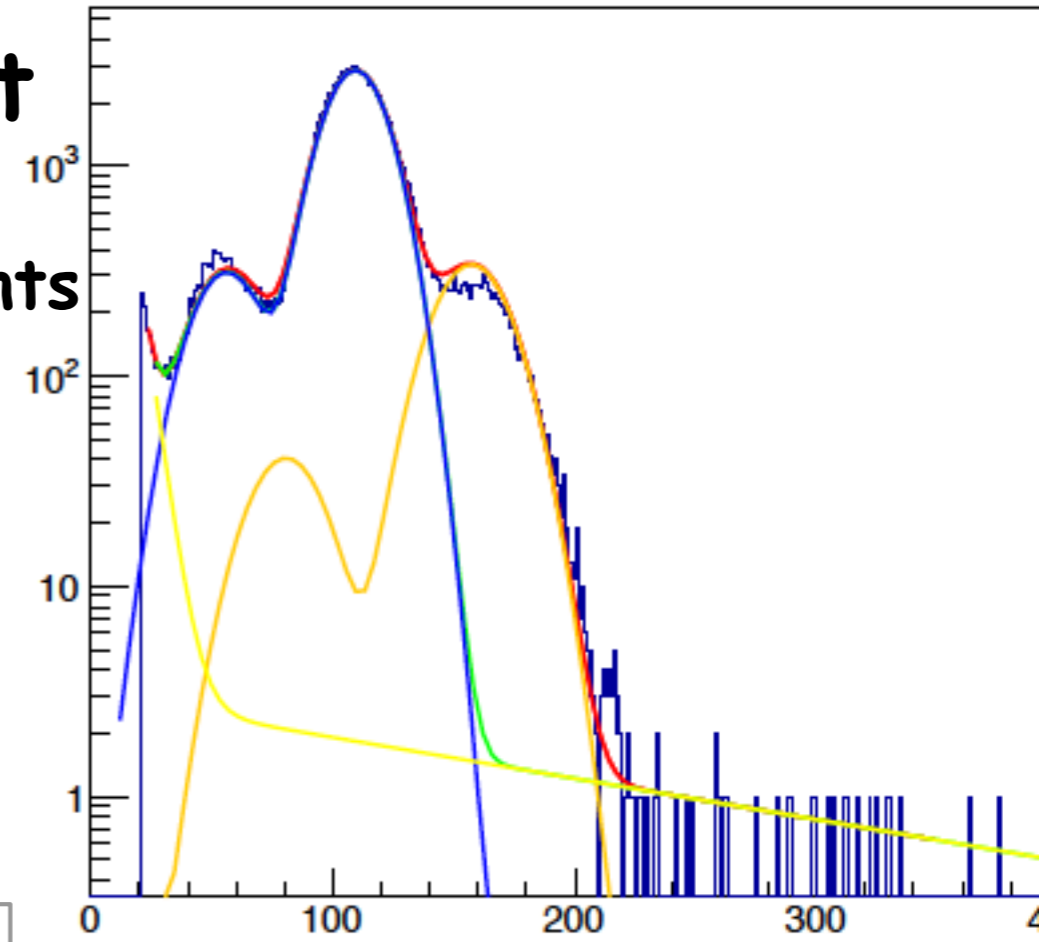
Transmission is obtained using two data sets  
 $E_{drift} = 0$   
 $E_{drift} = 230V/cm$

Difficulty :  
 gain shift  
 evaluation of systematic error

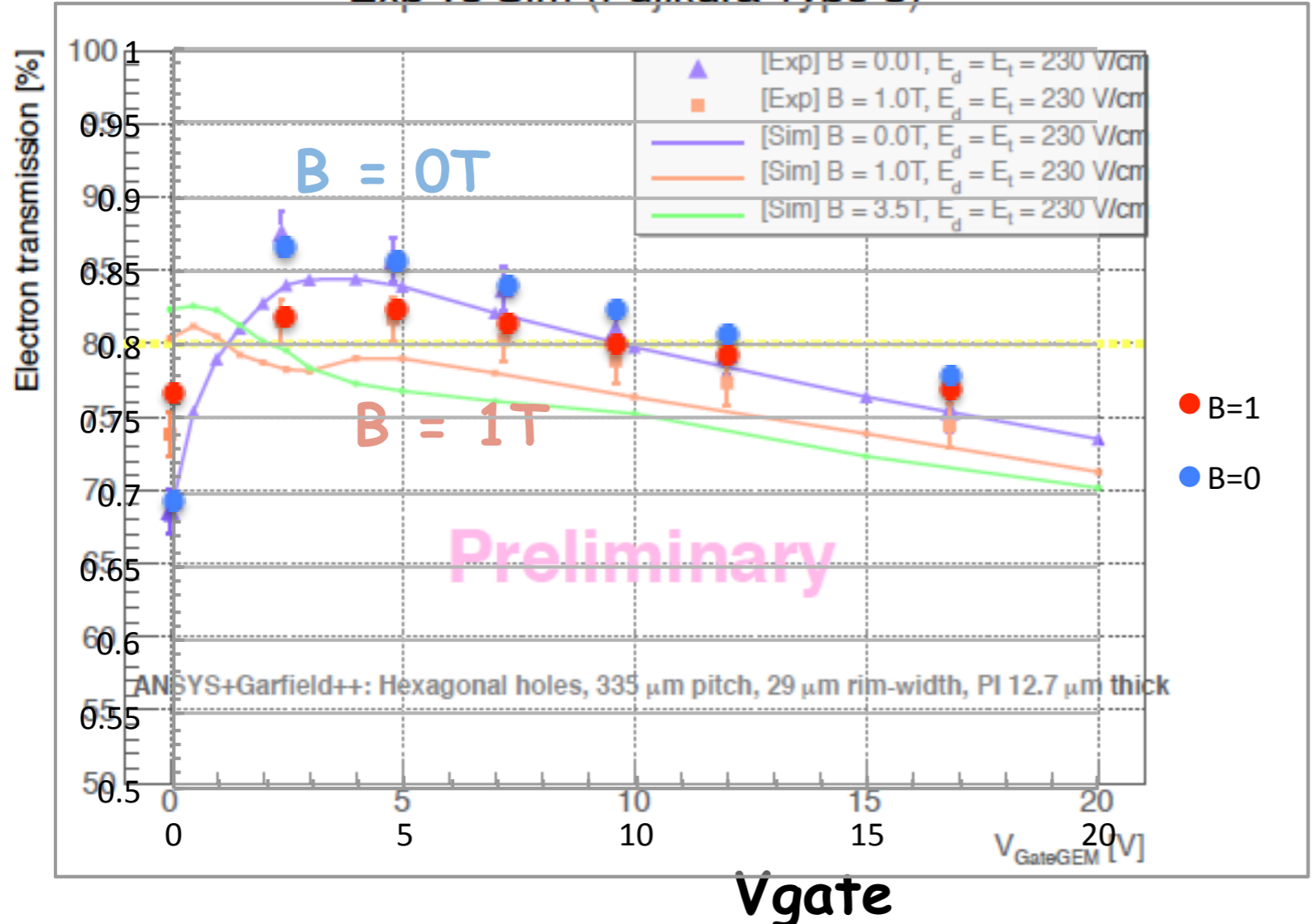
# Electron transmission measurement

Simultaneous fit of single data using constraints can provide reasonable result

constraints:  
 #main to #escape ratio  
 $P_{main}$  to  $P_{escape}$  ratio  
 #drift to #trans. ratio  
 $\sigma_{main}$  to  $\sigma_{escape}$  ratio



Exp vs Sim (Fujikura Type 3)



Obtained results are consistent each other. we are trying to finalize data.

Do we understand well?  
 by simulation

electron transmission

# Simulation of transmission

## Modeling @ANSYS

previous study assume straight hole though real Gate has taper holes  
(ANSYS support simple geometry only)

improve the model by importing the real geometry

## Cross-section of rim

Model1 : realistic model

Model2 : exaggerated model

No taper : previous model

hole pitch 335  $\mu\text{m}$

hole size 304  $\mu\text{m}$

insulator thickness 12.5  $\mu\text{m}$

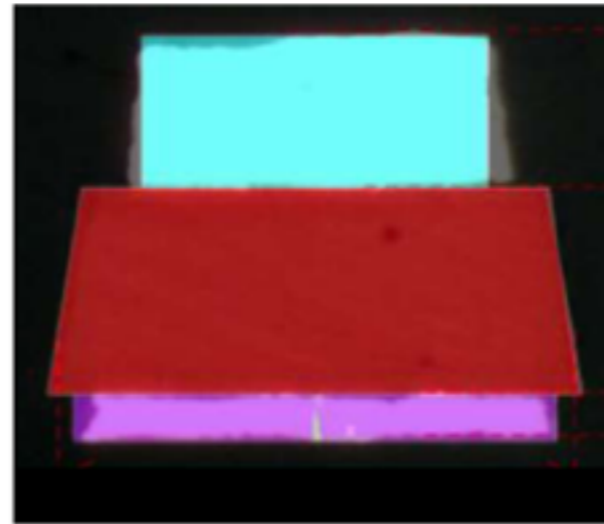
applied drift field : 230 V/cm

1mm above Gate

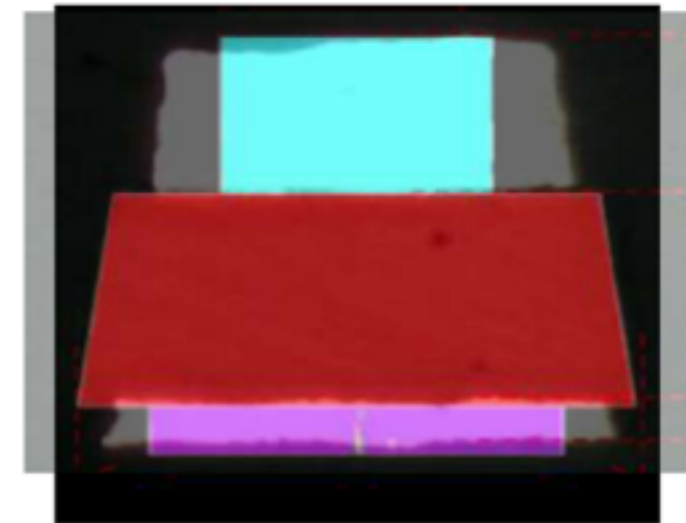
applied transfer field : 230 V/cm

1mm below Gate

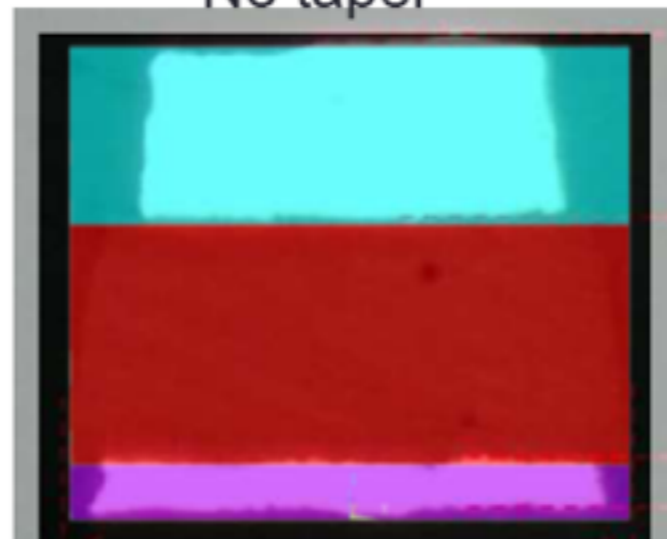
Model 1



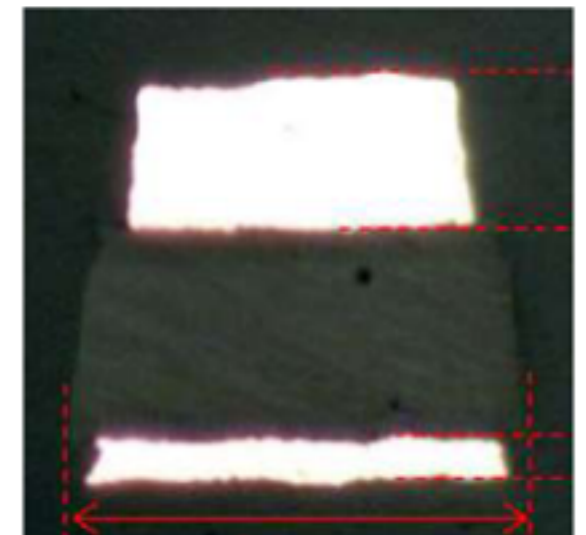
Model 2



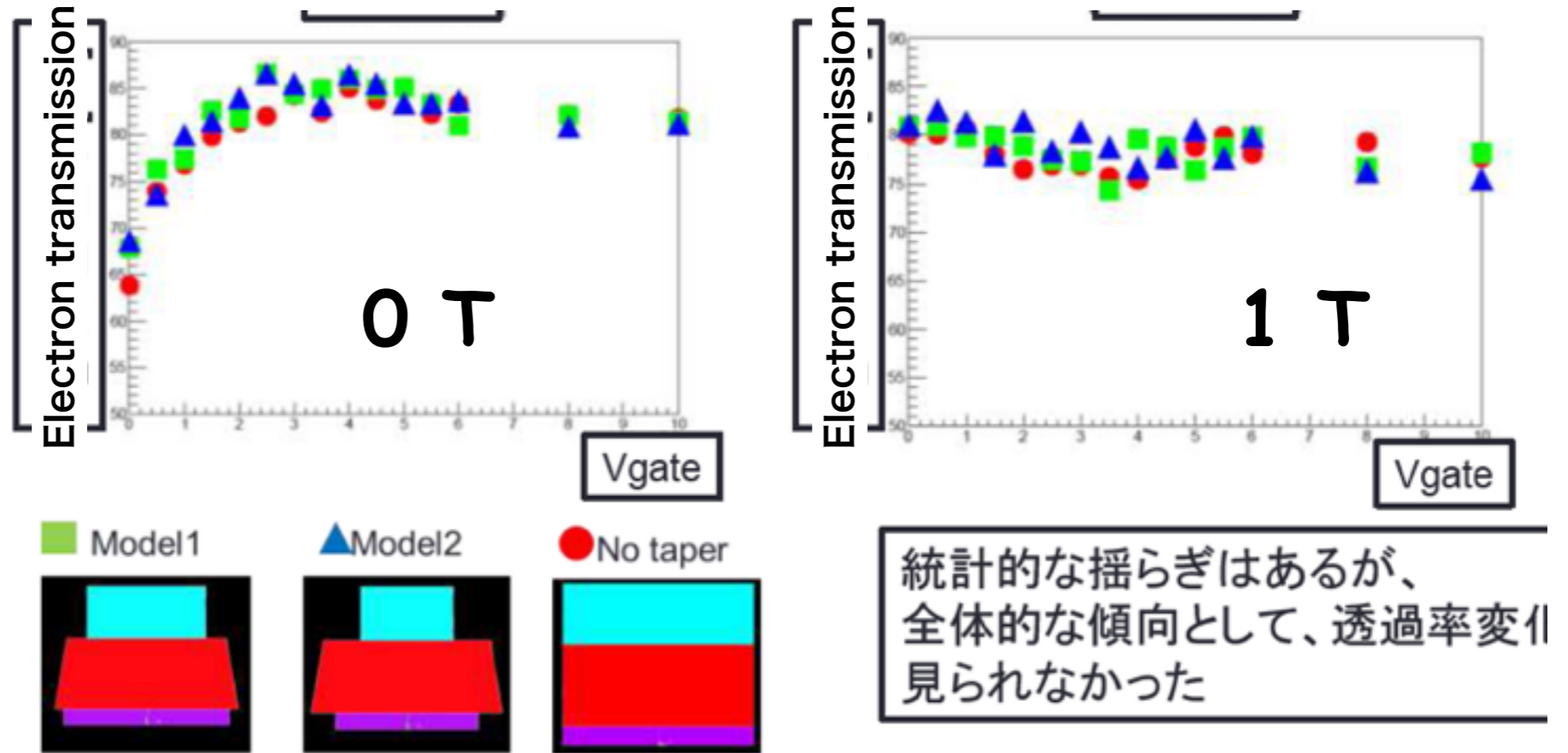
No taper



Real rim



# Simulation of transmission 2



3 models behave similar within statistics (only 1000)

Modeling is not so important as far as geom. is included

We also consider the case drift/trans. field was not properly set but 5% difference would not explain the behavior

Can we believe the behavior at 3T ?

# Remaining (big) issue

## Position information

Does Gate deteriorate position information ?  
electron move around hole entrance  
due to  $E \times B$  effect

Symmetric structure of Gate

$E \times B$  effect would be canceled out

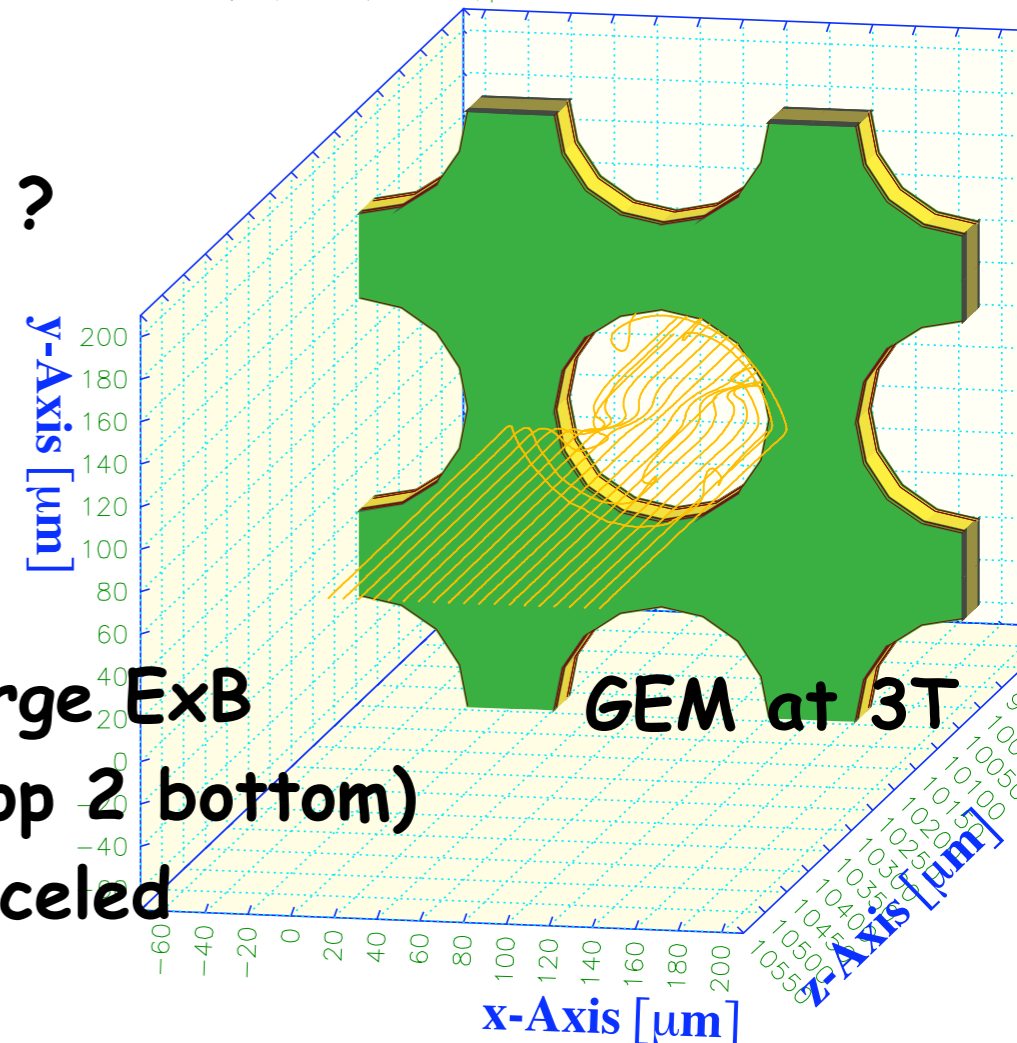
Low voltage operation would not make large  $E \times B$

But real Gate is not symmetric geometry (top & bottom)

there is no guarantee for  $E \times B$  to be canceled

## Layout of the cell

Gas:  $CF_4$ , 5%, Ar 95%,  $T=300$  K,  $p=1$  atm



Beamtest may answer this question

## Ion

Measurement of ion back-flow rate with Gate

We assume sim. is correct for ion behavior but need to check.....

@ 3~4 T

together with electron transmission/resolution

# Gate for other modules

GEM + Gate would be tested by this beam test

Gate must be rather easily accommodated with DESY module  
technical practice is necessary for Gate production/assembly

How we integrate Gate on Micromegas module  
supporting structure  
HV supply

Gate for Timepix must be easier for the current module  
as many space is left on the module  
and be able to observe Gate behavior in 1 electron level

Japanese group will support Gate production for all group  
in order to make company active  
we submit budget requests for this  
at least KEK budget will be accepted

# Summary

The gate for the current module seems to be  
working somehow ( next talks )

Some more studies in detail behavior  
are necessary

Production/use of more Gate  
will help to improve tech. experience  
to show reliability of Gate