



ILC Curved Linac Simulation

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- ILC BCD Curved LINAC Simulation : Dispersion Free Steering (DFS)
- DFS : Sensitivity studies
- Failure Mode Analysis in DFS: BPM / Corrector Failure
- ➢ Different No. of BPMs
- Emittance Bumps

Curved ILC-BCD LINAC



PT's ILC BCD-like lattice distributed during ILC-LET workshop at CERN (Feb.2006)

A constant focusing lattice with a quadrupole spacing of 32 cavities and x/y phase advance of 75/60 per cell (ILC BCD - 1Q / 4CM)

 Modifications in LIAR code to simulate the earth curvature: The curvature is simulated by adding kinks between the cryo-modules - <i>GKICK</i> 	Length (m) : N_quad : N_cavity :	10417.2m 240 7680
 "Design Dispersion (from earth curvature)": The	N_bpms:	241
matched dispersion condition at the beginning of the linac is	N_Xcor :	240
artificially introduced into the initial beam and is propagated	N_Ycor :	241
through linac using transfer matrices	N_gkicks:	1920





Nominal Misalignment tolerances



Tolerance	Vertical (y) plane	
BPM Offset w.r.t. Cryomodule	300 μm	
Quad offset w.r.t. Cryomodule	300 μm	
Quad Rotation w.r.t. Cryomodule	300 µrad	
Cavity Offset w.r.t. Cryomodule	300 μm	
Cryostat Offset w.r.t. Survey Line	200 μm	
Cavity Pitch w.r.t. Cryomodule	300 µrad	
Cryostat Pitch w.r.t. Survey Line	20 µrad	
BPM Resolution	1.0 μm	

- → 1st 7 BPMs have 30 µm RMS offset w.r.t. Cryostat
- > BPM transverse position is fixed, and the BPM offset is w.r.t. Cryostat
- Only Single bunch used
- > Steering is performed using Dipole Correctors

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Dispersion Free (or Matched) Steering

> 1:1 steering is performed - steer to obtain the nominal, design readings of the BPMs
 DFS -

- Linac is divided into 18 segments (w/ 50% overlap) & 1st DF segment starts from 8th BPM
- Measure two orbits –

(i) y(0) : one for the nominal energy.

(ii) $y(\delta)$: other by switching off cavities upstream of the segment (maximum energy change for a given segment is 20% of the nominal energy at the upstream end of the segment, or 18 GeV, whichever is smaller.)

- In both cases 3 BPMs upstream of each segment (used for fitting the incoming beam trajectory) are included in the measurement.
- Simultaneously minimize the Measured dispersion and RMS value of BPM readings

Where
$$\Delta y(\delta) = y(\delta) - y(0) - \Delta y_{nom}(\delta)$$

 $\Delta y_{nom}(\delta)$ is the nominal or design difference orbit for the momentum error δ .



Misalign the beamline components and perform the DF steering

CURVED vs. STRAIGHT LINAC



DFS: Sensitivity studies



ilC /ary one misalignment from its nominal value - keeping all other misalignments at their nominal value



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DFS: Sensitivity studies





Quad Strength error

Quad strength error (dK)	Mean	90%
0.5 e-3	7.43±0.46	11.7
1e-3	7.44±0.46	11.5
2.5e-3	7.50±0.46	11.5
5e-3	7.70±0.46	11.9

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DFS: Contributions



50 seeds	mean	90%	
Nominal	5.26 ± 0.38	9.47	
Dispersion only	1.99 ± 0.24	4.22	Switch off wakes & quad roll
Wakes only	1.8 ± 0.17	3	Cavity offset & wakes only
Quad roll only	1.47 ± 0.13	2.83	quad roll only
Total	5.26	10.05	

Individual misalignment (30 seeds)	mean	err	90%
CM pitch only	0.25	0.036	0.56
Cavity pitch only	2	0.35	4.3
Front bpm offset only	0.41	0.0493	0.77
Quadroll only	1.39	0.13	2.37
Cavity offset only	1.67	0.18	2.98
BPM resolution only	0.43	0.0548	0.76
BPM offset only	0.2	0.0107	0.28
Quad offset only	0.17	0.0026	0.19
Sum	6.52		12.2

A systematic contribution

seems to add up in each case, which is added only once when we perform the nominal run



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Failure Mode Analysis (ILC BCD Curved Linac)

10 seeds; Curved Linac; 1 BPM reading = 0 and is used in the DF steering

Dispersion corrected emittance growth (nm-rad) vs. BPM index



(1) If you know the position of faulty BPM and exclude it from the steering then the results are fine (2) However, if you use that faulty BPM in finding the corrector settings, then the emittance dilution is significant.



In a perfectly aligned Linac, if one YCOR doesn't work according to it's designed value – then both the trajectory and emittance dilution are significantly worse

• Adjusted the adjacent two correctors (upstream and downstream) to guide the beam on to the designed orbit – we know which corrector is failed!



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Failure Mode Analysis (ILC BCD Curved Linac)



Nominal misalignment ; Dispersion Free Steering;

 Case 1: Failed Corrector used in finding the correction-settings; but correction is not applied to the failed corrector



Case 2: Failed Corrector NOT used in finding the correction-settings;



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.... Failure Mode Analysis (ILC BCD Curved Linac)

5 Y-CORRECTORS NOT WORKING – randomly chosen - CORRECTORS NO. 50,76,106,150,200 (one corrector failure in one DF segment)

Adjusted the adjacent two correctors to guide the beam on to the correct orbit



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No. of BPMs



Using BPM in every CM or in every Cavity : Presently we are using BPM in only Quad package along w/ Corrector. (a) What if BPM is there at the centre of every CM? (b) what if each cavity can be read out as BPM – BPM in every cavity?

Dispersion Corrected Emittance Growth vs. BPM index









Curved ILC BCD Linac; 50 seeds

One Bump:

Corrected Emittance Growth (nm) vs. BPM Index



2% error on beam size measurement

Bump (starting at energy = 16.16 GeV)

Cor1: Coeff= 3.3163e-07 Cor2 (180 deg apart): Coeff=3.3163e-07*sqrt (energy2 / energy1)

Cor3 (90 deg from 1st Ycor): Coeff= 4.2299e-07 Cor4: Coeff=4.2299e-07*sqrt (energy4 / energy3)



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- Continue w/ dispersion + wake bumps in curved linac
- > Perform the studies in the Final Main Linac Lattice







Nominal misalignment; DMS Dispersion corrected emittance dilution (nm-rad);





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WHAT IF Consecutive BPM / YCORs are not working and not used in finding the corrector settings?



2 consecutive BPM/YCOR removed



3 consecutive BPM/YCOR removed









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4 consecutive BPM/YCOR removed











Straight Linac; 30nm RMS (white noise) Quad vibration (no other error); 50 seeds

Ybpm_readings at the end of the linac vs. seed no.



Y_beam_size at the end of the linac= 2.5 e -6 m