

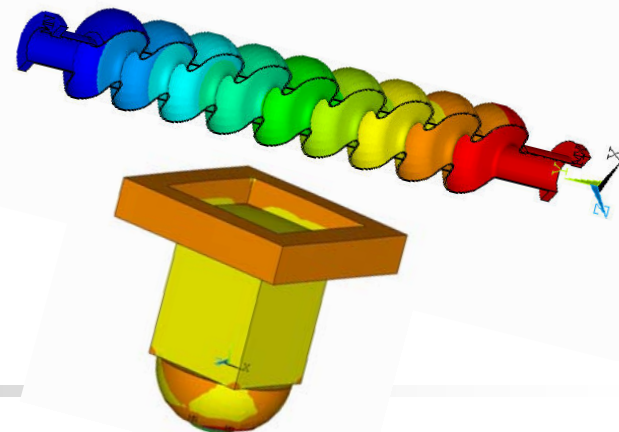


Fermi National Accelerator Laboratory

International Linear Collider at Fermilab



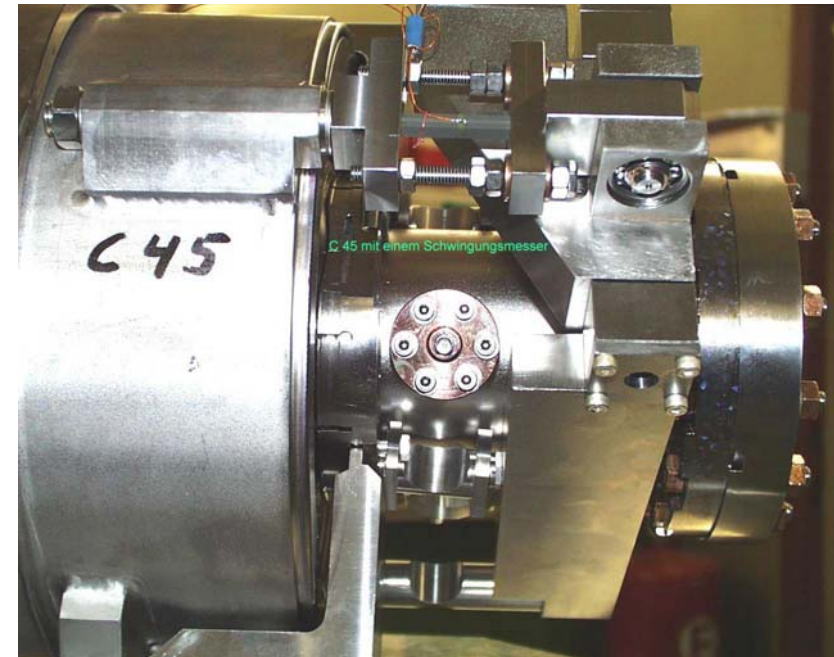
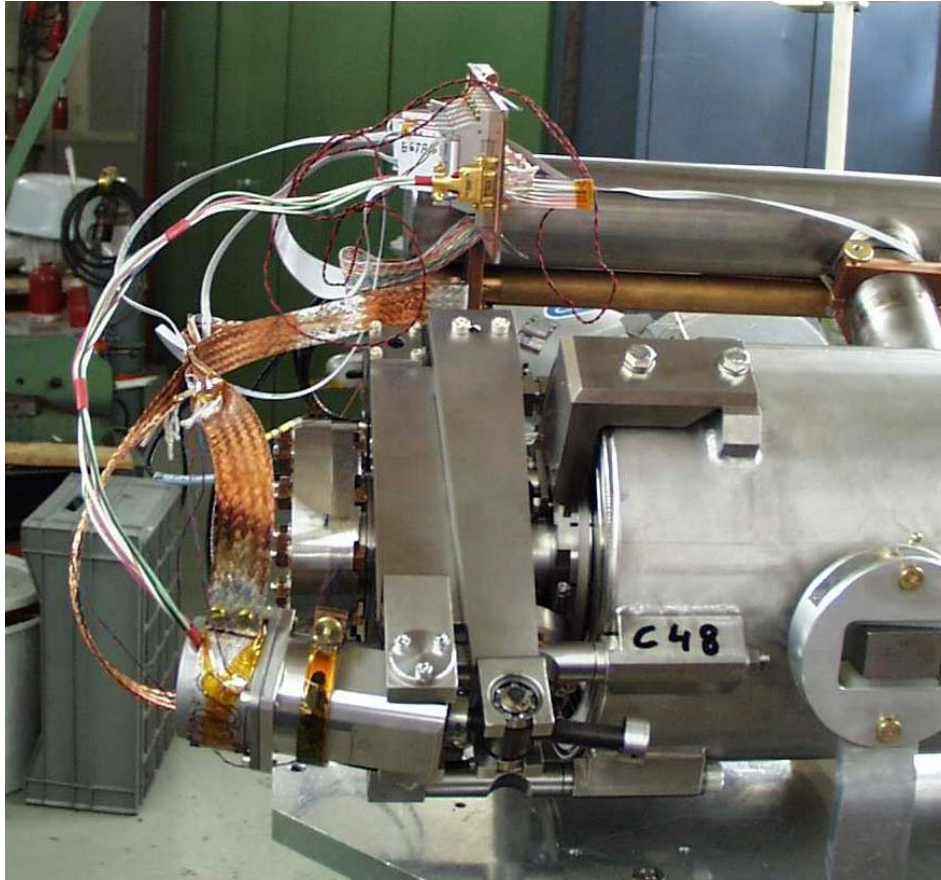
# New Fast Tuner Design



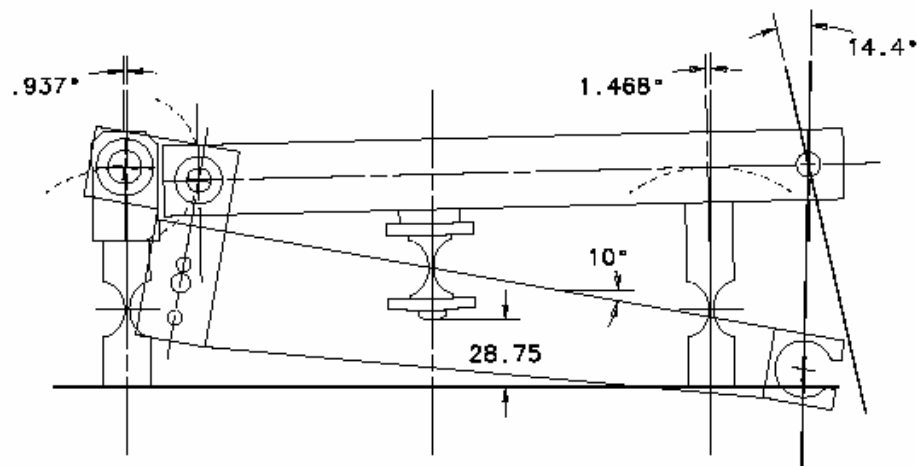
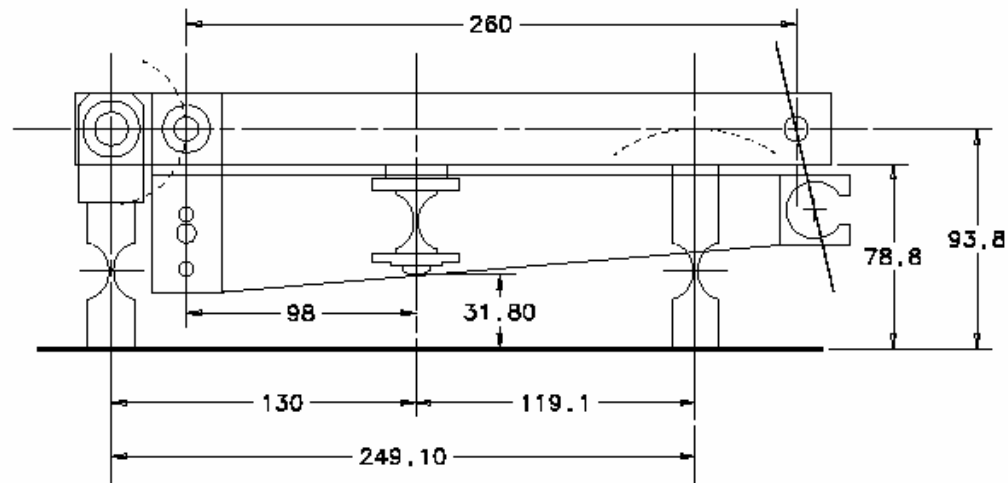
Salman Tariq  
Accelerator Division  
Mechanical Support Department

Tuner Engineering Meeting- TD IB1 Fri. May 12, 2006  
[tariq@fnal.gov](mailto:tariq@fnal.gov)

# Saclay Lateral Tuner



# Lateral Tuner Kinematics

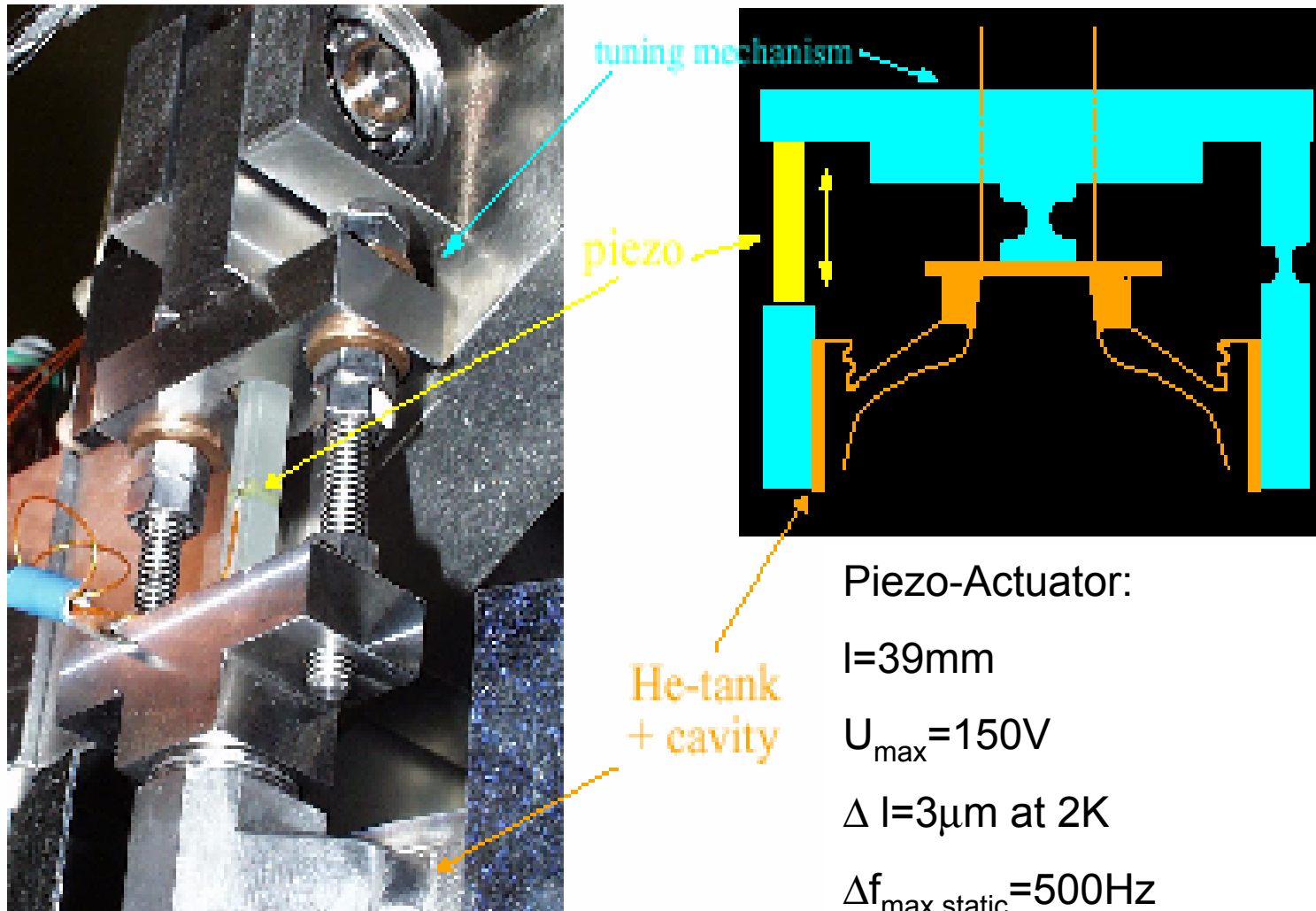


## Notes:

1. Based on Desy original design & tuner currently sitting at IB4.
2. Does not utilize spherical stand-off's at flexure support rods.

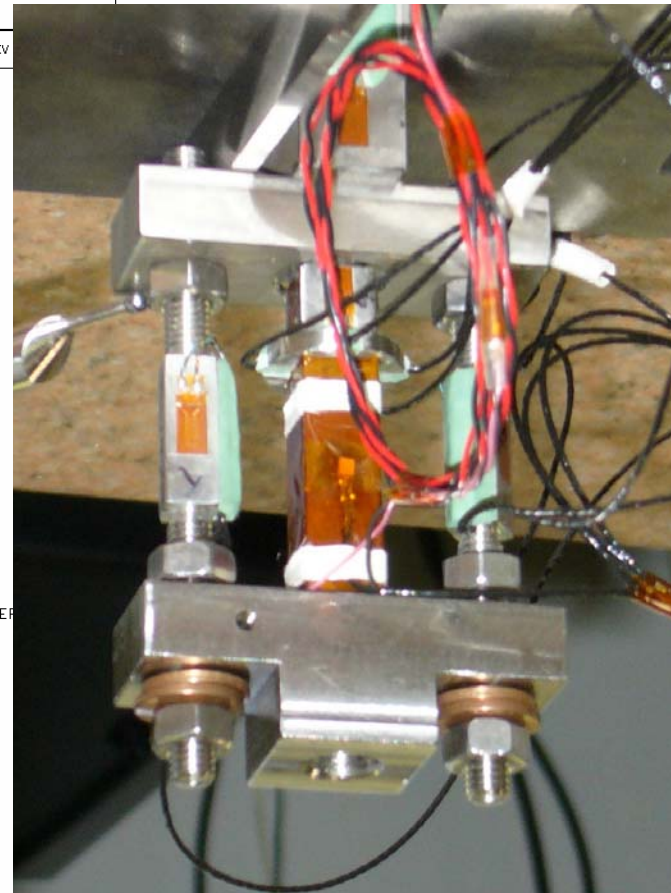
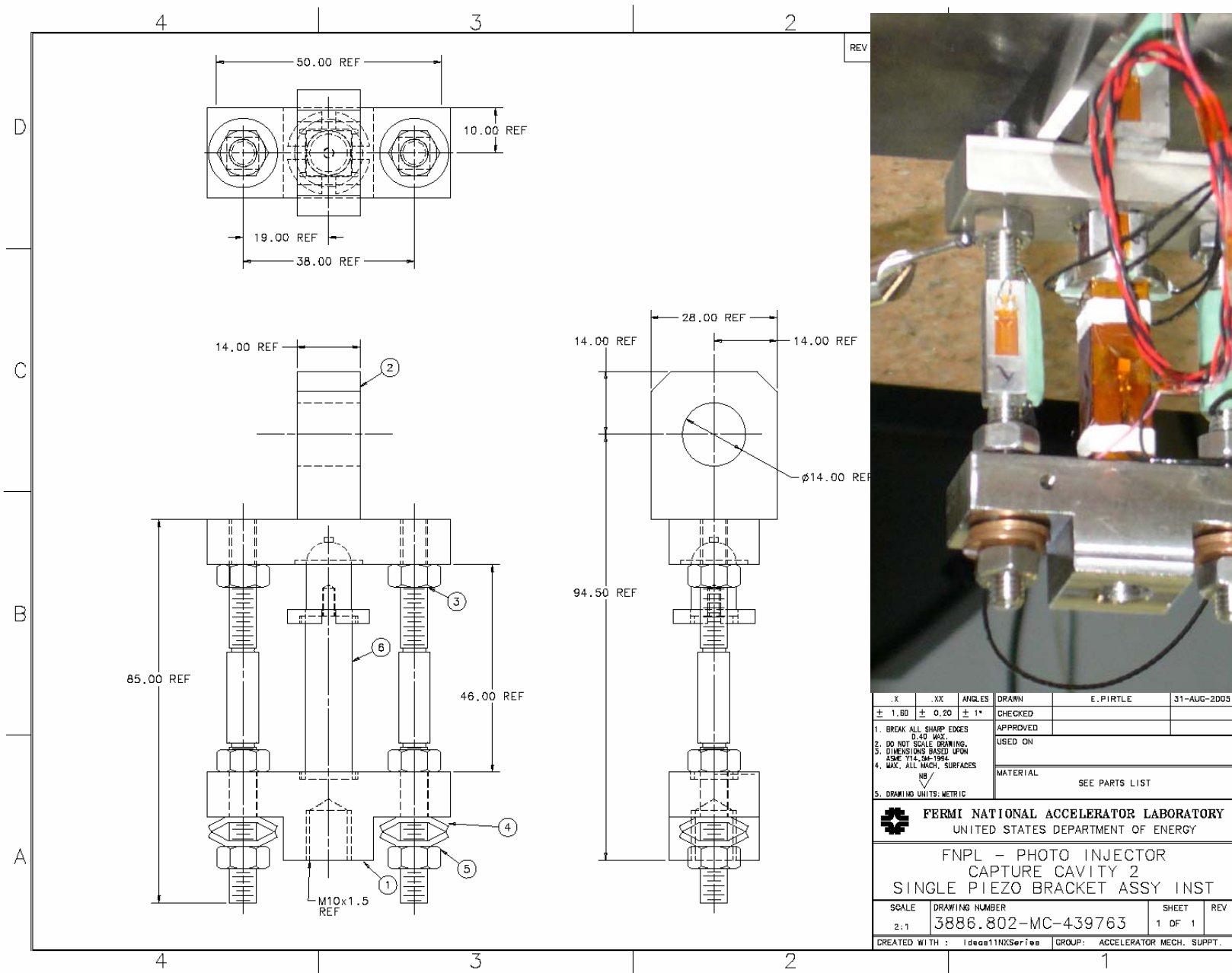
Saclay (old) Tuner Kinematics  
Solmon Tariq 8/24/2005  
tuner\_mechanism\_rev1.dwg

# Piezoelectric Fast Tuner



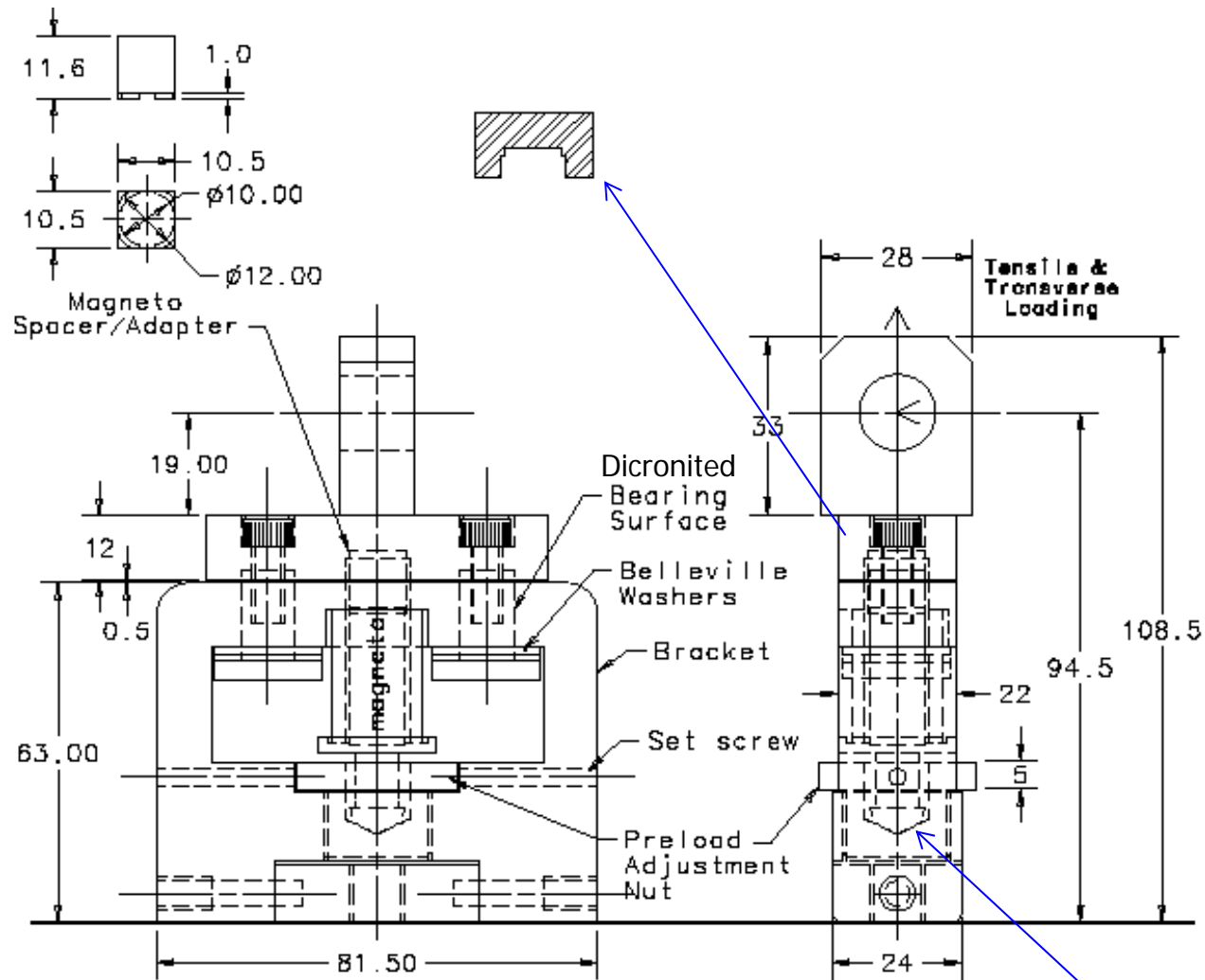
Courtesy: Lutz Lilje, Desy (5-10-2005)

# Existing CC2 Instrumented Piezo Bracket



.X	.XX	ANGLES	DRAWN	E. PIRTLE	31-AUG-2005
± 1.80	± 0.20	± 1°	CHECKED		
1. BREAK ALL SHARP EDGES TO 0.40 MAX.			APPROVED		
2. DO NOT SCALE DRAWING.			USED ON		
3. DIMENSIONS BASED UPON ASME Y14.5M-1994			MATERIAL	SEE PARTS LIST	
4. MAX. ALL MACH. SURFACES					
5. DRAWING UNITS: METRIC					
<b>FERMI NATIONAL ACCELERATOR LABORATORY</b> UNITED STATES DEPARTMENT OF ENERGY					
FNPL - PHOTO INJECTOR CAPTURE CAVITY 2 SINGLE PIEZO BRACKET ASSY INST					
SCALE	DRAWING NUMBER		SHEET	REV	
2:1	3886.802-MC-439763		1 OF 1		
CREATED WITH : IDeas11NXSeries			GROUP:	ACCELERATOR MECH. SUPPT.	

# New Fast Tuner Bracket Design to Accommodate Both Magnetostrictive & Piezo Actuators



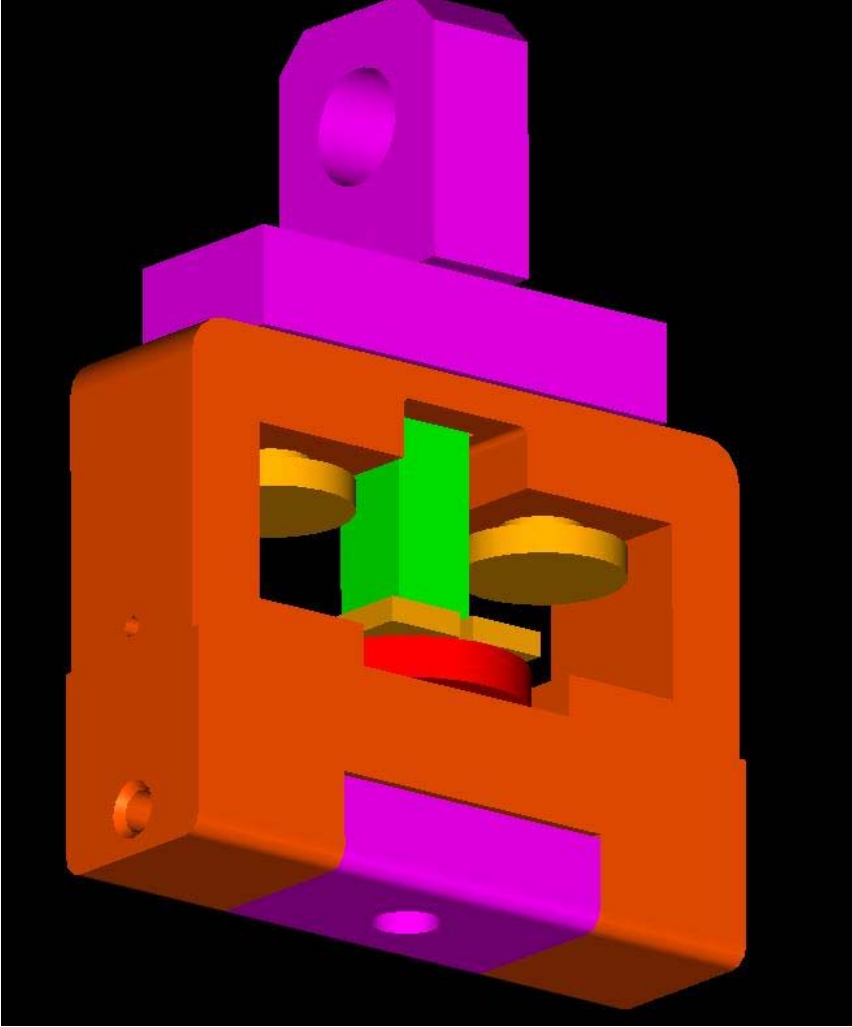
Design Option C:  
Single Magnetostrictive  
"seeing" Tension

Eliminated spherical pocket

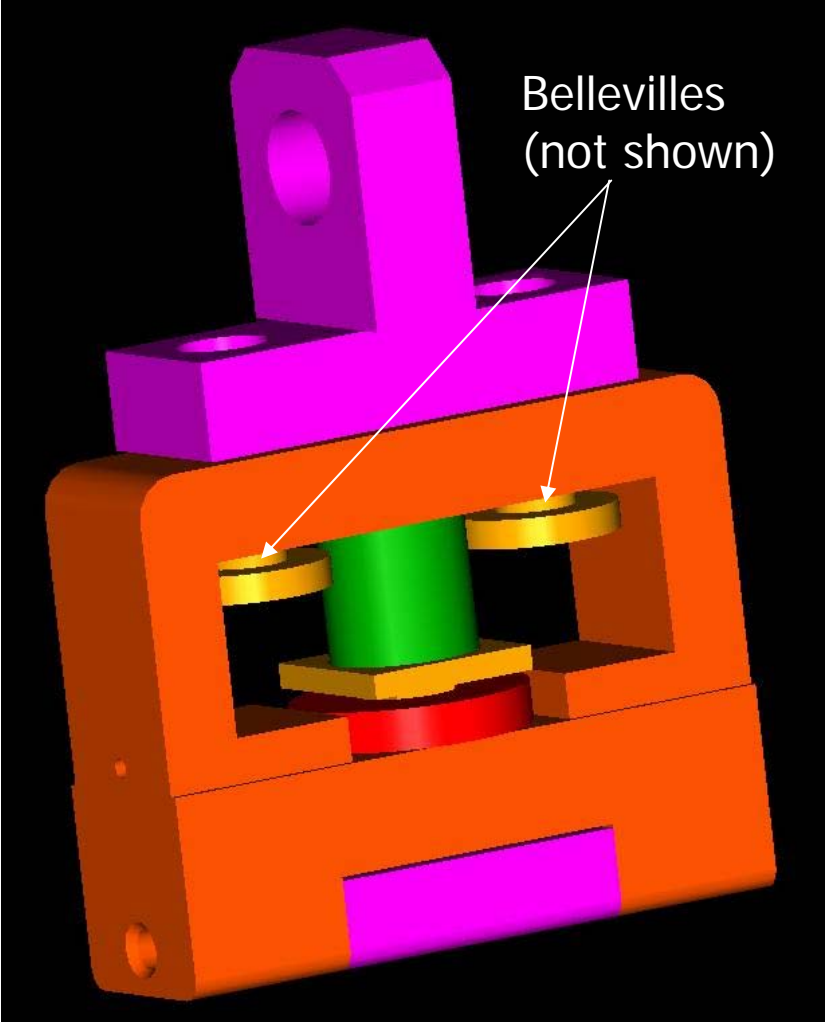


# New Fast Tuner Bracket Design

Piezoelectric Element

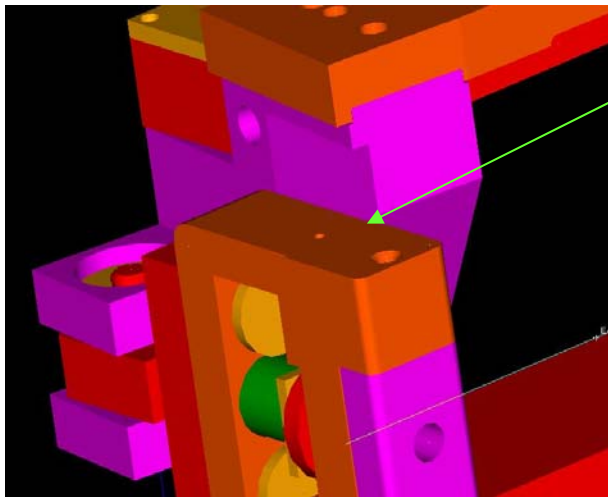


Magnetostrictive Element

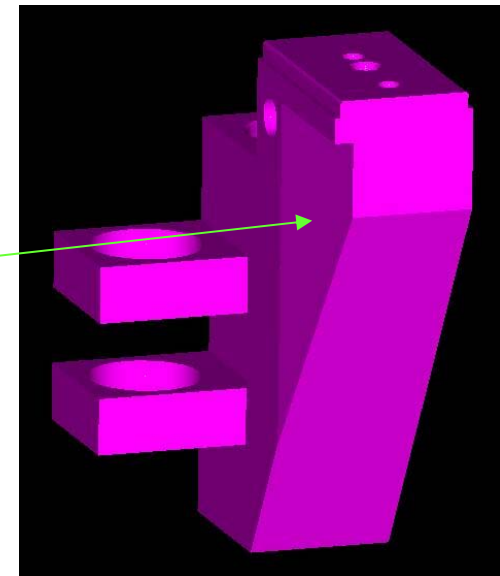


## New Fast Tuner Bracket Design:

- Much more robust & rigid design; easy & flexible preload adjustment
- Allows use of both Piezo & Magnetostrictive elements
- Allows direct adjustment of preload using single support screw
- Includes instrumented “bullet” for preload & other feedback data
- Pivot eliminates transverse loads on actuator element
- A second (similar) design with Piezo element ‘always’ in compression is under development



- Small interference with one of the lever parts-- which will require modification (as shown)



### Status:

-Drawings complete, ready for fabrication

Few remaining items:

-Selection of belleville spring w/ reqd. stiffness & matl (316L)

-Bracket to prevent element twisting during preload adjustment

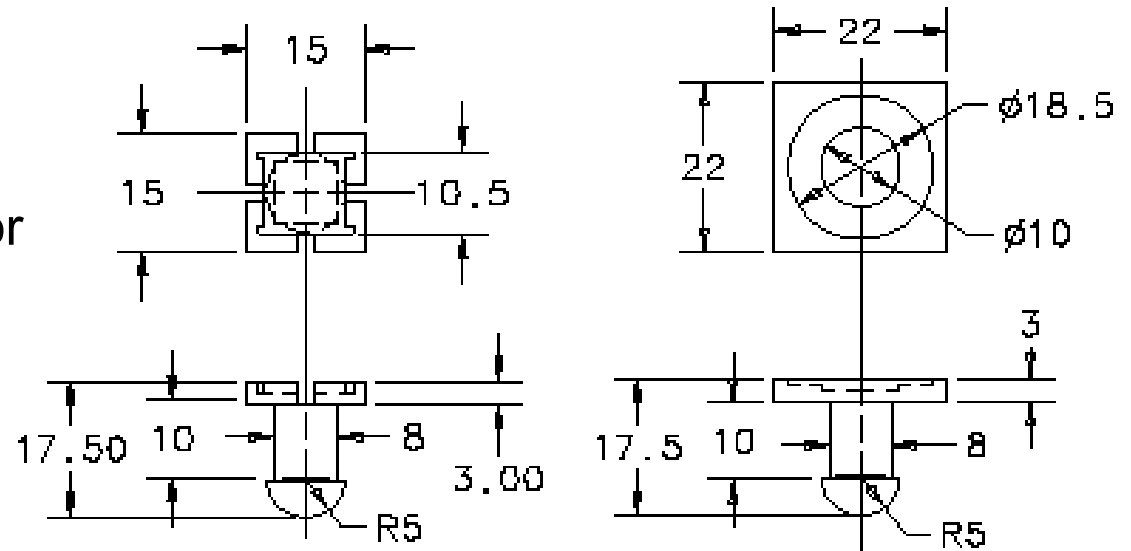


# Bullet Details

- Proposing an 8x8 Section for better sensitivity & response

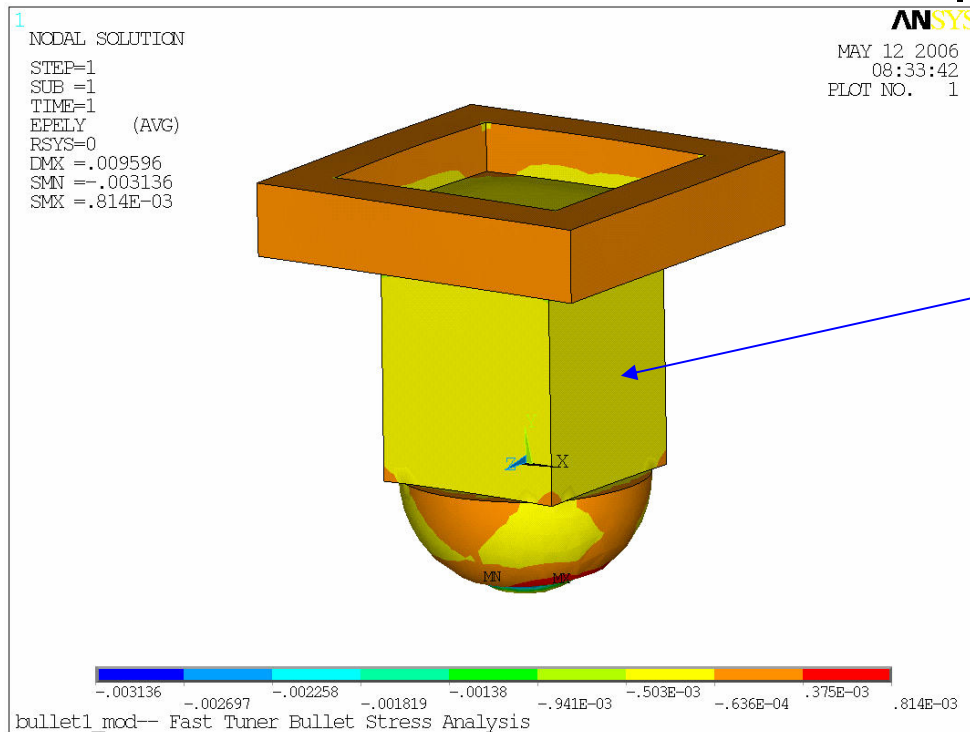
$$\epsilon \propto \frac{1}{A} = \frac{1}{w^2}$$

1.56x higher strain than 10x10



Bullet Detail (Piezo)

Bullet Detail (Magneto)



## Sample FEA Results:

- 3,500N load (787 lbs)
- $\epsilon_y = 2.80 \times 10^{-4}$   
(2.83e-04 from simple hand calc.)
- Good uniform strain distribution over SG surface

# Bracket Cooldown & Shrinkage

- 316L SS:  $\alpha = 17.3 \times 10^{-6} /K$
- Piezo:  $\alpha \approx 4.5 \times 10^{-6} /K$

## From 300K to 2K:

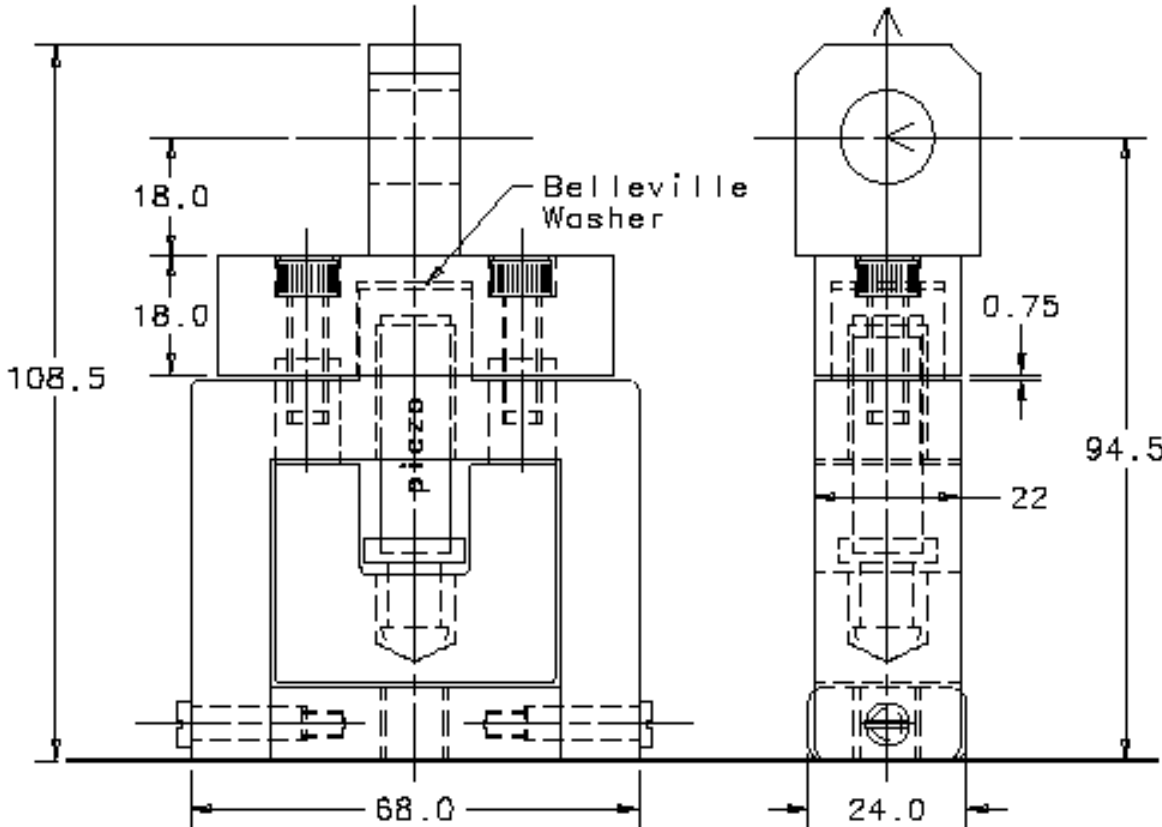
$$\left. \begin{array}{l} \Delta L_{\text{Bracket}} = 0.135 \text{ mm (over 50mm length)} \\ \Delta L_{\text{Piezo}} = 0.0373 \text{ mm (for 36mm length element)} \end{array} \right\} 0.1\text{mm difference}$$

**If Bellevilles were fully tightened, then this could be the possible cause for seeing such high compressive loads on the Piezo.**

**With the new design, we can factor in the anticipated shrinkage and apply the preload accordingly— much better precision with large screw preload adjustment compared to the existing setup.**

**All this should be verified by cold tests of the bracket assembly.**

# New Piezo Fast Tuner Bracket Design with Piezo Always in **Compression**



Design Option (A):  
Single Piezo in  
Compression