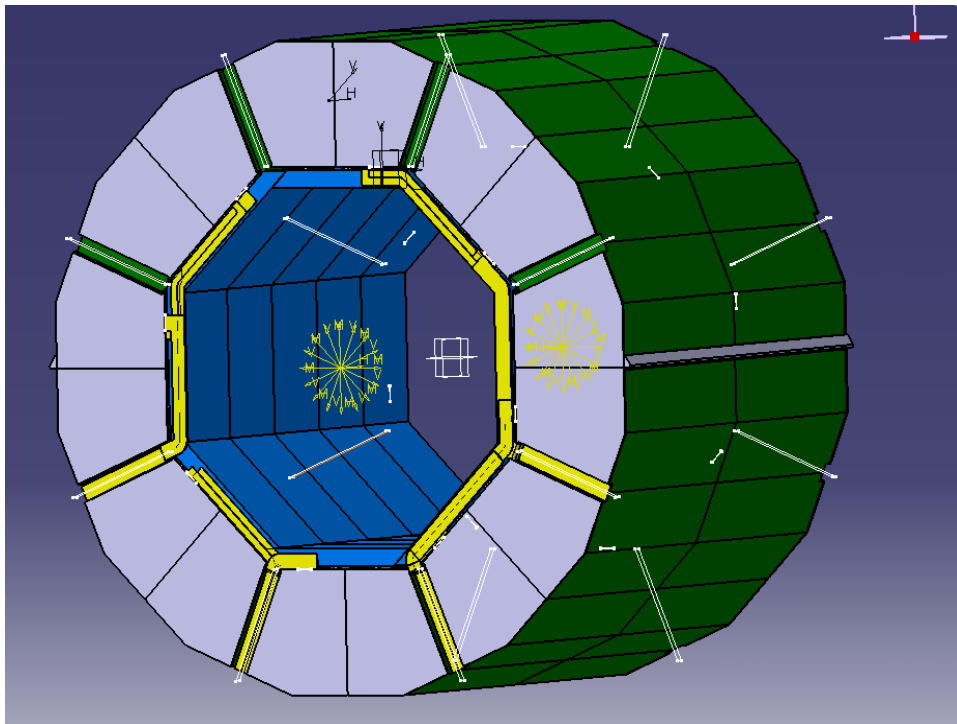


Cooling of ECAL and HCAL



Katja Krüger, Felix Sefkow
ILC Mini-Workshop
28. September 2017

with ILC ECAL material
taken from presentations
by Denis Grondin
and Julien Giraud
IPSC Grenoble

Cooling concept for ECAL and HCAL

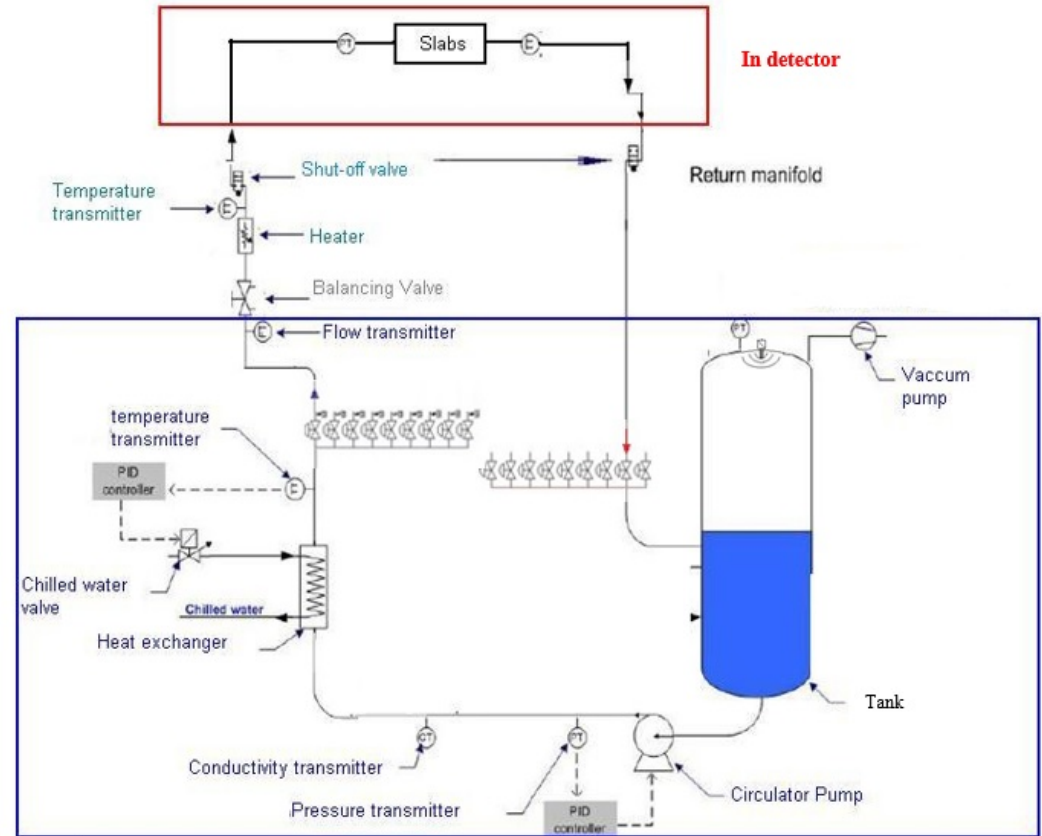
- > both ECAL and HCAL are designed for minimal cooling
 - allows to keep variations of dead material small
- > (nearly) no cooling inside active layers
 - very limited power consumption of frontend readout ASICs
 - only reachable with power pulsing (1% duty cycle)
- > interface electronics is main source of heat
 - small area, limited amount of heat can be removed
 - minimised power consumption also here
- > ECAL and HCAL both plan “leakless cooling system”
 - part of cooling loop inside detector below atmospheric pressure
 - minimal risk of spray
 - low water speed
 - small temperature gradient



Principle of leakless cooling

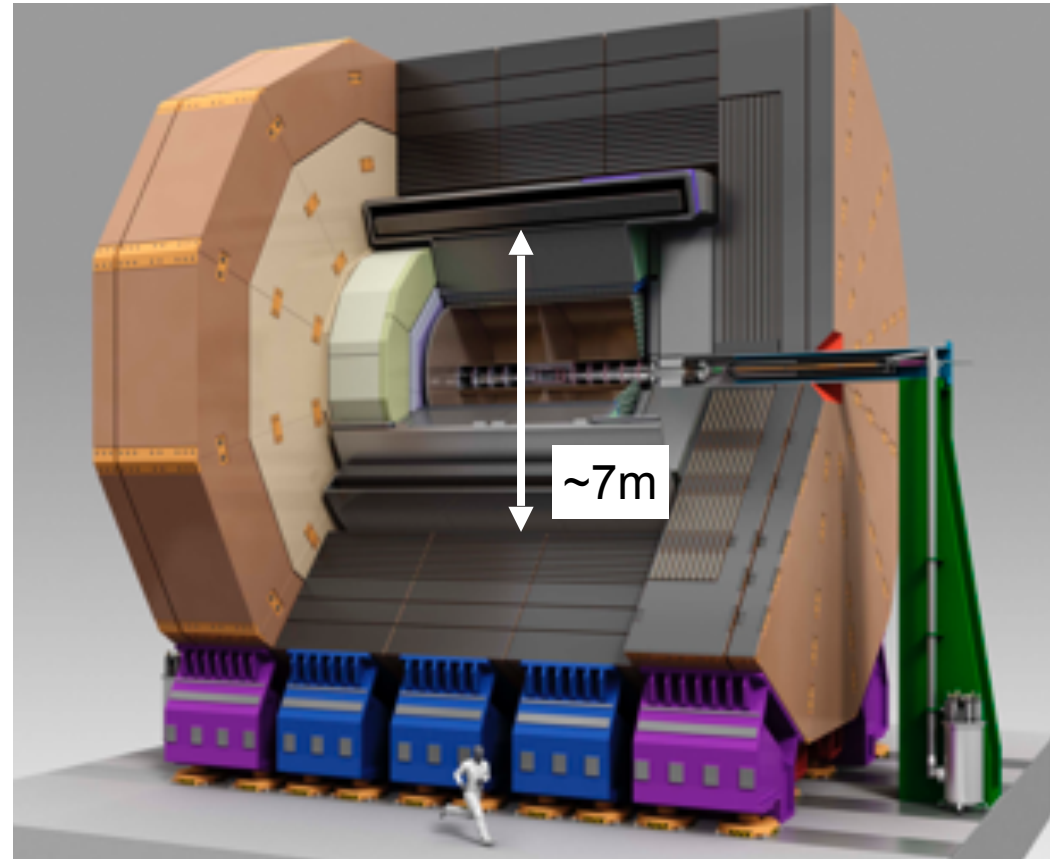
several areas:

- pump and inlet: above atmospheric pressure
- inside detector: below atmospheric pressure
- return: below atmospheric pressure, non-stationary flow
- tank: below atmospheric pressure
- max. pressure drop inside detector ~800 mbar, in practice less
 - height difference usually limited to ~2-3m
 - **design of global cooling system**
 - local pressure drops due to bends, valves, ...
 - **design of local cooling**

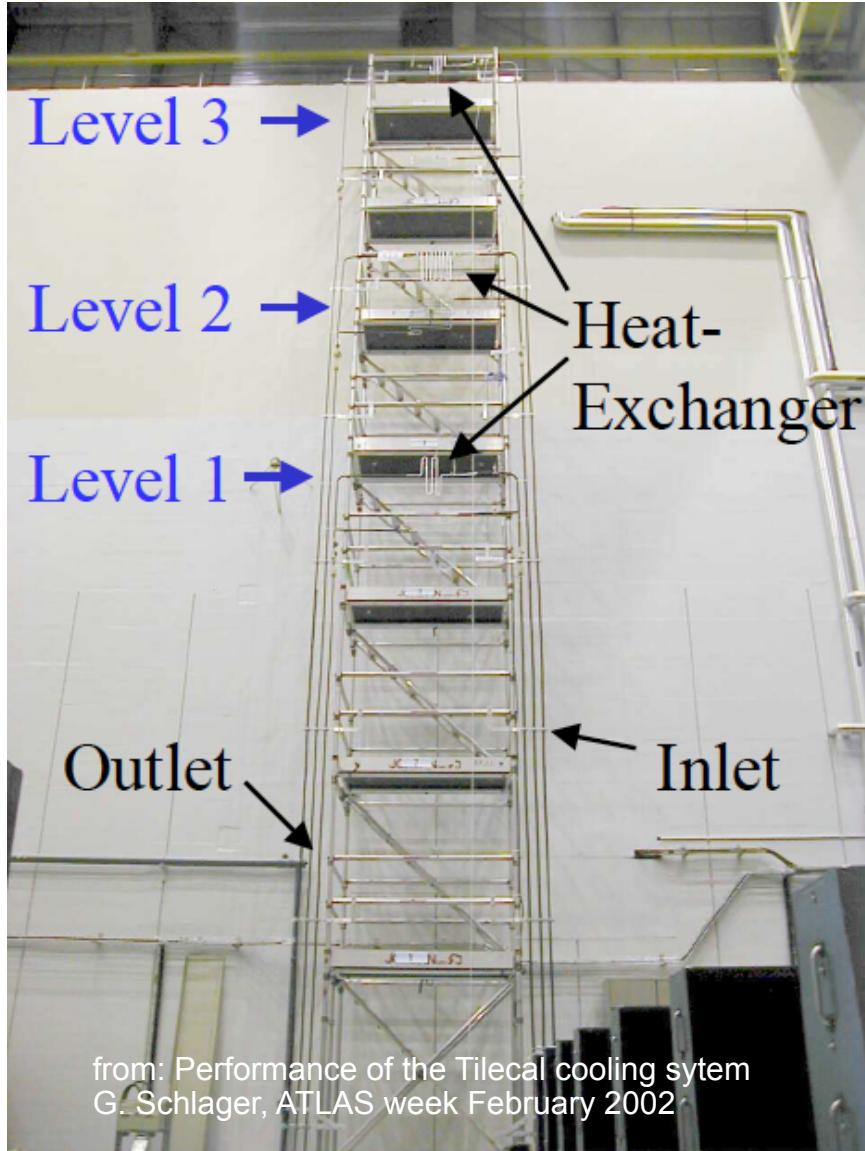


Leakless Cooling System in ILD

- total HCAL height ~7m
- total ECAL height ~4m
- additional height for inlet because of magnet and yoke
 - ~4.5m
- need several cooling loops
- **minimal height 9m**



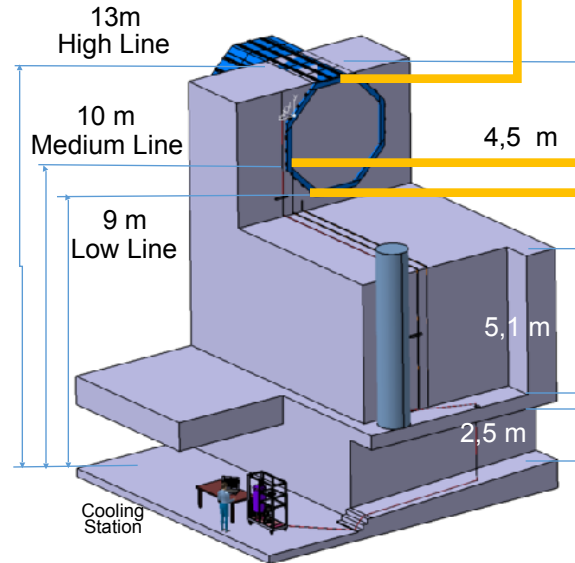
Leakless Cooling System v.2 for LHC experiments



- leakless cooling systems are already in use, e.g. in ATLAS Tilecal
 - 3 loops with different heights up to 15 m
 - tested extensively with prototypes
- Tilecal cooling power:
 - 300 W per cooling channel
 - 77 kW in total
- can stabilize temperature to 0.3 K difference for 10 K ambient temperature change
 - depends strongly on insulation of inlet tubes

Leakless Cooling: full size cooling loop for ECAL

- > demonstration and performance of a large leak-less cooling-loop on 3 levels (13m-10m-9m)
- > results in line with simulations



LPSC cooling test area with a drop of 13 m

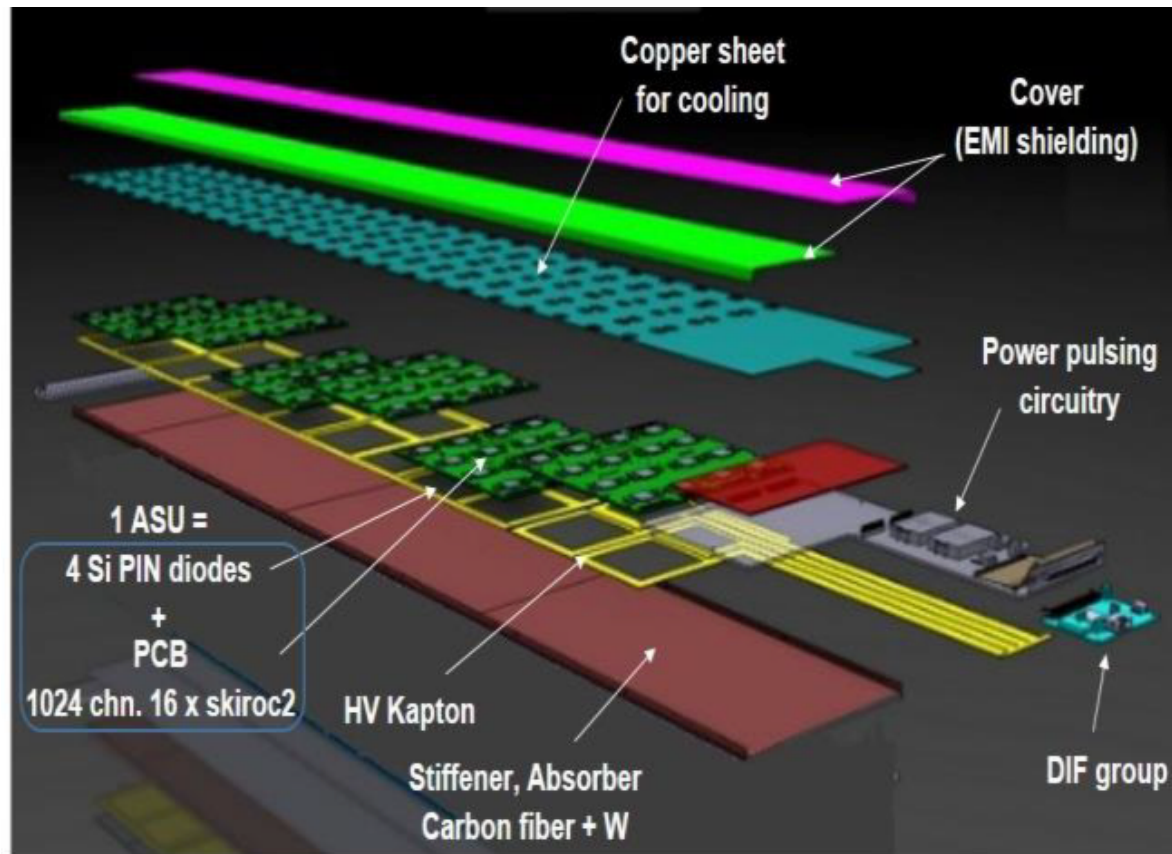


Local cooling system requirements

- > numbers here are for ILD: SiECAL and AHCAL
- > SiECAL: tungsten absorber in carbon fibre structure, silicon sensors
 - conditions:
 - temperature close to ambient, precision ± 2.5 K acceptable
 - temperature difference of 20K within active layer acceptable
 - total ECAL power: 4.6 kW
 - very high channel density (~ 4 channels/cm²)
 - very strong space constraints
- > AHCAL: steel absorber structure, scintillator with SiPM readout
 - conditions:
 - temperature close to ambient
 - temperature difference < 0.5 K within active layer
 - total HCAL power:
 - inside layer: goal 40 μ W per channel (SiPM+ASIC) \rightarrow 320 W total
 - interfaces: measured ~ 9 W per layer, 28 kW in total \rightarrow can be optimized
 - lower channel density (~ 0.1 channels/cm²)
 - less strong space constraints

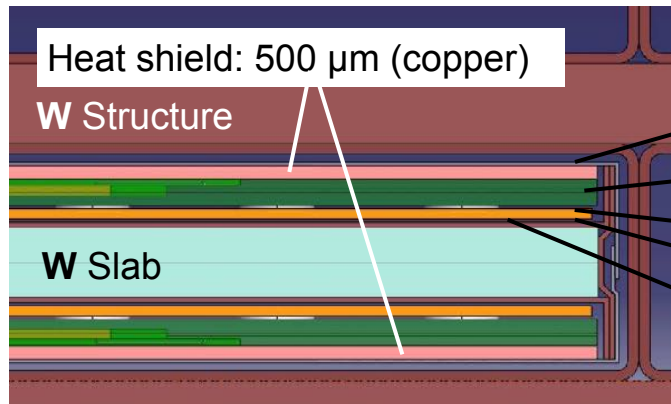
Specification of local cooling: ECAL

- > very high channel density & integrated readout electronics
→ large heat production inside active layers
- > copper sheets to remove heat



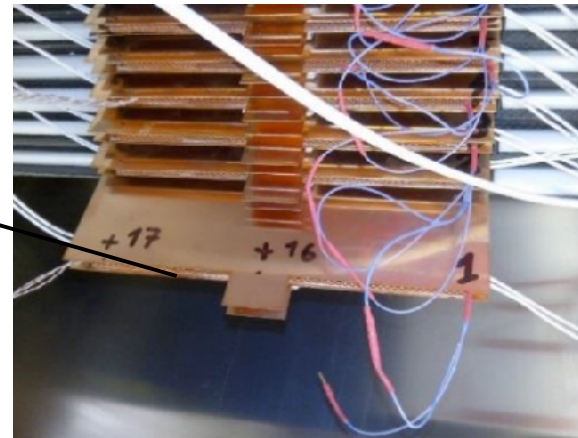
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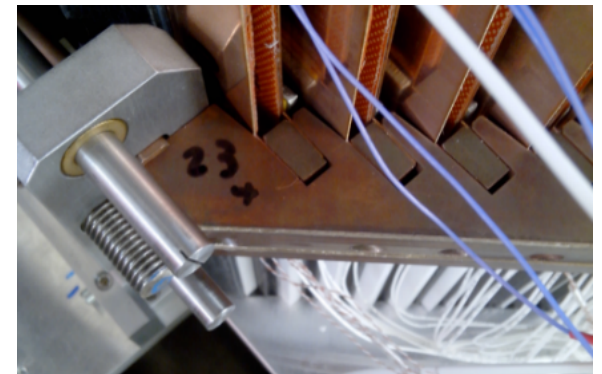
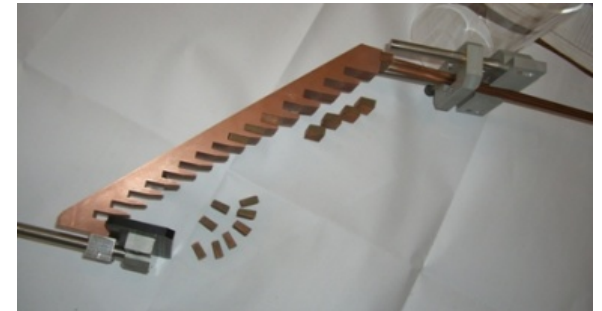
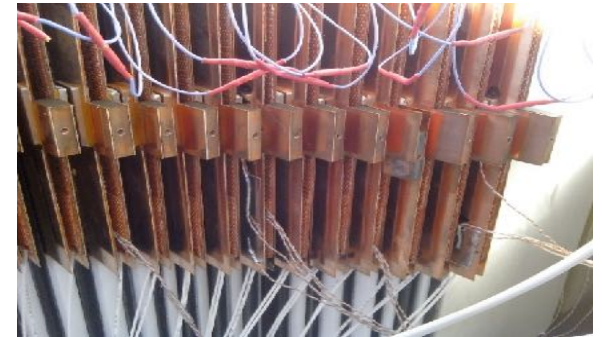
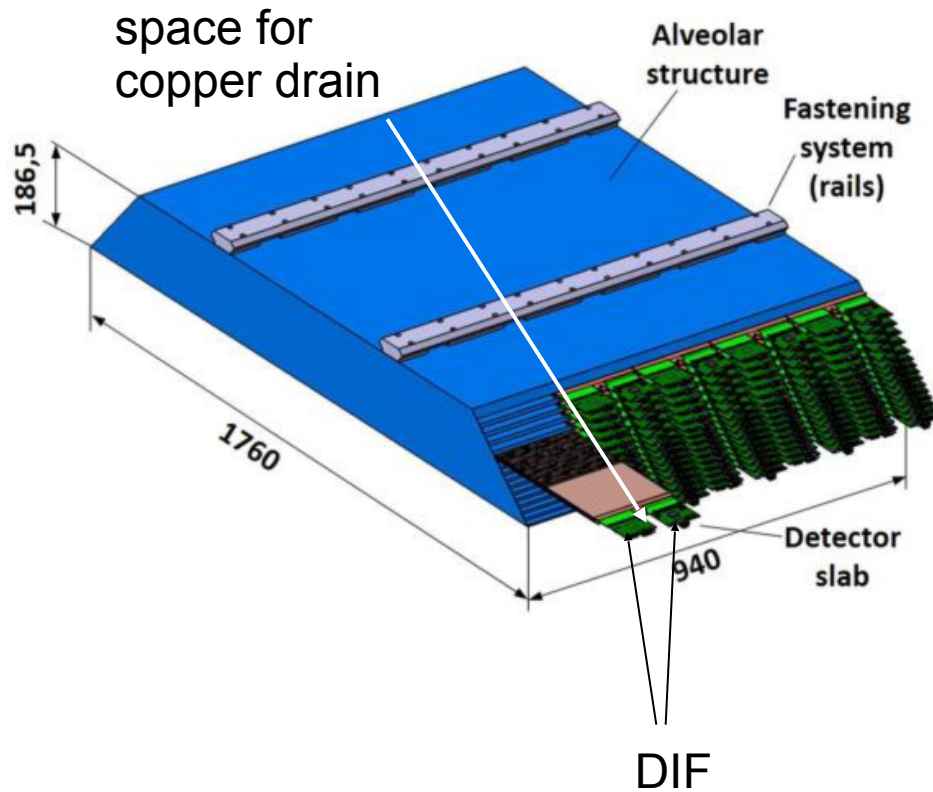
- Ext. shield: 100 μm (aluminum)
- PCB: 1200 μm (with FE embedded)
- Glue: 75 μm
- Wafer: 325 μm
- Kapton film: 100 μm

2 copper drains (500 μm)
one on each side of the slab



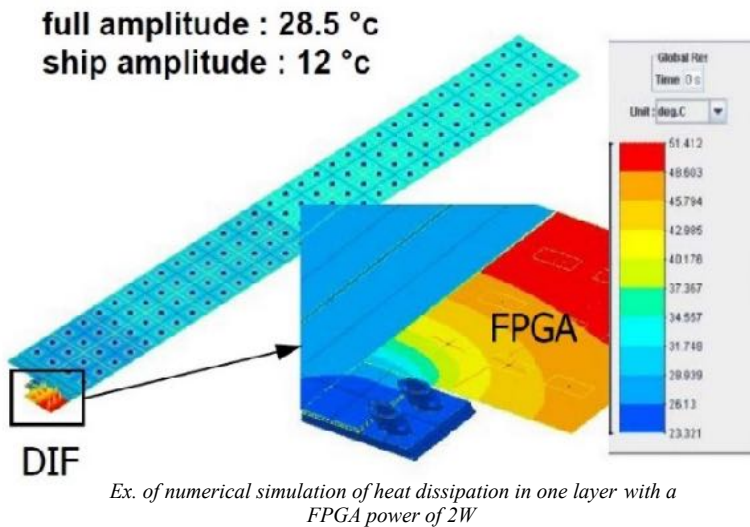
Specification of local cooling: ECAL

- connection of local cooling drains to cooling pipes



Specification of local cooling: ECAL

- > thermal model developed to simulate temperature distribution within a slab and within a module
- > expected temperature differences within a slab and a module well within acceptable limits



Thermal flux inside a column of 1 module

Power on PCB = 0,205 W (barrel) / 0,356 W (End-cap)
Boundary condition T = 23 °C

Results

Barrel : (1.5m)



Max T < 25,5 °C

$\Delta T = 2,2^\circ\text{C}$

End Cap : (2.5m) 2,1m if $R_{\text{Endcap}} \approx 1726\text{mm}$



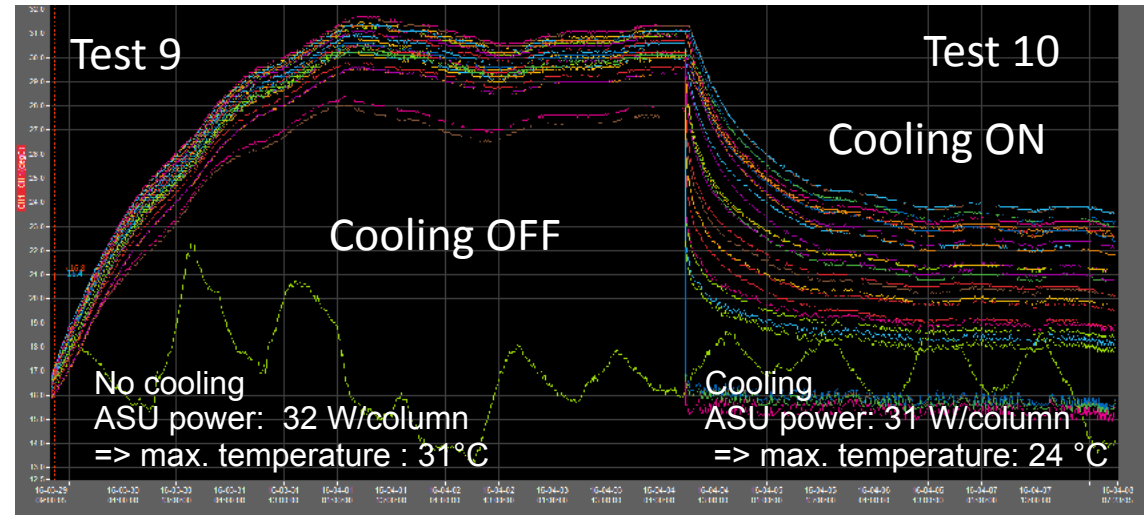
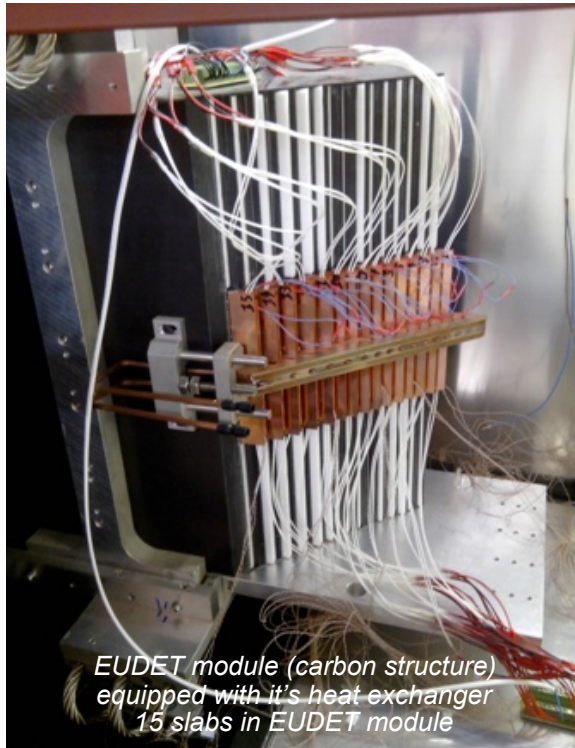
Max T = 29 °C

$\Delta T = 6^\circ\text{C}$

Power : $30 \times 0,356 = 10,68 \text{ W}$

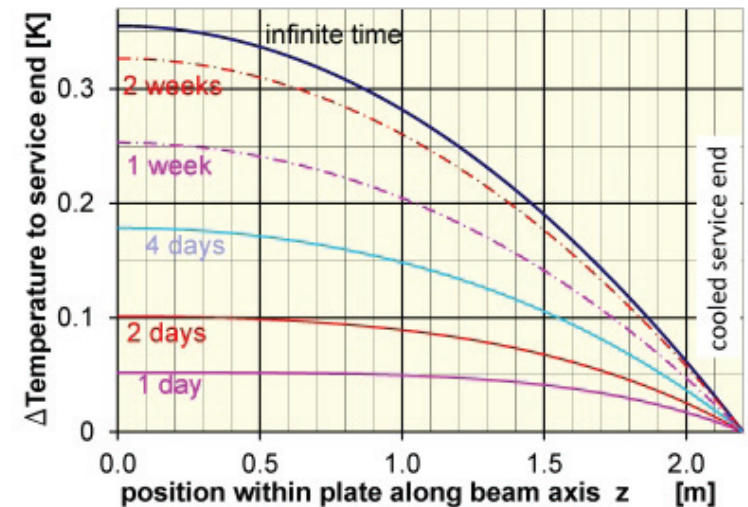
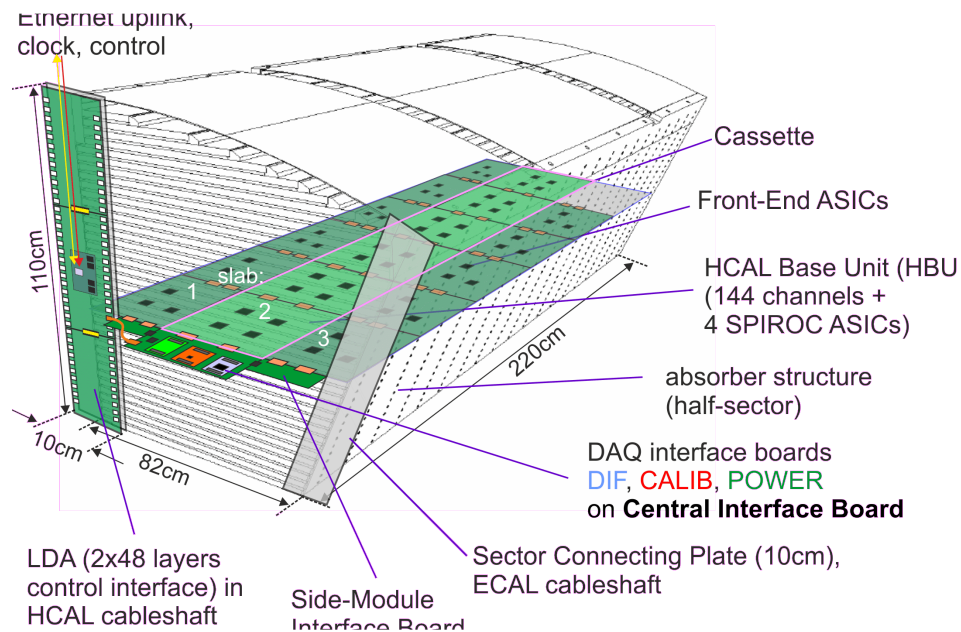
Specification of local cooling: ECAL

- demonstration of thermal model with dummy barrel module
- tested with 30 W per column (nominal is 15 W)
- first test results in line with expectation from simulation



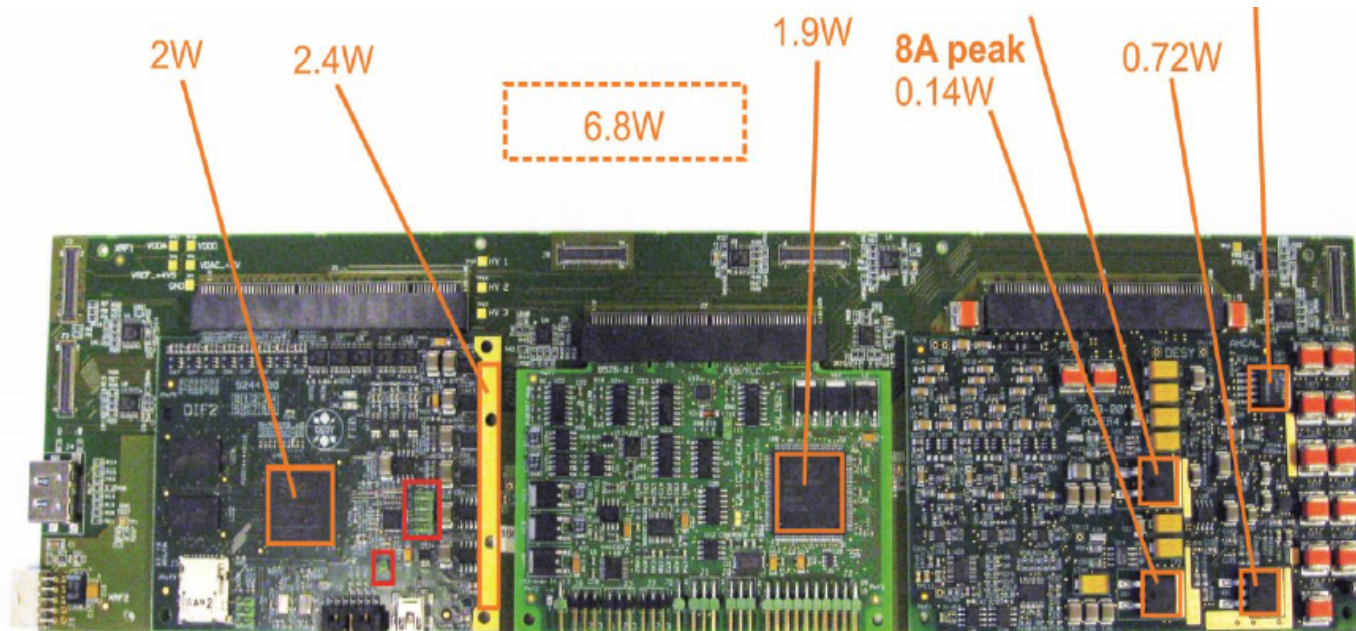
Specification of local cooling: HCAL

- also integrated readout electronics, but much smaller channel density than ECAL
- steel absorber structure can remove heat produced inside active layer
- temperature gradient along barrel expected from simulation: ~ 0.35 K \rightarrow within goal of < 0.5 K



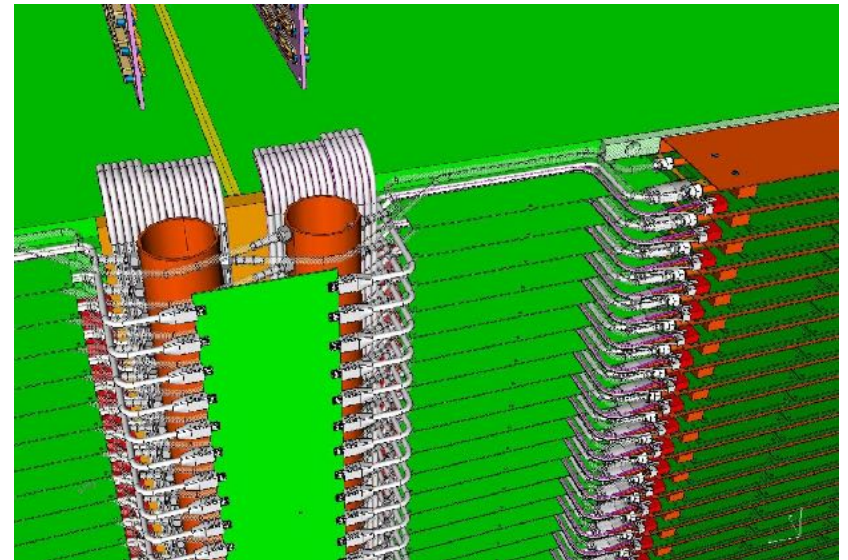
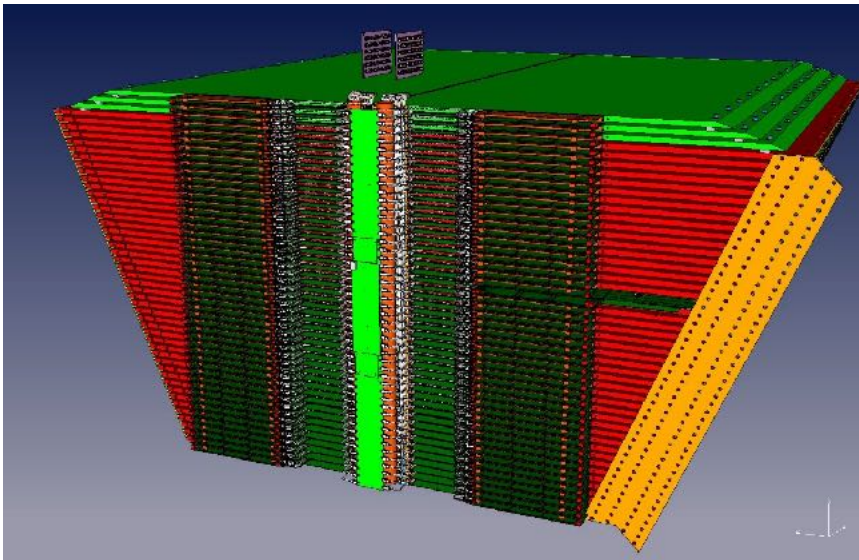
Specification of local cooling: HCAL

- > DAQ interface boards are a significant source of heat
- > measured values for current generation of interface boards: ~9 W for a full barrel layer (18 HBUs) with power pulsing (1% duty cycle)
 - not yet optimized
- > adapt cooling plate to main heat sources



Specification of local cooling: HCAL

- > careful design of cooling interfaces
 - cooling plates in thermal contact to DAQ interface boards
 - routing of cooling pipes connecting to each layer
 - large cooling pipes supplying a full sector
- > must fit in available space:
 - ~2.7 cm layer pitch
 - ~10 cm gap between barrel and endcap, used for many services

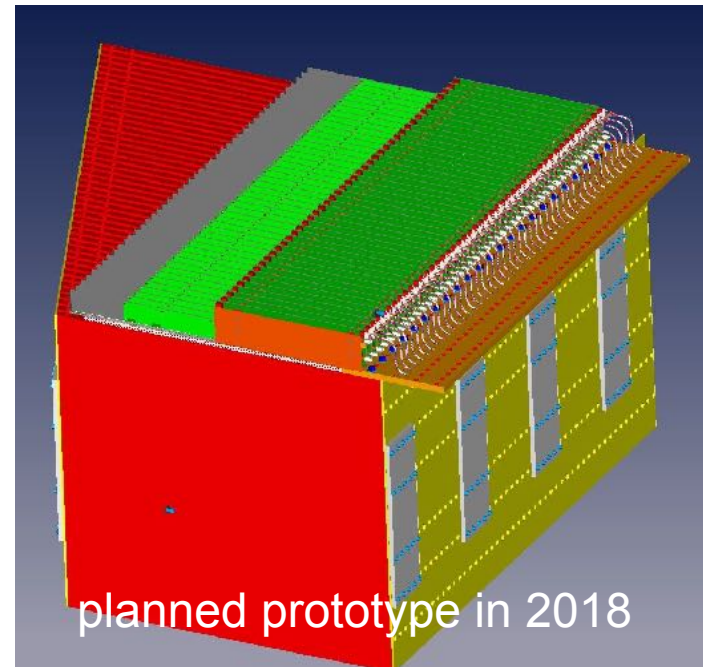


Specification of local cooling: HCAL

- EUDET steel stack follows ILD design, used for testbeams
- local cooling interfaces tested in testbeam prototypes
 - first experience gained in 2014&2015 with partly equipped system
 - working on fully equipped prototype (1/3 of barrel sector) for 2018
- important to gain experience with heat loads and pressure drops in realistic conditions



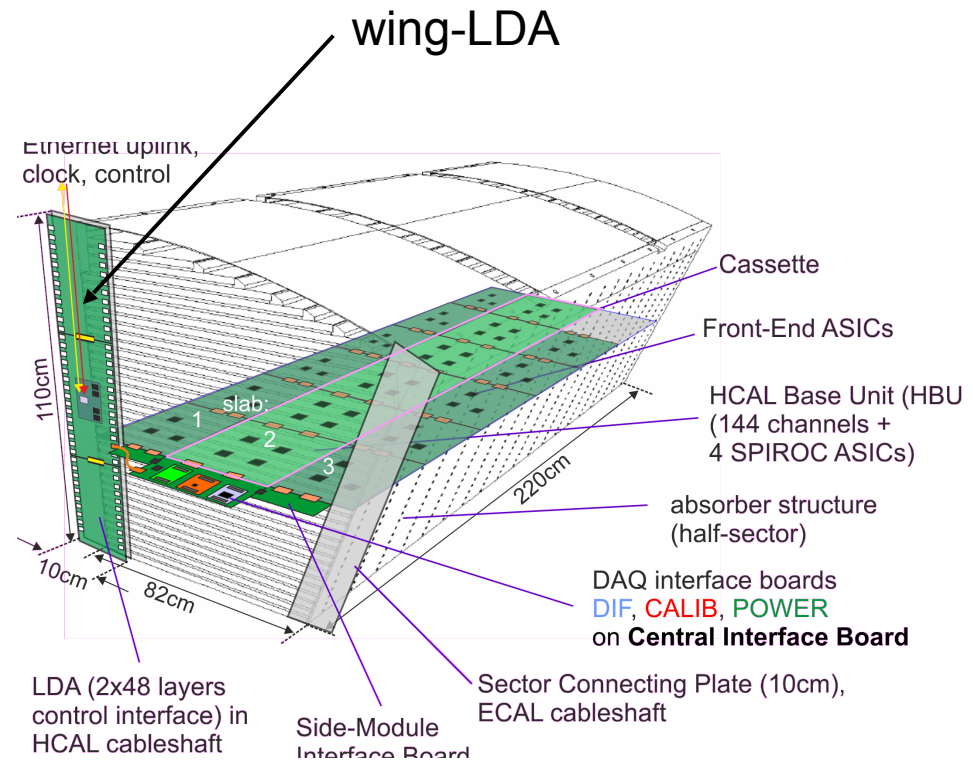
testbeam prototype in 2014



planned prototype in 2018

Specification of local cooling: data concentrators

- both ECAL and HCAL need additional data aggregation
- ECAL needs two stages
 - one stage close to the detector interfaces
 - one further out (e.g barrel/endcap gap)
- HCAL needs one stage
 - aggregation of a full barrel octant (~250.000 channels)
- these will probably need powerful FPGAs
- no numbers up to now
 - ECAL: no detailed design yet
 - HCAL: wing-LDA prototype exists, but improvements foreseen
- no cooling design yet!



Summary

- > both ECAL and HCAL plan cooling systems based on Leakless Cooling
- > global requirements (heights, total cooling power) comparable to existing Leakless Cooling systems like ATLAS Tilecal
- > high number of channels, large channel density and integrated readout electronics challenging for local cooling design
 - ECAL: very high channel density, very limited space
 - HCAL: cooling of interfaces, space shared with other services
- > within AIDA-2020 developed thermal models and demonstrators, first measurements in line with expectations
- > cooling for testbeam prototypes provides important input for realistic modeling