



LINEAR COLLIDER COLLABORATION

Designing the world's next great particle accelerator

ILC positron source: photon vs. electron driven e^+ production

ILC project meeting @ DESY

Sabine Riemann (DESY)

3. March 2017

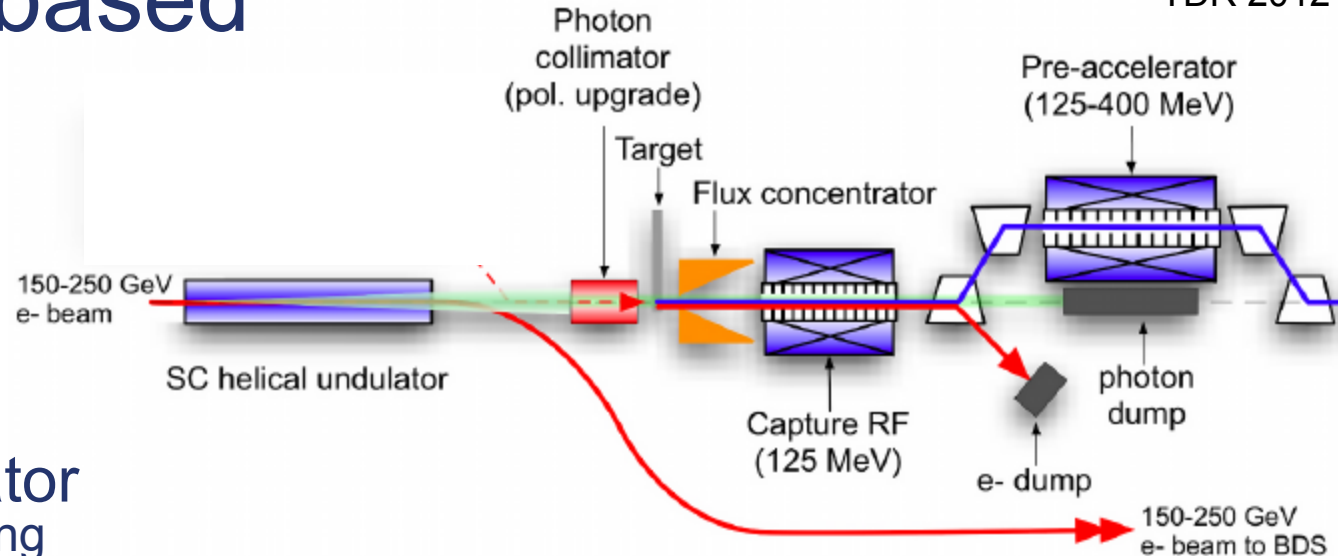
Outline

- Status undulator based source
- Status e- driven source
- Work to be done

Remark:

- Jan 2017: new e+ group (WG1) formed under Shin Michizino
- Goal:
 - Evaluate source options (e- and γ driven)
 - Evaluate technical difficulties, cost, commissioning
 - June 2017: plan of R&D for FY 2017-2019
- Members:
 - Japan: T. takahashi, T.Omori, M. Kuriki, T. Okugi, A. Yamamoto, K Yokoya (chair)
 - Germany: A. Ushakov, G. Moortgat-Pick, B. List, SR CERN: P. Sievers
 - US: W. Gai

Undulator based e⁺ source



- Helical undulator
 - Superconducting
 - $K=0.45\dots0.92$, $\lambda=1.15\text{cm}$
 - aperture 5.85mm
 - Max 231m active length
- e⁺ Production Target
 - 400m downstream the undulator
 - 0.4 X0 Ti alloy (Ti6Al4V)
 - Spinning with 2000rpm (100m/s) in vacuum
- Positron Capture:
 - Pulsed flux concentrator + capture RF
- Acceleration, EC, spin rotation → DR

Expected target load on ILC target (undulator)

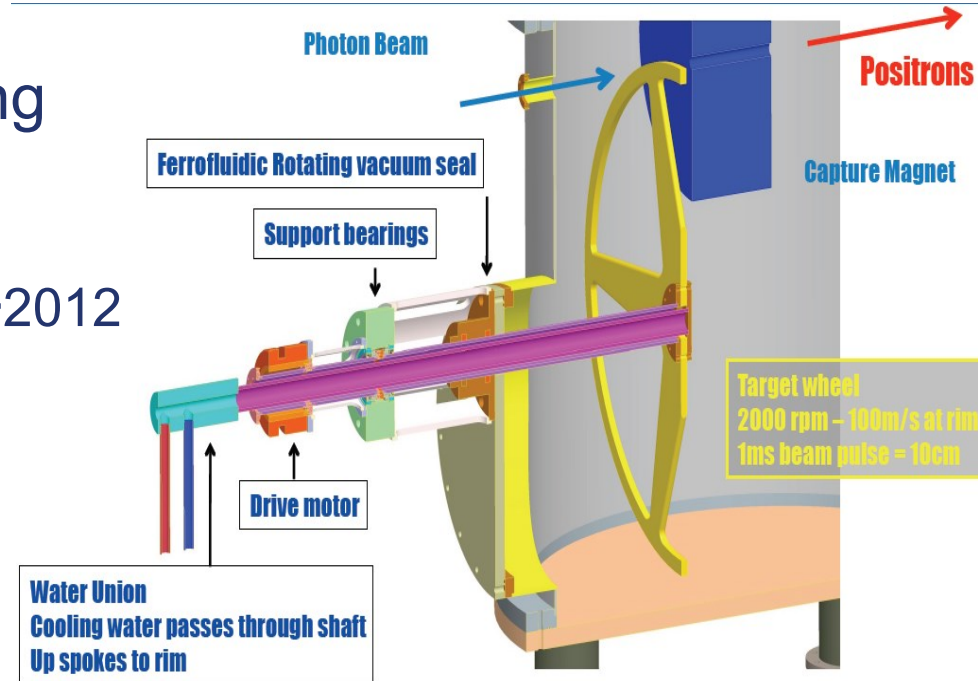
E_{beam} [GeV]	E_{dep} [kW]	$\Delta T_{\text{max/pulse}}$ [K]	dpa	E_{dep} [kW]	$\Delta T_{\text{max/pulse}}$ [K]
	Nominal luminosity			High luminosity	
125 ^{Ushakov, LCWS16}	5.4	82	0.035	-	-
175 ^{Ushakov, LWS16 ILC EDMS}	3.9	80	0.06	-	-
250 (ILC EDMS)	2.0	130		4.1	195
250 ^{Ushakov, LCWS16}	2.3	86	0.05	4.6	128

Average energy deposition

- <6kW (nominal L, all energies)
- <5kW (lumi upgrade 500GeV)
- <8kW (pol upgrade)

Positron Target

- Wheel of 1m diameter spinning with 2000rpm (100m/s) in vacuum
- Challenges: bearing, cooling
- Target prototyping at LLNL (Gronberg et al.; work stopped ~2012 due to lack of funding)
 - demonstrated that water cooling is very difficult



- Alternatives:
 - Cooling by thermal radiation
 - ‘Friction cooling’ using sliding pads

Target cooling by thermal radiation

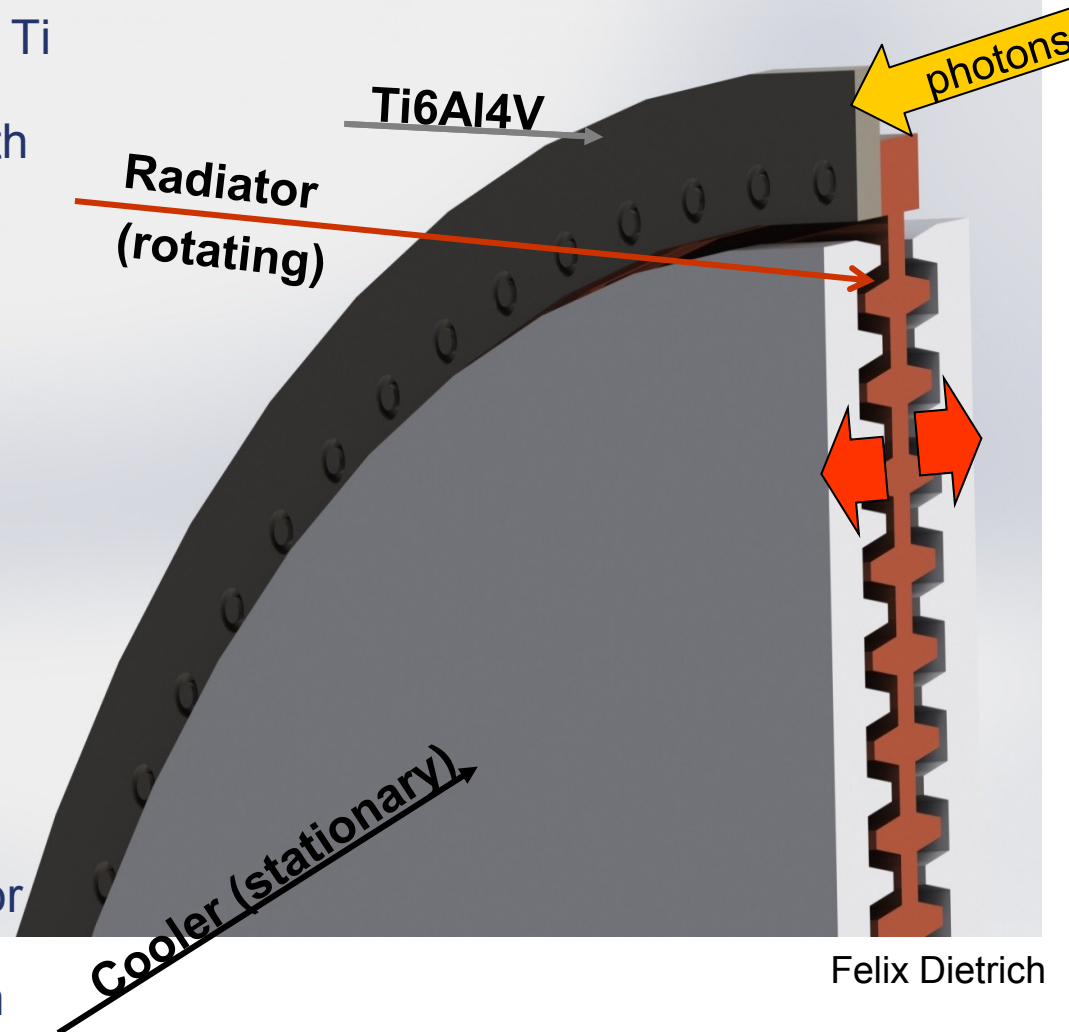
DESY/U Hamburg/P. Sievers

- Rotating target wheel consists of Ti rim (e⁺ target) and radiator (Cu)
- Heat path from rim to radiator with large surface
- Thermal radiation of radiator to stationary water cooled coolers
- Target, radiator and cooler are in vacuum

Radiation cooling will work. But engineering work has to be done

Issues:

- low heat conductivity in Ti rim → overheating must be avoided
 - Max temperature tolerated by target material?
- large weight of the target+radiator wheel (>100kg)
- Long 'heating' time to equilibrium temperature (hours)



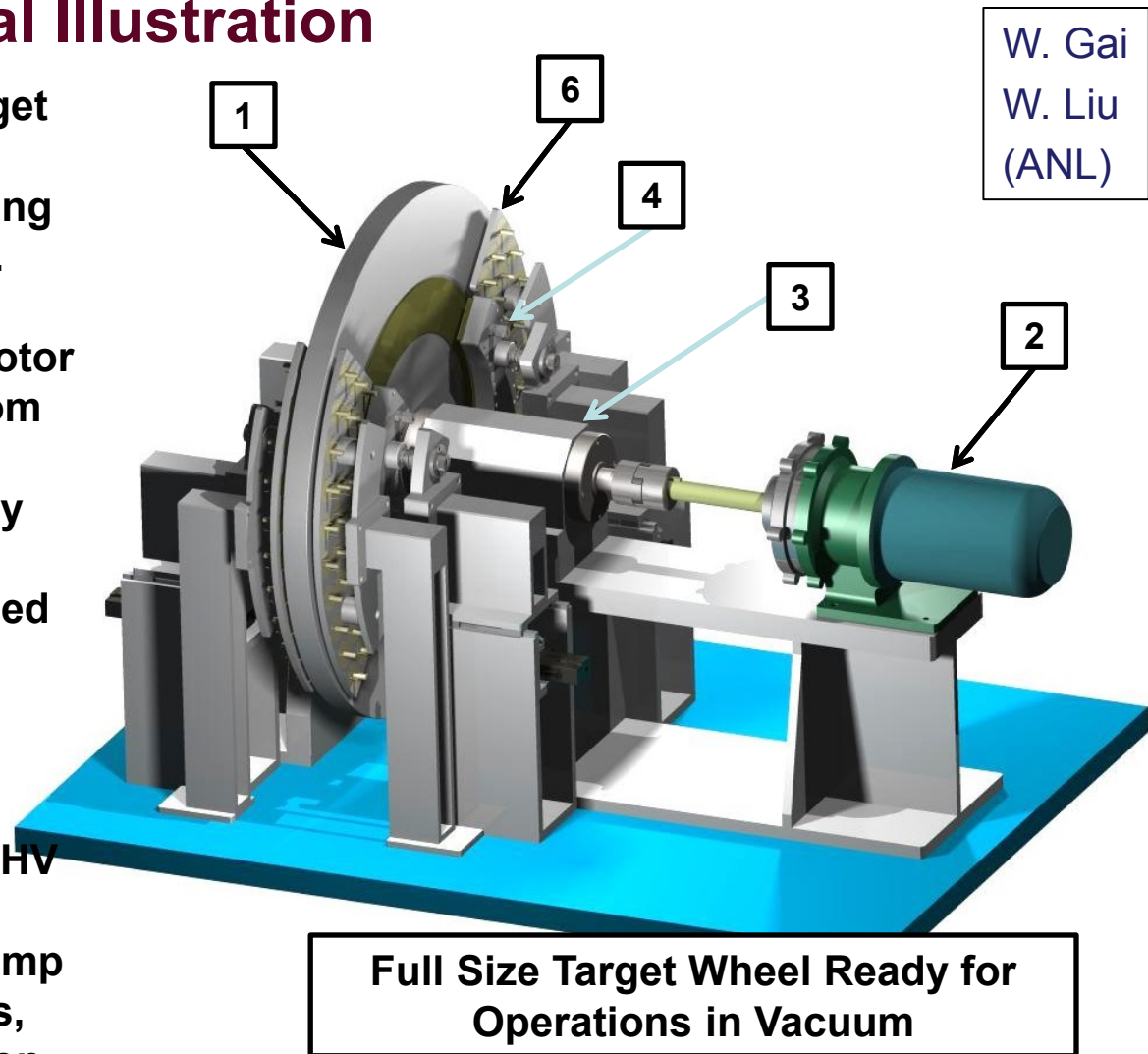
Felix Dietrich

Felix Dietrich

Active Sliding Contact Cooling

Demo Conceptual Illustration

1. Rotating 1meter diameter Target Wheel at 2000 rpm (100 m/s) while extracting $\sim 10\text{kW}$ by using active sliding contact cooling.
2. Target wheel is driven by a magnetically coupled drive motor which separates the motor from the vacuum.
3. Stability of wheel controlled by heavy duty machine spindle.
4. Temperature of wheel controlled by 4 Active Sliding Contact Cooling Pads.
5. Cooling Pad's temperature controlled by water/coolant.
6. Heat applied to wheel using UHV radiant filament heaters.
7. Diagnostic feedback: RPM, Temp and Pressure of Cooling Pads, Temp of Target Wheel, Vibration, etc.



Target cooling with sliding pads

- Tests in air clearly demonstrated that sliding contact cooling concept works

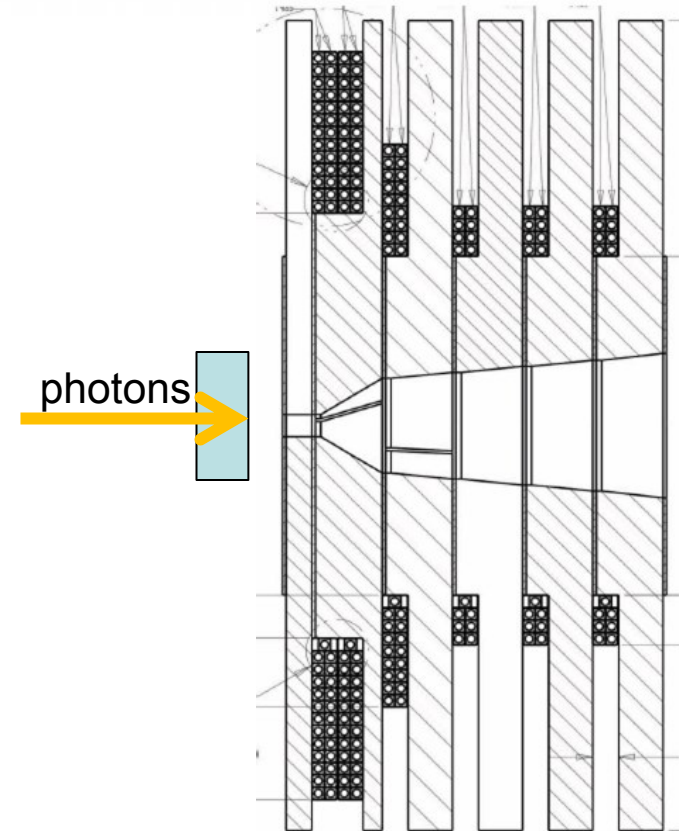
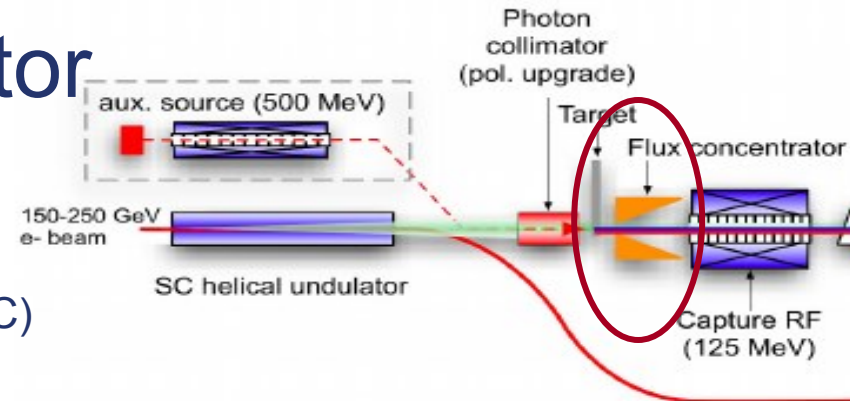


<https://phys.org/news/2016-12-cooling-technique-major-component-collider.html#jCp>

- A fully functional prototype running at full speed over long periods of time in vacuum:
 - Significant funding is required - currently not available

Pulsed Flux Concentrator

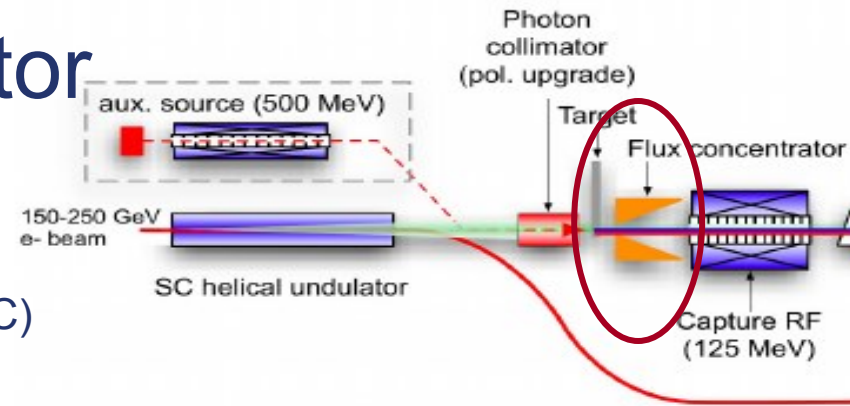
- capture efficiency $\sim 25\%$
 - low field on target \rightarrow low eddy currents ($\sim 5\text{mm}$ distance target exit to FC)
 - high peak field (3.2T), 1ms flat top
 - Within 12cm, the magnetic field goes adiabatically down to 0.5T at capture RF
- Prototyping and testing at LLNL
 - FC seems workable but still need to demonstrate full average power operation
 - Run with 5Hz over extended period and full average power with cooling



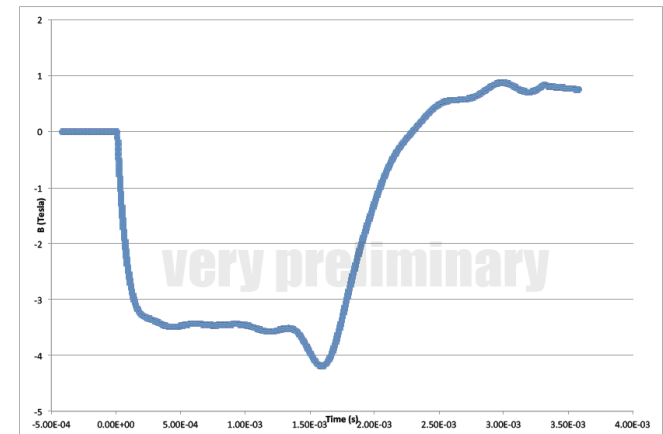
J. Gronberg, LLNL

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The magnetic field has a 1 ms flat top



Lawrence Livermore National Laboratory

Option UCRL#

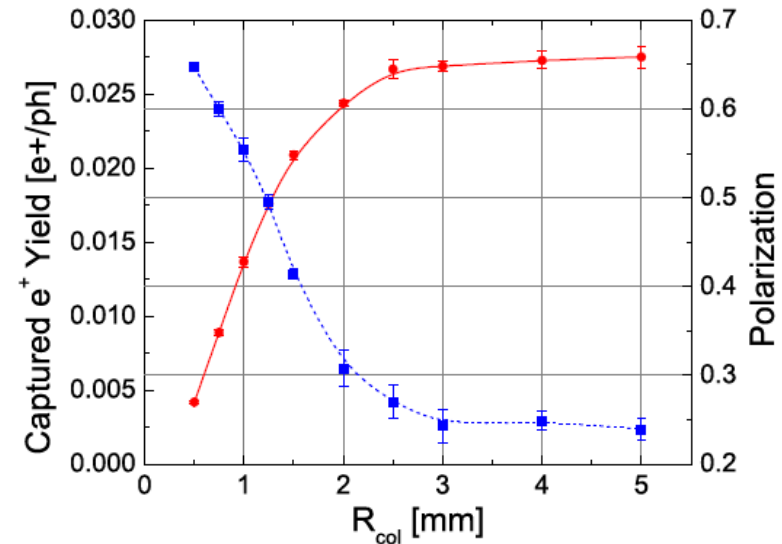
Option Additional Information

J. Gronberg, LLNL

Polarization upgrade

- Currently not high priority; basic e+ polarization ~30%
- Collimation of photon beam yields higher polarization; 'loss' of photons compensated by longer undulator
- First collimator design exists; ideal undulator spectrum assumed

Yield and Polarization vs Aperture Radius of Photon Collimator

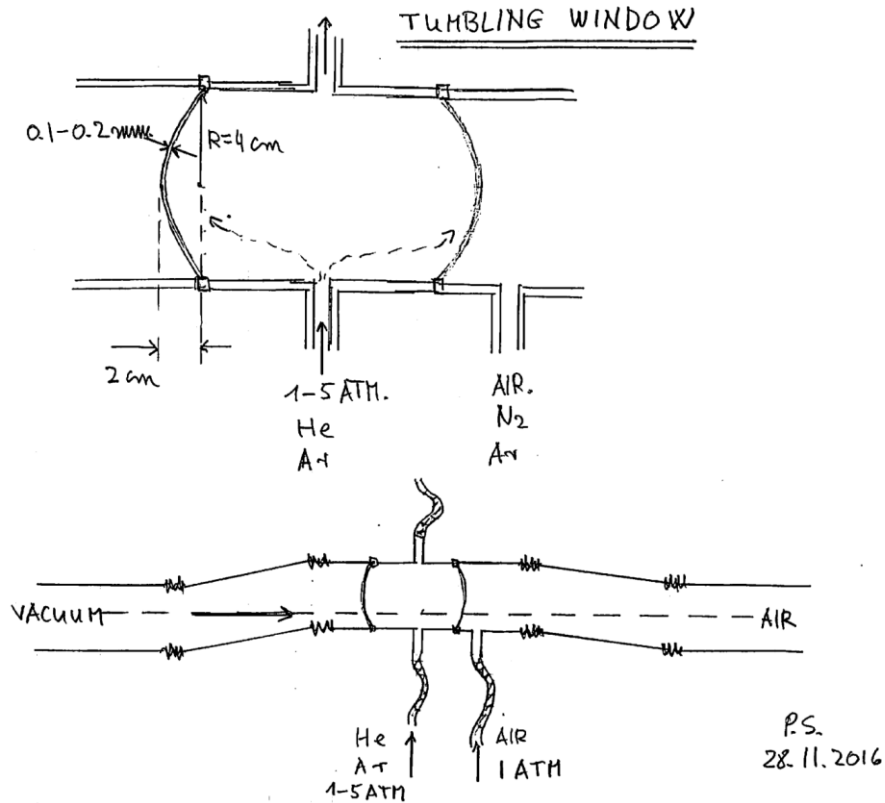


Parameter	Unit	Nominal L, K=0.92, $\lambda = 11.5\text{mm}$			
Ecm	GeV		350	500	
Drive electron beam energy	GeV	150	175	250	
e+ polarization	%	55	59	50	59
Collimator iris radius	mm	2.0	1.4	1.0	0.7
Active undulator length	m	231	196	70	144
Photon beam power	kW	98	114	83	173
Power absorbed in collimator	%	49	60	52	70

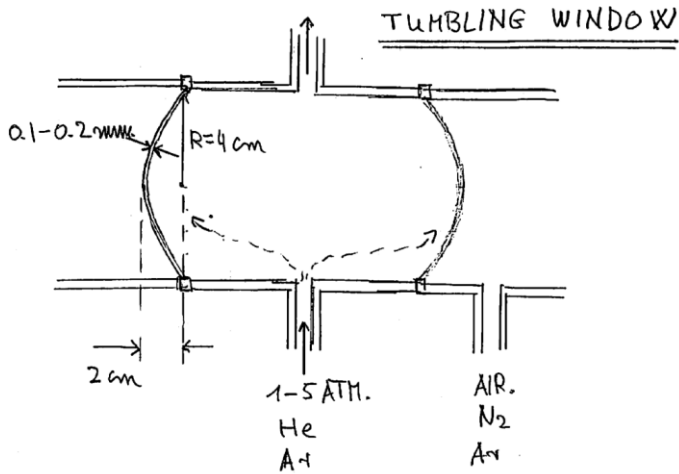
Technical integration of the undulator source

- Important: Photon beam dump
 - Most of the initial power has to be absorbed (<200kW)
 - Focused γ beam with $1-2 \times 10^{16}$ γ/sec (few tens MeV) creates high energy deposition density even in thin windows
 - exit windows to dump must be moved to avoid damage (each bunch train hits another position)
 - graphite dump core gets too hot
 - Design options under consideration
 - Water dump
 - Ar dump

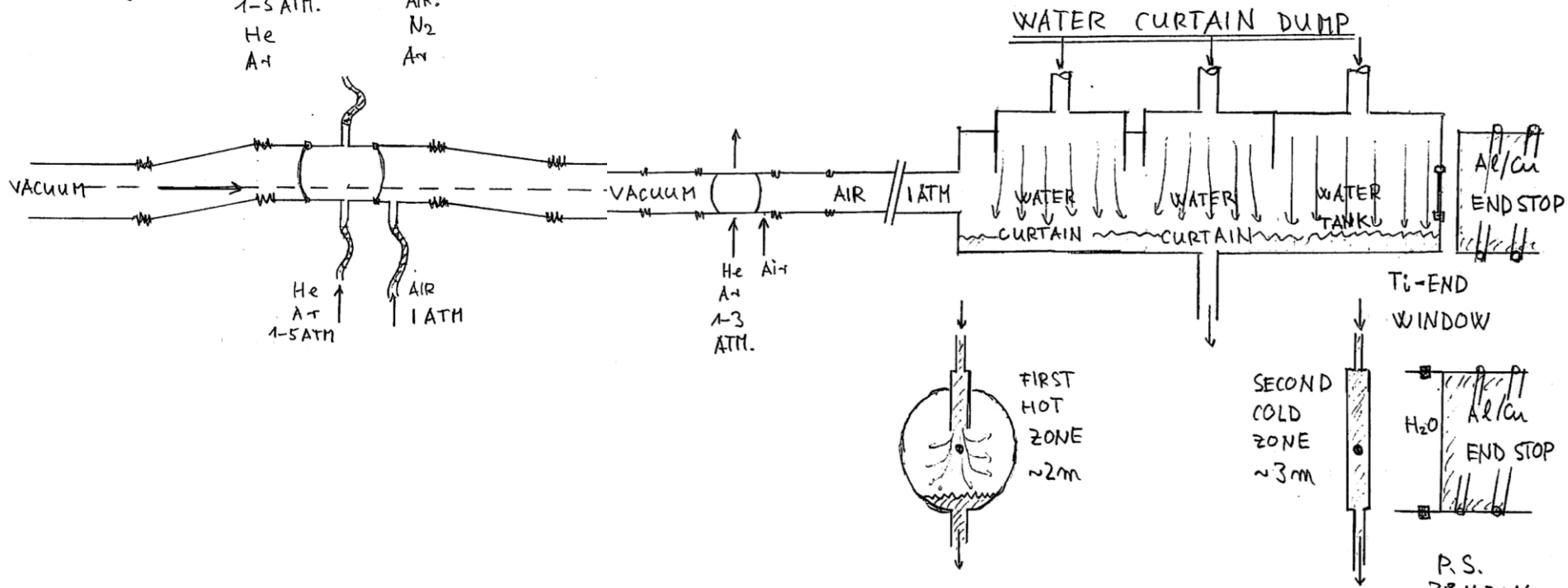
Undulator Positron Source: Photon Dump options



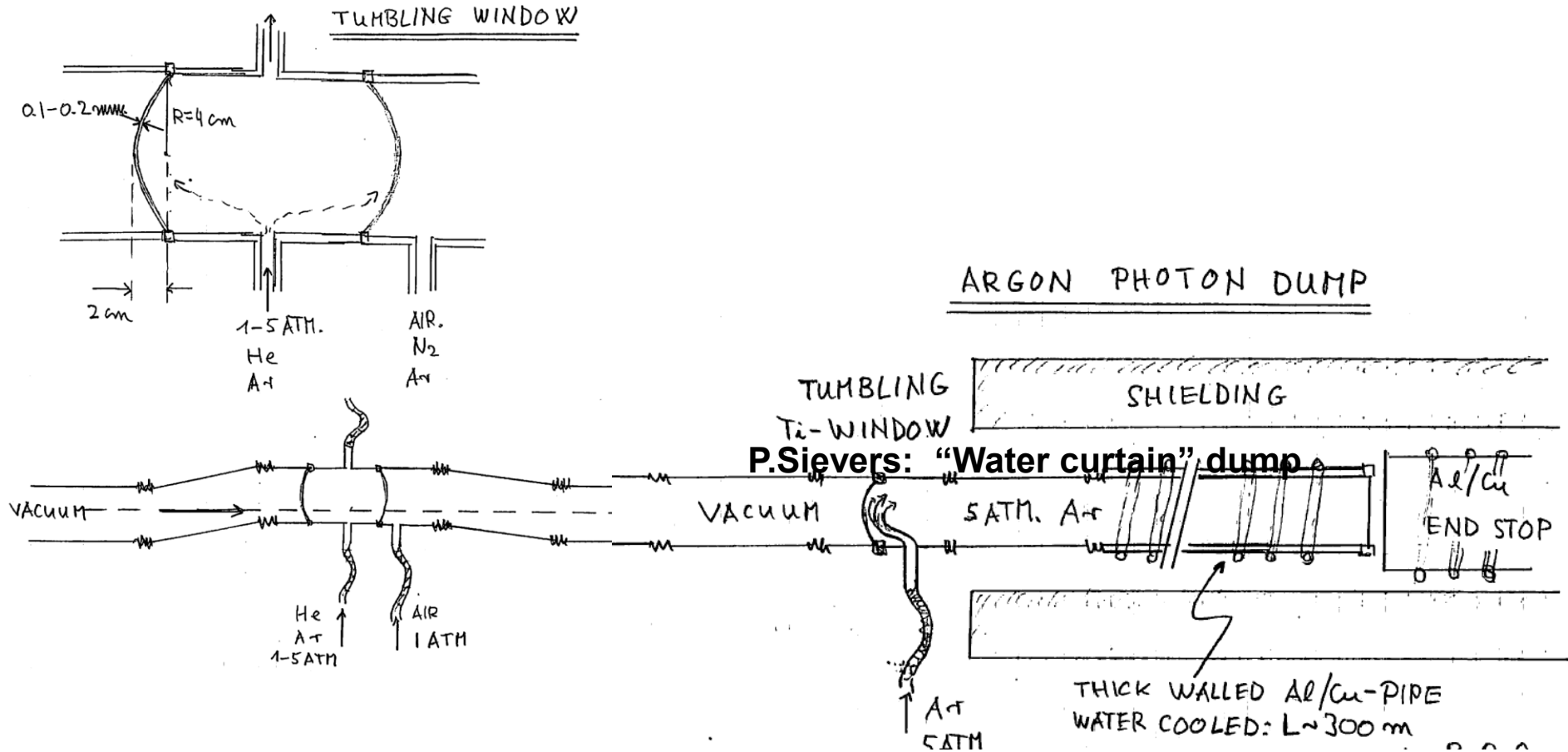
Undulator Positron Source: Photon Dump options



P.Sievers: "Water curtain" dump



Undulator Positron Source: Photon Dump options





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	Near waterfall	Far waterfall	Short Ar	Long Ar
Distance to target (m)	48	1000	48	48
Length (m)	7(water 1bar)+1		60 (Ar 5bar) + 2 (C) + 0.2 (Cu)	300 (Ar 5bar) + 0.2 (Cu)
Cooling	Pump + process		14cm (Ar) + 2cm (Cu) water cool	
Rad. Shield	0.5m iron + 1m concrete		0.5m concrete?	
issues	Dynamic response to 1ms beam			
Concern	Water leak		Ar leak (press), long-lived isotopes	

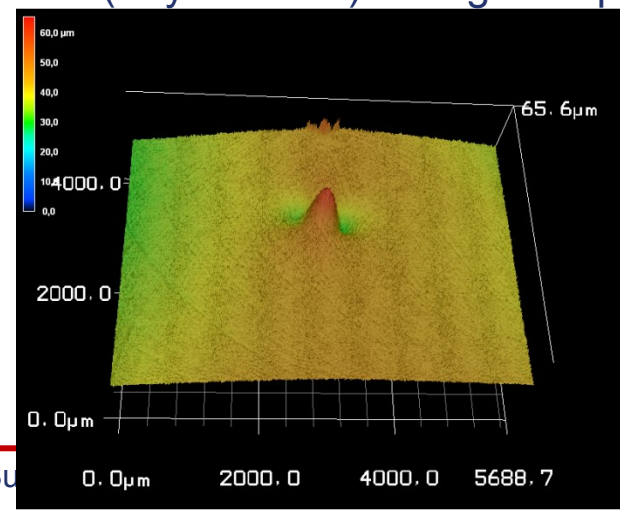
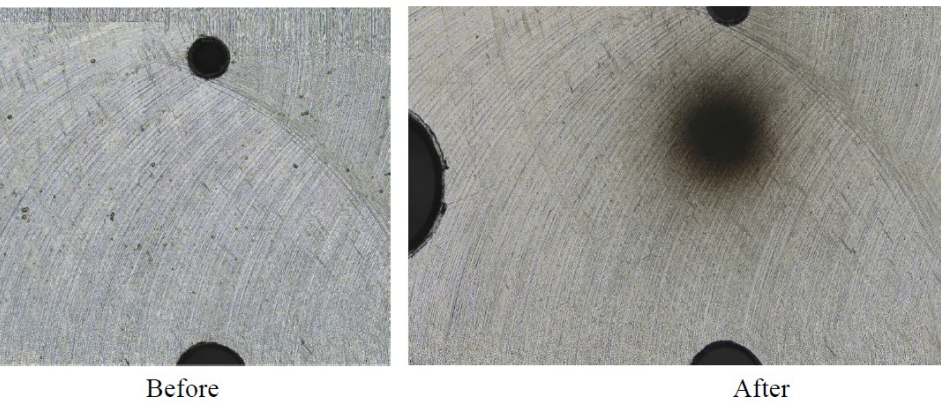
Material load tests

DESY/U Hamburg/U Mainz

- Test cyclic load expected from photon beam at e⁺ target (and other components) using MAMI e⁻ beam (BMBF project)
- First results from run with 14MeV electrons:
 - Ti6Al4V targets (1mm,2mm) thick survived high cyclic load of $\sim 7 \times 10^6$ cycles heated to at least 690 °C; no damage observed
 - Noticable changes only fo the material exposed to temperatures above 780 °C
- Irradiation of Ti and Ti alloy foils with 4MeV e⁻ beam ($\sim 4 \times 10^6$ cycles)
 - No changes observed (thickness: 0.15 - 0.25mm)

Target #3 (2mm thick)

Plastic deformation at front surface after cyclic load (~ 2 years ILC) at high temperatures



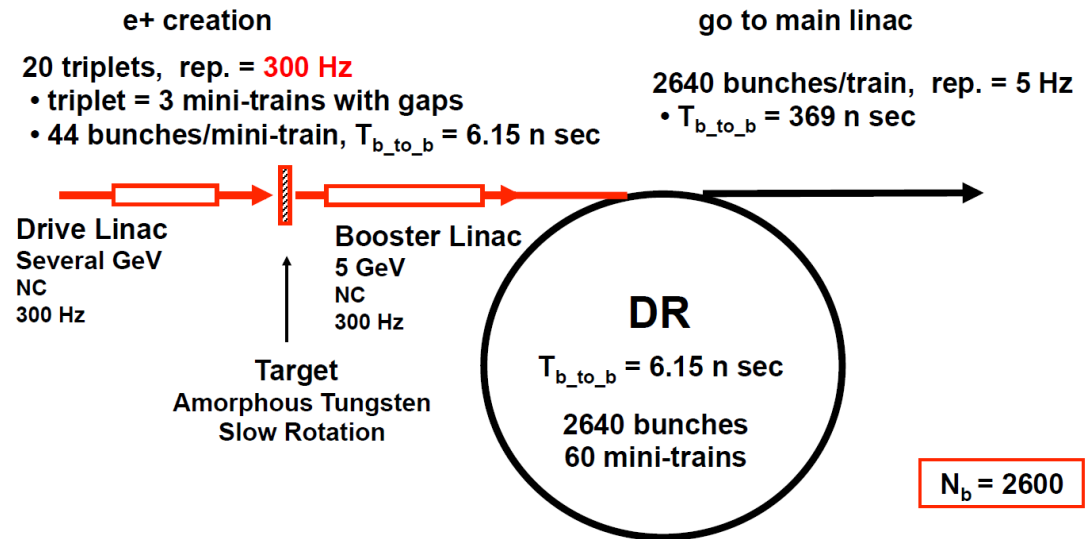
Electron driven positron source

SLC: 6×10^{12} e+/second

- 6X0 WRe target, ~ 30 GeV e- beam
- Experience: Peak load should be smaller than 35J/g

ILC: 6.6×10^{13} e+/second (1.3×10^{14} e+/s lumi upgr.)

- Idea to avoid overload:
 - stretch the pulse from ~ 1 ms to 63 ms
 - Tune the e+ source parameters:
 - 4X0 WRe
 - target wheel $\varnothing = 0.5$ m,
 - Rotating with ~ 5 m/s



Time remaining for damping = 137 m sec

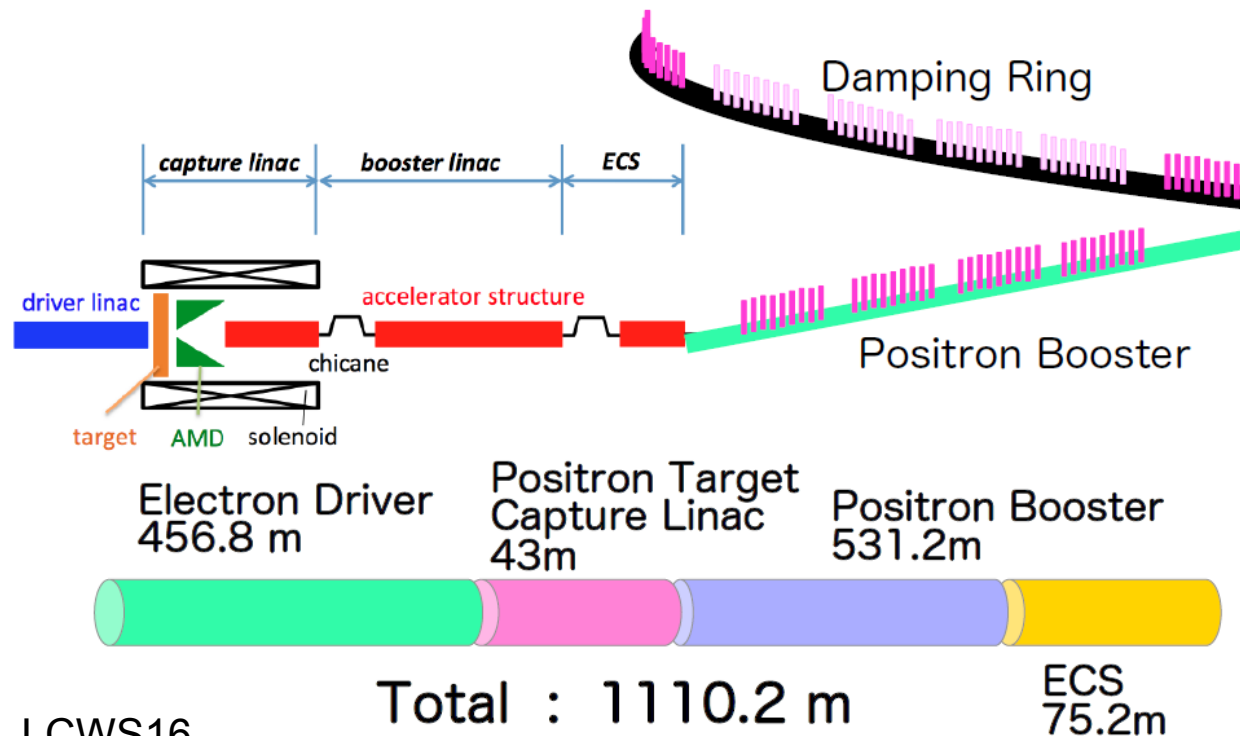
→ peak load on ILC e+ target is comparable to that at SLC

E- driven source:

Backup solution if undulator source has show stopper

- Independent of ILC electron beam 😊
- unpolarized positron beam ↔ physics potential 😞

Good progress towards a realistic source design



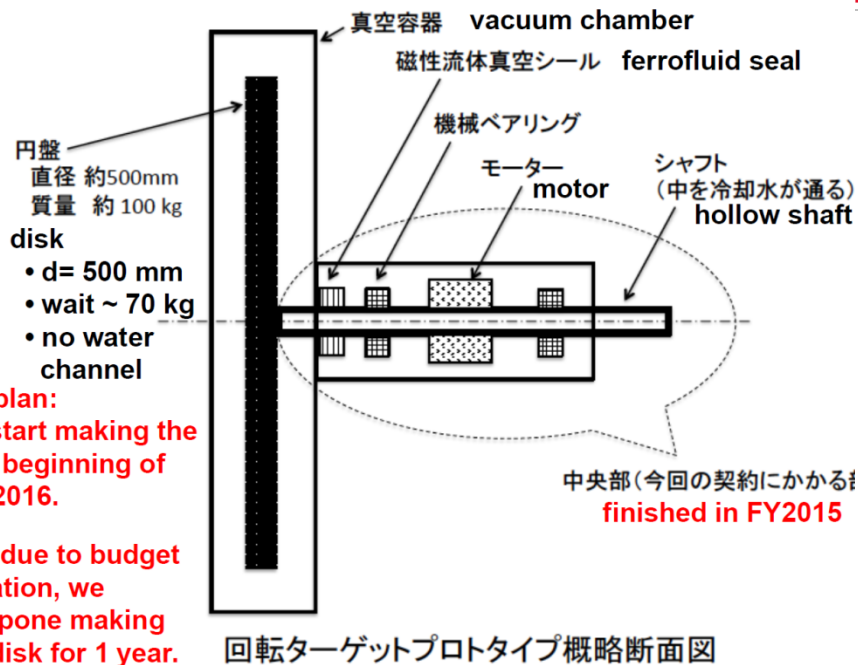
Electron driven Source: Target

- Rotation speed 220rpm ⇔ max stress ~540MPa,
 $T_{max} < 500C$
- Prototype development

Prototype: We have made a contract with Rigaku.

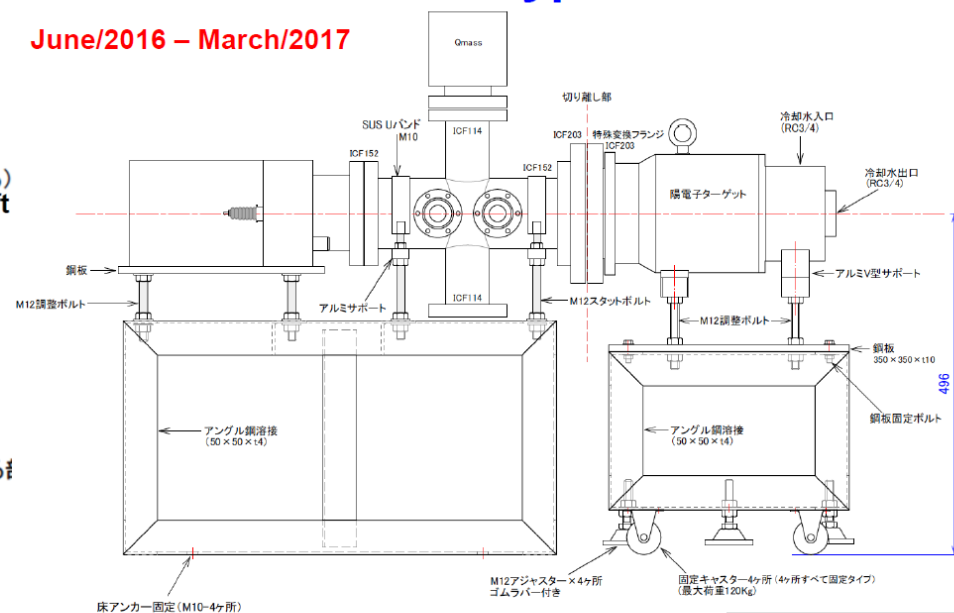
Central Part Prototype Vacuum Test

June/2016 – March/2017



Old plan:
We start making the disk beginning of JPY2016.

But, due to budget situation, we postpone making the disk for 1 year.



Central Part Prototype: Funded by KEK Vacuum Test: Funded mostly by Hiroshima Univ.

日付	2016/7/25	図名	枝川	用紙	定台参考図面
DATE	2016/7/25	FIGURE	EDWARDS	用紙	ターゲット真空試験一
縮尺	1:0	単位	mm	用紙	用紙
縮尺	1:0	単位	mm	用紙	用紙
縮尺	1:0	単位	mm	用紙	用紙
株式会社 アパシエンジニアリング				高エネルギー加速器研究機構	
AGSIST engineers,LLC				高エネルギー加速器研究機構	
				図番	
				K16-050	



TEST: Radiation Tolerance

Mar 2015

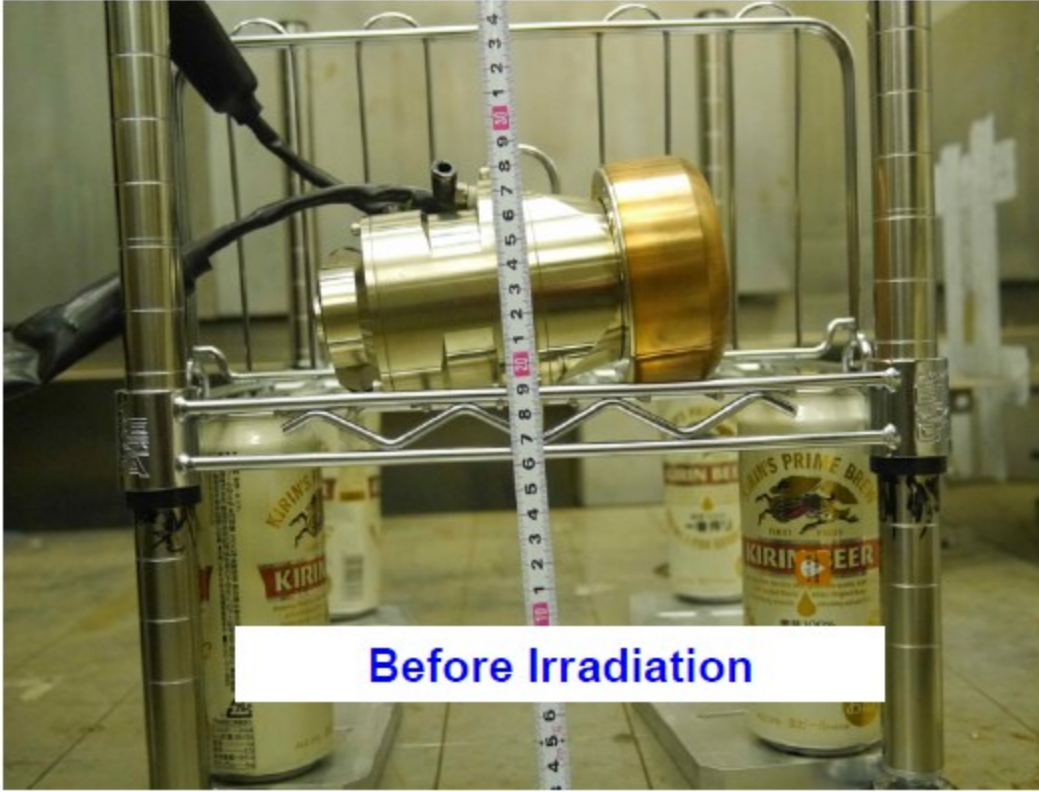
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Irradiation to the small (d=10 cm) off-the-shelf rotation target

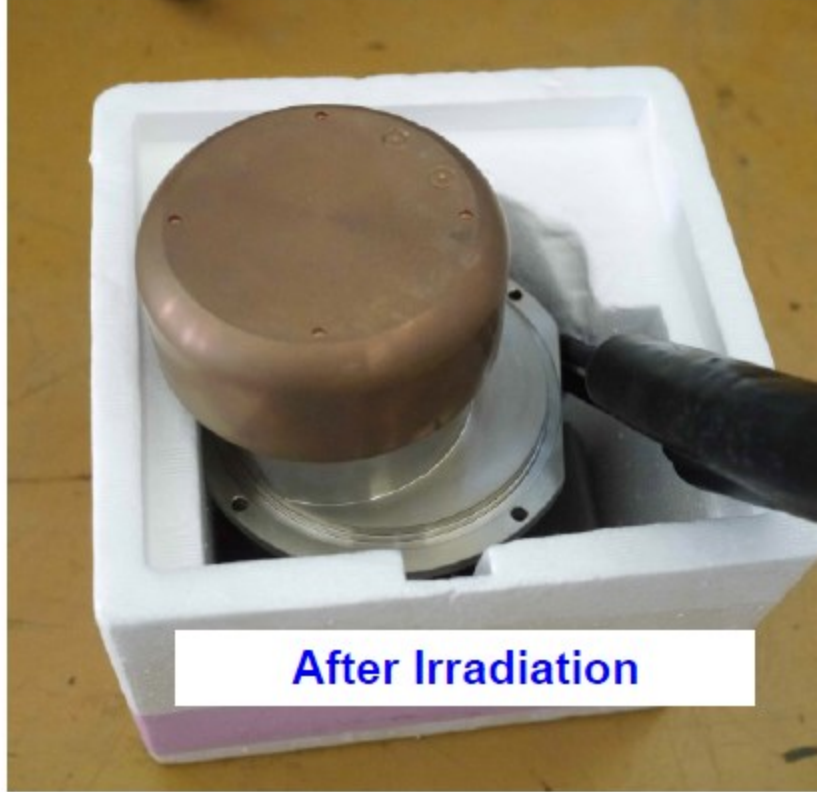
Radiation test of the **whole system**: motor, bearing, ferrofluid,,,

T. Omori et al., LCWS20

0.6 M Gy irradiation on the motor.
corresponds 1 ILC year



Before Irradiation

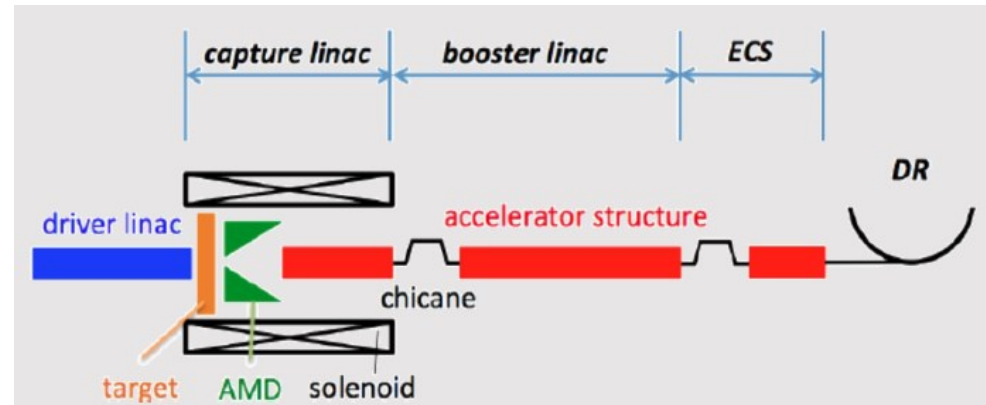


After Irradiation

After irradiation, we made **rotation and vacuum** test.

We found NO problem

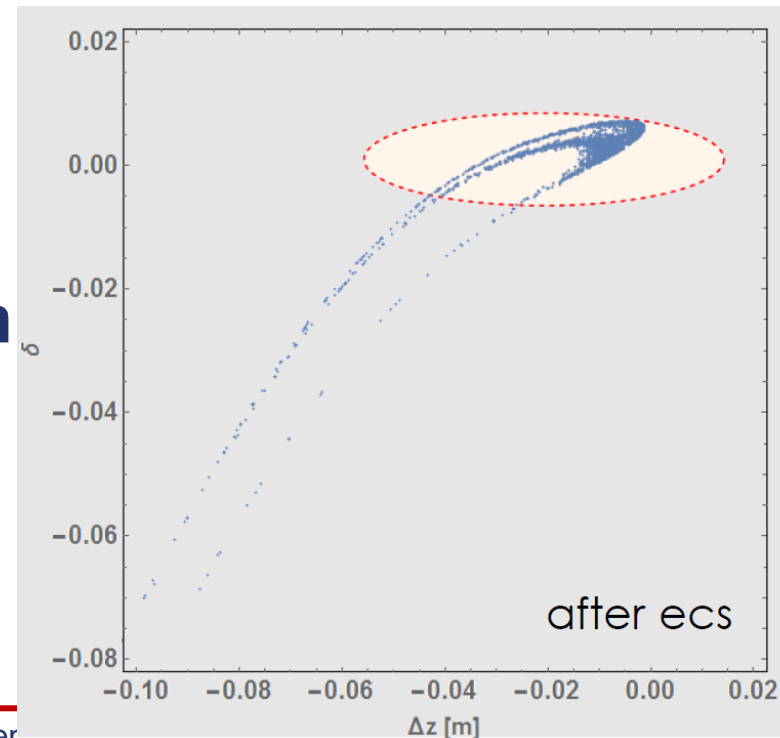
- **Capture linac:** improved capture efficiency under realistic RF setup with beam loading



- **Booster linac:** improved optimization for better transfer
- **Energy compression system (ECS)**

Y. Sumimoto, LCWS2016

→ Yield = 1.75 e⁺/e⁻
(→ relaxed driver intensity)

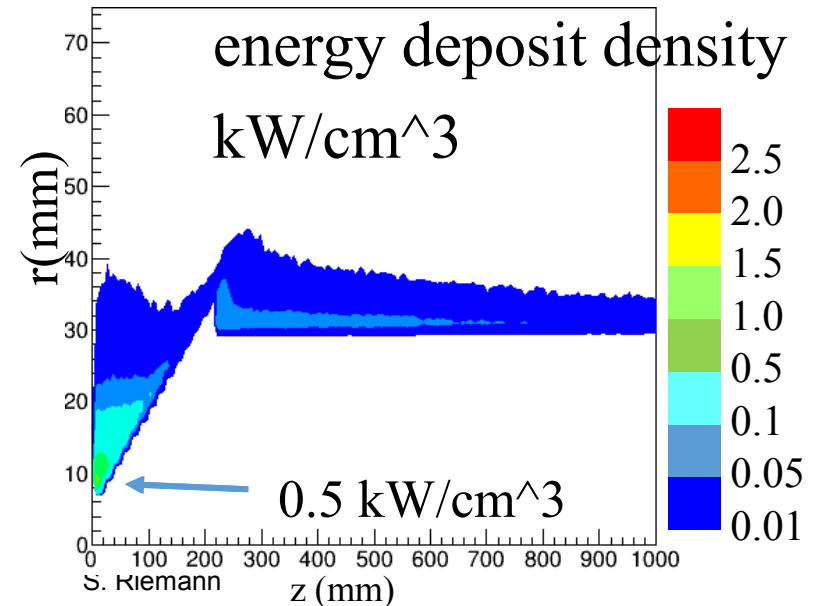
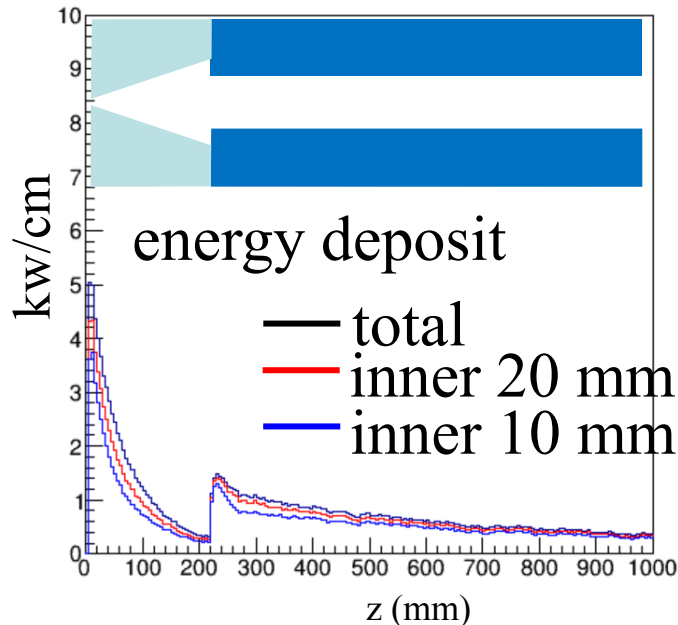
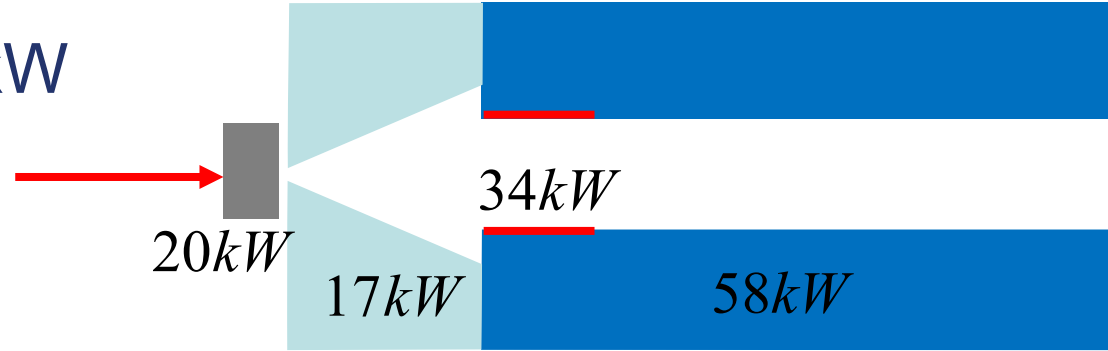


Energy deposition at electron driven e⁺ source

e⁻ beam power = 100kW

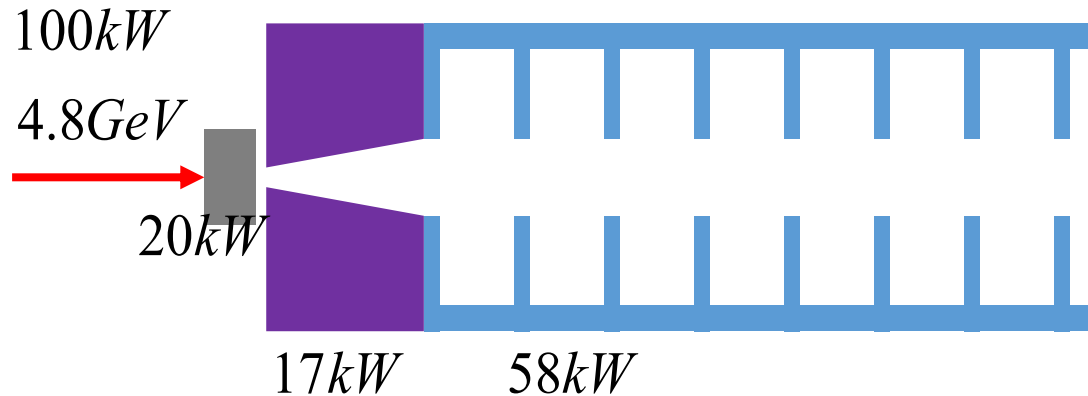
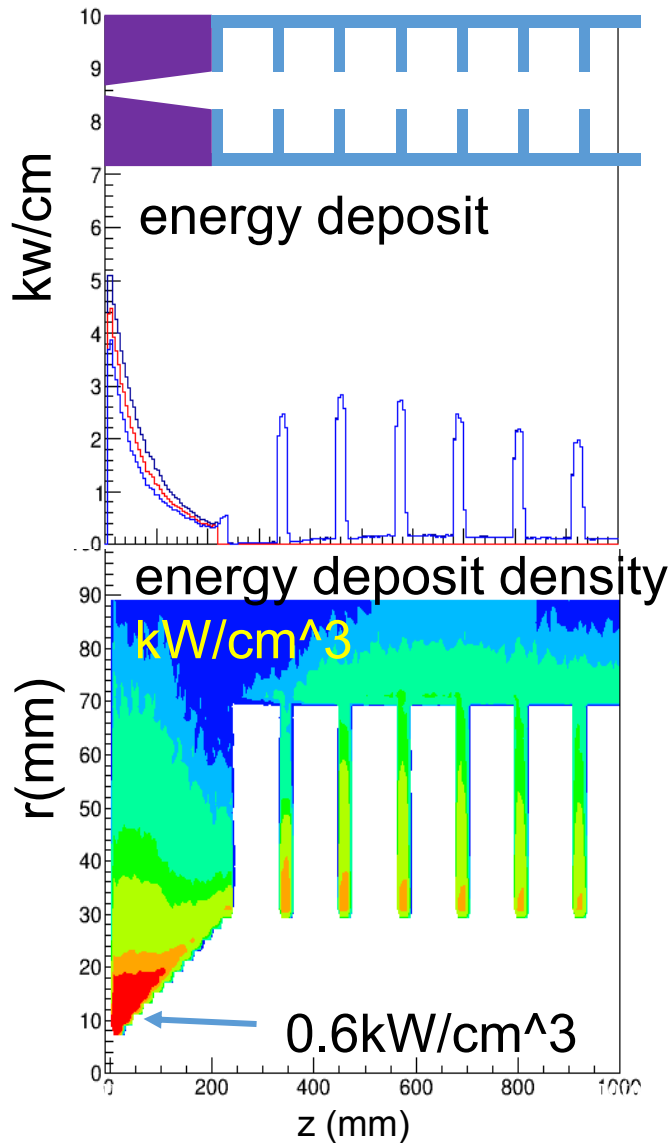
- 1320 bunches,
- 4.8GeV
- $\sigma = 3.5\text{mm}$
- yield = $1.55e^+/e^-$

→ 34kW deposited in first ~1.3m



$E_e = 4.8\text{GeV}$, target thickness 16 mm
 σ of E beam = 3.5mm

T. Takahashi, LCWS2016

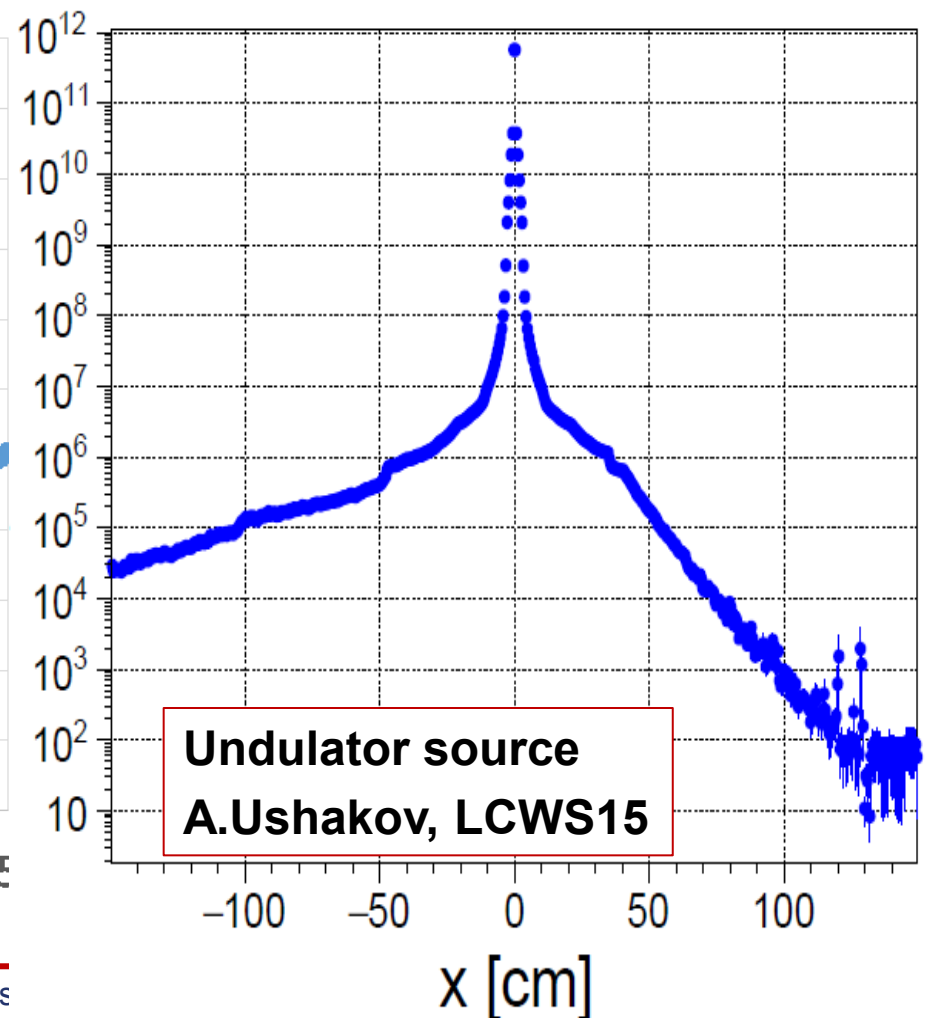
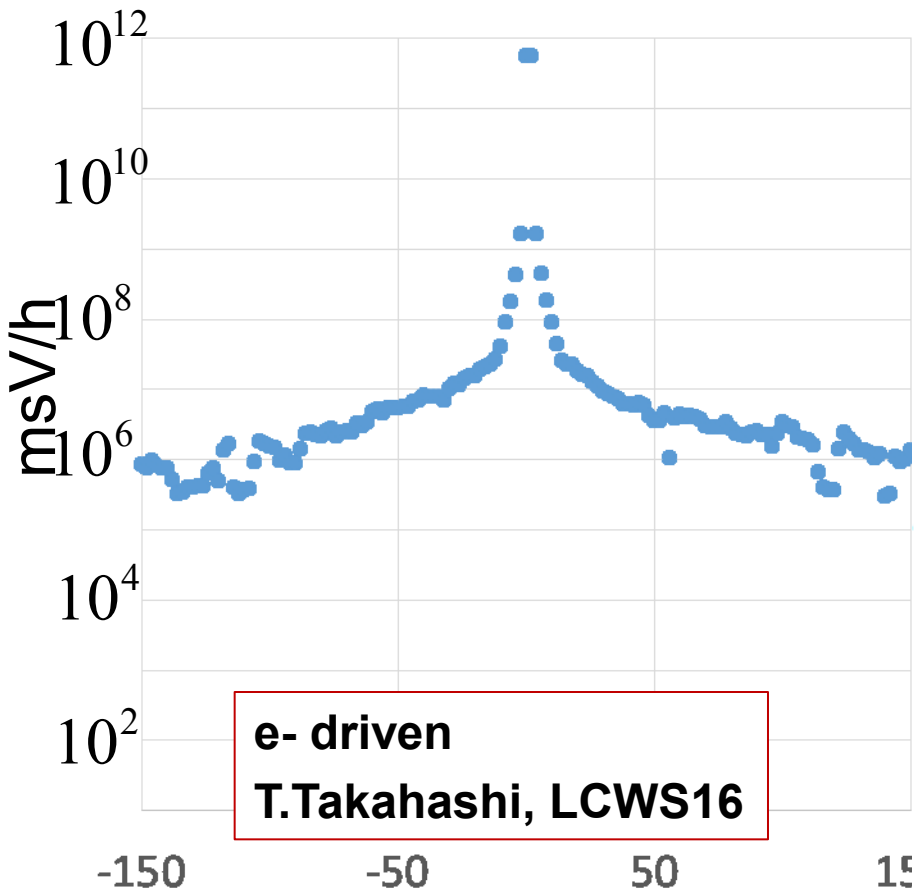


yield: $1.55e^{+}/e^{-}$
PEDD 15J/g

34kW in first 1.27 m

Radiation level at the e^+ sources

Effective dose rate [mSv/h]





Comparison γ vs e- driven (nominal L)

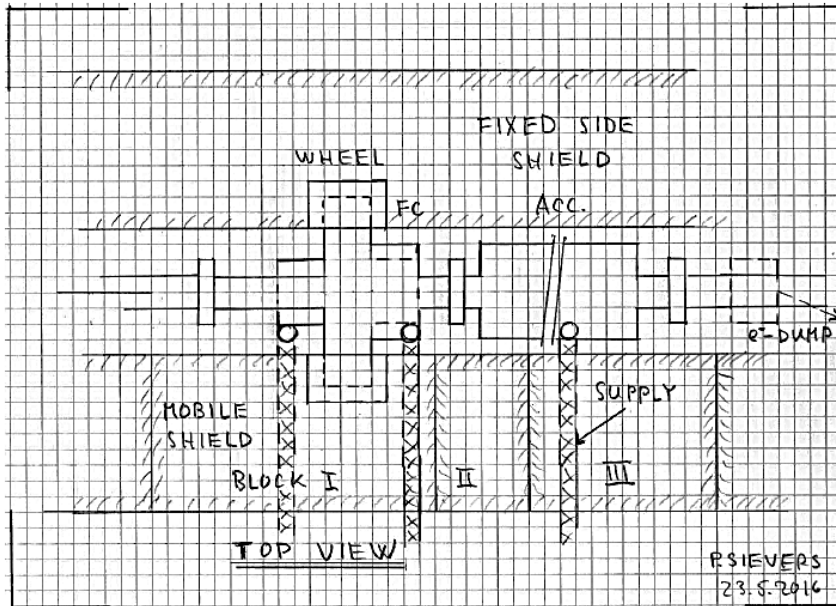
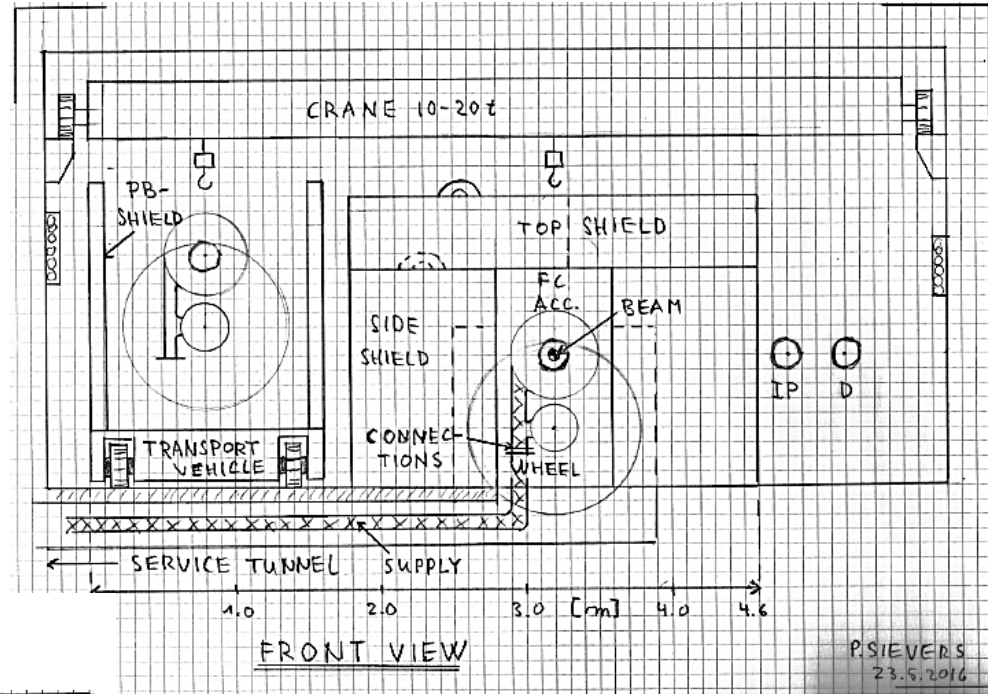
	Unduator (γ)	e- driven
	dependent on e- beam for physics	Independent on e- beam for physics
	231m long sc helical undulator	Acc ring to get 5 GeV e- beam
Target material	1.5cm Ti alloy	1.6cm WRe
Beam power	$P_\gamma = <60\text{kW}$	$P_{e-} = 100\text{ kW}$
Power deposition in target	$\sim 2\text{-}7.5\text{kW}$	20kW
Power deposition in matching device	$\sim 2\text{-}8\text{kW}$	17kW
Time structure	ILC ($t_{\text{pulse}} < 1\text{ms}$)	Stretched ($t_{\text{pulse}} = 63\text{ms}$)
Target wheel	$R = 50\text{cm}$	$R = 25\text{cm}$
Rotation speed	2000rpm (100m/s)	$<220\text{rpm}$ ($<5\text{m/s}$)
Target cooling	Thermal radiation	Water cooling
E+ polarization	30% (upgrade poss.)	--

- Both sources need R&D
 - Simulation & optimization
 - No showstopper identified for undulator-based source; but engineering work necessary. For $E_{\text{cm}}=250\text{GeV}$ some parameter optimization would be helpful.
- Important for both sources:
 - Mechanical design (bearing, vacuum seals, ...)
 - Cooling
 - Radiation protection
 - Target maintenance scenarios
 - Remote handling
 - Storage area, transportation, etc.
 - First ideas exist and are under discussion

Target maintenance Scenarios

(first ideas – P. Sievers)

Top View



Important: Required shielding of the target region including

- Target replacement
- Where/how waste targets to be stored
- Path to take waste target to the surface
- etc.

To do

- plan of R&D for FY2017-2019 until June 2017
 - Main target: Answer to Nomura triangle issues
 - Include cost estimation for the R&D
- Consistent design to the level which is sufficient for the central region group to discuss about the electron-side BDS tunnel
- Discussion within KEK
 - KEK budget situation
 - Minimum amount in JFY2017 (starting Apr.2017)
 - Significant budget might come in JFY2018-19
 - It is not reasonable in this budget request to have 2 parallel schemes
 - KEK should be active for the baseline undulator scheme (must request budget of JFY2018-19 for undulator scheme)

WG 1 plan

- e-Driven Scheme
 - Concentrate on 1312 bunches
 - Target
 - Prove feasibility within JFY2017
 - Evaporation of magnetic fluid?
 - 50cm diameter model (not tungsten)
 - downstream part (FC, capture cavities) should be OK for 1312 bunches. Simulation studies are still needed but don't need money
 - Should finish e-driven study within JFY2017
- Undulator
 - Concentrate on radiation cooling
 - Key issues
 - Target itself (Ti-radiator contact, magnetic bearings, ..)
 - Photon dump
- Both:
 - Target replacement scenario
 - Shielding of target region
 - costs