



LINEAR COLLIDER COLLABORATION

Designing the world's next great particle accelerator

Upcoming Change Requests
Benno List, DESY

TCMB Meeting
8.3.2017



- Make sure that the technical design of the ILC stays sound
- Make sure that the design is still based on an international consensus and supported by the international community
- Advise the ILC director

How do we achieve that?

- Demand that changes to the baseline design are documented as Change Requests
- Make sure that Change Requests are properly reviewed by a Change Review Panel
- Decide on Change Requests based on CRP recommendation
- Make sure that Change Requests are distributed to stake holders (esp. P&D)

Constraints

- TCMB members have limited resources to perform studies / conduct work
- TCMB will be sort of an advisory panel
- Handle administrative tasks for Change Requests outside TCMB meeting (Benno will continue to serve as Change Administrator)



- Conclusion from Morika seems to be:
 - We are heading for an initial 250GeV stage (saves ~25-30% cost)
 - We have to save money on top of staging -> higher gradient goal

My beliefs:

- The International ILC Community (the LCC) has to give a consistent message
- The LCC should work out a proposal for a 250 GeV stage that is
 - Financially acceptable for the funding agencies (primarily MEXT, but not only)
 - Appealing to and supported by the international experimental community
 - A consensus among the accelerator community
- This proposal needs to be defined by summer 2017

What to Do

- Formulate the proposal ahead of AWLC2017
- Form the consensus at SLAC
- **Write a Report!**



- A.k.a. “new gradient goal” (31.5 -> 35MV/m?)
 - Specify: New performance goal for cavities in cryomodules during beam op.
 - Needs more than a single number:
 - Gradient in vertical test stand <-> assumption about performance loss in cryomodules
 - Q0 at operating gradient
 - Goal for fabrication cost (same as TDR?)
 - Goal for yield and acceptable gradient spread (stick to +/- 20%?)
 - Goal / strategy for tests
 - Higher gradient goal is higher risk -> have to specify a risk mitigation strategy
 - Build to performance (target gradient) whatever the cost **versus**
 - Build to cost (target yield) and have room for add'l modules
 - New gradient goal is basis for all further studies -> need a consensus asap
 - Basis for shorter tunnel
 - Lots of technical implications (cryo load, klystron power, modulators, couplers)
-> implications on top level parameters (bunches, current -> luminosity!)
 - **Who formulates a new gradient consensus?**
-



- Formulate a set of top-level parameters for a 250GeV stage
- TDR baseline set refers to 500GeV machine running at half gradient
-> this is different!
- Consider a minimal machine (initial set up) plus a lumi upgrade
- Urgently needed by physics group
- Specify:
 - Beam energy, luminosity
 - Bunch charge, pulse length, current etc
 - Assumed IP characteristics (beta*, emittance, beam disruption,...)
-> see „New Damping Ring Parameters“
- Develop some luminosity upgrade scenario, e.g.
 - install more klystrons, more cryo power, build 2nd positron DR
-> double bunches per pulse -> double lumi
 - Install even more cryo and go to higher rep-rate?
 - Generally: buy equipment needed for 500GeV energy upgrade anyway
- Upgrade scenario puts constraints on initial configuration (extendability)
-> layout of Main Linac, space for more cryo power



- Choice of new gradient will affect either/or
 - Top level parameters: bunch charge, number of bunches, pulse length OR
 - Power consumption (HLRF, cryo, fill time, etc)
 - Cryogenic Power calculation
- These Documents are the basis for the specification of all subsystems, such as
 - Positron source
 - Damping rings
 - Cryo plants
 - Cryomodules, klystrons, couplers...
- Also: Top level parameter list should contain entries for lumi upgrades that correspond to H-20 scenario used by physics group
- And: Check if goals for emittance at IP may be adjusted (-> DR parameters)



IP and General Parameters			TF = Traveling Focus										
									<i>L Upgrade</i>	<i>E_{cm} Upgrade</i>			
	Centre-of-mass energy	E_{cm}	GeV	200	230	250	350	500	500	1000	1000	<i>comment</i>	
	Beam energy	E_{beam}	GeV	100	115	125	175	250	500	500	500		
	Lorentz factor	γ		1.96E+05	2.25E+05	2.45E+05	3.42E+05	4.89E+05	4.89E+05	9.78E+05	9.78E+05		
	Collision rate	f_{rep}	Hz	5	5	5	5	5	5	4	4		
	Electron linac rate	f_{linac}	Hz	10	10	10	5	5	5	4	4		
	Number of bunches	n_b		1312	1312	1312	1312	1312	2625	2450	2450		
	Electron bunch population	N_e	$\times 10^{10}$	2.0	2.0	2.0	2.0	2.0	2.0	1.74	1.74		
	Positron bunch population	N_p	$\times 10^{10}$	2.0	2.0	2.0	2.0	2.0	2.0	1.74	1.74		
	Bunch separation	Δt_b	ns	554	554	554	554	554	366	366	366		
	Bunch separation $\times f_{RF}$	$\Delta t_b f_{RF}$		720	720	720	720	720	476	476	476		
	Pulse current	I_{beam}	mA	5.8	5.8	5.8	5.8	5.79	8.75	7.6	7.6		
	RMS bunch length	σ_z	mm	0.3	0.3	0.3	0.3	0.3	0.3	0.250	0.225		
	Electron RMS energy spread	$\Delta p/p$	%	0.206	0.194	0.190	0.158	0.124	0.124	0.083	0.085	See EDMS D*971945	
	Positron RMS energy spread	$\Delta p/p$	%	0.190	0.165	0.152	0.100	0.070	0.070	0.043	0.047	See EDMS D*971945	
	Electron polarisation	P_e	%	80	80	80	80	80	80	80	80		
	Positron polarisation	P_p	%	31	31	30	30	30	30	20	20	Approximate numbers (Wanning Liu)	
	Horizontal emittance	γe_x	μm	10	10	10	10	10	10	10	10	TeV numbers are potentially too optimistic. Check with K.Kubo.	
	Vertical emittance	γe_y	nm	35	35	35	35	35	35	30	30	TeV numbers are potentially too optimistic. Check with K.Kubo.	
	IP horizontal beta function	β_x^*	mm	16.0	14.0	13.0	16.0	11.0	11.0	22.6	11.0		
	IP vertical beta function (no TF)	β_y^*	mm	0.34	0.38	0.41	0.34	0.48	0.48	0.25	0.23		
	IP RMS horizontal beam size	σ_x^*	nm	904	789	729	684	474	474	481	335		
	IP RMS vertical beam size (no TF)	σ_y^*	nm	7.8	7.7	7.7	5.9	5.9	5.9	2.8	2.7		
Real estimates	Horizontal disruption parameter	D_x		0.2	0.2	0.3	0.2	0.3	0.3	0.1	0.2		
	Vertical disruption parameter	D_y		24.3	24.5	24.5	24.3	24.6	24.6	18.7	25.1		
	Horizontal enhancement factor	H_{Dx}		1.0	1.1	1.1	1.0	1.1	1.1	1.0	1.0		
	Vertical enhancement factor	H_{Dy}		4.5	5.0	5.4	4.5	6.1	6.1	3.5	4.1		
	Total enhancement factor	H_D		1.7	1.8	1.8	1.7	2.0	2.0	1.5	1.6		
	Geometric luminosity	L_{geom}	$\times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$		0.30	0.34	0.37	0.52	0.75	1.50	1.77	2.64	



AC Power															
Scaling for low centre of mass running (including 10Hz)															
Updated		19/03/2013													
Initial beam en		15 GeV													
Ecm	GeV	TDR Baseline Reference (KCS)	Baseline (scaled)	Baseline (scaled)			Totals	Baseline (scaled)			Totals	Baseline (scaled)			Totals
		500	350	250				230				200			
				e+	e- (lumi)	e- (e+ prod)		e+	e- (lumi)	e- (e+ prod)		e+	e- (lumi)	e- (e+ prod)	
Gradient	MV/m	31.5	21.4	14.7	14.7	18.1		13.4	13.4	18.1		11.4	11.4	18.1	
Q0		1.0E+10	1.0E+10	1.0E+10	1.0E+10	1.0E+10		1.0E+10	1.0E+10	1.0E+10		1.0E+10	1.0E+10	1.0E+10	
Energy gain	GeV	4.0	320	110	110	135		100	100	135		85	85	135	
Rep. rate	Hz	5	5	5	5	5		5	5	5		5	5	5	
Linac length factor		1.0	1.0	1.0	1.0	1.0		1.0	1.0	1.0		1.0	1.0	1.0	
Particles per bunch	x10 ¹⁰	2.0	2.0	2.0	2.0	2.0		2.0	2.0	2.0		2.0	2.0	2.0	
Number of bunches		1312	1312	1312	1312	1312		1312	1312	1312		1312	1312	1312	
Average beam power (dump)	MW	10.5	7.4	2.9	2.9	3.5		2.7	2.7	3.5		2.4	2.4	3.5	
Δt _e *f _{DR}		360	360	360	360	360		360	360	360		360	360	360	
Δt _e	ns	553.8	553.8	553.8	553.8	553.8		553.8	553.8	553.8		553.8	553.8	553.8	
Beam pulse	us	726.6	726.6	726.6	726.6	726.6		726.6	726.6	726.6		726.6	726.6	726.6	
Beam current	mA	5.79	5.79	5.79	5.79	5.79		5.79	5.79	5.79		5.79	5.79	5.79	
Matched C _u	x10	5.5	3.7	2.6	2.6	3.1		2.3	2.3	3.1		2.0	2.0	3.1	
t _{fill}	us	925.9	630.4	433.4	433.4	531.9		394.0	394.0	531.9		334.9	334.9	531.9	
RF pulse length	ms	1.65	1.36	1.16	1.16	1.26		1.12	1.12	1.26		1.06	1.06	1.26	
RF to beam P eff.		44%	54%	63%	63%	58%		65%	65%	58%		68%	68%	58%	
RF 2x average linac beam power	MW	9.88	6.73	2.31	2.31	2.84	7.46	2.10	2.10	2.84		1.79	1.79	2.84	
Average RF power	MW	22.5	12.6	3.7	3.7	4.9		3.2	3.2	4.9		2.6	2.6	4.9	
AC-RF Efficiency		39%	39%	39%	39%	39%		39%	39%	39%		39%	39%	39%	
Total RF AC power	MW	58.1	32.5	9.5	9.5	12.7	31.8	8.4	8.4	12.7	29.5	6.8	6.8	12.7	26.2
Total efficiency		17%	21%	24%	24%	22%		25%	25%	22%		26%	26%	22%	
RF power dumped	MW	48.2	25.8	7.2	7.2	9.9	24.3	6.3	6.3	9.9	22.4	5.0	5.0	9.9	19.8
Cryo Static cryo power	MW	11.2	11.2	11.2				11.2				11.2			
RF load		13.8	5.2	1.0	1.0	1.7		0.8	0.8	1.7		0.6	0.6	1.7	
Input coupler		3.8	2.0	0.6	0.6	0.8		0.5	0.5	0.8		0.4	0.4	0.8	
HOM coupler		1.0	1.0	0.5	0.5	0.5		0.5	0.5	0.5		0.5	0.5	0.5	
HOM absorber		0.3	0.3	0.2	0.2	0.2		0.2	0.2	0.2		0.2	0.2	0.2	
HOM (cavity)		1.0	1.0	0.5	0.5	0.5		0.5	0.5	0.5		0.5	0.5	0.5	
Beam tube bellows		0.6	0.2	0.0	0.0	0.1		0.0	0.0	0.1		0.0	0.0	0.1	
G _{fac}		8.73E-04	3.29E-04	1.32E-04	1.32E-04	2.16E-04		1.05E-04	1.05E-04	2.16E-04		7.14E-05	7.14E-05	2.16E-04	

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X								
1																																
2		Tom Peterson																														
3		Revised for TDP parameters 26 June 2012																														
4		Iteration of this heat load table with input from Chris Adolphsen, 5 Jan 07																														
5		TESLA numbers provide basis for scaling, RDR numbers for reference																														
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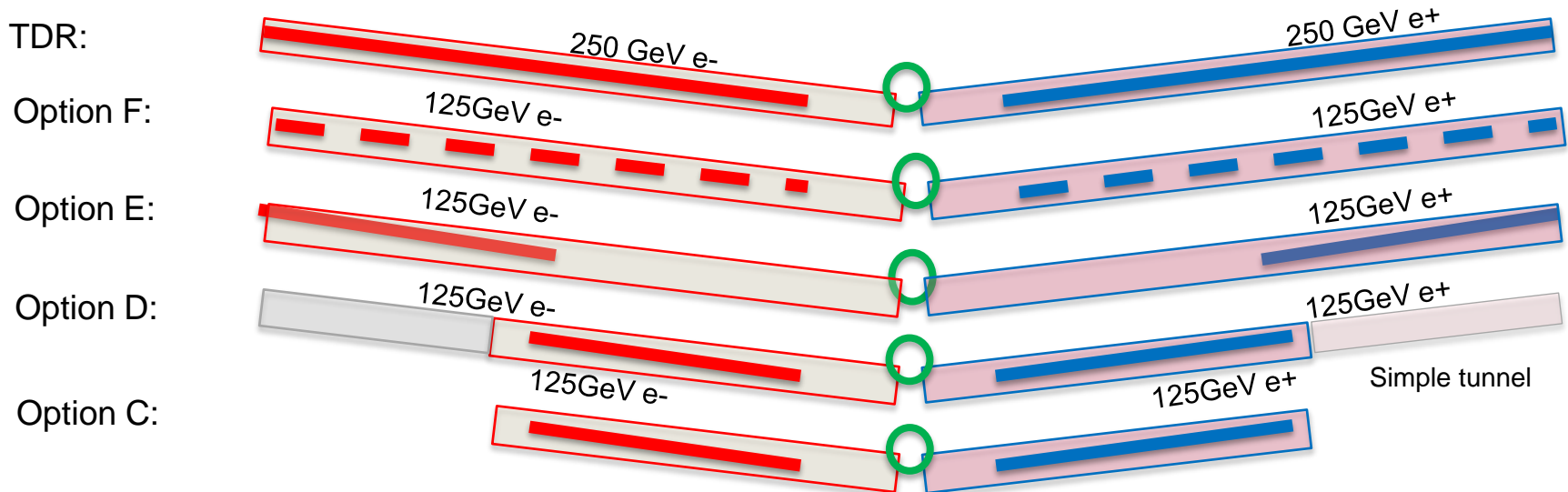
Cryogenic Power (D*94395)



	A	B	C	D	E	F	G	H	I	J	K	L
1	Tom Peterson	ILC Cryogenic Power Estimates										
2	26-Jun-12											
3	This sheet:	TDR Power DKS										
4		1 standard cryogenic unit with DKS arrangement into cryo strings and cryo units										
5		Heat loads per attached CM_HeatLoad sheet (sheet 1)										
6		Module length based on Module-9-8-9-21Nov06.xls										
7		approximate cryogenic unit length (km) 2.434										
8	Total heat load (dynamic plus static) for 9-8-9 RF units, full cryogenic unit											
9												
10		40 K to 80 K	5 K to 8 K	2 K	Assumptions:							
11		Temperature level	Temperature level	Temperature level	Module length based on Module-9-8-9-21Nov06.xls							
12		(module)	(module)	(module)	12668	mm slot length for module with magnets and BPM						
13	Temp in	(K)	40.00	5.0	2.4	12668	mm slot length for module without magnets and BPM					
14	Press in	(bar)	16.0	5.0	1.2	189	modules in this cryogenic unit (longest anticipated)					
15	Enthalpy in	(J/g)	223.8	14.7	4.383	number of modules from cryogenics_parameters_DKS.xlsx						
16	Entropy in	(J/gK)	15.3	3.9	1.862							
17	Temp out	(K)	80.00	8.0	2.0	Note: cells highlighted in yellow are independent variables, parameters that are entered						
18	Press out	(bar)	14.0	4.0	saturated vapor							
19	Enthalpy out	(J/g)	432.5	46.7	25.04							
20	Entropy out	(J/gK)	19.2	9.1	12.58							
21												
22		40 K to 80 K	5 K to 8 K	2 K								
23	Predicted module static heat load	(W/module)	75.04	10.82	1.32							
24	Predicted module dynamic heat load	(W/module)	58.80	5.05	9.79	Heat loads per CM_HeatLoad sheet						
25												
26	Number of modules per cryo unit (9-8-9-cavity modules)		189.0	189.0	189.0							
27	Total module static heat per cryo unit	(kW)	14.18	2.04	0.25							
28	Total module dynamic heat per cryo unit	(kW)	11.11	0.95	1.85							
29												
30	Non-module heat load per cryo unit	(kW)	1.10	0.22	0.22	Add 10 W, 10 W, and 50 W load total for other heat						
31	Total predicted heat per cryogenic unit	(kW)	26.40	3.22	2.32	per cryo box at 2 K, 5 K and 40 K, respectively						
32	Total predicted mass flow per cryo unit	(g/s)	126.49	100.42	112.29	times 22 boxes per cryo unit						
33	Ideal power based on total estimated heat	(kW)	121.6	152.9	358.7							
34												
35	Heat uncertainty factor on static heat (Fus)		1.10	1.10	1.10	Heat uncertainty factor is margin for underestimating heat loads						
36	Heat uncertainty factor on dynamic heat (Fud)		1.10	1.10	1.10							
37	Heat load per cryogenic unit including uncertainty	(kW)	29.04	3.54	2.55							
38	Mass flow per cryogenic unit including uncertainty	(g/s)	139.14	110.46	123.52							
39	Weighted ideal power	(kW)	133.7	168.2	394.6							
40	4.5 K equiv weighted power	(kW)	2.0	2.6	6.0	Cryoplant coefficient of performance (W/W)						
41	Efficiency (fraction Carnot)		0.28	0.24	0.22	40 K - 80 K	5 K - 8 K	2 K				
42	Efficiency in Watts/Watt	(W/W)	16.4	197.9	703.0	TESLA TDR:	17	168	588			
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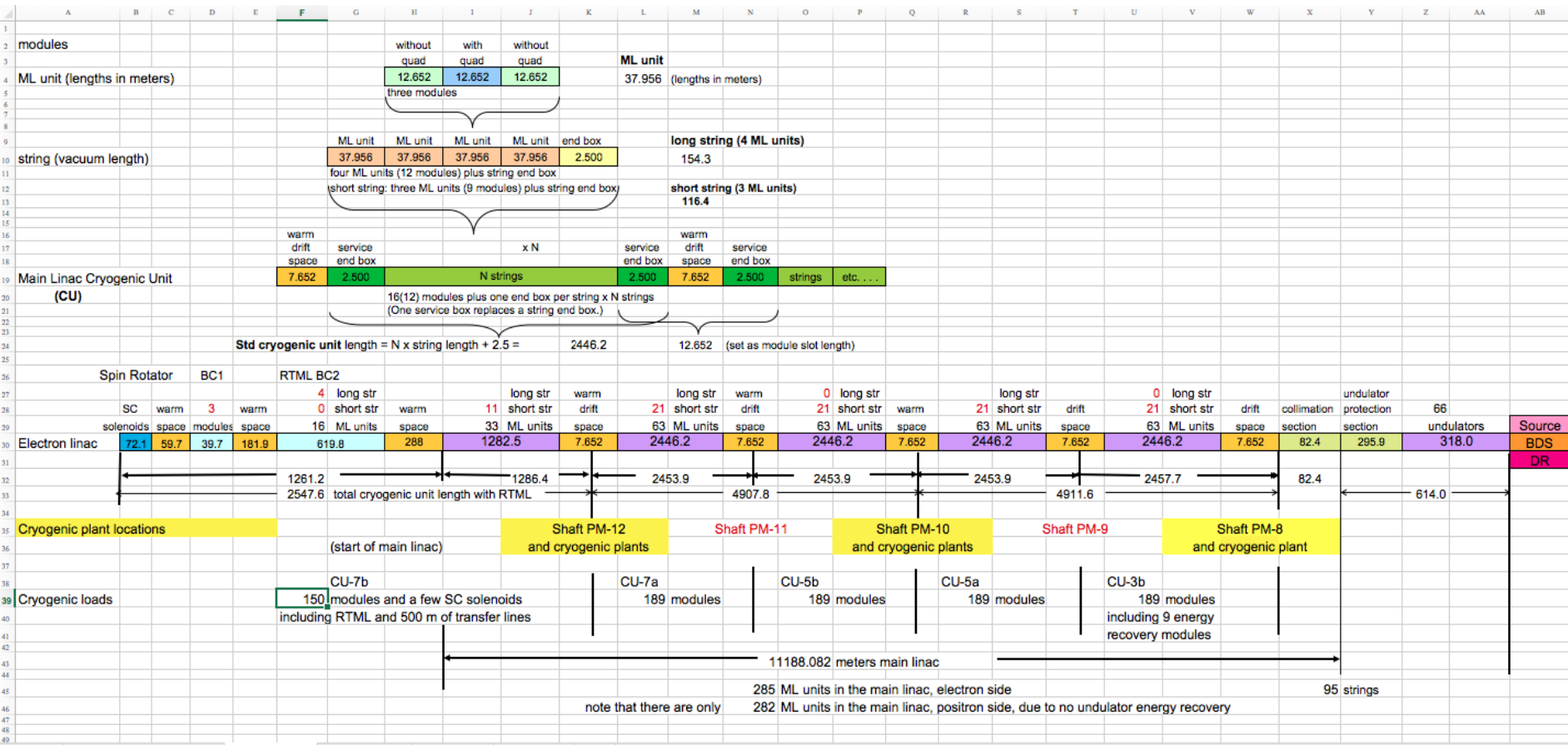


- New Gradient: Fewer cryomodules, shorter cryo strings, shorter tunnel
- Cryogenic configuration is basis for tunnel layout
- Need to decide on new ML tunnel length, and 250GeV stage cryo configuration



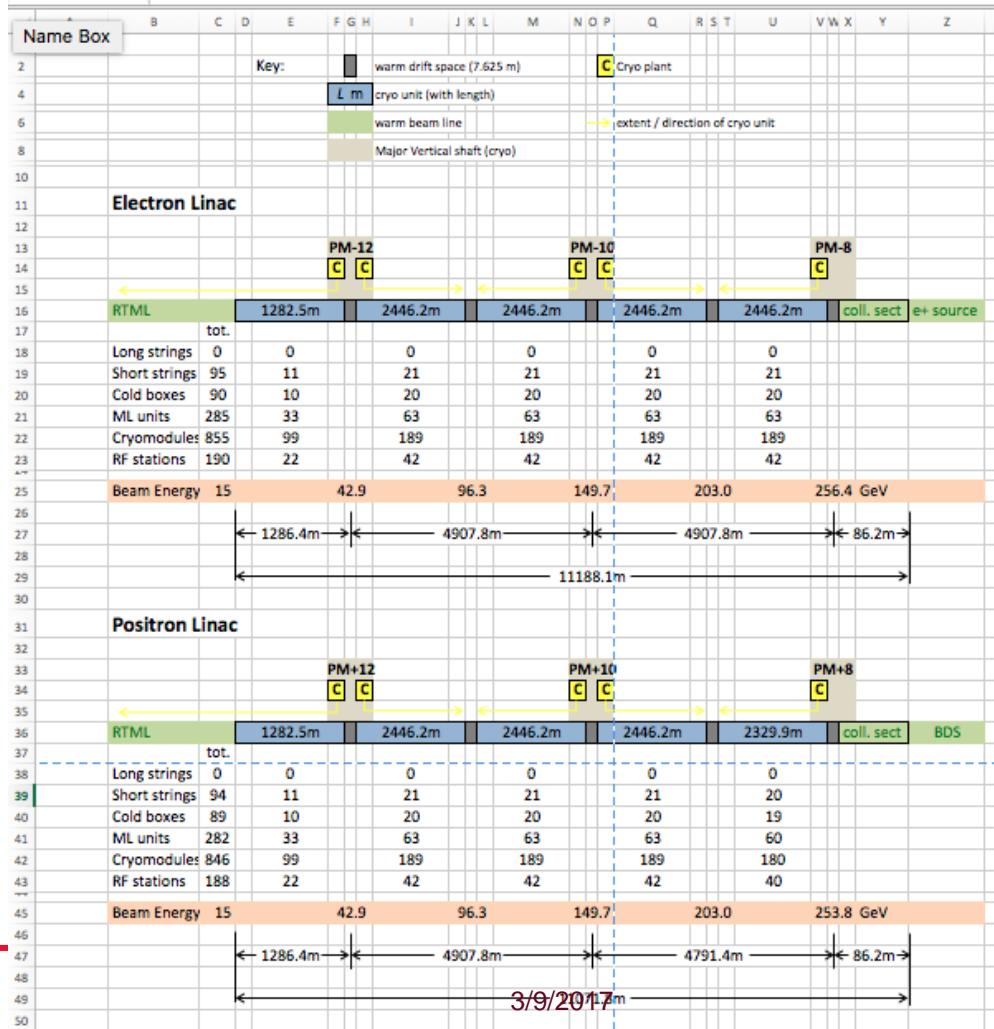


Cryo Configuration (D*991555)





TDR Main Linac Configuration (D*1008405)





- Long overdue:
make 231m long undulator baseline
-> avoid 5+5Hz running for positron production at 250GeV
- Should give specifications for target heat loads, assuming H-20 running conditions, i.e.:
 - 125GeV electron beam
 - 2625 bunches
 - 10Hz
- Generally: we should set a target what the positron source should be able to provide in an extreme case (maximum luminosity upgrade)
- Any positron source concept needs to be measured against that target



- Damping Ring parameters were defined many years ago
- Low emittance rings have made lots of progress
- Damping Rings might achieve better emittance:
 - Lower vertical emittance from better alignment?
 - Lower horizontal emittance from special arc lattice (DBA, TBA, TME)
 - But beware of dynamic aperture (TME was tried already...)
- **If** beam transport to IP preserves lower emittance:
might be a way to higher lumi, espec. at 250 GeV

- What is the timeline for a possible new DR lattice?

