



TOHOKU  
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# Radiation tolerance of the FPCCD

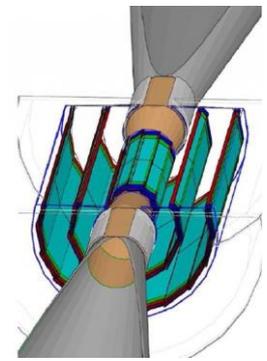
31th March 2017, Annual ILC detector meeting  
Tohoku University  
Shunsuke Murai on behalf of FPCCD group

# Outline

- ▶ Introduction
    - Vertex detector FPCCD
    - Radiation damage
  - ▶ Neutron irradiation test
    - Measurement of performance for prototype FPCCD
    - Improvement of CTI
  - ▶ Summary
- 

# Introduction

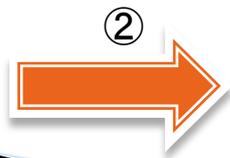
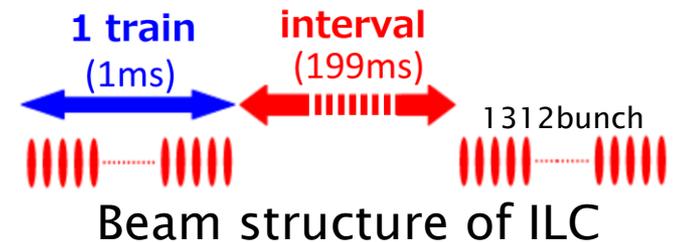
# Vertex detector for ILC



- ▶ Less than a few % pixel occupancy for precise tracking
  - When  $25\mu\text{m} \times 25\mu\text{m}$  pixel detector accumulates signal in 1 train, pixel occupancy is more than 10%.

## ▶ Two solutions of pixel occupancy

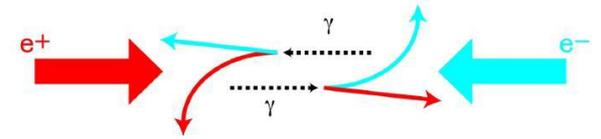
- ① Many readout in a train
- ② Small pixel size



**Fine Pixel CCD**  
= FPCCD

Pixel size  $(5\mu\text{m})^2$  achieves a few % pixel occupancy!

# Radiation damage



Pair background

▶ Radiation in the ILC (1312bunch,  $0.5 \times 10^7$  sec,  $E_{CM} = 500\text{GeV}$ )

- Pair background:  $2.07 \times 10^{11}$  e /  $\text{cm}^2$  / year
- Neutrons from beam dump:  $9.25 \times 10^8$   $1\text{MeVn}_{eq}$  /  $\text{cm}^2$  / year

▶ Influence on CCD caused by the radiation

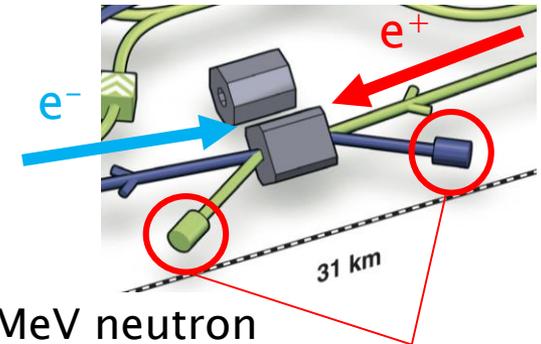
- Bulk damage – lattice defects: displacement of silicon atoms
  - Non-ionizing energy loss(NIEL): energy which used to bulk damage in energy loss of radiation
- Surface damage – ionization in the silicon dioxide

▶ NIEL hypothesis

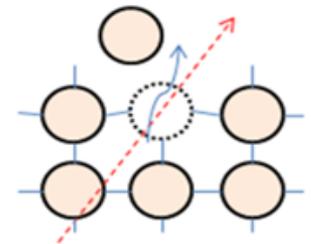
- Assumption that bulk damage is proportional to NIEL
- Damage of 30MeV electrons is 16 times smaller than 1MeV neutron
  - $2.07 \times 10^{11}$  e /  $\text{cm}^2$  / year  $\rightarrow 1.29 \times 10^{10}$   $1\text{MeVn}_{eq}$  /  $\text{cm}^2$  / year

▶ Requirement for radiation tolerance

- 3 years operation and safety factor 3
- $\rightarrow 1.24 \times 10^{11}$   $1\text{MeVn}_{eq}$  /  $\text{cm}^2$



Beam dump



Lattice defects image

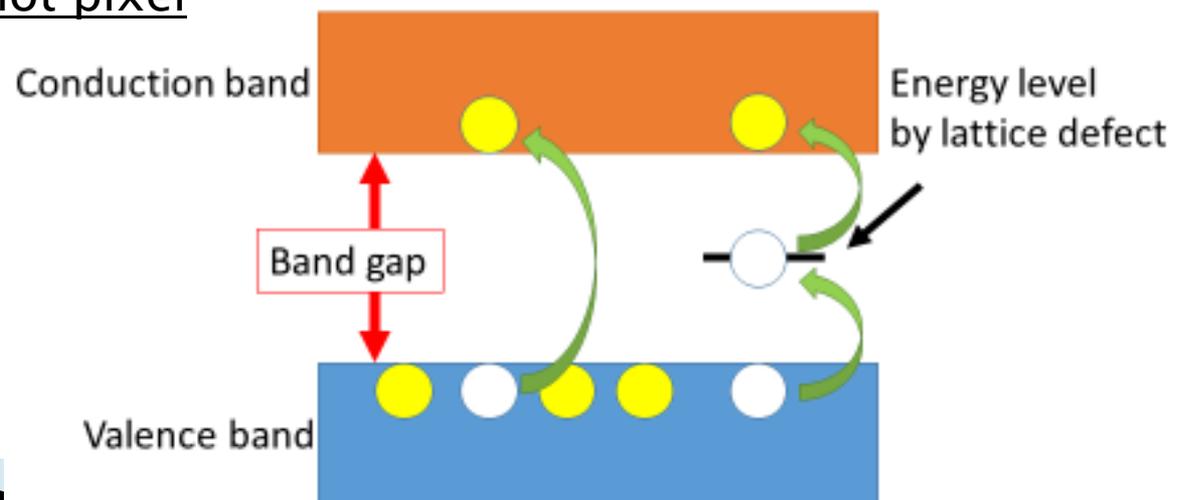
# Dark current and hot pixel

Dark current: thermal excited electrons which is readout as signal

Hot pixel: pixel whose dark current is larger than normal pixel

## ► Influence from radiation

- Increase of lattice defects
  - Energy level is generated by lattice defect in band gap and probability of thermal excited to conduction band is increased.
  - → Increase of dark current
- Generation of defect cluster
  - Collision of heavy particles like neutron or proton causes multiple collision and defect cluster which is displacement of multiple atoms. So that dark current is increased ununiformity.
  - → generation of hot pixel



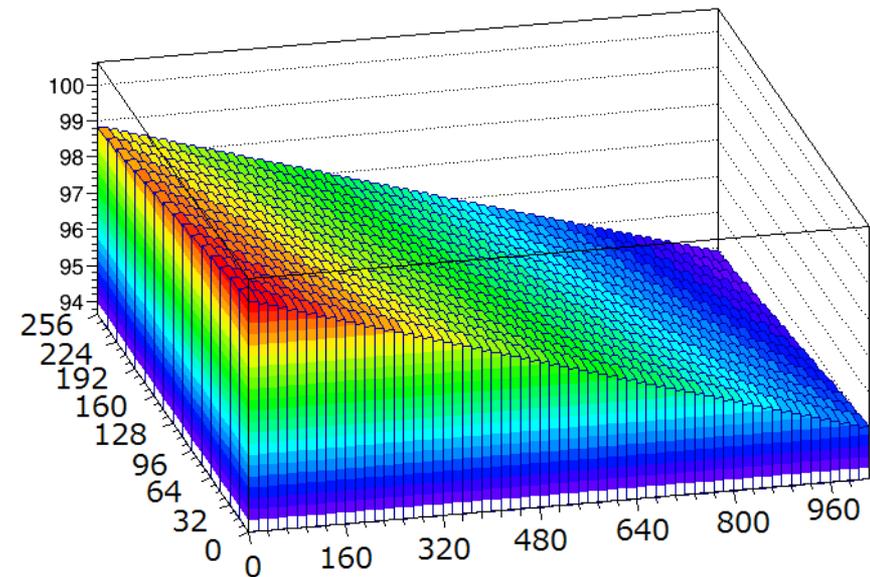
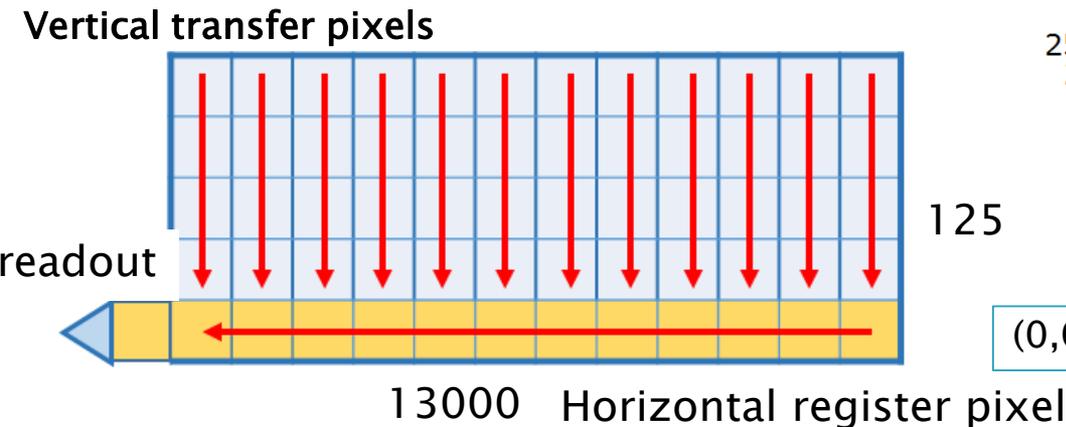
# Degradation of charge transfer inefficiency

## ▶ Charge Transfer Inefficiency (CTI)

- Charge loss is caused by trap in lattice defects.
- It is defined as inefficiency of one transfer from pixel to pixel.
- Signal charge is  $Q_0$  and it will become  $Q_n$  after  $n$  times transfers.

$$Q(x, y) = Q_0(1 - CTI_h)^x(1 - CTI_v)^y$$

In ILC experiment, number of horizontal transfer is 13000 and that of vertical transfer is 125. Horizontal transfer is dominant in charge loss.



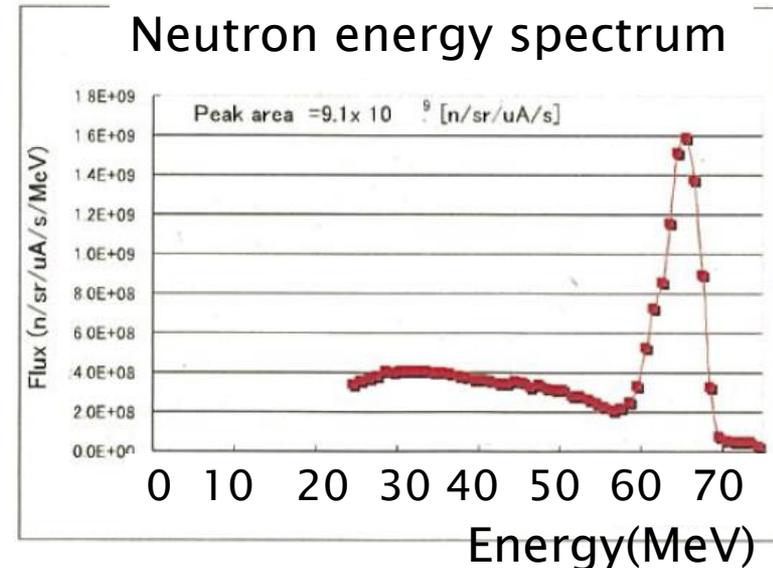
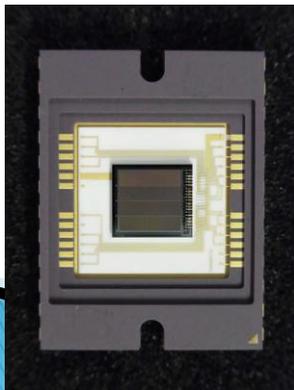
Plot of the expression  
 $x, y$  axis is place of pixel  
 $Z$  axis is signal height

# Neutron irradiation test

# Neutron irradiation test

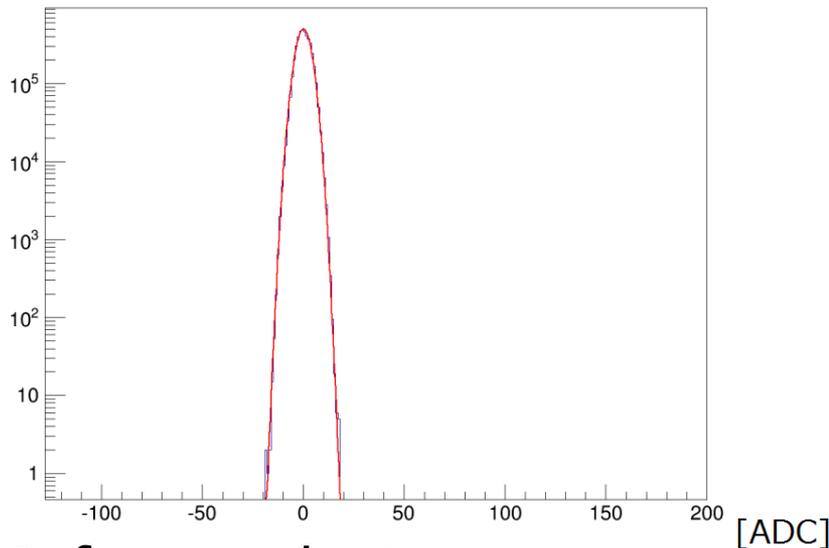
- ▶ Date: 2014/10/15-17
- ▶ Place: CYRIC@Tohoku University
- ▶ 65MeV Neutron beam
  - It is produced from 70MeV proton beam
  - $\text{Li} + \text{p} \rightarrow \text{Be} + \text{n}$
- ▶ Fluence:  $1.78 \times 10^{10} \text{ 1MeVn}_{eq}/\text{cm}^2$  (1.5h)
  - 1/7 of required NIEL damage
- ▶ Prototype FPCCD is used
  - Pixel size:  $(6\mu\text{m})^2$

CYRIC Annual Report 2010-2011

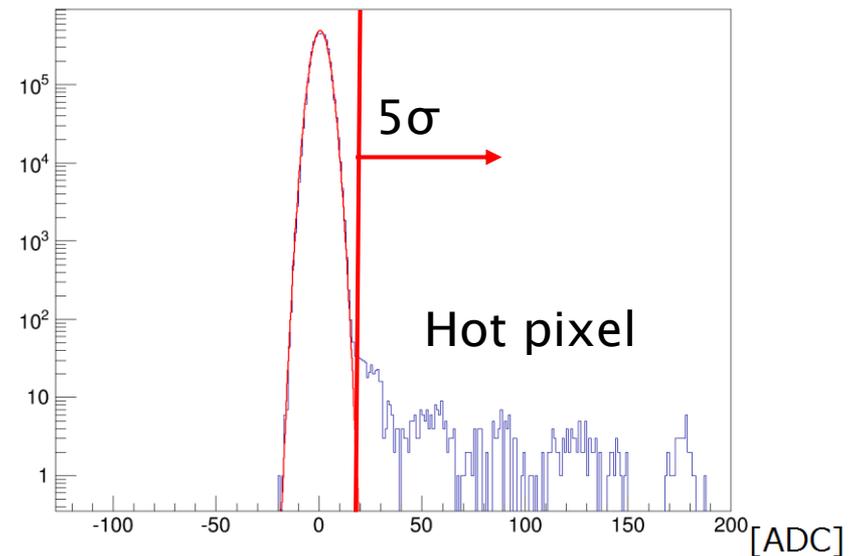


# Dark charge and hot pixel

- ▶ Dark charge(200msec)
  - Before irradiation:  $-0.0006$  electrons@ $-40^{\circ}\text{C}$
  - After irradiation:  $0.76$  electrons@ $-40^{\circ}\text{C}$
- ▶ Hot pixel fraction
  - Before irradiation:  $(7.49 \pm 1.91) \times 10^{-7}$ @ $-40^{\circ}\text{C}$
  - After irradiation:  $(1.03 \pm 0.19) \times 10^{-6}$ @ $-40^{\circ}\text{C}$



Before irradiation  
exposure time 5sec@ $-40^{\circ}\text{C}$



After irradiation  
exposure time 5sec@ $-40^{\circ}\text{C}$

# CTI measurement

## ▶ Condition

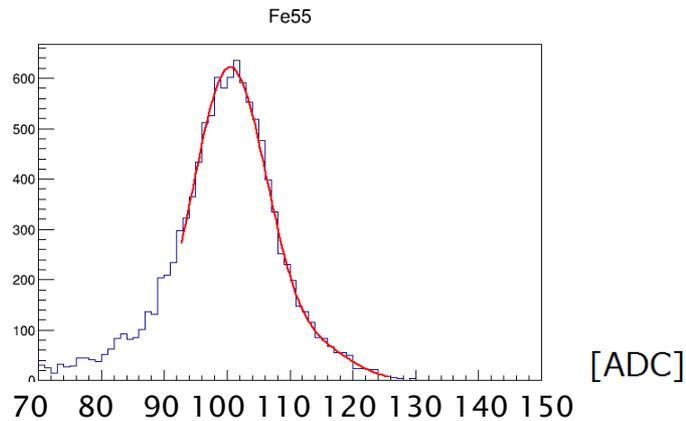
- Temperature:  $-40^{\circ}\text{C}$
- Clock frequency: 6MHz
- Source : Fe55
  - 5.9keV X-ray is used for signal

## ▶ Fit function

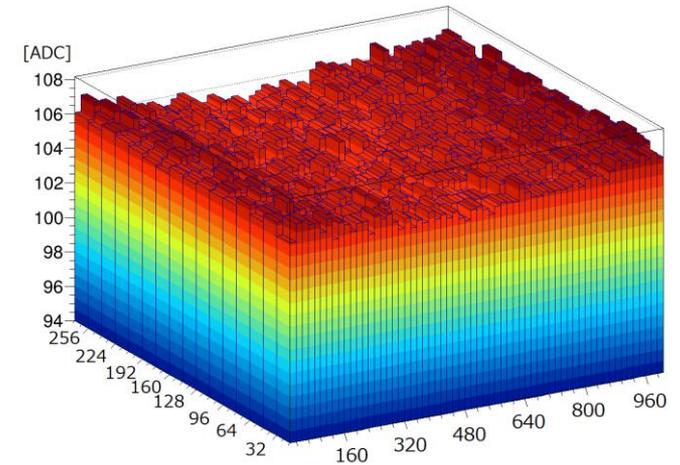
- $Q(x, y) = Q_0(1 - CTI_h)^x(1 - CTI_v)^y$

## ▶ result

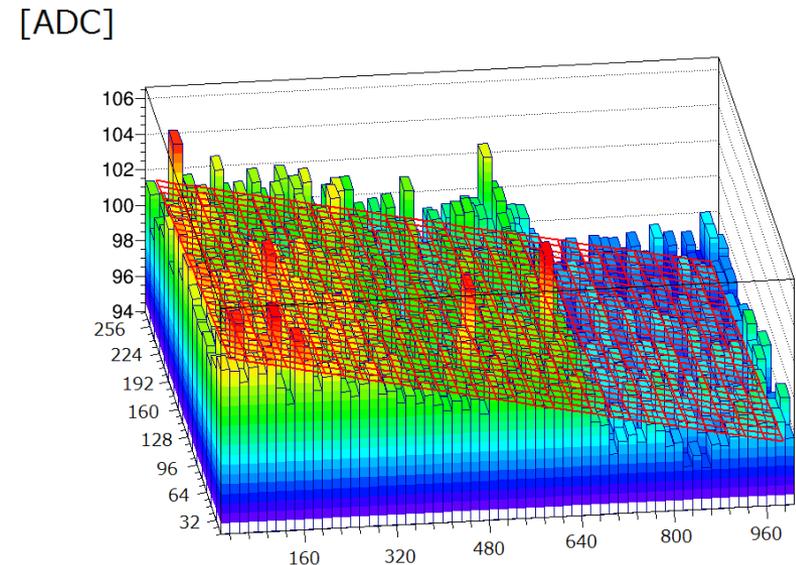
$$\left\{ \begin{array}{l} CTI_h = (5.93 \pm 0.05) \times 10^{-5} \\ CTI_v = (7.32 \pm 0.22) \times 10^{-5} \end{array} \right.$$



Fe55 peak



X-ray Signal distribution before irradiation



X-ray Signal distribution after irradiation

# Evaluation of performance

- ▶ Neutron fluence in CYRIC:  $1.78 \times 10^{10} \text{ 1MeVn}_{\text{eq}} / \text{cm}^2$
- ▶ Required radiation tolerance:  $1.24 \times 10^{11} \text{ 1MeVn}_{\text{eq}} / \text{cm}^2$ 
  - It is 7 times larger than fluence in CYRIC
  - 3 years operation ( $1.5 \times 10^7 \text{ sec}$ ) and safety factor 3
- ▶ Evaluation of performance
  - Each result was worsen 7 times to compare with requirement.
  - Dark charge (200msec)
    - $0.76 \text{ electrons} \times 7 = 5.32 \text{ electrons}$
    - It is enough small comparing with noise 42 electrons
  - Hot pixel fraction
    - $(1.03 \times 10^{-6}) \times 7 = 7.21 \times 10^{-6}$
    - It is enough small comparing with requirement for pixel occupancy

Dark charge and hot pixel are not problem in ILC

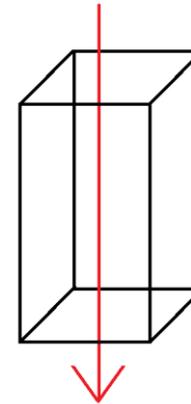
# Requirement for CTI

- ▶ Large CTI means small signal charge  
→ S/N gets worse
- ▶ Noise: 42 electrons
  - Width of dark charge(200msec)
- ▶ Minimum signal: 400 electrons
  - MIP generates 80e/μm in silicon
  - MIP pass 5μm when it enter horizontally

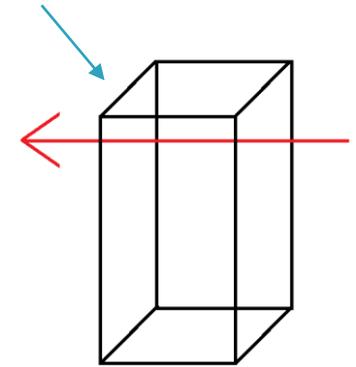
$$S/N = \frac{(1-CTI)^{11000} \times 400}{42}$$

- Number of transfer: 11000
- ▶ Evaluation of performance
  - $(5.93 \times 10^{-5}) \times 7 = 41.5 \times 10^{-5}$
  - **S/N=0.1**
  - → **CTI should be improved**
    - Goal of S/N=10
    - $CTI < 2.45 \times 10^{-5}$

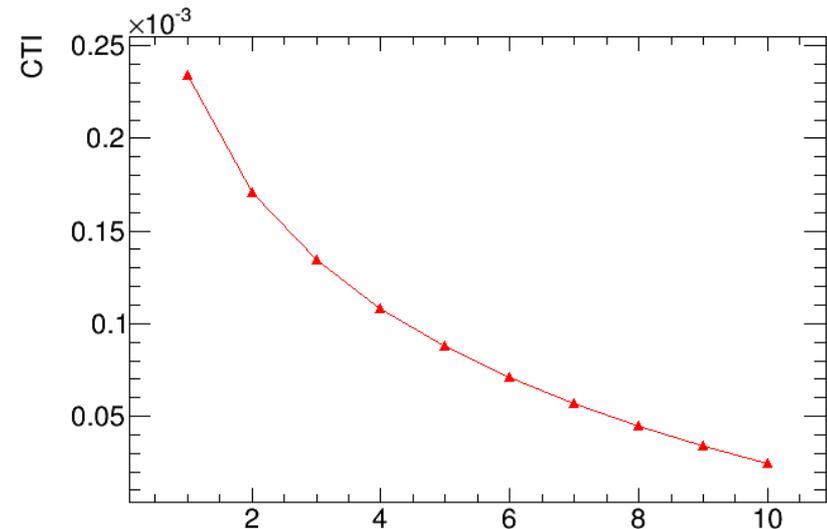
Charged particle 1 pixel = 5μm × 5μm × 15μm



Vertical incident  
1200 = 80e × 15μm



Horizontal incident  
400 = 80e × 5μm



Relation between S/N and CTI S/N

# CTI improvement

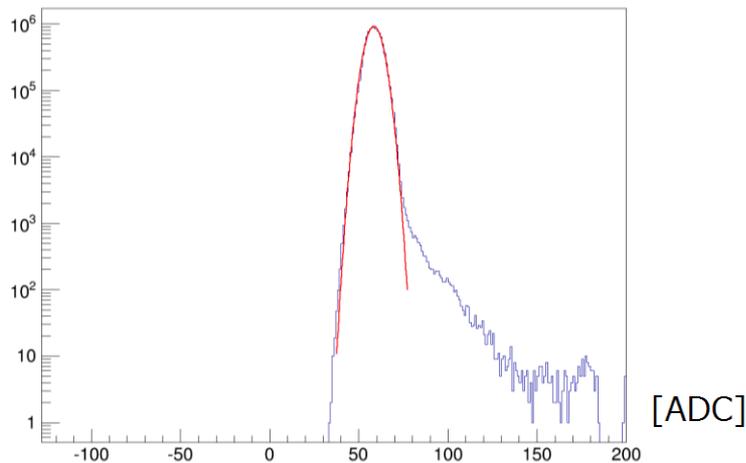
# Fat-zero charge injection

- ▶ Improvement of CTI
  - The cause of degradation of CTI is lattice defect  
⇒ Additional charge are injected to fill up the lattice defects before the signal charge is transferred.
- ▶ Fat-zero charge injection
  - Fill lattice defect by background current
  - In this study, CCD is irradiated by light from LED and produced charge is treated as fat-zero charge.

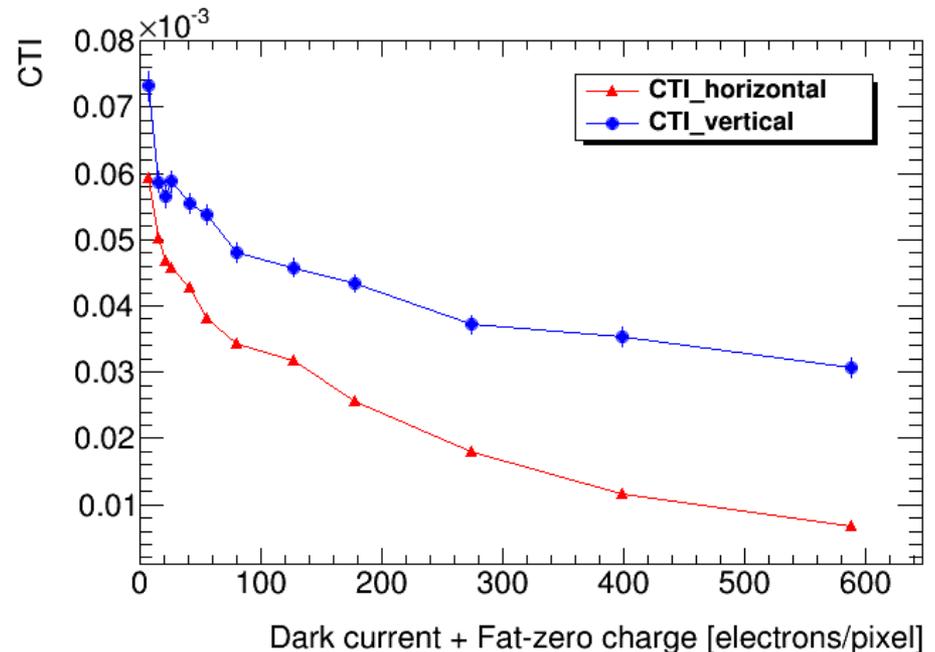
# Result

	No fat-zero charge	600e/pixel injected
CTI <sub>h</sub>	$(5.93 \pm 0.05) \times 10^{-5}$	$(0.68 \pm 0.04) \times 10^{-5}$
CTI <sub>v</sub>	$(7.32 \pm 0.22) \times 10^{-5}$	$(3.07 \pm 0.15) \times 10^{-5}$

- ▶ Factor 9 improvement for CTI<sub>h</sub> and factor 2 improvement for CTI<sub>v</sub> are achieved.
  - Number of horizontal transfer is much larger than number of vertical transfer. Improvement of CTI<sub>h</sub> is dominant for charge loss.



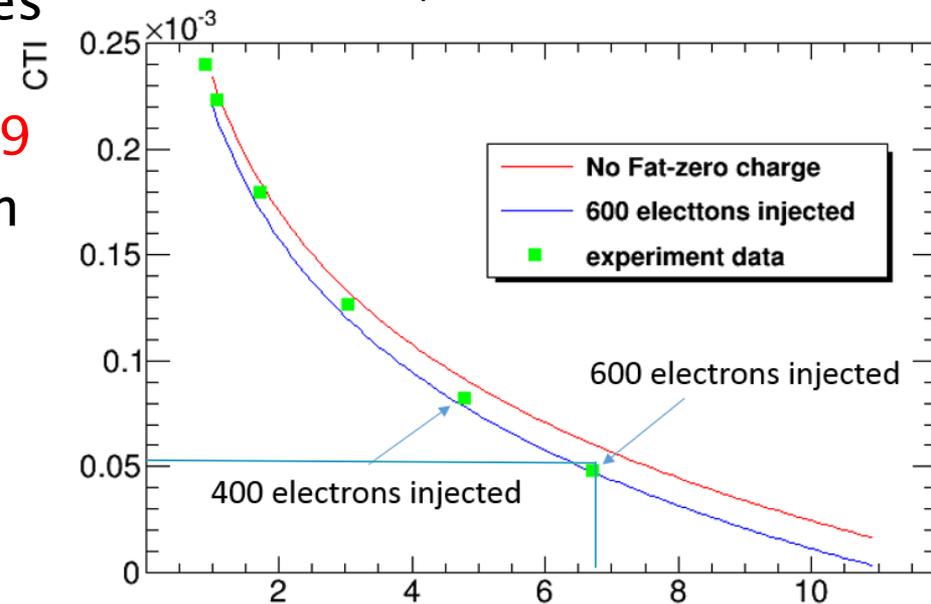
Dark charge with 600 e injected  
Pedestal is shifted by fat-zero charge



# Requirement for CTI with fat-zero charge

- ▶ Shot noise by fat-zero charge
  - Shot noise makes strict
- ▶ Evaluation of performance
  - Measured CTI is multiplied 7 times to compare with requirement
  - **S/N ratio with 600e injected is 4.9**
  - → It is smaller than the goal which is S/N=10
  - CTI should be more improved

$$S/N = \frac{(1 - CTI)^{11000} \times 400}{\sqrt{42^2 + N_{Fatzero}}}$$



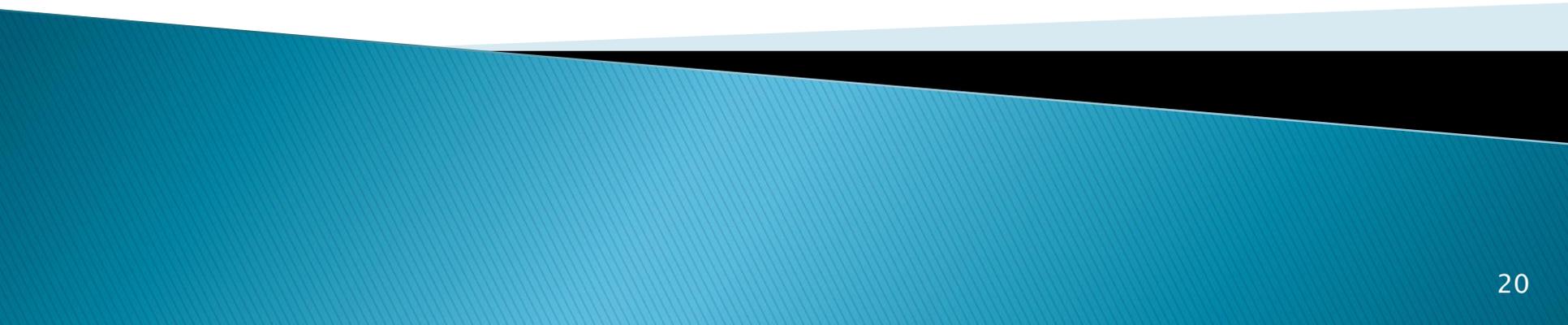
Relation between S/N ratio and required CTI <sup>S/N ratio</sup>  
Plots are the measured CTI multiplied by factor 7

# Possible improvement

- ▶ Fat-zero charge effect depends on horizontal register size
  - ▶ Notch channel
  - ▶ Annealing
  - ▶ Noise reduction
- 

# Summary

- ▶ Degradation of performances is observed in neutron irradiated FPCCD prototype.
  - Dark charge: increase to 0.76e which is enough small against noise
  - Hot pixel fraction: increase to  $(1.03 \pm 0.19) \times 10^{-6}$  which is enough small against pixel occupancy
  - CTI:  $S/N = 0.14$
- ▶ CTI improvement by fat-zero charge injection
  - Factor 9 improvement for  $CTI_h$  and factor 2 improvement for  $CTI_v$  are achieved.
- ▶ Dark charge and hot pixel is OK for ILC operation however CTI should be more improved.



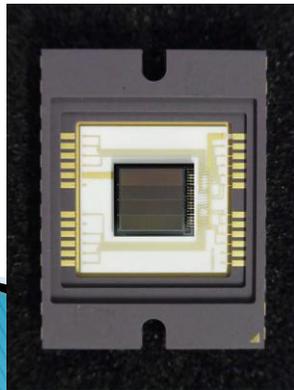
# Estimation of pair background

- ▶ Pair backgrounds
  - $6.32 / \text{hits} / \text{cm}^2 / \text{BX}$  at  $E_{\text{CM}} = 500 \text{ GeV}$
- ▶ Expected hits/year assuming  $0.5 \times 10^7$  sec operation
  - $6.32 \times 1312 \text{ (BX/train)} \times 5 \text{ (train/sec)} \times 0.5 \times 10^7 \text{ (sec)} =$   
 $2.07 \times 10^{11} \text{ e} / \text{cm}^2 / \text{year}$

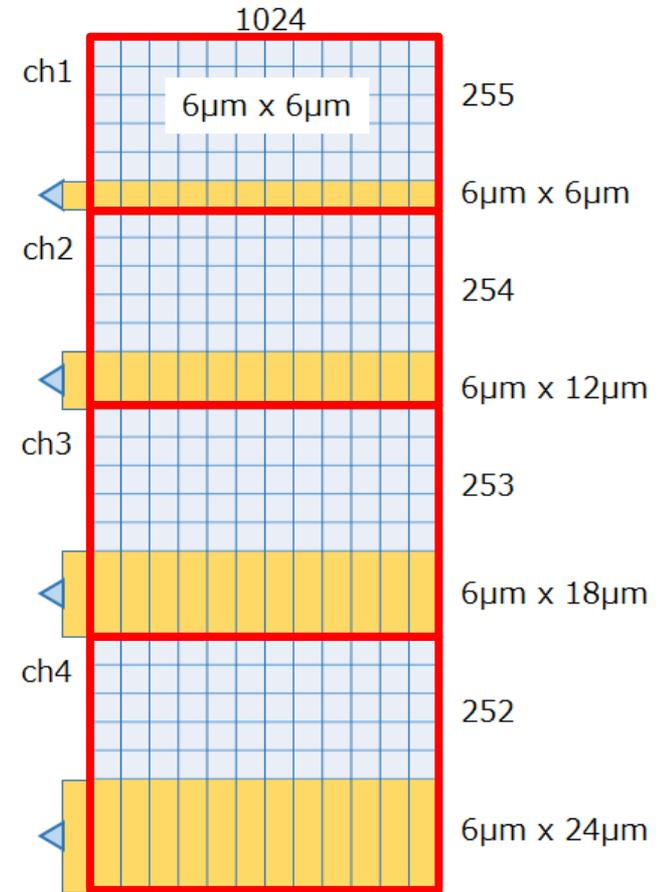
# Prototype FPCCD

## ▶ Prototype FPCCD

- Vertical transfer pixel size:  $6\mu\text{m} \times 6\mu\text{m}$
- Horizontal transfer pixel size:
  - $6\mu\text{m} \times 12\mu\text{m}$ ,  $6\mu\text{m} \times 18\mu\text{m}$ ,  $6\mu\text{m} \times 24\mu\text{m}$
  - Ch1 cannot work
- Number of pixels:  $1024(\text{H}) \times 255(\text{V})/\text{ch}$
- Made in HPK
- Model number: CPK1-14-CP502-07



Prototype FPCCD image



 Vertical transfer pixel

 Horizontal transfer pixel

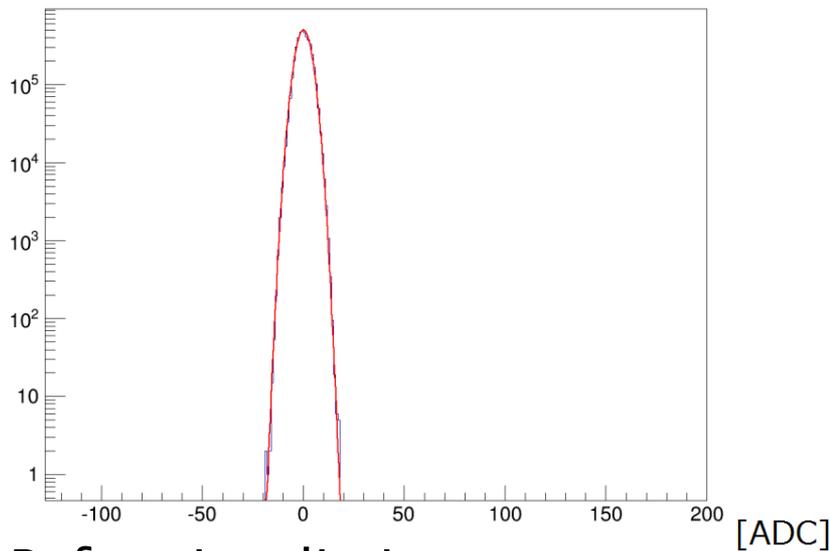
# Measurement of dark current and hot pixel

## ▶ Dark current

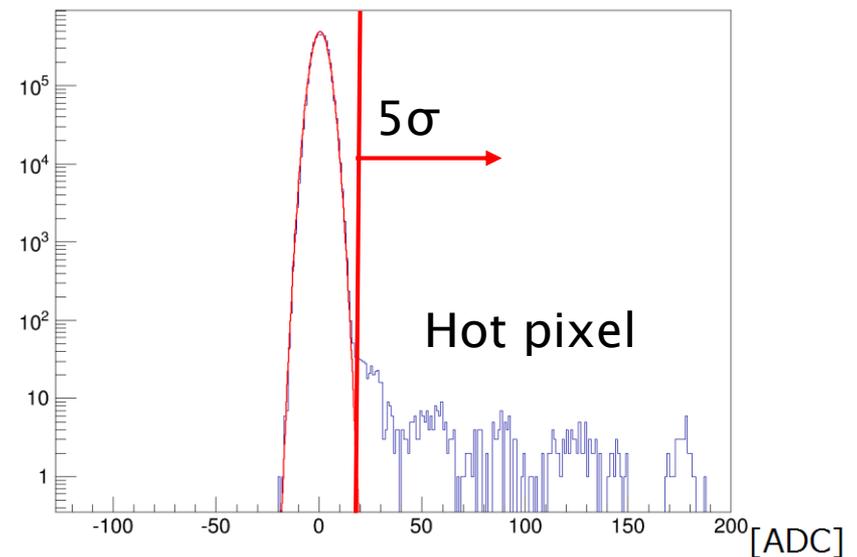
- Dark charge is measured as a function of exposure time  
→ The slope is dark current

## ▶ Hot pixel fraction

- Fraction =  $N_{\text{hot}} / N_{\text{all}}$
- Measured as a function of temperature



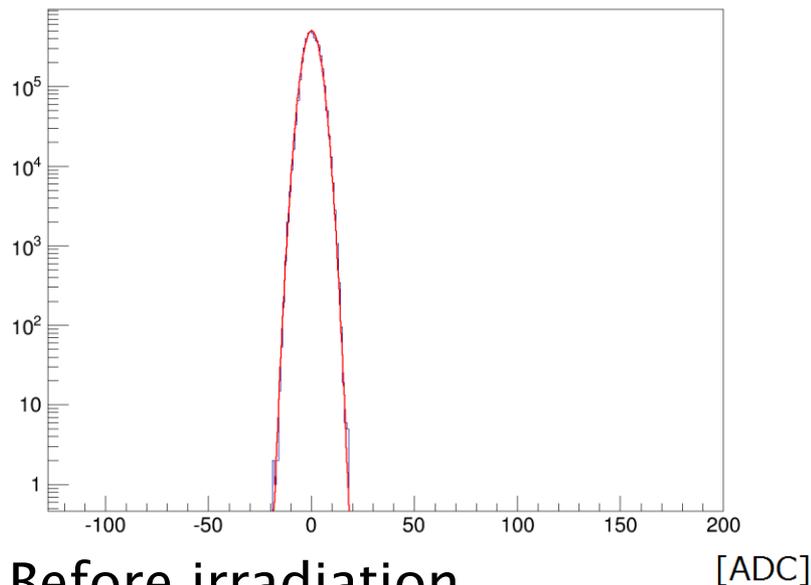
Before irradiation  
exposure time 5sec@-40°C



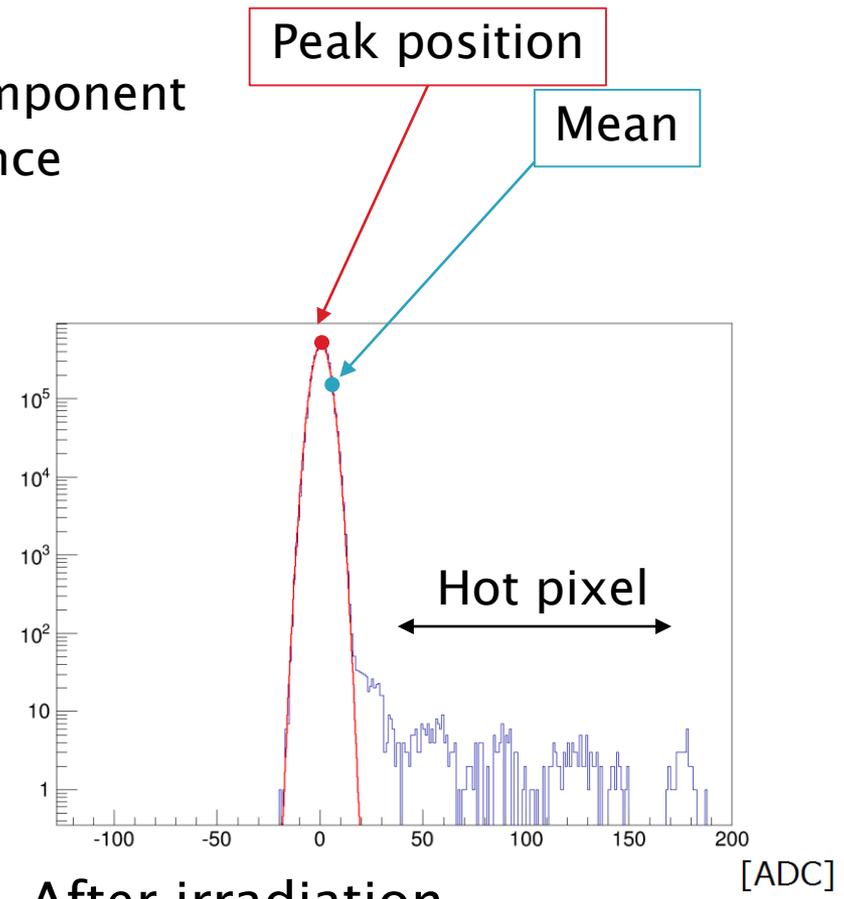
After irradiation  
exposure time 5sec@-40°C

# Dark current measurement

- ▶ Exposure time: 5, 10, 30, 60sec
- ▶ Temperature:  $-30^{\circ}\text{C}$ ,  $-40^{\circ}\text{C}$
- ▶ Influence of Hot pixel
  - Peak position: only Gaussian component
  - Mean: Including hot pixel influence



Before irradiation  
exposure time 5sec@ $-40^{\circ}\text{C}$



After irradiation  
Exposure time 5sec@ $-40^{\circ}\text{C}$

# Dark charge (200msec)

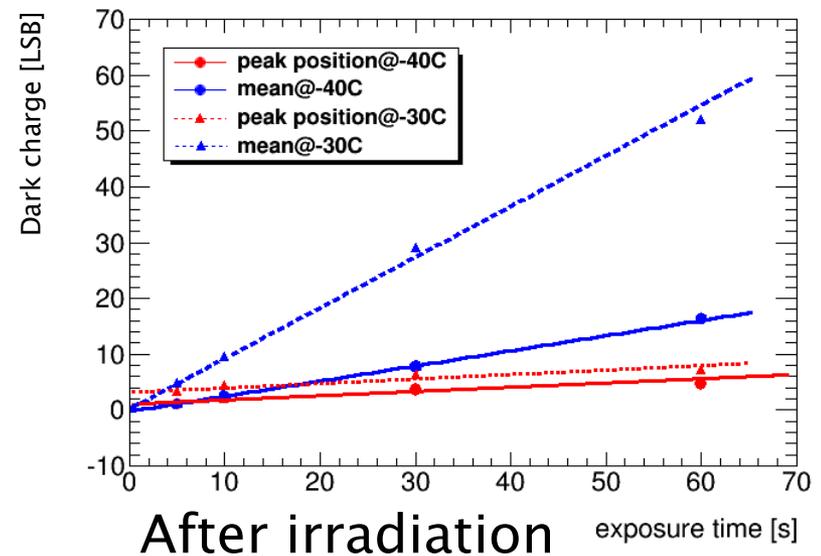
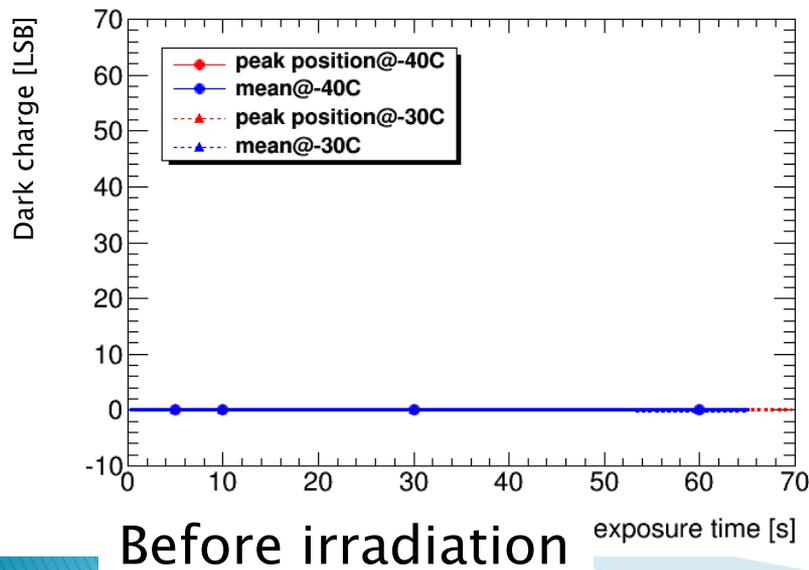
- ▶ Dark charge(200msec)
  - Dark current(slope) is scaled
  - 200msec is train gap
- ▶ Noise
  - It corresponds to width of dark charge in 200msec → 42electrons

dark charge after irradiation (200msec)

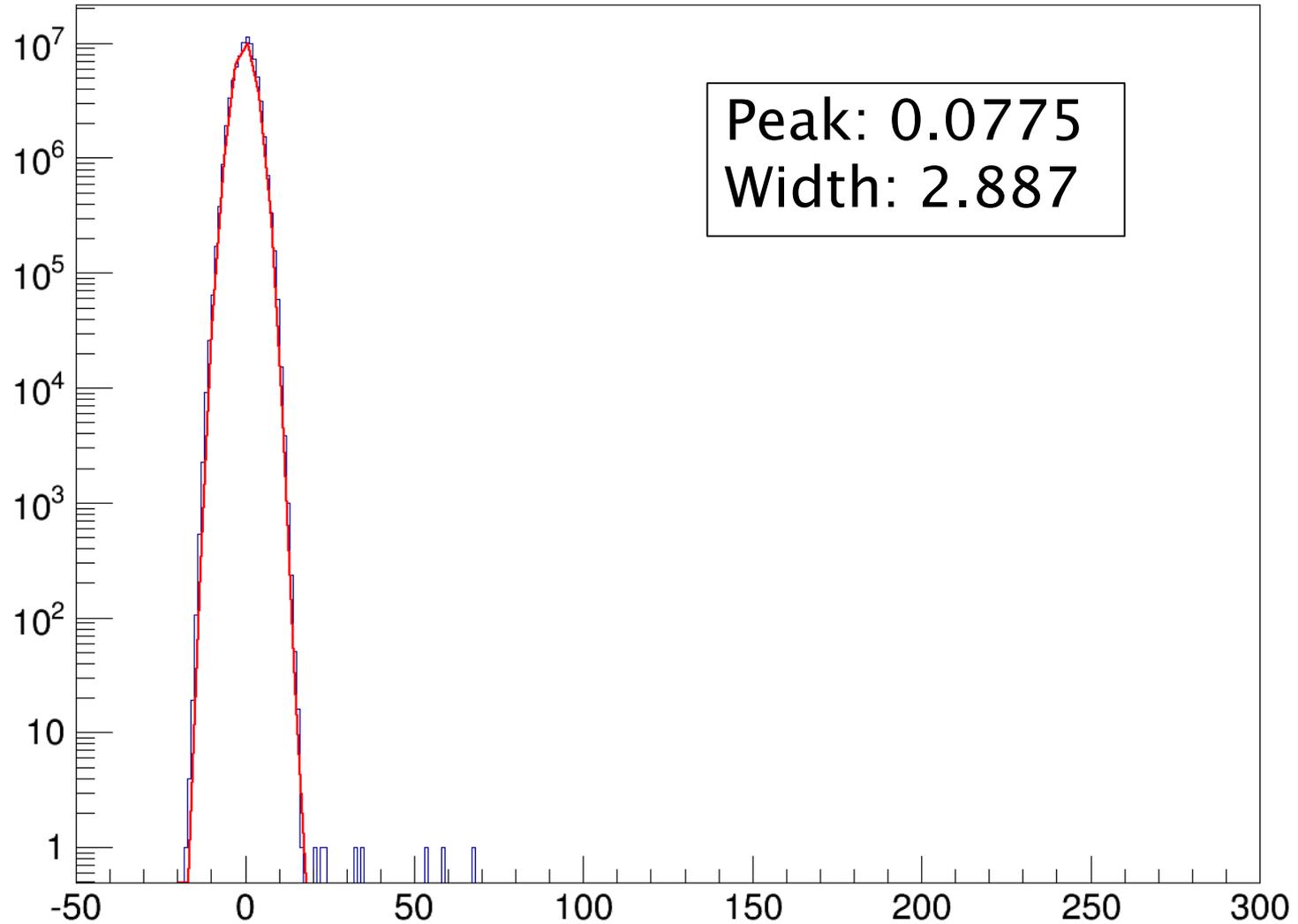
	-30°C	-40°C
Mean	2.5e	0.76e
peak	0.23e	0.22e

(1 LSB=14e)

→ dark charge in 200msec is enough smaller than noise

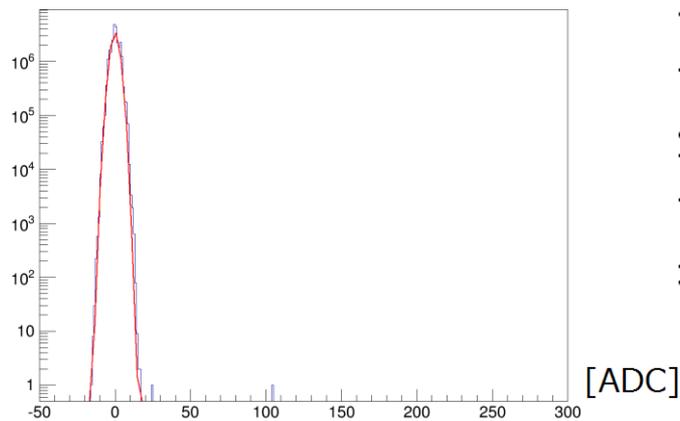


# Dark charge 200msec

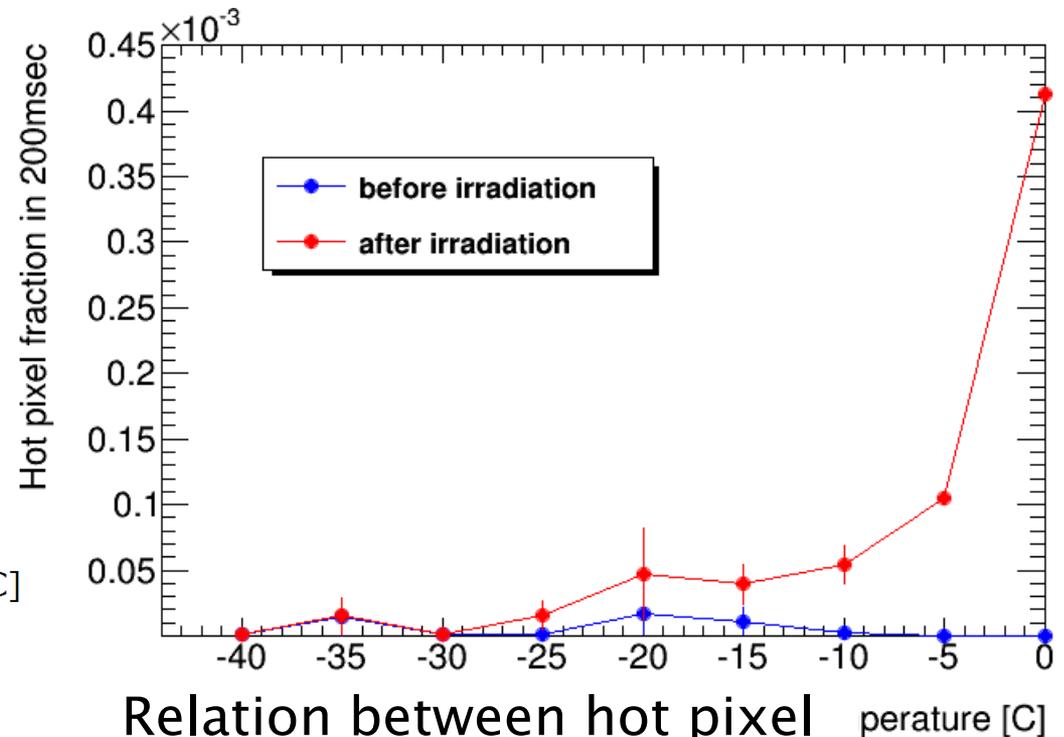


# Hot pixel fraction

- ▶ Hot pixel fraction is decreasing along temperature decreasing
- ▶ It can be enough small against pixel occupancy by low temperature  $-40^{\circ}\text{C}$ 
  - Before irradiation:  $(7.49 \pm 1.91) \times 10^{-7} @ -40^{\circ}\text{C}$
  - After irradiation:  $(1.03 \pm 0.19) \times 10^{-6} @ -40^{\circ}\text{C}$



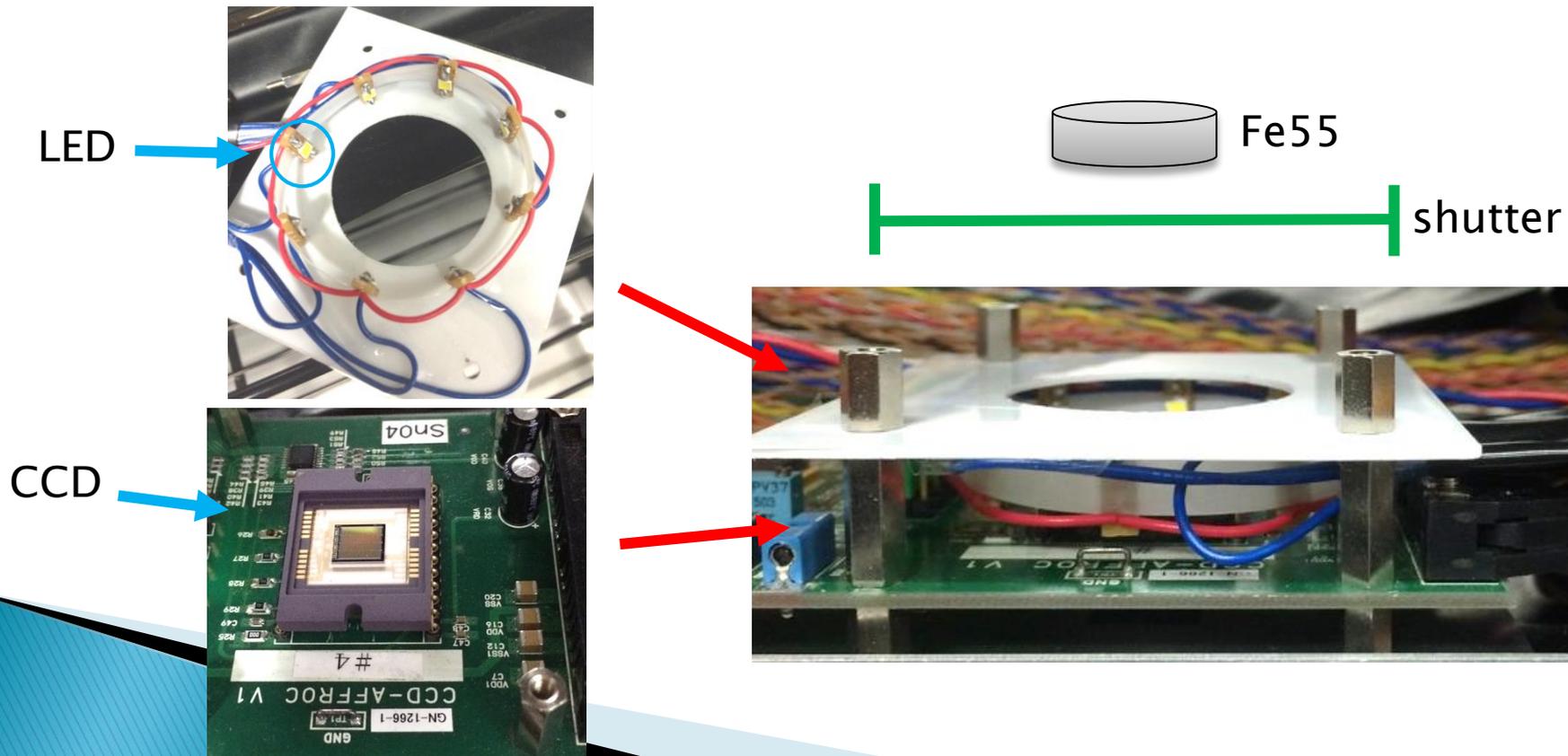
After irradiation  
exposure time 200sec@ $-40^{\circ}\text{C}$



Relation between hot pixel fraction and temperature

# Setup

- ▶ 8 LED were put around the CCD in the equal space.
- ▶ LEDs are connected in parallel and same voltages are applied.
- ▶ Fe55 source is located over the center hall.



# Possible improvement

- ▶ Fat-zero charge effect depends on horizontal register size

Register size	No Fat zero charge	600 electrons	Improvement
$6\mu m \times 12\mu m$	$CTI_h = 5.93 \times 10^{-5}$	$CTI_h = 0.68 \times 10^{-5}$	Factor 9
$6\mu m \times 18\mu m$	$CTI_h = 5.45 \times 10^{-5}$	$CTI_h = 1.05 \times 10^{-5}$	Factor 5
$6\mu m \times 24\mu m$	$CTI_h = 4.85 \times 10^{-5}$	$CTI_h = 1.89 \times 10^{-5}$	Factor 3

- ▶ Fat-zero charge improvement can be more effective by small horizontal register ( $6\mu m \times 6\mu m$ )

# Possible improvement

## ▶ Notch channel

- Signal charge encounters less traps if it is transferred through narrower channel
- Narrower channel than pixel (shift register) width is called “notch channel”
- Fat-zero charge injection is more effective

## ▶ Annealing

- Annealing at ~100 deg is reported
- CTI improvement by x2~3 after 168h 100°C annealing

E. Martin, et al. IEEE Trans, Nucl. Sci. vol. 58, No.3, 2011

## ▶ Noise reduction

- Requirement for CTI gets lax

