

# Development of Ultra-Fast Silicon Detectors for 4D Tracking

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Ministero degli Affari Esteri



**INTERNATIONAL WORKSHOP ON FUTURE LINEAR COLLIDERS**

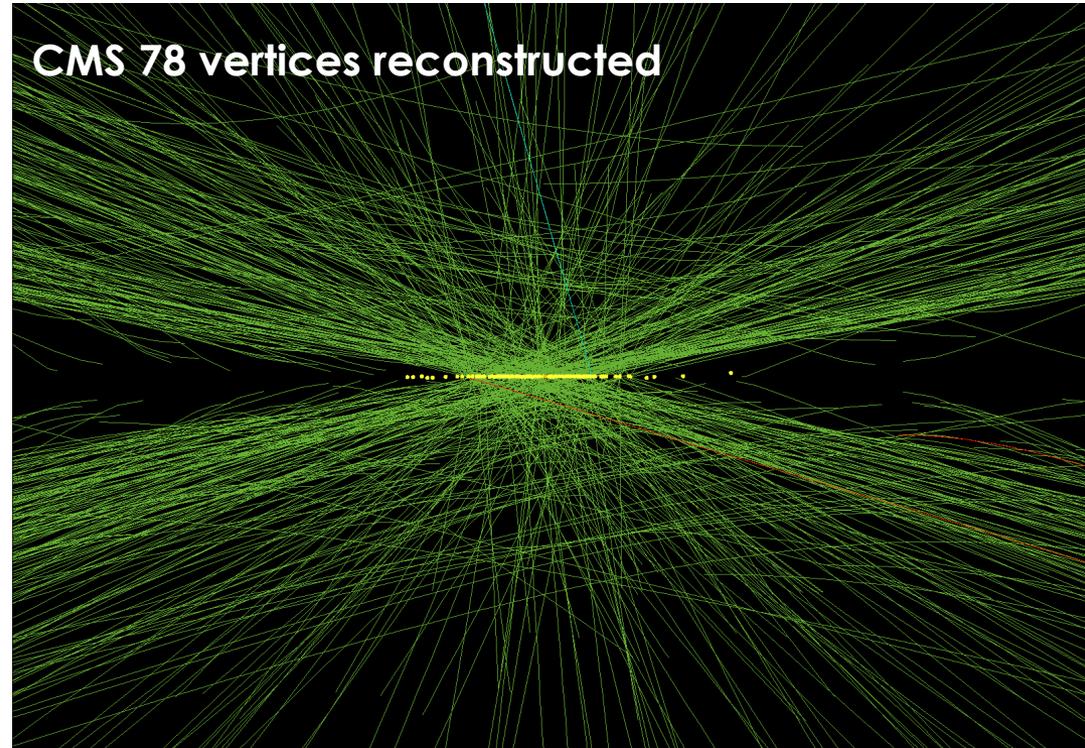
# Timing at High Luminosity HEP Experiments

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Time can be considered a 4<sup>th</sup> dimension coordinate in particle tracking in High Luminosity HEP experiments

Silicon Detectors can provide excellent spatial resolution,  **$\sim 10 \mu\text{m}$**

The idea is to add the capability of determining the time of a particle with a resolution of  **$\sim 10 \text{ps}$**



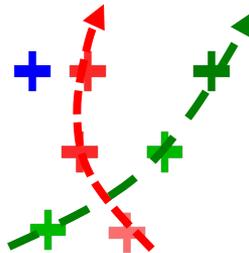
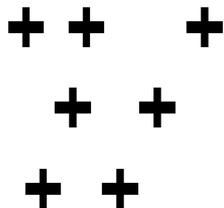
Current best performance obtained in **NA62**: Gigatracker detector - 300x300 microns pixel matrix - with **130 ps** (in 2016). [ see E. Migliore talk at Vertex 2017]

# How to make use of timing information

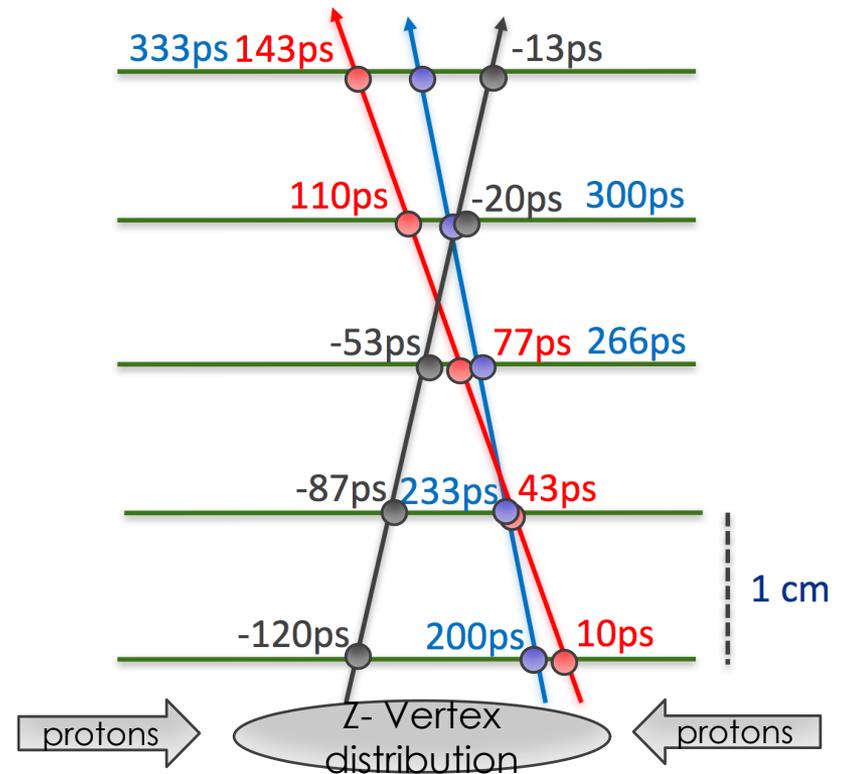
The inclusion of track-timing in the event information changes radically how we design experiments.

The time information can be available:

- 1) At each point along the track
- 2) At track level
- 3) At the trigger level



Massive simplification of pattern recognition using only "time compatible points"



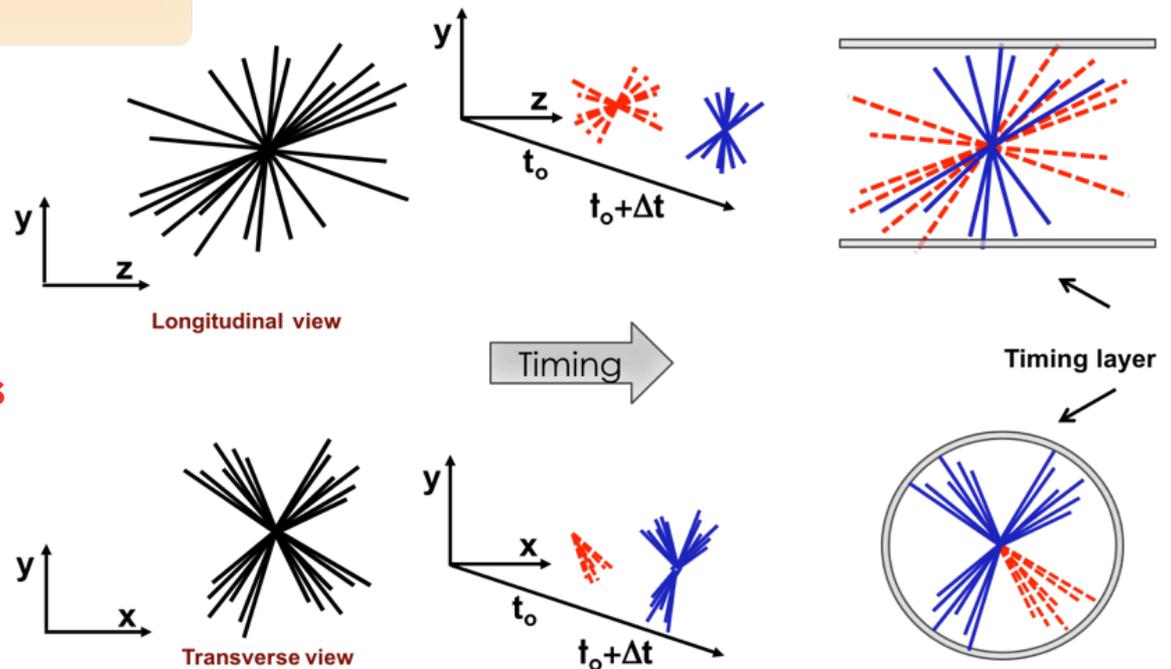
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Timing allows distinguishing overlapping events by means of an extra dimension.



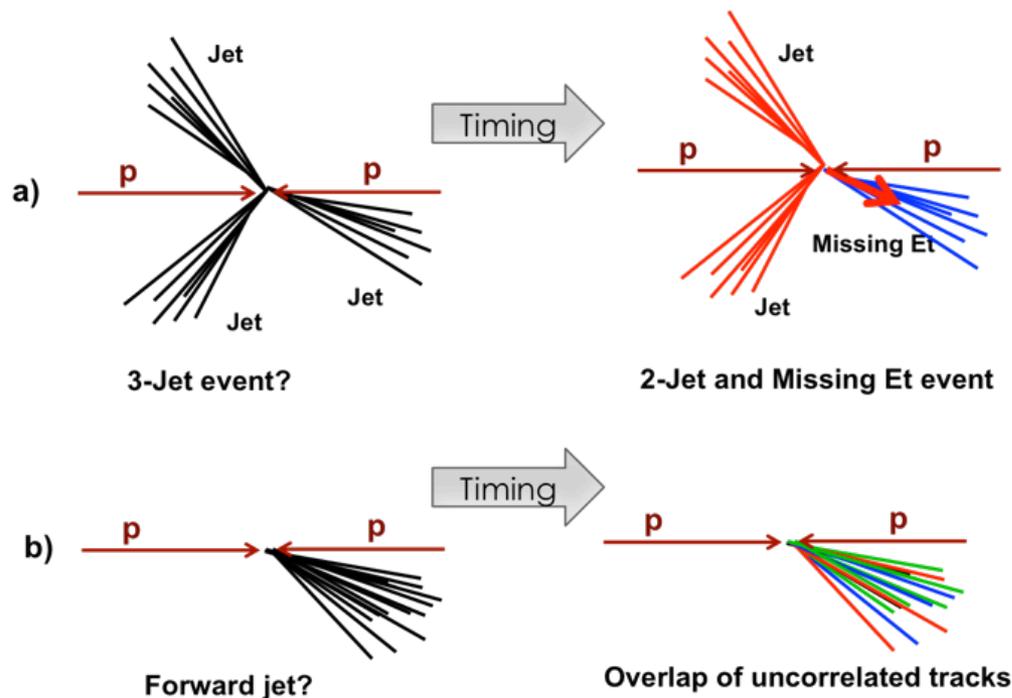
# How to make use of timing information

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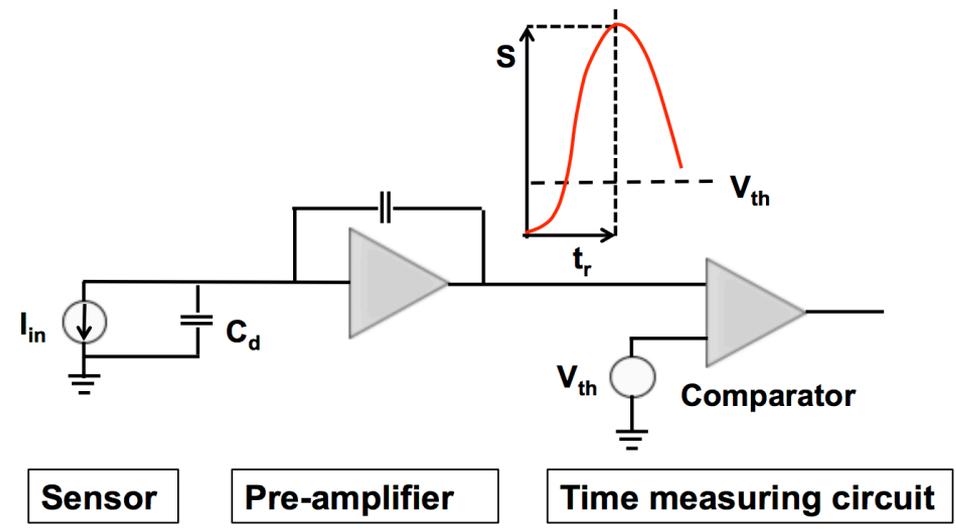
The time information can be available:

- 1) At each point along the track
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- 3) At the trigger level

trigger rate reduction:  
topologies can be better  
identified at trigger level



# How do we measure the time



**Time is set when the signal crosses the comparator threshold**

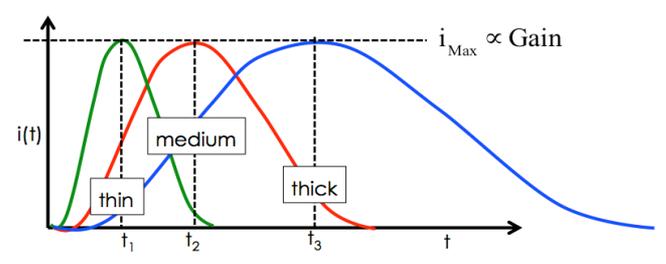
$$\sigma_t^2 = \sigma_{\text{Jitter}}^2 + \sigma_{\text{Time Walk}}^2 + \sigma_{\text{Landau Noise}}^2 + \sigma_{\text{Distortion}}^2 + \sigma_{\text{TDC}}^2$$

**Minimized by correction techniques**
**Minimized by optimized RO electronics**

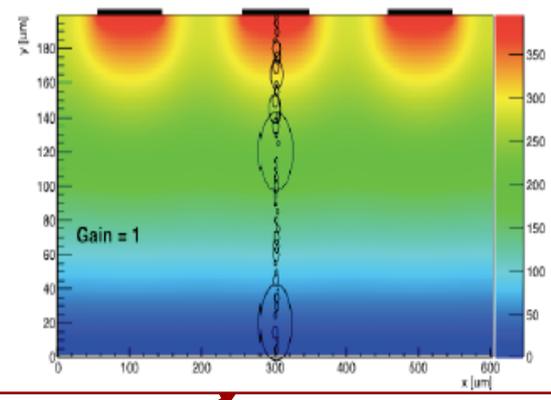
# How do we measure the time

$$\sigma_{\text{Jitter}} \approx N / (dV/dt) \approx t_{\text{rise}} / (S/N)$$

- need **gain** to increase S
- need **thin detector** to decrease  $t_{\text{rise}}$



Non uniform charge deposition  
Decreases with detector thickness



$$\sigma_t^2 = \sigma_{\text{Jitter}}^2 + \sigma_{\text{Time Walk}}^2 + \sigma_{\text{Landau Noise}}^2 + \sigma_{\text{Distortion}}^2 + \sigma_{\text{TDC}}^2$$

Minimized by correction techniques

Minimized by optimized RO electronics

$$I_{\text{Ramo}} \approx q v_{\text{drift}} E_w$$

Requires **uniform  $v_{\text{drift}}$  and  $E_w$**

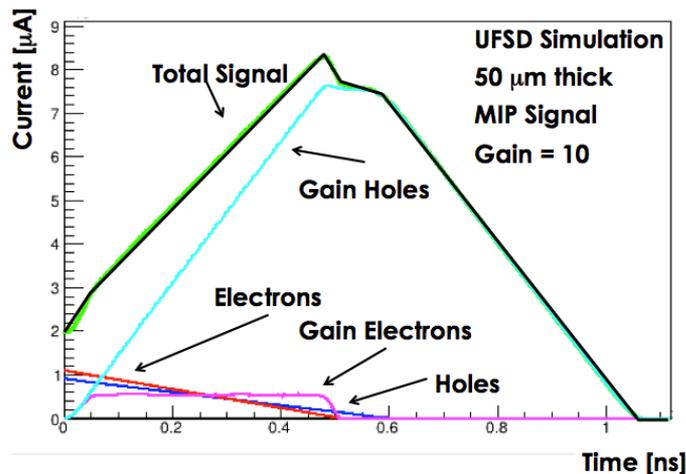
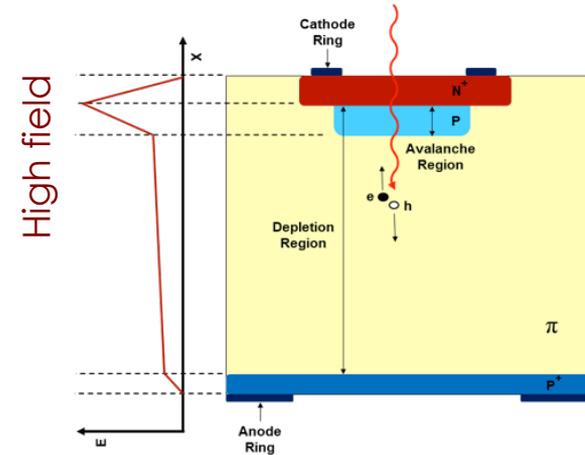
# Ultra Fast Silicon Detectors



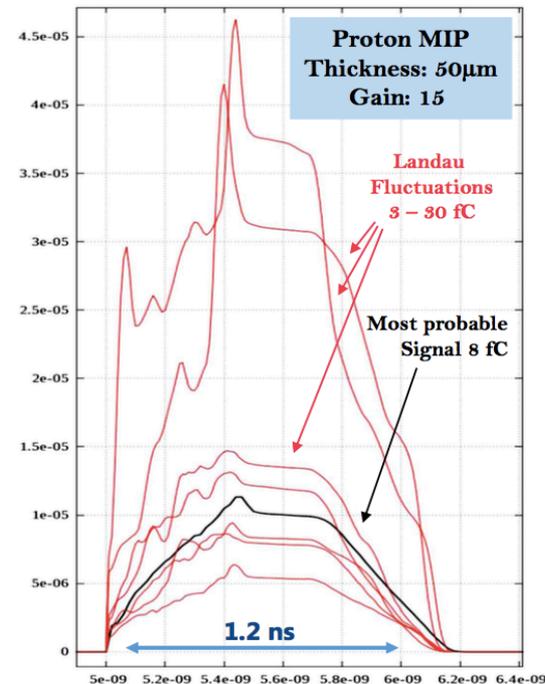
## LGAD sensors optimized for timing measurement of MIPs

Low internal gain (~15-20) through thin multiplication layer

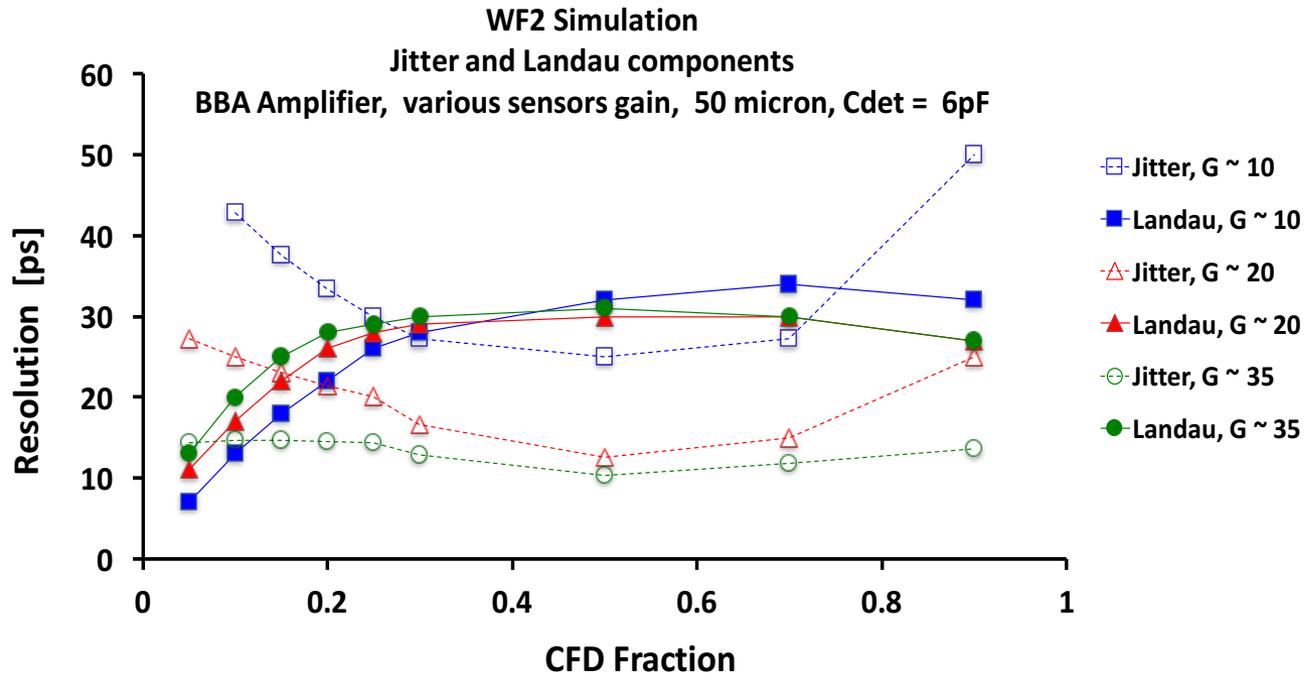
Low shot noise



The main contribution to the signal comes from gain holes. The signal shape depends on the sensor thickness and gain



# Time Resolution with 50-micron thick LGAD



Two main contributions: **Jitter** and **charge non uniformity**

- **Jitter** (empty symbols) can be lowered with gain
- **Charge non uniformity** (solid symbol) limits the ultimate precision

# LGADs productions history

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**2010: LGAD proposed & developed at CNM within RD50 collaboration**

**2012:** First 4" wafer 300  $\mu\text{m}$  thick, LGAD produced by **CNM**

**2016:**

First 75  $\mu\text{m}$  and 50  $\mu\text{m}$  thick LGAD produced by **CNM** for timing applications (ATLAS HGTD and CMS CT-PPS) - SOI and SOS, 4" wafer

First 300  $\mu\text{m}$  thick LGAD produced **FBK**, Trento (p-side and n-side segmentation, pixel, strip, AC coupling, ...)

**2017:**

First 50 and 80  $\mu\text{m}$  thick LGAD produced **HPK**

First 50  $\mu\text{m}$  thick LGAD produced by **FBK** (6" wafer )

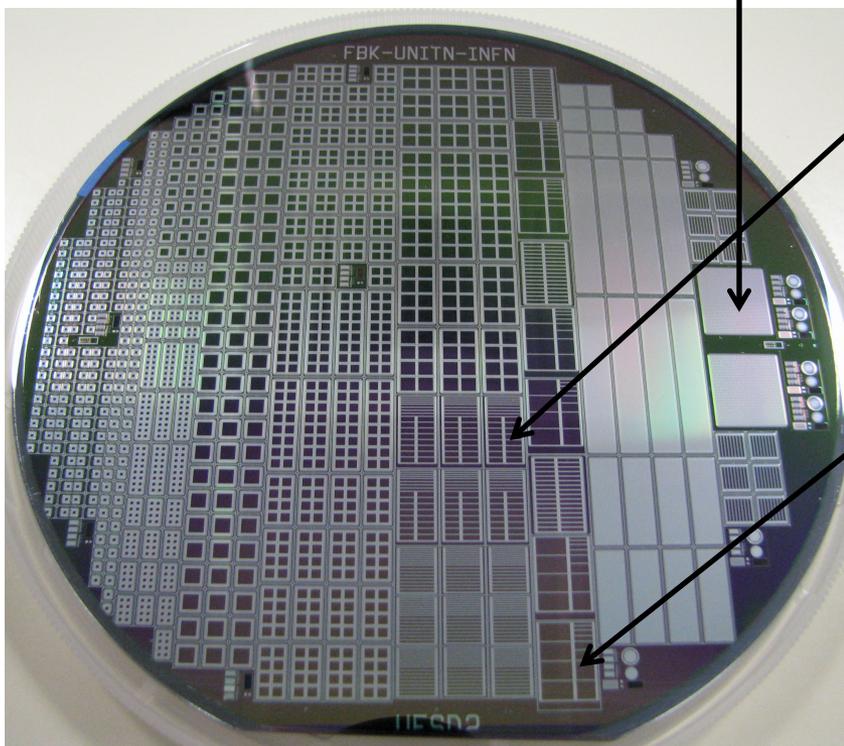
First LGAD production by **Micron**

**Today 4 suppliers: CNM Spain, FBK Italy, HPK Japan and Micron in UK**

# FBK and CNM UFSD wafers

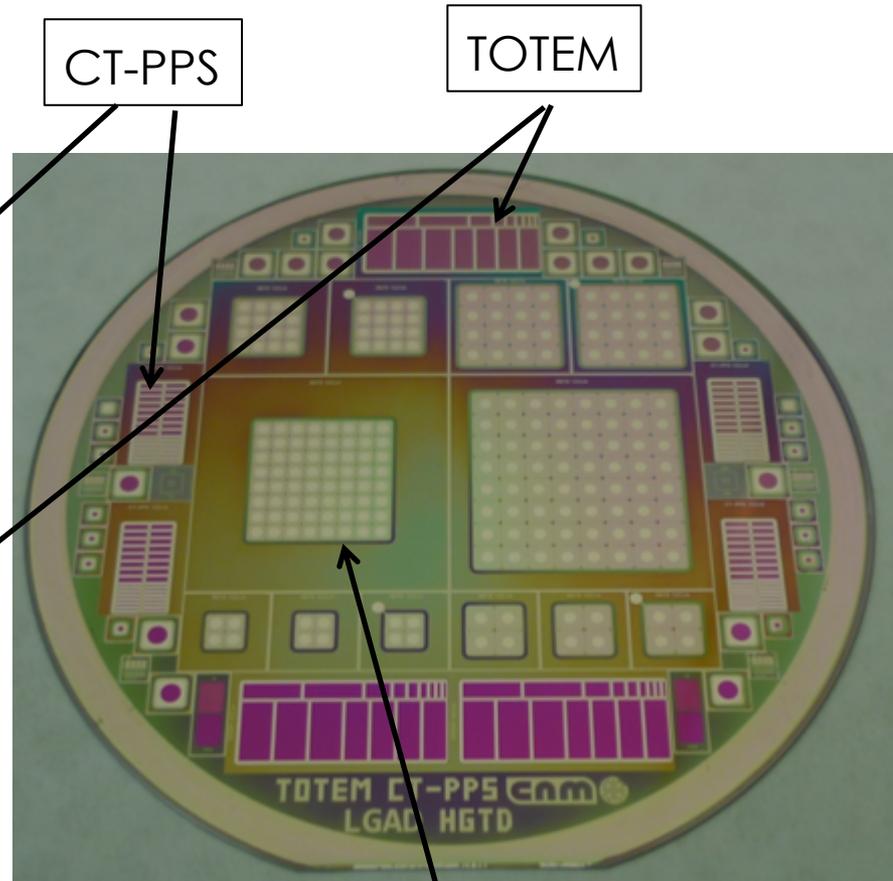


FBK 50-micron production



NA62

CNM 75-micron  
CNM 50-micron production

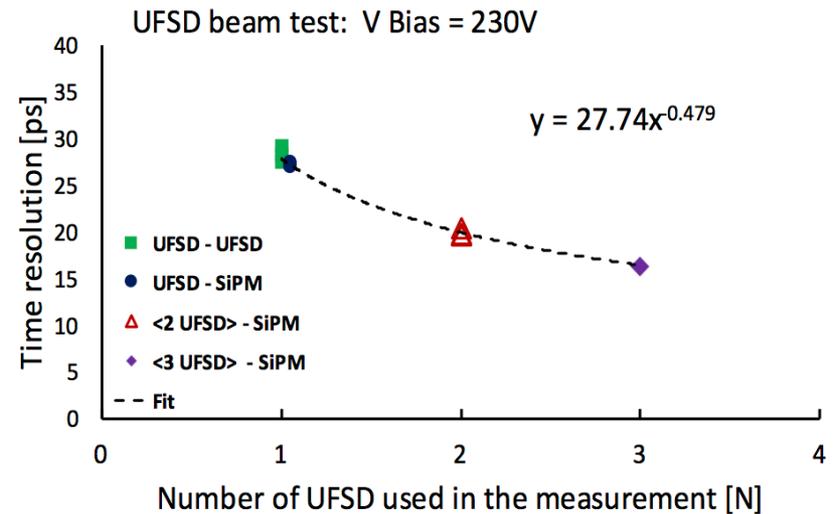
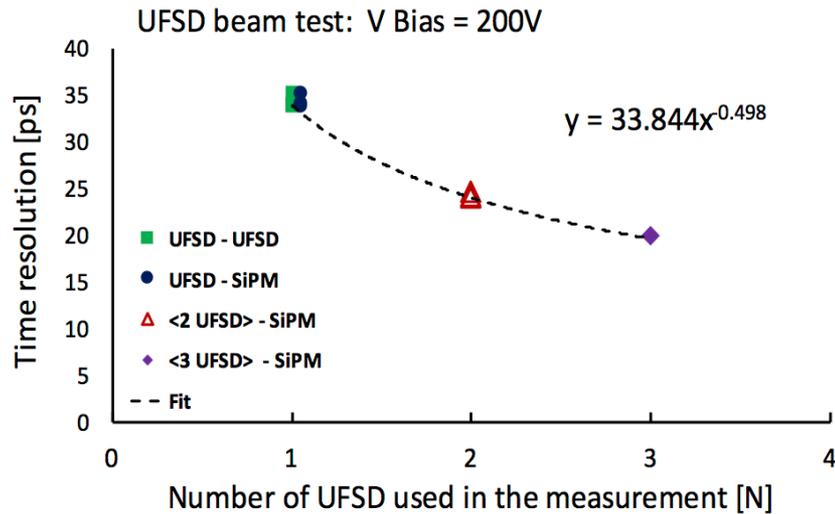


CT-PPS

TOTEM

ATLAS High Granularity Timing Det.

# Recent Beam Tests results with CNM pads



3 **CNM** 50 $\mu$ m thin detectors, 1.7mm<sup>2</sup> single pad + 1 SiPM on quartz for timing crosscheck

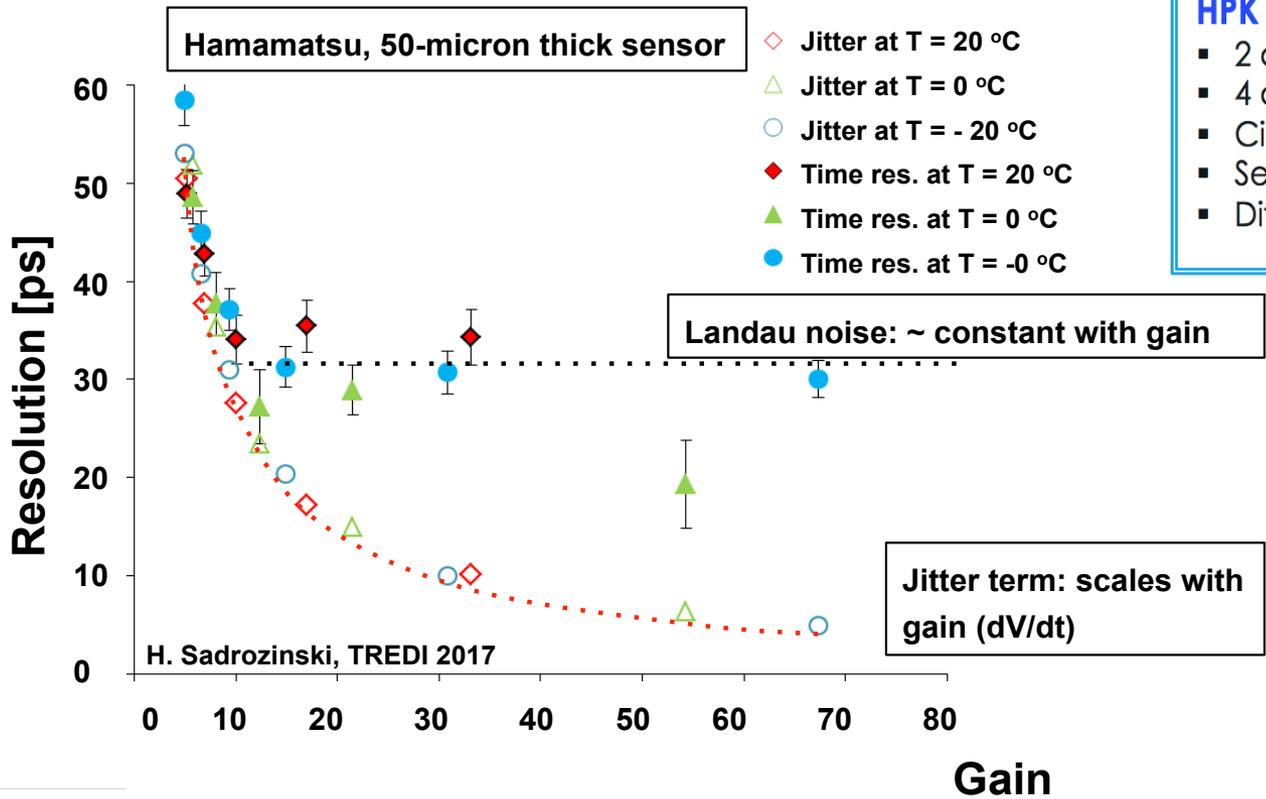
Full Custom Hybrid Electronics (developed by UCSC)

The time resolution of a single UFSD is measured to decrease with increased gain M like  $M^{-0.36}$  (from **34 ps** @200V to **28 ps** @230V)

# HPK UFSD Time Resolution

**HPK production**

- 2 different thickness: 50  $\mu\text{m}$  - 80  $\mu\text{m}$
- 4 different gains
- Circular single pad sensors
- Sensor active area:  $\sim 1 \text{ mm}^2$
- Different guard ring design

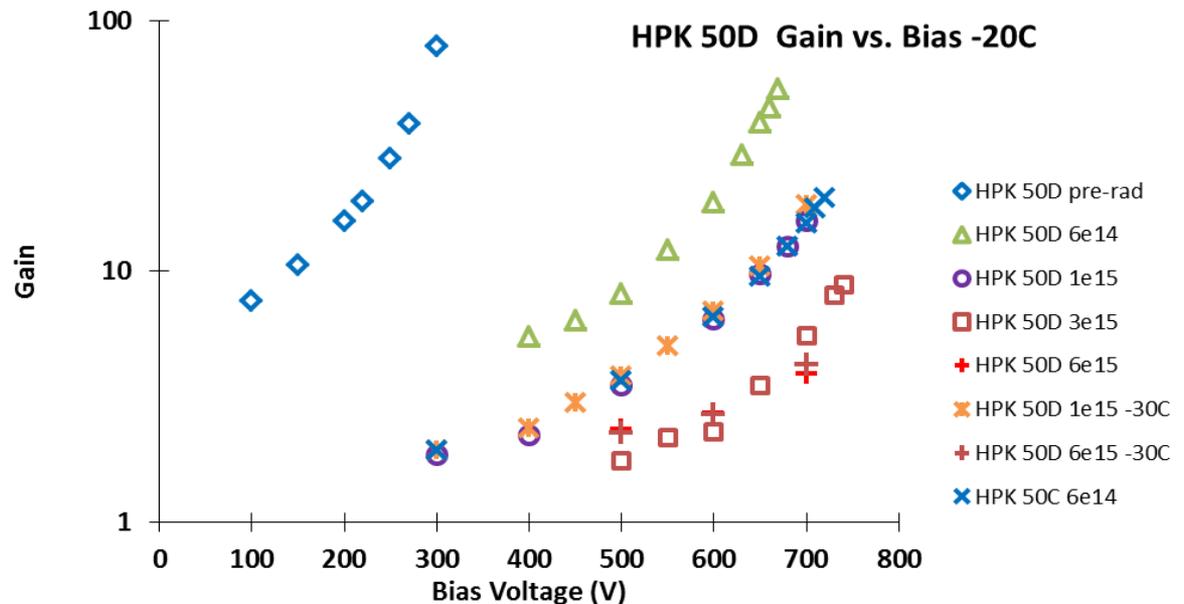
1 mm<sup>2</sup>, 50  $\mu\text{m}$  thick HPK UFSD pads

Readout: custom made BBA optimized for 50  $\mu\text{m}$  LGAD (UCSC board)

**30 ps time resolution achieved ( gain  $\geq$  20) in agreement with simulations**

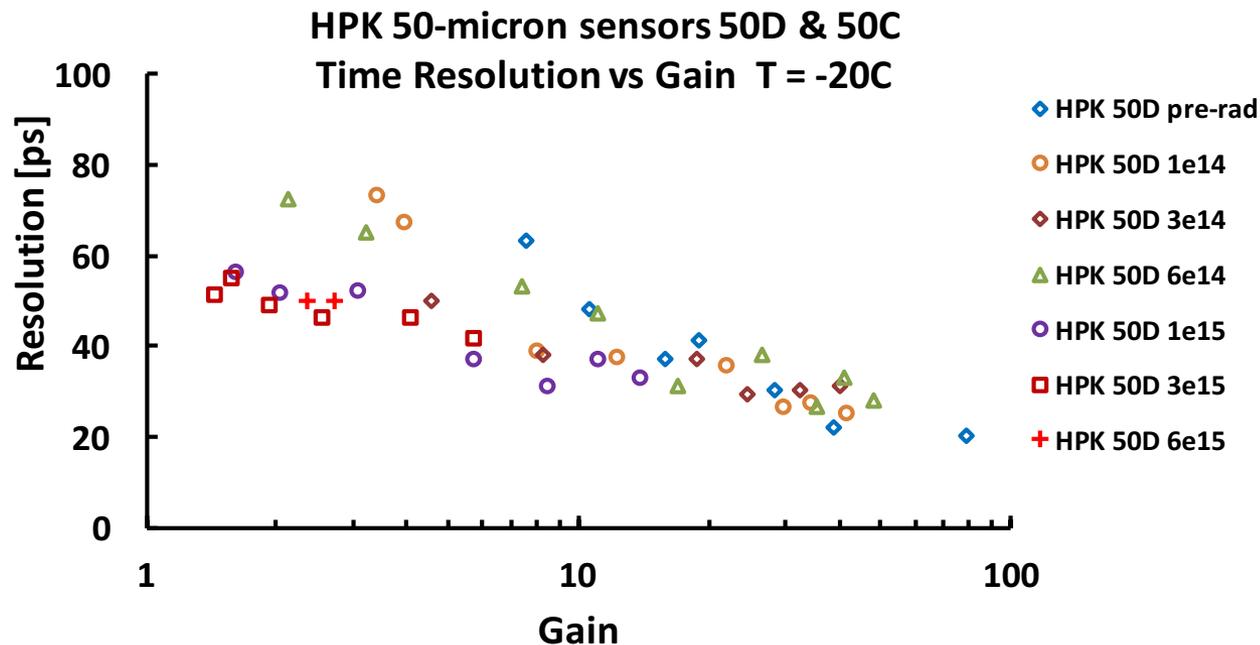
# Irradiation Effects

- As in standard Si detectors: increase of leakage current, decrease of charge collection efficiency due to trapping centers (minimize the effect going to **thin sensors**)
- In LGAD:
  - Further increase of leakage current due to gain layer: **go thin, keep gain low**
  - Gain loss due to gain layer **acceptor removal**. Boron atoms are displaced and become interstitial, thus not contributing to the doping profile: **increase  $V_{bias}$ , change acceptor?**



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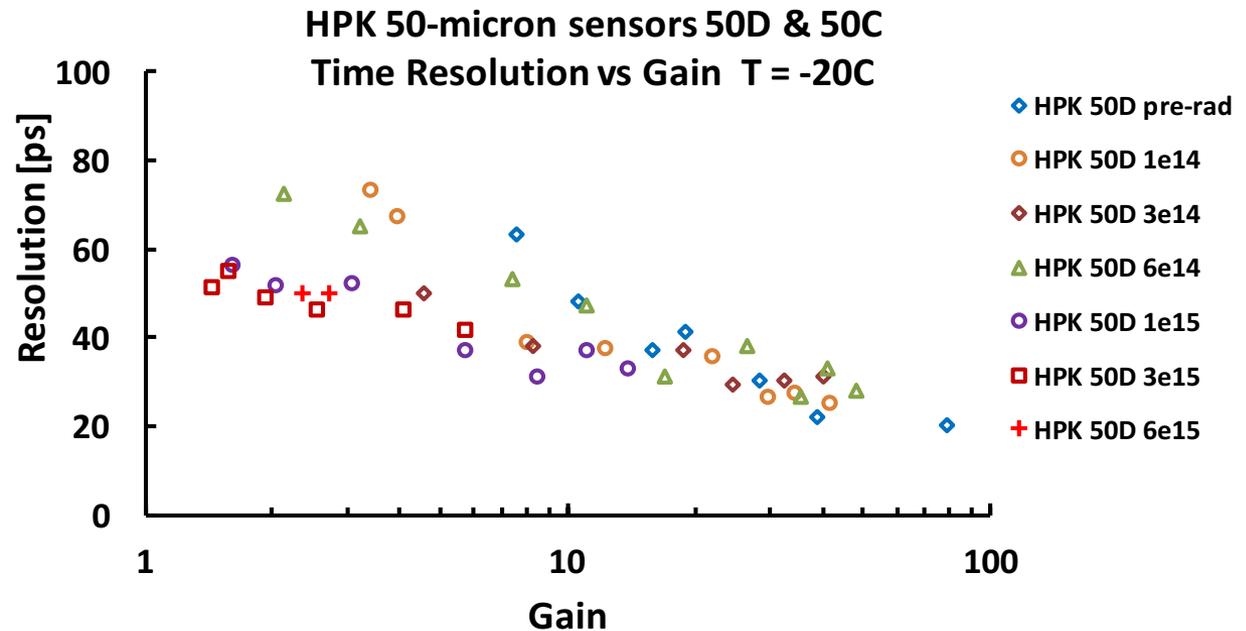


Small degradation in time resolution: ~ 30 ps (un-irrad) → ~ 60 ps (5e15 n/cm<sup>2</sup>)

# Irradiation Effects

**Two alternatives to reduce the gain layer disappearance:**

- 1) **Use Gallium** instead of Boron: Gallium is less prone to become interstitial
- 2) **Add Carbon to Boron/Gallium**: Carbon should become interstitial before the Boron/Gallium



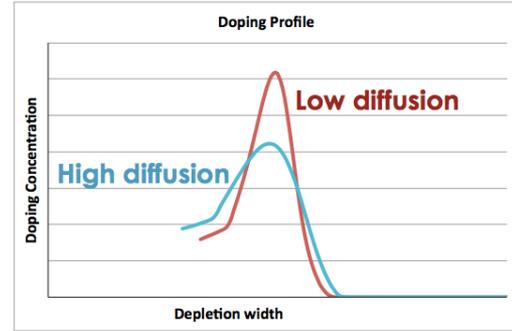
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# FBK-UFSD2 production



## FBK-UFSD2 production main goals

- Demonstrate the ability of producing thin LGADs (in multiple geometries, which yield?)
- **Address the radiation tolerance level of LGADs:**
  - Several flavors for the gain layer doping: B, B+C, Ga, Ga+C
  - Different doping profiles for B



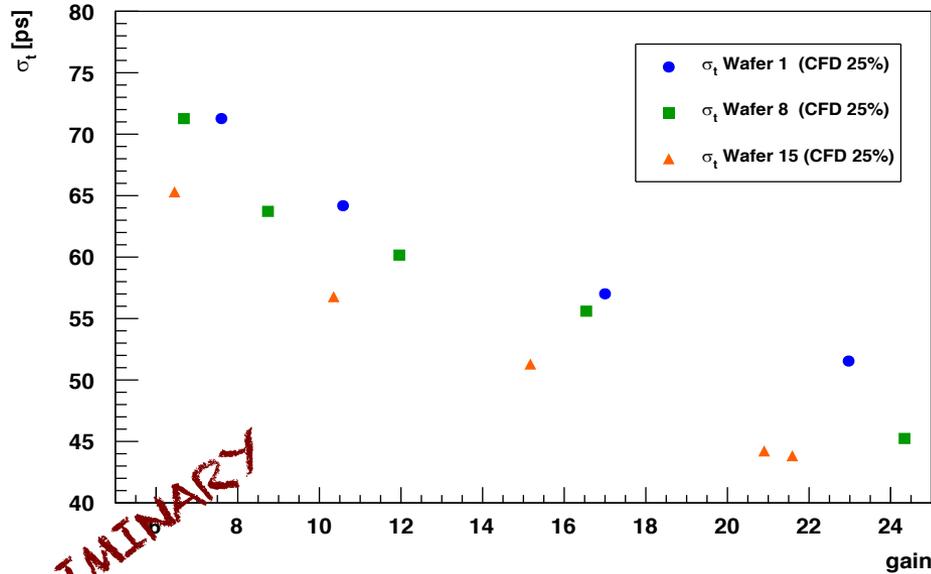
Beam test

Wafer #	Dopant	Gain dose	Carbon	Diffusion
1	Boron	0.98		Low
2	Boron	1.00		Low
3	Boron	1.00		HIGH
4	Boron	1.00	Low	HIGH
5	Boron	1.00	HIGH	HIGH
6	Boron	1.02	Low	HIGH
7	Boron	1.02	HIGH	HIGH
8	Boron	1.02		HIGH
9	Boron	1.02		HIGH
10	Boron	1.04		HIGH
11	Gallium	1.00		Low
12	Gallium	1.00		
13	Gallium	1.04		Low
14	Gallium	1.04		
15	Gallium	1.04	Low	Low
16	Gallium	1.04	HIGH	Low
17	Gallium	1.08		Low
18	Gallium	1.08		

**Key question: is Gallium doping or the doping with carbon more radiation hard than Boron doping?**

# FBK-UFSDII Beam Test

Time resolution FBK-UFSD2



First test beam end of August @ SPS-H8 – 180 GeV pion beam

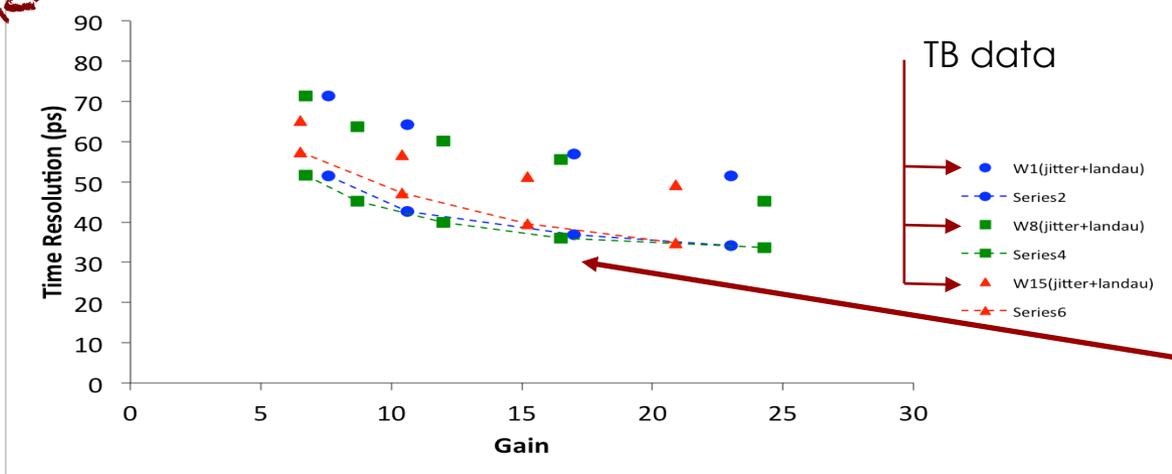
**Small telescope with 4 stations**

Several 1mm<sup>2</sup> pads, read out by Cividec Amplifier, under test: not the best configuration, but easily inter-changeable

W8: Boron 1.2 Hdif  
 W1: Boron 0.98 Ldif  
 W15: Gallium/lowC 1.04

PRELIMINARY

TB Vs (jitter+expected landau)



Time Jitter (from laser measurement in lab) + 30 ps estimated Landau contribution: 20 ps offset to be understood.

# UFSD Summary

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4-D tracking can be achieved using planar silicon sensors with internal gain (UFSD design based on the LGAD technology)

Sensors R&D is very active.

Technological interest from many manufacturers (**CNM** (Spain), **FBK** (Italy), **HPK** (Japan), **Micron Semiconductor** (UK))

- Good results on time resolution:
  - **~30 ps** from beam test (gain ~ 20 with CFD ~ 20%) when new
  - **~50 ps** (gain ~ 7-10 with CFD ~ 50%) at  $1e15$  neq/cm<sup>2</sup>
- New implants dopants (**Ga, C**)- to address the radiation hardness level - currently under test

# Acknowledgements

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**Thank you for your attention !**

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# Backup

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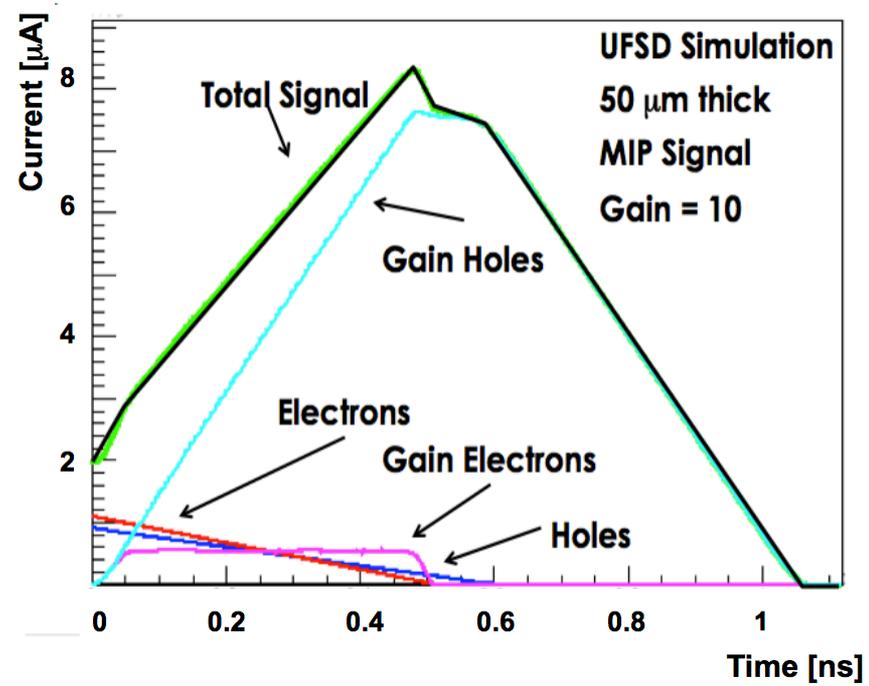
# LGAD Signal

Signal rise-time is given by electrons drift time

Charge formation and multiplication takes a considerable fraction of time.

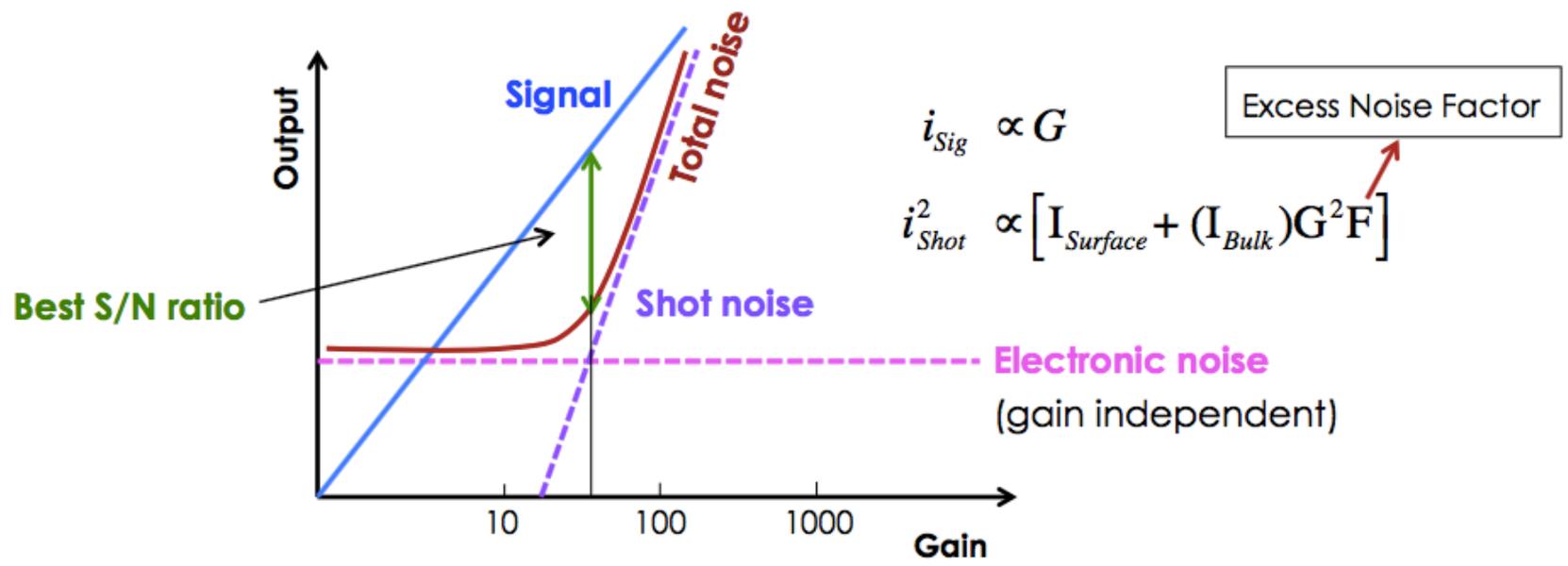
Gain Holes dominate the signal, whilst Gain Electrons current contribution is negligible.

Weightfield2 Simulation



# On the UFSD Gain

## Why low gain?



**Noise increases faster than then signal**

**→ the ratio S/N becomes worse at higher gain**

Shot noise

- normally much smaller than electronic noise for un-irradiated detectors
- can become the **dominant source of noise for irradiated detectors**

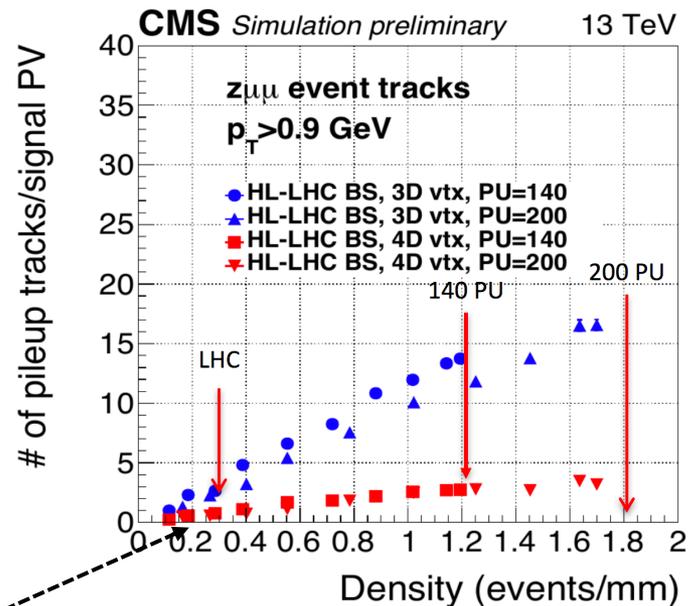
# What happens at HL-LHC

- 150-200 vertices / beam crossing
- $\langle \Delta z_{\text{vertices}} \rangle = 500 \mu\text{m}$
- $\langle t_{\text{vertex}} \rangle_{\text{RMS}} = \sim 200 \text{ ps}$
- a vertex separation resolution of  $250\text{-}300 \mu\text{m} \rightarrow 10\text{-}15\%$  two events overlapping

**→** Event loss = Luminosity loss

4D = add 30 ps timing information

~x5 pileup (@ PU=200) reduction in terms of associated tracks



A. Apresyan | Americas Workshop on Linear Colliders 2017

# Proposal for a Timing Layer for CMS HL-LHC

ATLAS and CMS are discussing the possibility to equip the experiments with a large area Timing Layer made of UFSD. In CMS would cover the region  $1.45 < \eta < 3$

- keep occupancy  $< 1\%$
- low pad surface area (low leakage current to allow increased  $V_{Bias}$ , typically  $< 3 \text{ mm}^2$ )
- Low Gain to keep Low noise (Gain  $< 20$ )
- minimize dead area
- sustain fluxes up to  $\sim 10^{15} \text{ particles/cm}^2$
- total detector area  $\sim 10 \text{ m}^2$

