



# Asian Linear Collider Workshop 2018

May 28 - June 1, 2018 Fukuoka International Congress Center *Fukuoka, JAPAN*



## LINEAR COLLIDER COLLABORATION

Designing the world's next great particle accelerator

Report from Accelerator Sessions



Benno List  
ILC@DESY Project Meeting  
15.6.2018



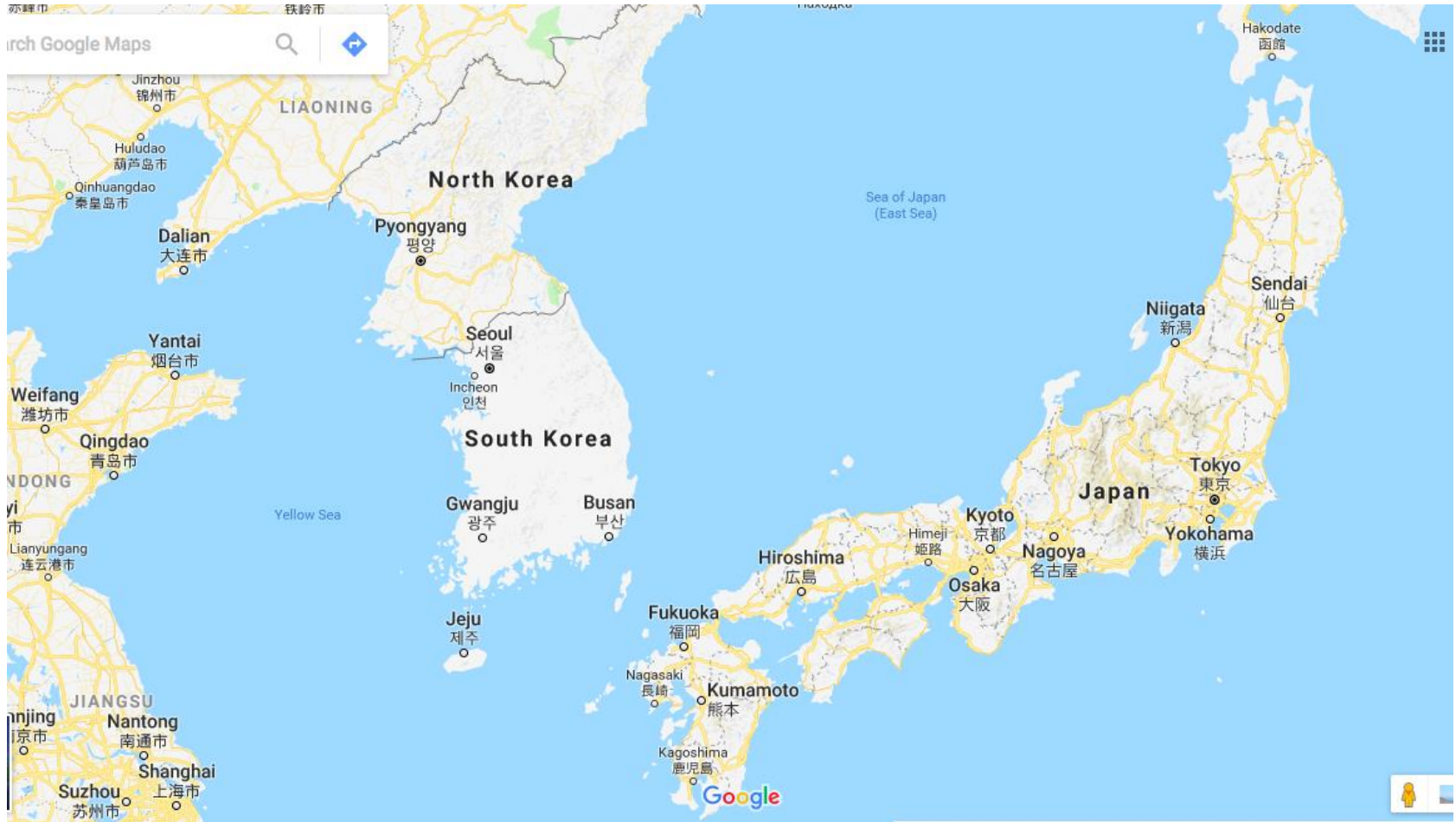
Illustration: Rey\_Hori

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# Fukuoka



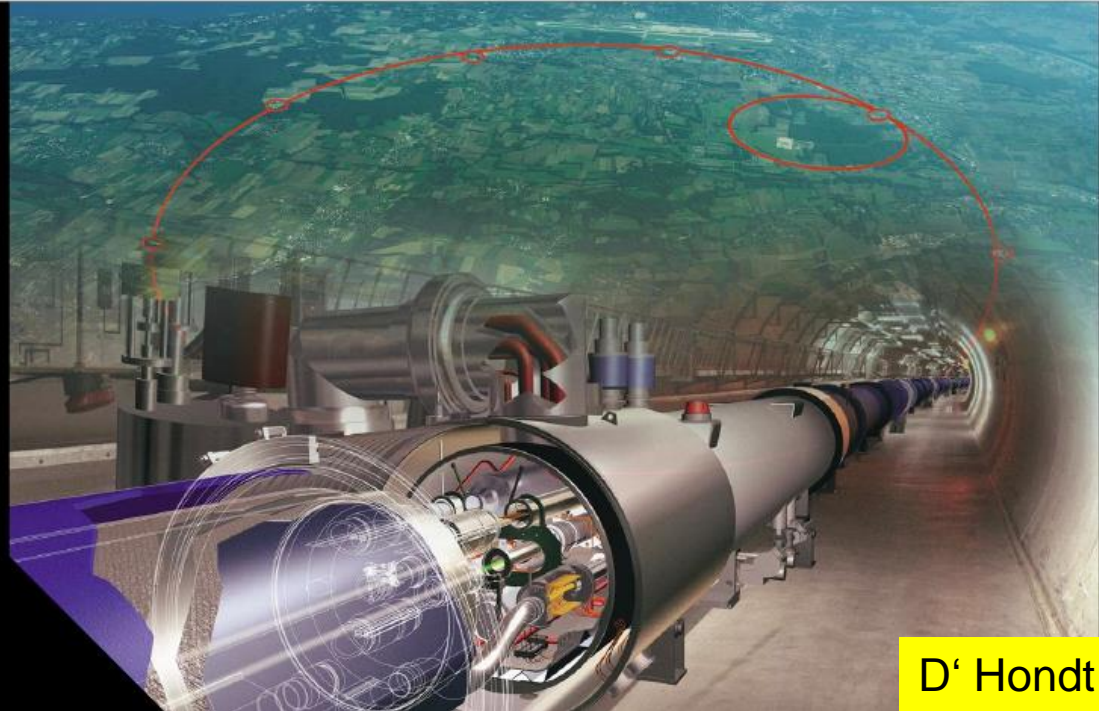




## The European Particle Physics Strategy

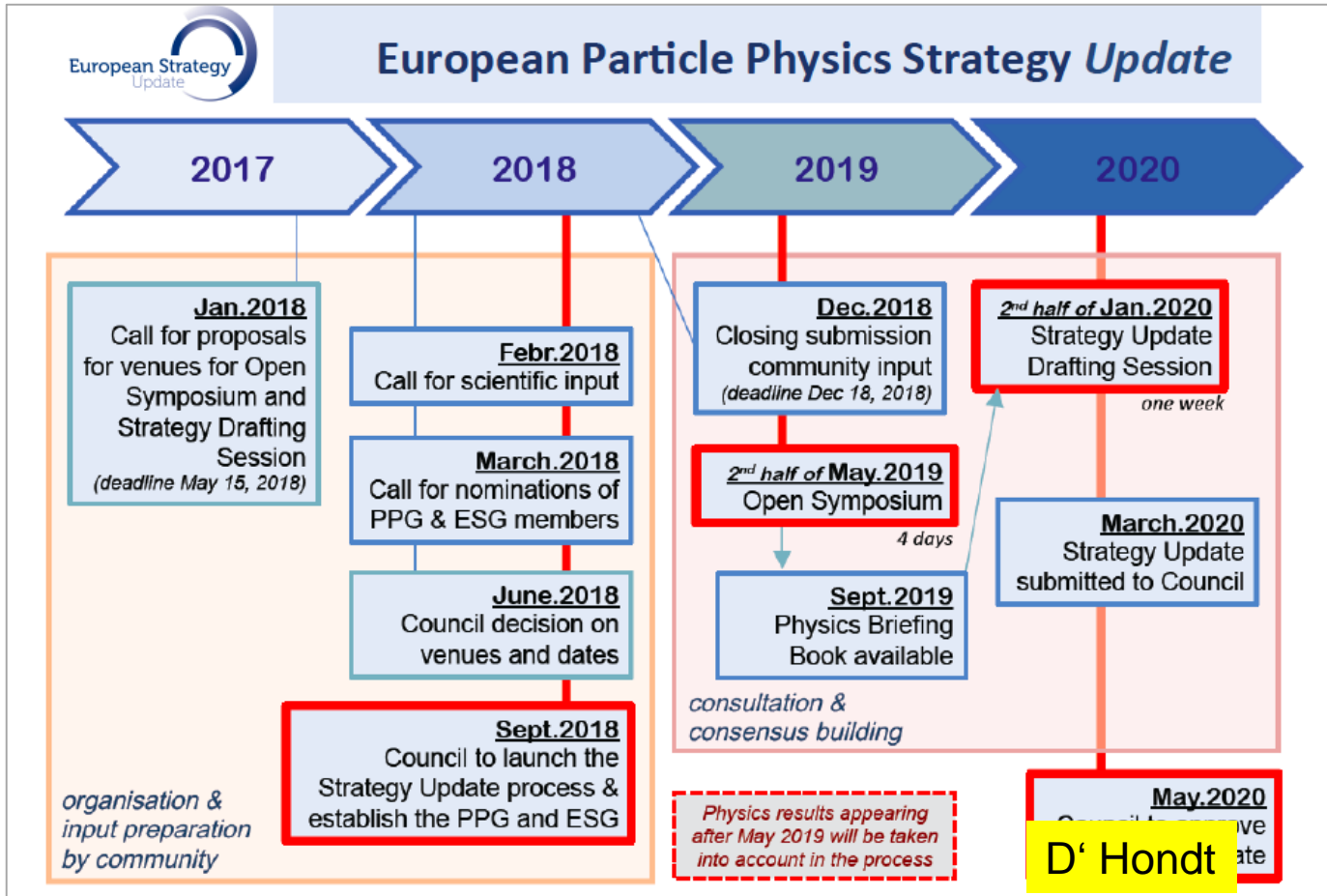
*Jorgen D'Hondt*  
*Vrije Universiteit Brussel*  
*ECFA chairperson*  
*(<https://ecfa.web.cern.ch>)*

*ALCW, May 2018*  
*Fukuoka, Japan*

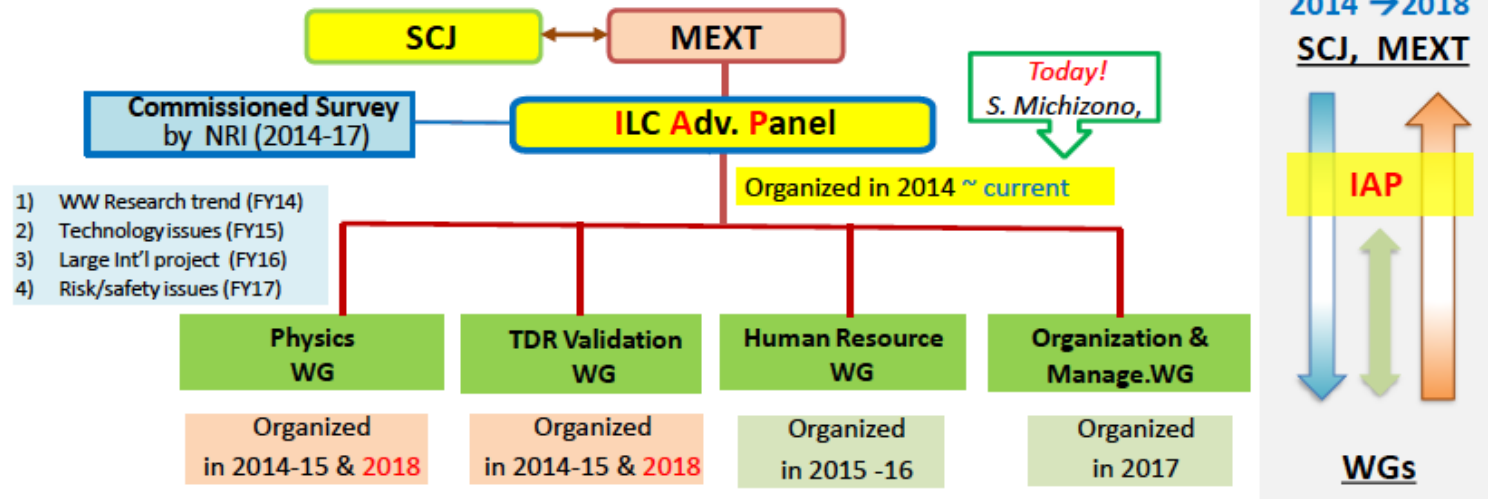


HIGH-ENERGY PHYSICS  
RESEARCH CENTRE

D' Hondt



# ILC Study Coordination by MEXT



- Physics WG, and TDR Validation WG re-organized to evaluate ILC-250GeV.

Yamamoto



# Opening Plenary

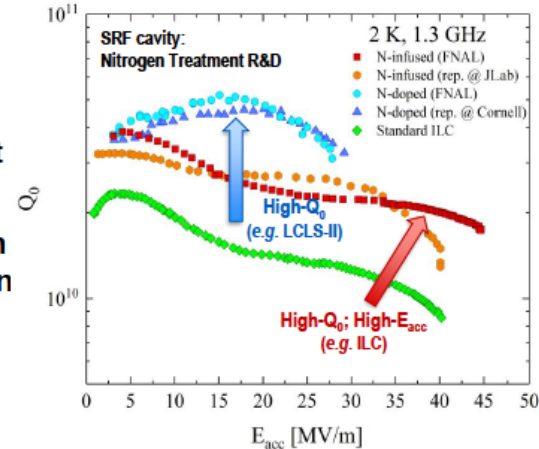


## ILC: Status in the U.S.

While awaiting a decision by the Government of Japan to host the ILC, the U.S. continues R&D efforts, focusing on areas of cost reduction for the accelerator (e.g. SRF cavities, gradient, Q-factor).

### R&D:

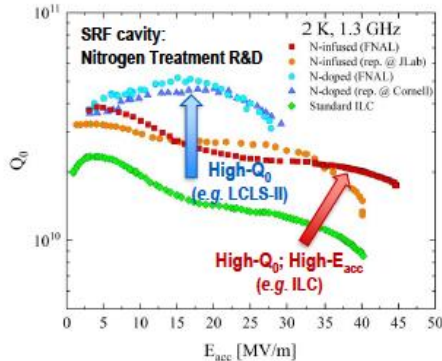
- U.S. has invested heavily in ILC and detector R&D in past years, particularly Superconducting RF.
- Present R&D program focuses on cost reduction for SRF (gradient,  $Q_0$ ).
- Builds upon past investment and upon Fermilab & Jefferson Lab experience in providing SRF for the LCLS-II light source at SLAC
- Other ILC R&D efforts, e.g. positron source, detectors, are very modest in current budget situation.



See A. Grassellino presentation.

## Future Colliders

- DOE has been coordinating with the international community towards the development of the next collider program
  - The U.S. looks forward to a decision this year by Japan to host the ILC as an international project
  - Global strategy for the next circular collider awaits the 2020 European Strategy Update for Particle Physics
- Interest from U.S. HEP community to pursue R&D studies for future collider options (e.g., Europe/CERN Future Circular Collider or Japan-proposed ILC)
  - Current DOE efforts focused on next generation high-field magnet technology to enable higher energy future proton-proton collider
  - For ILC, current DOE efforts focused on cost reduction R&D—for e.g., nitrogen treatment in SRF accelerator cavity technology: potential for up to 10% cost reductions in 3-5 years, up to 15% in 5-10 years
- Caveat: Under any fiscal budget constraints in the Energy Frontier program, near-term priorities will aim to support the LHC program as well as R&D for the High-Luminosity LHC upgrades



## CEPC Site Selections

1) Qinhuangdao, Hebei Province (Completed in 2014)

2) Huangling, Shanxi Province (Completed in 2017)

3) Shenshan, Guangdong Province (Completed in 2016)

4) Baoding (Xiong'an), Hebei Province (Started in 2014)

5) Huzhou, Zhejiang Province (Started in March 2018)

6) Chuangchun, Jilin Province (Started in May 2018)

Wang

## Latest Politics

- Science & Technology is strongly supported by this government  
→ also a “requirement” to local governments (difference seen at Beijing & Shanghai since 2016)
- No difficulty to find local support for the site
- State Council announced in March “Implementation method to support China-initiated large international science projects and plans”
  - Matter, Universe, life science, earth, energy, ...
  - Goal:
    - up to 2020, 3-5 preparatory projects; 1-2 construction projects
    - up to 2035, 6-10 preparatory projects; ? construction projects
  - Possible competitors: ~ 50 ideas collected, Fusion reactor, space program, brain program, Investigation of the Qinghai Tibet Plateau, CEPC, ...
- We are working with the MOST to be included in the roadmap planning, project selection, etc.

31

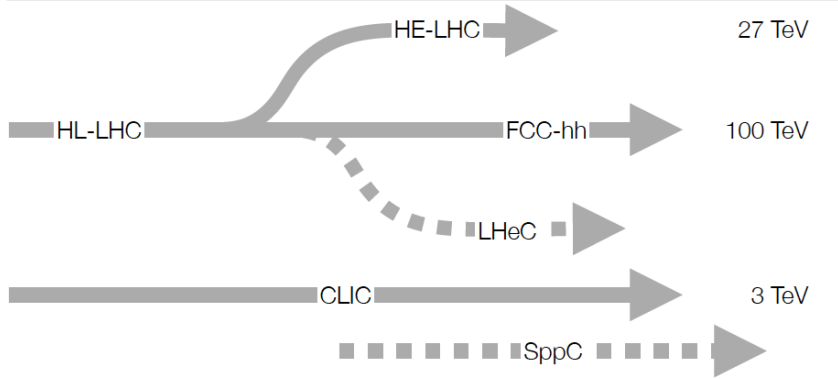
Wang



There must be more than the Standard Model...

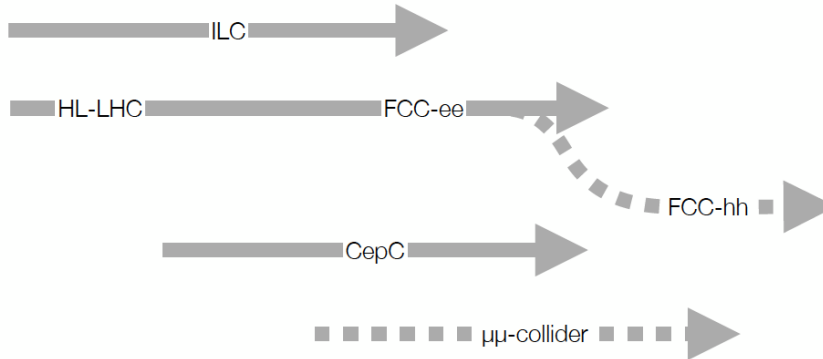
Elsen

## High-Energy Options



56

## Lepton Collider Options for Higgs and beyond...



Elsen

57



## Presentation to the MEXT expert panel

- Presentation at the MEXT expert panel meeting in Tokyo in December 2017:
    - LCB/ICFA statements (LCB Chair)
    - Particle physics programme at CERN (Director of Research and Computing)
    - Some members of the panel were surprised to know that the LCB stated
      - “major contribution” from the host country and
      - “the host country to take initiative” to start discussion with interested countries,and asked why the XFEL and FAIR mentioned, rather than the ITER?
  - Further explanation to clarify the exact meaning of the LCB position was submitted to the MEXT in May 2019
    - Two relevant points of the FAIR and XFEL for the ILC are
      - the host country is making large contribution
      - the host country declared their wish to host the projects with indicating a level of their contribution and initiated the international negotiation,
- i.e. for the realization of the ILC in the current situation, the host country has to take an initiative to call for an international negotiation and expressing their readiness for a substantial level of contribution as a host country.

## Cambridge LCB discussion

General consensus is that

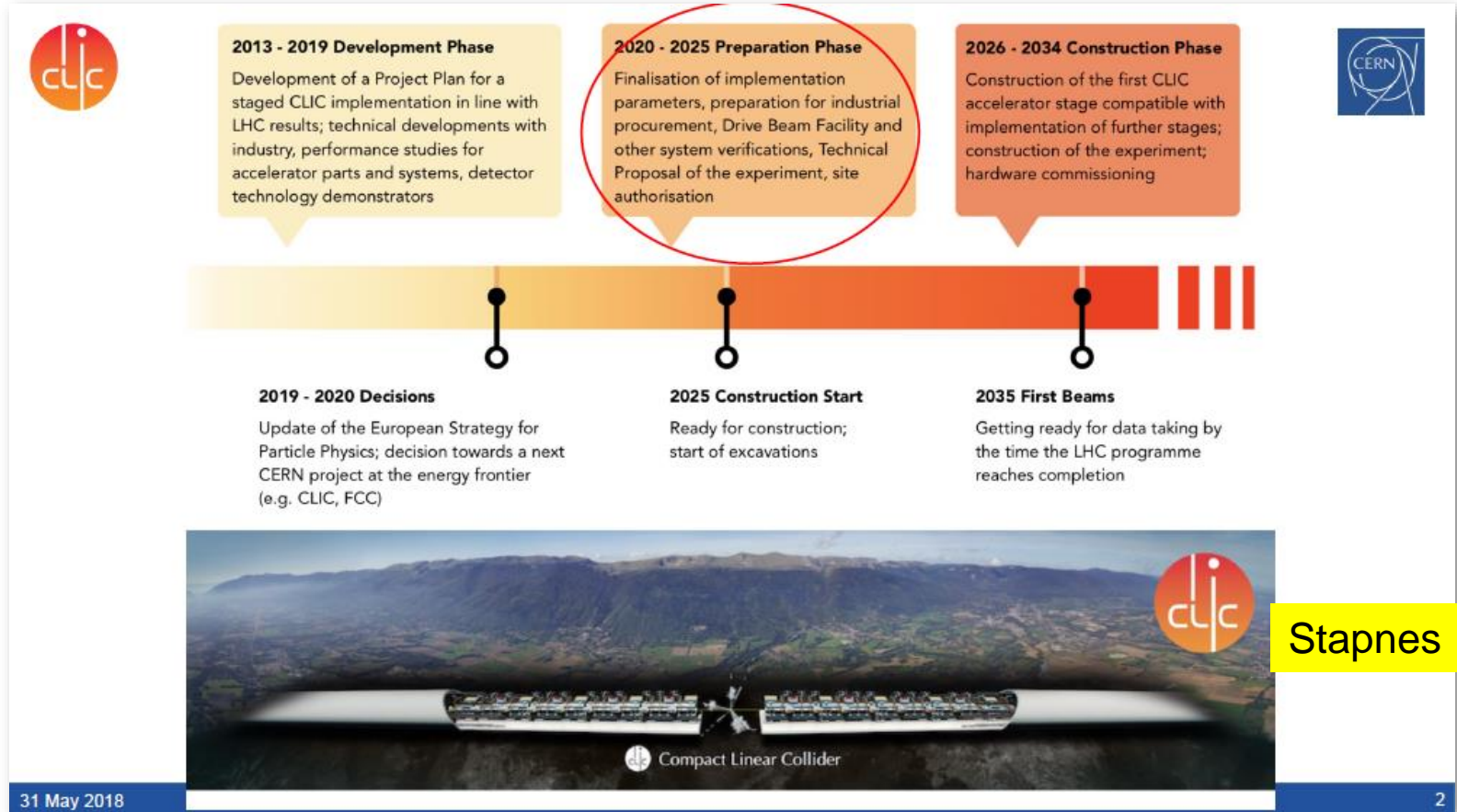
- without a statement from Japanese government by the end of 2018,
  - the ILC will not likely to be in the 2019 European Strategy update discussion,
  - resources for the ILC R&D in Europe and US would likely diminish and activities could not be maintained,
- and such statement should imply
  - the interest to host the ILC in Japan
  - with an indication for a level of contribution that is substantial
  - readiness to initiate discussion with interested countries.

Nakada



# Accelerator Plenary







## While being strategized



Look at common areas in all scenarios – consider key topics or facilities 2019-2023

Cover all existing **existing** agreements with (INFN, UK, Spain, etc) that go into 2020, it also covers CompactLight obligations, ARIES transnational access, LCC

Also consider the key developments needed for eSPS

### Wait and see budget 2019-2023

LC design team

Nanobeams and related system tests ATF, DR, etc

CLEAR

High Eff Klystrons/modulator and test-areas, module

Xbox operation and test-structures

Gun and positron studies (AWAKE, CLEAR, Compact Light, eSPS)

Stapnes



## European Strategy documents

- **Official short submissions:**
  - 1) CLIC project (accelerator + detector)
  - 2) CLIC physics
- **Supporting documents ('yellow reports'):**
  - 1) CLIC Project implementation Plan 'PiP' (~160pp):  
Accelerator parameters, cost, power, site, staging, construction schedule, summary of main technical issues, preparation phase summary
  - 2) CLIC preparation-phase (2020-2025) plan (~60pp):  
Critical parameters, status and next steps - what is needed before project construction, strategy, risks + mitigation
  - 3) Executive summary (~60pp):  
Accelerator, detector, physics
- **Supporting physics papers (H, t, BSM ...), detector R&D reports, technical documentation in EDMS etc.**

Burrows



- We had a great workshop, at a wonderful venue – thanks to all the organizers!
- A very rich program: 6 tracks with 23 sessions
  - ATF2 and Damping Rings (2 sessions)
  - **Sources (5) + Polarization special session**
  - Green Accelerator (2)
  - **Conventional Facilities & Siting (CFS) (6)**
  - **Superconducting RF (SRF) (4)**
  - RTML and Beam Dynamics (3)
- Sadly missed: ILC Accelerator Design&Integration (ADI), ILC Damping Rings

Apologies to all speakers whose results did not fit into this talk, in particular to ATF2 (see K. Kubo's plenary talk), Green Accelerator, RTML&BD, and CLIC in general (but cf. S. Stapnes' and P. Burrowows' plenary talks)!

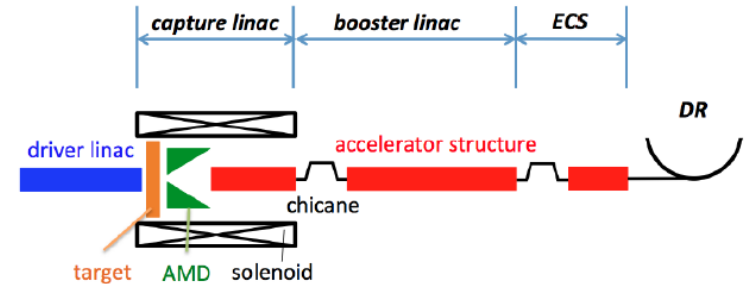
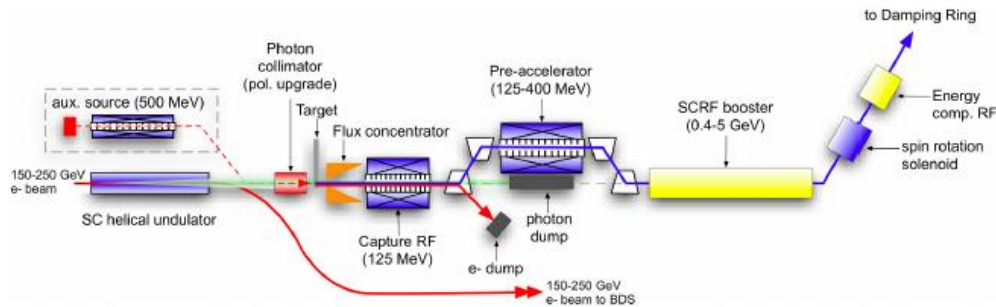
I will show a selection of the many highlights and visions that were presented.

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SOURCE  
THE  
SOURCE  
CONCEPTS  
WARS

- Undulator based:
  - 125GeV electron beam from Main Linac goes through undulator
  - > photons on target produce e+
  - 30% (up to 60%?) positron polarization
  - Requires full energy electron beam
  - Technical issues: target, photon dump
- Electron driven: Dedicated electron accelerator shoots electrons on target
  - No polarization
  - Independent from main electron linac
  - Technical issues: Energy deposition, beam loading



## Progress in Positron Source Study

A comprehensive Study Report Published

<https://edmsdirect.desy.de/item/D00000001165115>

### Summary

Report on the ILC Positron Source

Positron Working Group  
May 23, 2018

The present report have described the present status and scope of the two schemes of positron production, putting emphasis on the controversy and/or urgent issues.

The technology status of the undulator and e-driven schemes were summarized in the AWLC2017 at SLAC[63]. It was a result of the discussion within the positron working group. The present status is essentially the same as at AWLC2017. Here, the summary table is reproduced (Table 6.1) with a few updates. (See the reference for the details of the individual components.)

Table 6.1: Summary of the technology status of the two schemes

	Undulator Scheme		e-Driven Scheme	
Target	Further consideration on wheel design, cooling calculation, mechanical performance (magnetic bearing), and Ti-Cu contact needed. Prototype should be built.	C	Further test of vacuum seal needed. W-Cu contact must be studied.	B
Matching device	FC has the problems of time-dependent field and PEDD.	D	Improvement from superKEKB and BINP. Design of cooling needed.	B
	QWT: yield marginal. Hardware design still required.	B		
Capture cavity	TDR design almost sufficient	A	Further consideration on thermal deformation and cavity cooling design needed	B
Beam dump	Photon dump still requires detailed design.	C	Beam dump is not an issue but radiation shielding must be studied instead.	B

2018/5/31

- B Basic partial tests done or known to work. No whole prototype.
- C Calculation study only. But no show stopper seen yet.
- D Break through needed.
- E There is a fatal problem.

A few comments on this table:

- Here, driver beam, booster linac and yield simulation are omitted. These are more or less in the state B or better for both schemes.
- The flux concentrator for the undulator scheme is assigned D. However, as explained in Sec.2.1, the positron yield with QWT is nearly enough, though marginal. Thus, we can eliminate the row for FC of undulator scheme.

Note, however, this table does not mean that every member agrees on the status evaluation of individual items. Some of them suggest to assign severer scores for some items. Re-evaluation of the table is inevitable in the near future by the time to down-select the scheme. But it is more important to make a complete "ToDoList" for each item as stated above.

As shown in the previous section

- The cost of the accelerator components for the two schemes are almost the same.
- The CFS cost of the undulator scheme is higher due to the tunnel longer by ~2 km.
- The power consumption of the e-driven scheme is larger by ~4 MW.

But these are not a decisive factor in the choice.

As the table shows, the technology for neither scheme is ready now. Among the two the e-driven scheme seems to be closer to realization, judging from the present status of prototype development. On the otherhand, the baseline scheme, i.e., the undulator scheme, if feasible, has an advantage of the positron polarization. Therefore, the primary question for the choice of the scheme is

- Is the undulator scheme feasible?
- If so, can the feasibility be firmly verified by the time of design finalization?

We do not know clearly when is the deadline for the decision, but it is not too far, within a couple of years. In this respect of the project schedule we need a guidance from TCMB or ILC.

The working group hope that ... in the near future.

Yamamoto

13

- „Nomura Report“ about technical feasibility of ILC from 2016
- Report lists several items for both ILC source concepts as critical („breakthrough needed“)
- We need to show that we have a (better: 2) working positron source concepts!

## Triangle Items

- There is no “cross” item but there are several “triangles”

- Marx modulator

- Undulator source

- Target (water cooling failed, no prototype for others)
- Undulator (field accuracy, no beam test)

- e-Driven source

- No target prototype
- Detailed design of AMD & booster linac

- Feedback system in Damping Ring (high ADC bit)

- Main beam dump (14MW)

- No prototype
- Window
- Safety
- Possibility of collaboration with CERN being pursued

- Crab cavity

- No prototype of 9-cell cavity

- The report assigns 4-level ranks for ~30 items of ILC technology

- ◎ : Double circle: prototype and test done, improvement by small scale R&D

- ○ : Single circle: prototype and test done, some more R&D needed for mass production

- △ : Triangle : no prototype, no validation, break through needed

- × : Cross : basic technology premature

Yokoya, LCWS2016 Morioka



- Report contains a table about the „technology status“ – technological maturity
- Was very controversial within the group!

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Beam dump	Photon dump still requires detailed design.	C	Beam dump is not an issue but radiation shielding must be studied instead.	B

In this table the status of each component is labeled in five levels:  
**A** Complete model or some prototype exists. Can be finalized if tried.

**B** Basic partial tests done or known to work. No whole prototype.

**C** Calculation study only. But no show stopper seen yet.

**D** Break through needed.

**E** There is a fatal problem.

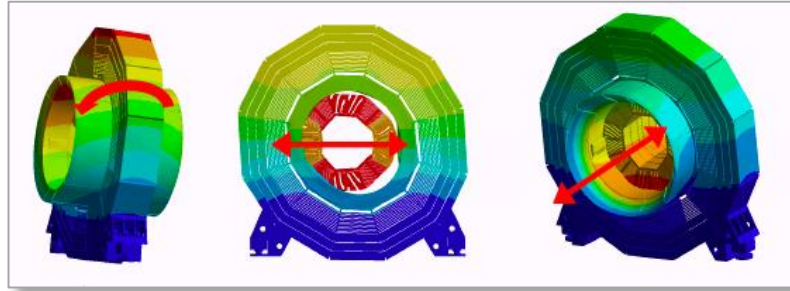
- Report contains a table about the „technology status“ – technological maturity
- Was very controversial within the group!

Table My personal interpretation:

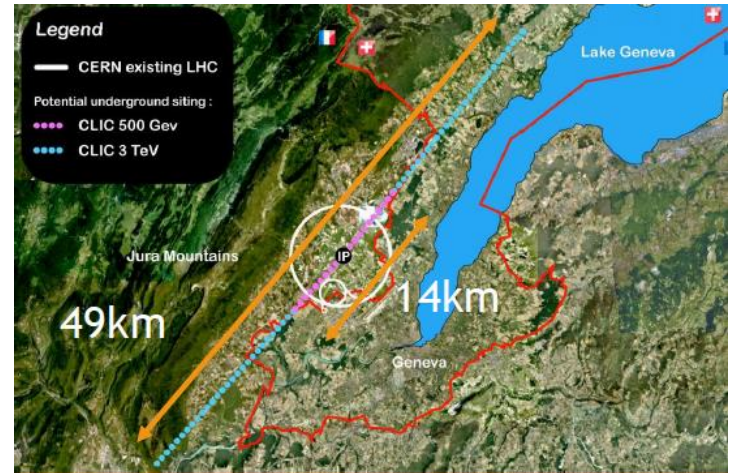
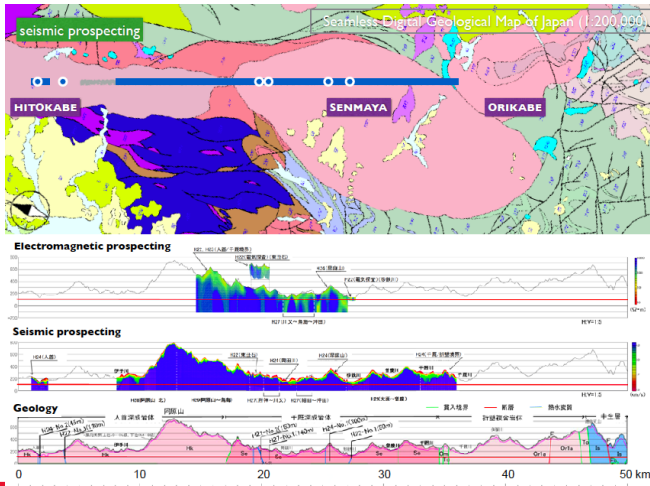
Target	Fu de ch. be ne bu	<ul style="list-style-type: none"> <li>• Individual grades are controversial, but this is not the point!</li> <li>• Worst overall grade is „C“: „Calculation only. But <b>no show stopper</b> seen yet.“</li> <li>• This is significantly better than Nomura’s assesment: „No prototype. No validation. <b>Breakthrough needed.</b>“</li> <li>• There is no need to reconsider current baseline choice (the undulator source) now or in the immediate future</li> </ul>
Matching device	FC de QV wa	
Capture cavity	TI	<b>We are confident that we have two concepts that would work!</b>
Beam dump	Ph de	<b>A final choice will be made when it is due: not before 2021.</b>

led in five levels:  
be finalized if tried.  
whole prototype.  
seen yet.

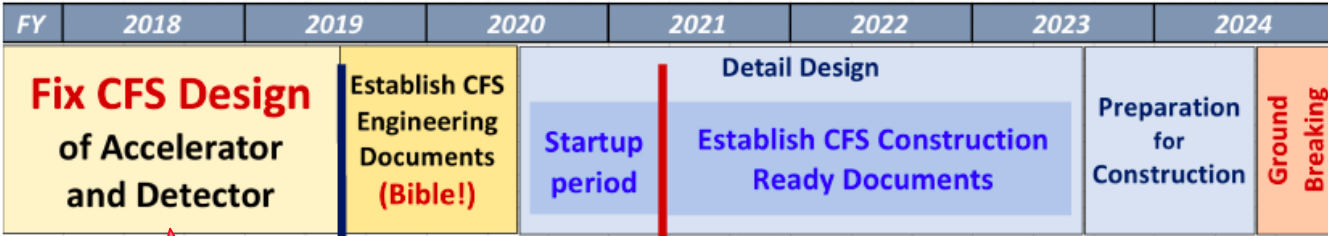
D Break through needed.  
E There is a fatal problem.



# Conventional Facilities and Siting (CFS)



## CFS timeline on “Pre- and Preparation Phase”



**(A) Basic design linked to CFS should be**

**We are here**  
**CFS design needs ADI!**

- Requirement of studies
- specification and route

**(B) Selection of Positron Source Scheme**

**Exception: Positron Source**

- Prepare designs for all possible schemes by (A)
- Scheme choice should be done by (B)?

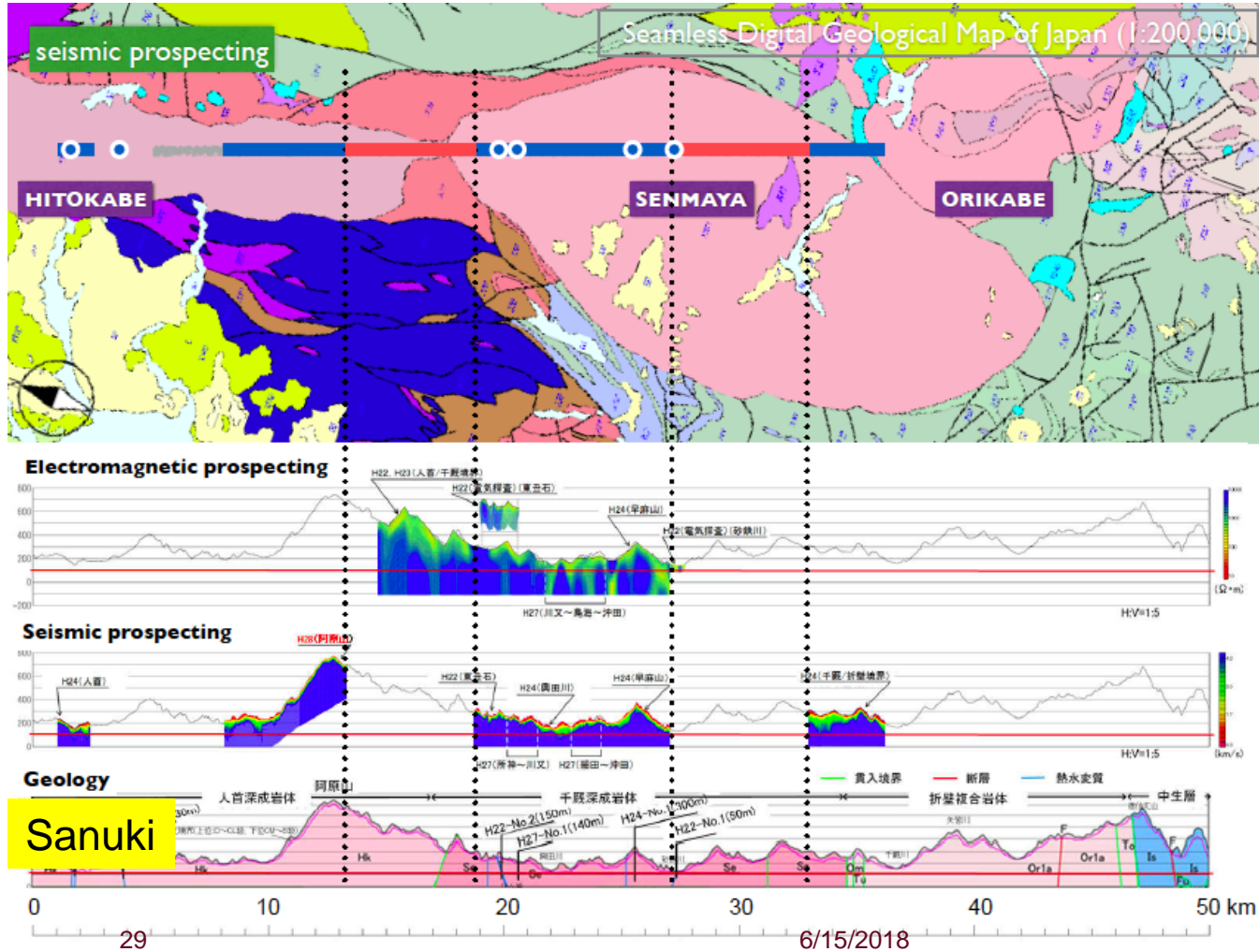
**Note:**  
This timeline has been discussed and reached a consensus by the KEK LC-CFS members.

- M. Miyahara,
- H. Hayano,
- N. Terunuma,
- S. Michizono,
- K. Yokoya

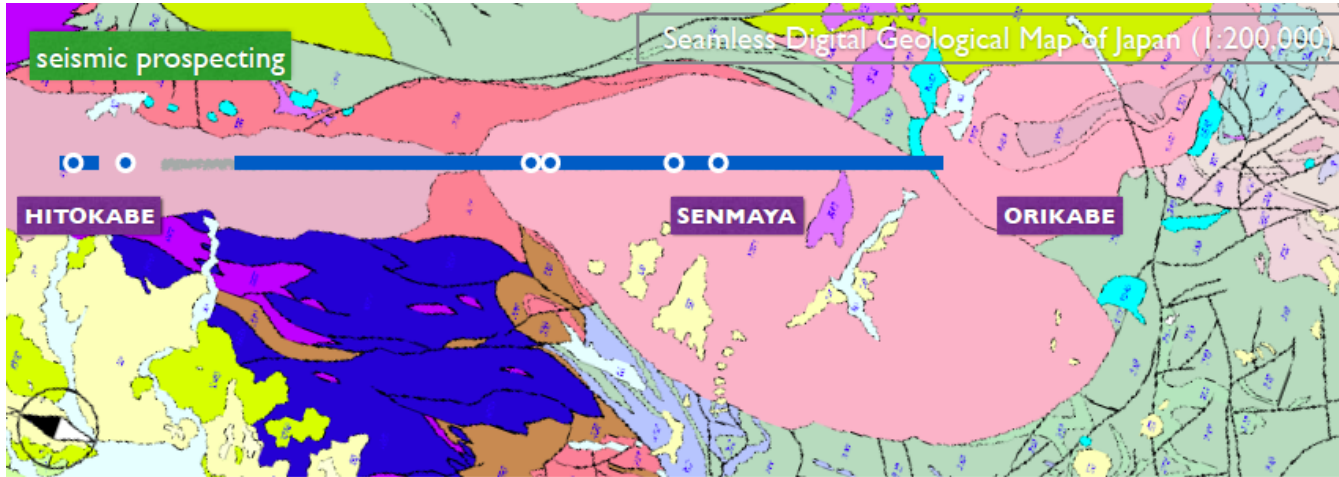
Terunuma, Yokoya



# Seismic Survey: Progress in Tohoku



Great progress  
In seismic survey  
of Kitakami site

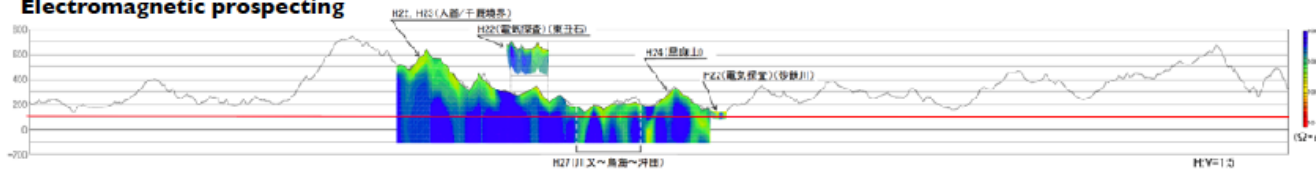


Great progress  
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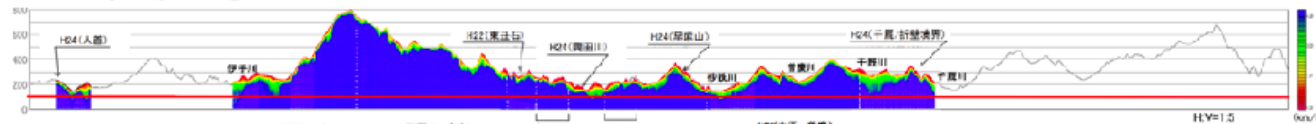
Whole ILC250 site  
is now covered

Result is very good

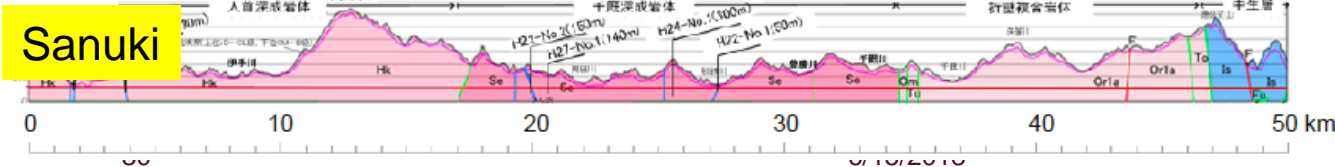
### Electromagnetic prospecting



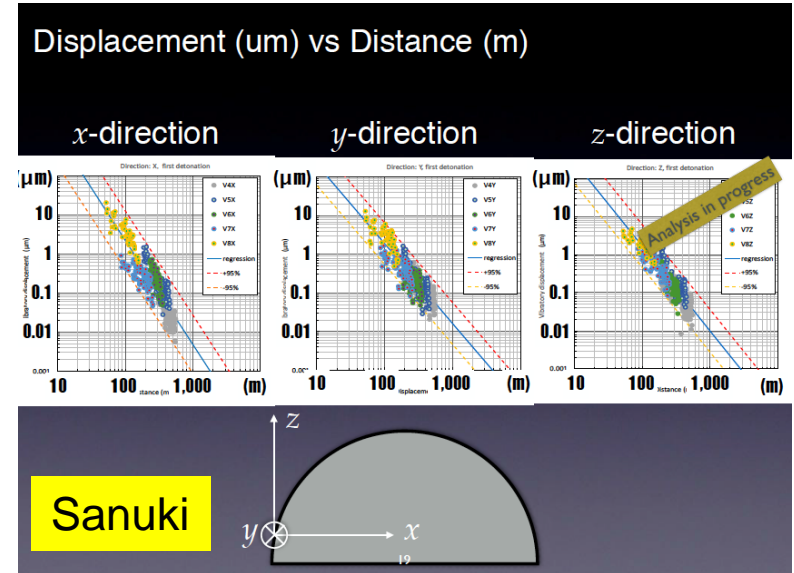
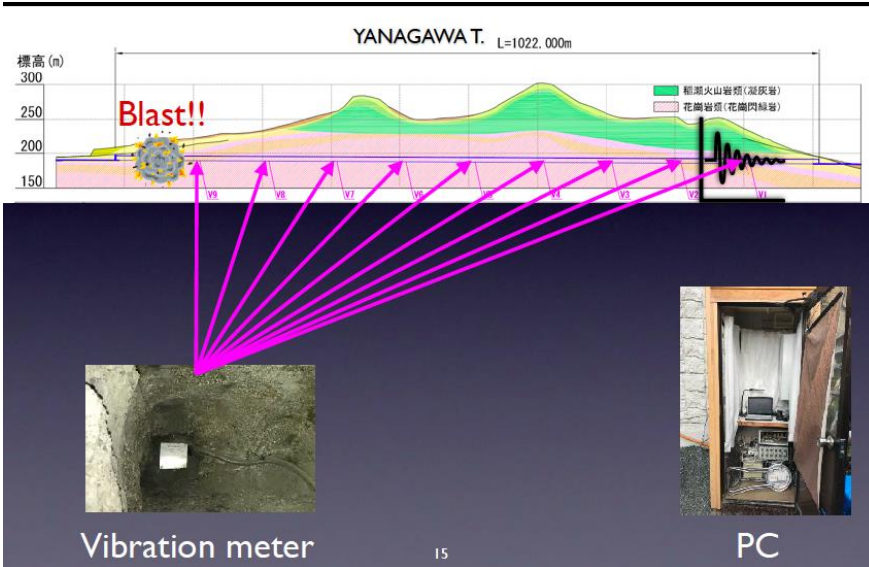
### Seismic prospecting



### Geology



- How much time would an energy upgrade need?
- -> Can the tunnel be extended during operation for an energy upgrade?
- Data taken from road tunnel construction in same geology
- Indicates tunnelling is OK up to ~1000m distance to operating accelerator
- -> working on energy upgrade is compatible with data taking



- Extensive planning for 380GeV CLIC Machine

## Current - Cooling and Ventilation



### Air Conditioning

- 2 AHUs required per alcove (Redundancy?)

### Cold Water Supply:

- AHUs (Alcoves + Tunnel)
- Cooling towers (CT) only or CT + refrigeration cycle.
- Pipes below the tunnel invert
- Accelerating Structure
- CT only
- Pipes running within the tunnel



Osborne

### Air Conditioning

- Air is supplied and extracted in the tunnel via diffusers and extraction ducts
- Refrigeration units cool air before driving it to the diffusers
- Ambient Temperature of the tunnel set at 28 degrees

### Cold Water Supply:

- AHUs (Alcoves)
- Cooling towers only or cooling towers + refrigeration cycle.
- Refrigeration units and Accelerating structures
- CT only

### Extraction



### Concerns

- Not all required data is available (ex. Heat loads alcoves)
- Fire doors and fire compartments to be determined for both options.

### Next Steps for both options:

- Investigate the heat loads in the alcoves & surface buildings
- Suitable CV design for the BDS.
- Integration with civil engineering Alcoves

CV ducts to enter and exit the UTRA's every 878m



## Current Status - Electrical Infrastructure

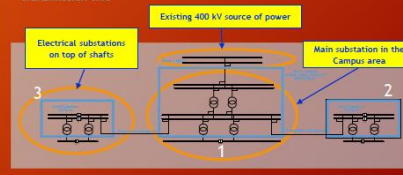


### Electrical Power Supplies for CLIC 380 GeV - 3 TeV:

- Two 400kV supplies located at point I and II in France.
- One 230kV supply located at point III in Switzerland
- Necessary power requirements for CLIC are already available - no upgrades of the European grid required.



- Power supplied from the 400kV European grid to the main campus substation
- Main campus substation connects to points 2 & 3 through a 135kV transmission line



The necessary power supply for each of the four CLIC configurations is available, therefore, no upgrades or extensions of the European Grid

## Current Status - Transport and Handling



### Significant changes in the drive beam option:

- Shaft design (2 lifts now)
- No. of transported modules.
- Integration of Transport and DB Injector building
- Cranes for surface buildings

Building Type:	Crane load capacity (tonnes)
• Detector Assembly	2480 (CMS approach) - strand jacks
• Cooling Tower and Pump Station	3.2
• Cooling and Ventilation	20
• Cryogenic Warm compressor	20
• Cryogenic Surface Cold Box	20
• Workshop	10
• Central Area Machine Cooling Towers	5
• Shaft Access	20
• Drive Beam Injectors	5x5 for 380 GeV

### Transport requirements and updates for the Klystron design:

- Main tunnel transportation methods - bespoke transport vehicle for modules.
- Installation of transported Accelerating structure, Lifting arm of vehicle
- Transport options for maintenance of klystrons, crane or standard vehicles?
- Cranes for surface buildings



Shaft Klystron Main Tunnel

### Concerns

- Equipment dims and weights inside the DB injector buildings not defined.
- Space constraints in the klystron option - specifically the klystron side of the tunnel

### Next Steps

- Study machine and solenoid installation for the Klystron option.
- Continuously update the equipment tables for the Klystron and DB options.
- Produce a complete list of all the buildings that require cranes.

## Current Status - Safety Systems



A detailed safety strategy was produced for the CLIC CDR, therefore, the PIP for safety systems has focussed on the identification of hazards in the below area:

### 5 Safety Systems

- 5.1 Mechanical Hazards
- 5.2 Chemical Hazards
- 5.3 Fire Safety
- 5.4 Environmental Hazards
- 5.5 Electrical Hazards
- 5.6 Biological Hazards
- 5.7 Non-Ionising Radiation Hazards
- 5.8 Workplace Hazards
- 5.9 Structural Safety

### Next Steps

A hazard register has been drawn up to categorise all hazards:

- Live document to be updated throughout the lifecycle of the project.
- Identify which hazards require further mitigation.
- Study into the environmental impact of surface cooling towers.

### Concerns

Fire safety within the klystron tunnel needs to be reviewed, new CV solution as well as klystron modules within the tunnel.

- Fire safety for the Klystron design requires further study due to the large quantities of oil located in the tunnel
- New CV solution needs integrating with fire safety compartments.



- Extensive planning for 380GeV CLIC Machine
- Resulting in a new cost estimate for the CLIC Project Implementation Plan

## Cost Estimate - Civil Engineering

	CDR 500 GeV (CHF)	New 380 GeV Drive Beam (€)	Klystron 380 GeV TBM 10m (€)
Underground Structures	704,673,823*	587,986,135**	884,821,974**
Surface Structures	639,677,291*	218,898,945**	124,898,285566**
Cut & Cover tunnels	Included in "Surface Structures"	131,501,222**	50,834,281**
Site development	88,031,164*	Included in above costs	Included in above costs
<b>Total</b>	<b>1,432,382,278*</b>	<b>938,386,302**</b>	<b>1,060,554,540**</b>
Tunnel Length (km)	<b>14</b>	<b>12</b>	<b>11.6</b>

\*Rates for CHF taken from 2010  
 \*\*Rates for Euros taken from 2016  
 \*\*\*This value is for site development

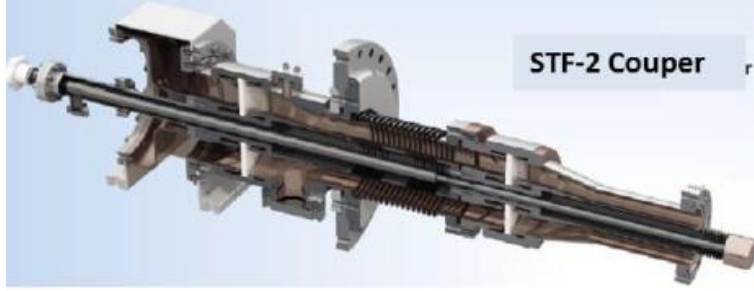
### Drive Beam Uncertainties:

1. Shielding wall cost within the Caverns needs to be added to total Cost.
2. CV Ducts could still effect the tunnel cross-section/dia.
3. BDS Cavern and BC2 Caverns need defining.

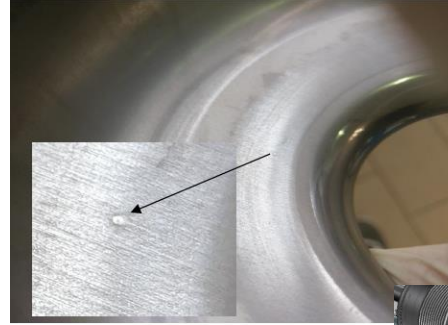
### Klystron Uncertainties:

1. Shielding wall separating the tunnel is based on ILC and could change (currently estimated at 30m Euros).
2. CV Ducts could still effect the tunnel cross-section/dia.
3. An update will be required to include the access points at each UTRC for the services compartment. (could be significant cost increase)
4. More work to be done on the Tunnelling cost for a 10m ID tunnel.

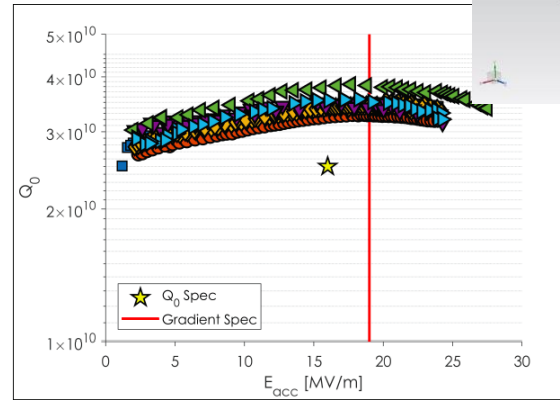
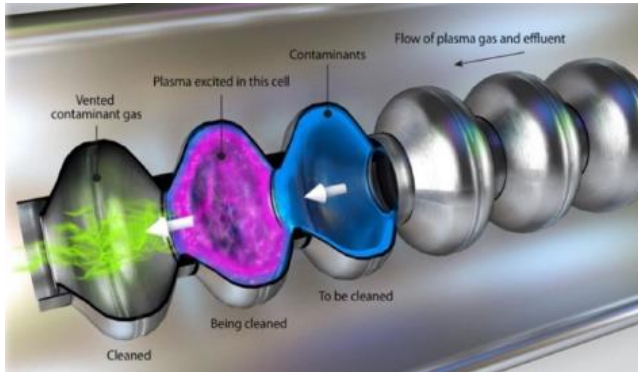
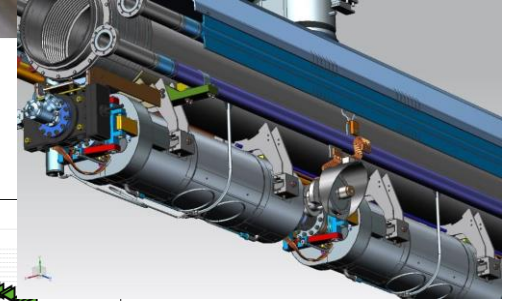
Osborne



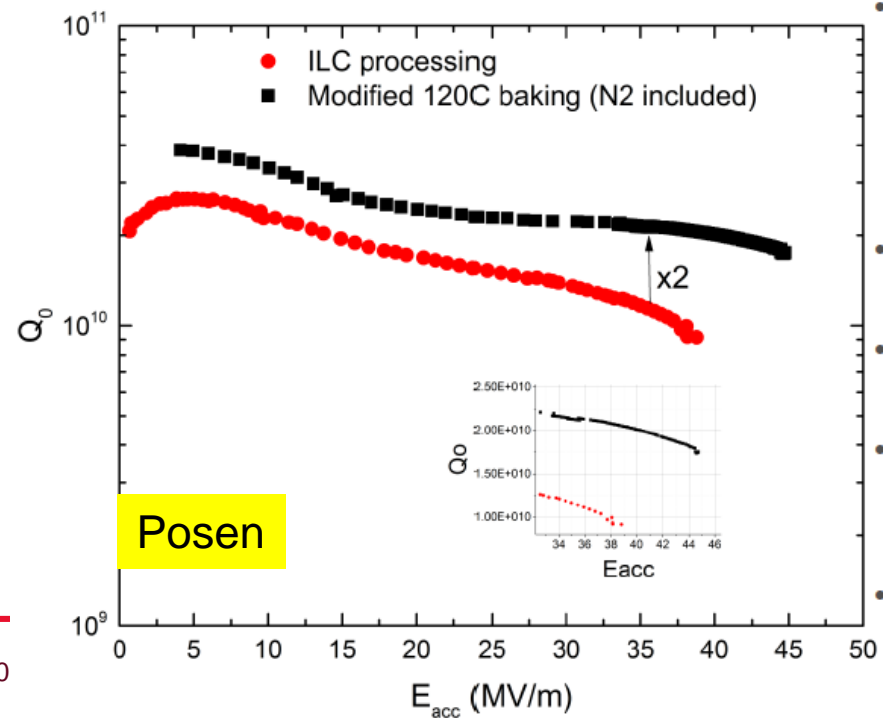
STF-2 Couper



# Superconducting RF



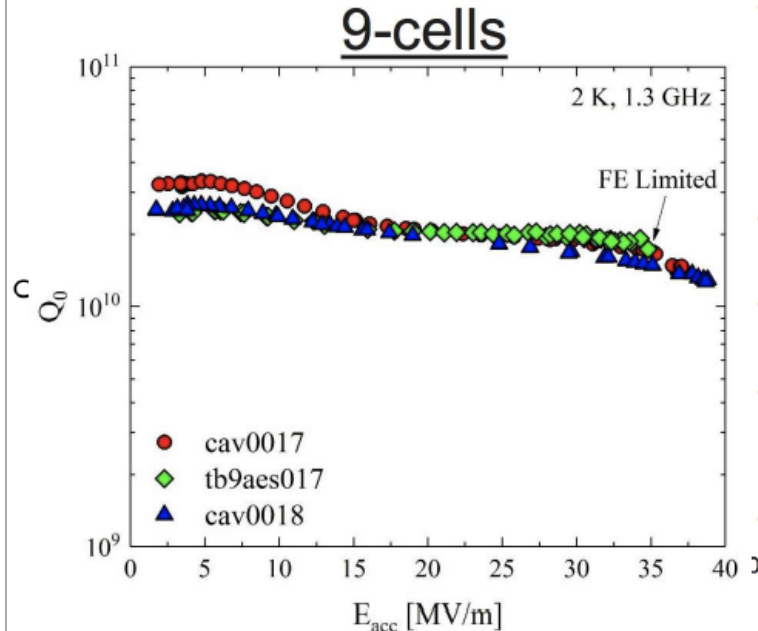
- Infusion: Achieve higher gradient, higher  $Q_0$  with „infusion“ of Nitrogen in oven (48h at 120C bake), with no electro polishing afterwards.
- Looks like „The holy grail“: better and cheaper!
- Pioneered at Fermilab
- Many other labs have tried, with very mixed results so far  
-> Some news at this conference
- The „why“ is still under debate,  
-> attacked vigorously



- Long awaited: 9-cell cavities with infusion -> confirm single cell results!

## Cavity performance progress at FNAL: “standard” vs “N infused” cavity surface treatment

A. Grassellino



Increase in Q by > a factor of two  
Increase in gradient ~15%

- FNAL recently demonstrated a new treatment, which utilizes “nitrogen infusion”, achieving 45.6 MV/m → 194 mT with  $Q \sim 2 \times 10^{10}$
- Systematic effect observed on several single cell cavities
- FNAL has now successfully applied it on three nine cell cavities
- Jlab, KEK have reproduced similar results on single cell cavities with  $Q > 2 \times 10^{10}$  at 35 MV/m
- R&D work towards:
  - Best recipe for higher Q at high gradient
  - Robustness of process

A Grassellino et al 2017 Supercond. Sci. Technol. 30 094004

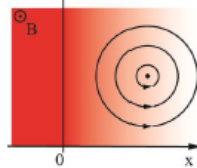
A. Grassellino

## Theoretical Understanding -Impurity profile: high gradients

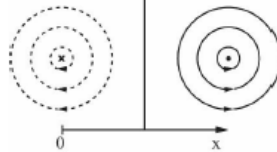
Numerical calculation of Bean-Livingston barrier from GL equations predicts:

- **High  $\kappa$  layers** at the surface **delay vortex penetration**
- Higher force pushing vortices out of the superconductor

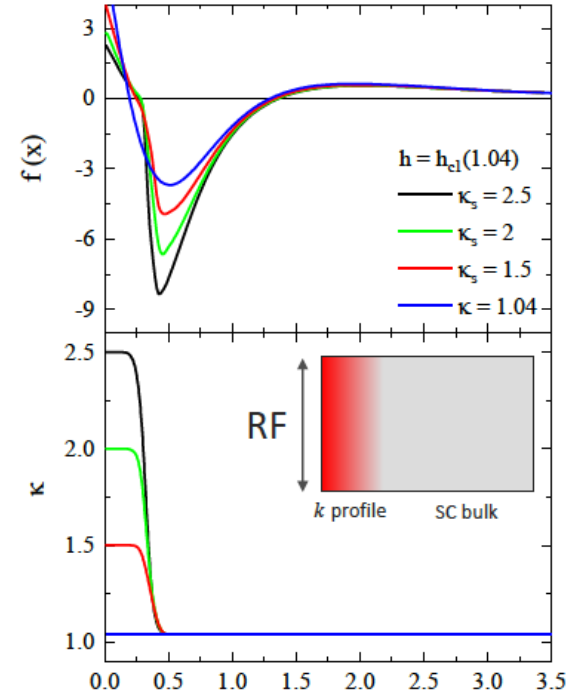
Vortex-Field Interaction



Vortex-Anti-Vortex Interaction



M. Checchin, FNAL, Ph.D. Thesis (2016)  
 T. Kubo, Supercond. Sci. Technol. 30, 023001 (2017)  
 W. Ngampruetikorn, NU, TTC FNAL (2017), in submission



Work in partnership with Northwestern University (CAPST)



- Many reports stress importance of very clean furnace
- KEK made experiments with JPARC furnace, now builds ist own

### J-PARC Furnace

4

- We have been tested Nitrogen infusion recipe with single or 3 cell cavities.
- J-PARC furnace has been used for SUS and Ti chambers degassing.
- Main pumps are oil free.
  - Turbo pump 3units: SIMADZU TMP3202M (3000L/sec x3)
  - + Scroll pump 3units: ANEST IWATA ISP500 (500L/min x3)
  - Cryopump 1unit: ANELVA CAP220 (10000L/sec)
- Small samples for surface analysis were set beside with cavity.

### Construction of new furnace

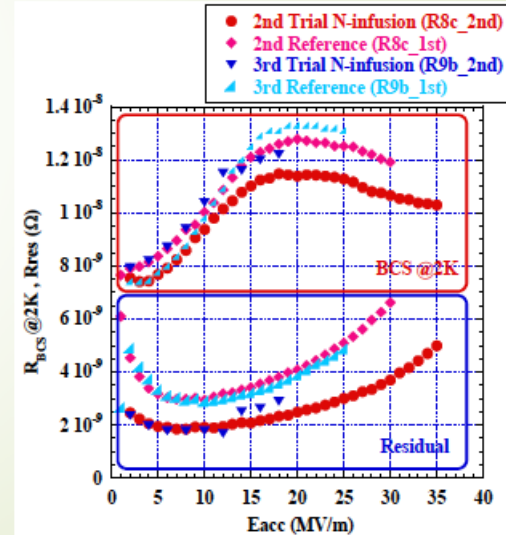
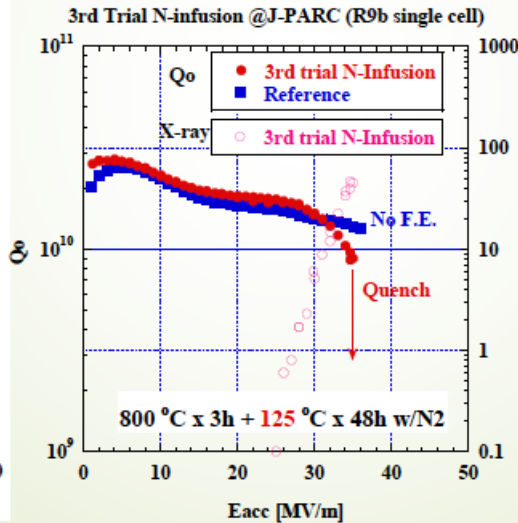
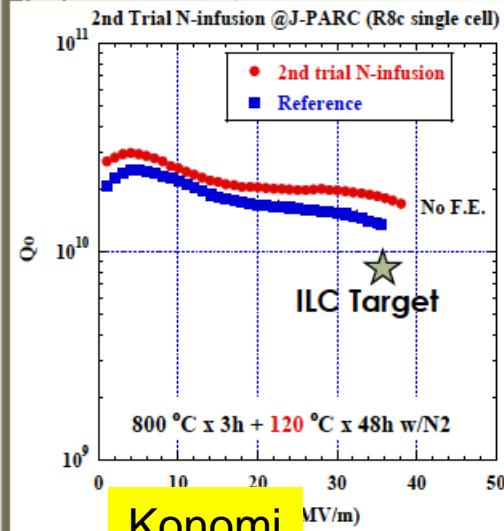
Completed at the end of last fiscal year

- KEK reports several successful runs (and several unsuccessful...)

11

## Success of N-infusion

- Both 2<sup>nd</sup> and 3<sup>rd</sup> trial N-infusion was succeeded.
- 2<sup>nd</sup> trial (120 °C N-infusion): Gradient was improved 5% and  $Q_0$  was improved 30%.
- 3<sup>rd</sup> trial (125 °C N-infusion): Unfortunately Q value at high gradient was degraded by field emission.
- Both residual resistance were lowered than reference and BCS resistance of 2<sup>nd</sup> trial were lower than reference.

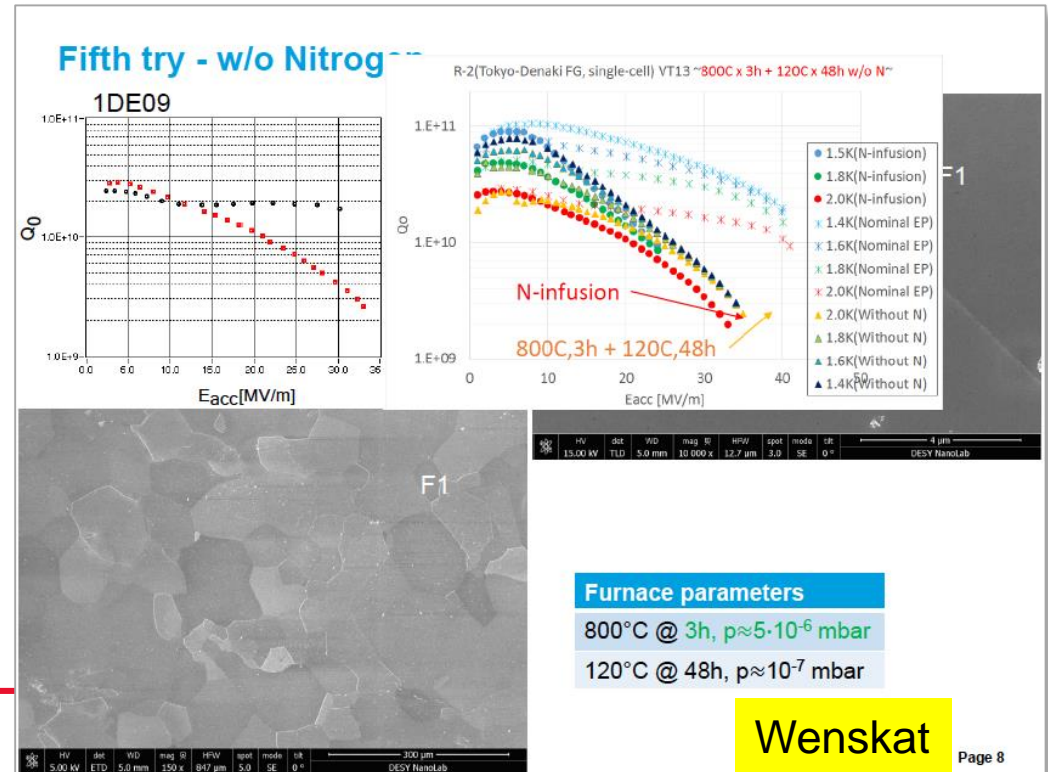


Konomi

- DESY has conducted a number of tests
- So far no success, but:
- Many interesting observations (precipitates, effect (or not?) of nitrogen)
- Works intensively on material samples (are they representative for cavity?)

**Series production** requires an understanding of which parameters are relevant to control the result.

Clearly we are not there yet.



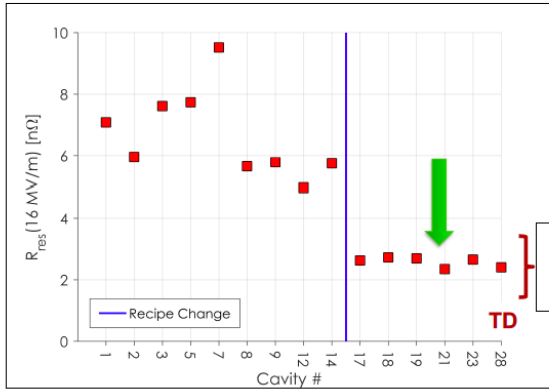




- Reports on LCLS-II Cavity Production from SLAC and JLAB
- Diligent QA and detective work are needed
- Problems often have more than one cause!

## Residual Resistance After Recipe Change

SLAC



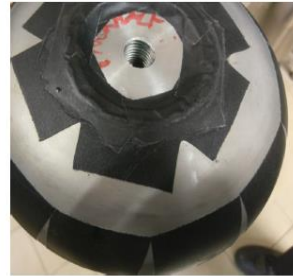
Spread lower due to near 100% FE

After Increasing Bulk EP and Degas Temperature  
 $R_{res}$  is consistently  $\sim 2$  nΩ

Gonella

14

## Tape on re-stamping dies found



- Tape was being used on re-stamping and holding fixture to reduce the change of scratching.
- Embedded metal flakes found on the edge of the tape, which would return press into the inner RF surface
- Embedded material defects found on half-cells at the edge of the tape location.



Palczewski

13



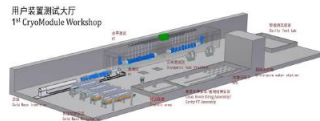
- A new customer: Shanghai Coherent Light Source SCLS will use 600 cavities -> new capabilities in China

## SCLF Project



## SRF Infrastructure at SINAP

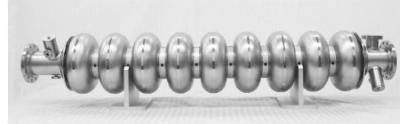
- A 3000 m<sup>2</sup> assembly and test workshop is under construction at SINAP campus
- The cavity VT, cryomodule assembly and HT can be performed in the workshop
- A 1 kW @ 2 K cryogenic system is under construction



- Construction: 2017-2020
- Test 400 cavities (couplers) per year
- Assembly and test 20 cryomodules per year

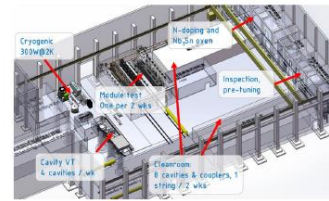


## SRF Production Potential



- HERT at Beijing and Huizhou: 150 cavities and 200 couplers per year
- OTIC at Ningxia: 80~100 cavities per year (and 10 tons RRR Nb per year)
- CX at Wuzhong
- Other projects
- Total production ~ 100 cryomodules per year

## SRF Infrastructure at IHEP



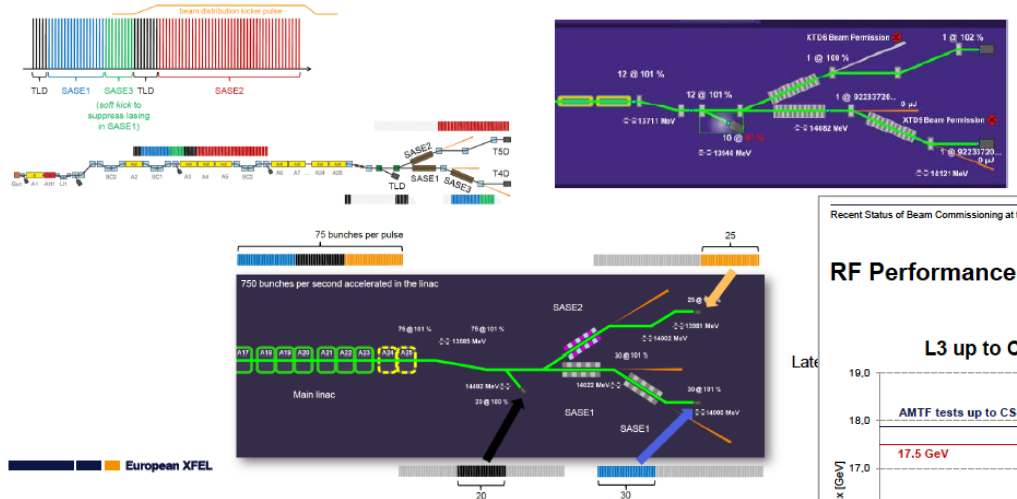
- 4000 m<sup>2</sup> SRF Lab in Huairou
- Construction: 2017-2020
- Test 400 cavities (couplers) per year
- Assembly and test 20 cryomodules per year
- 300 W @ 2 K cryogenic system



- Successful turn-on: European XFEL in user operation
- Maximum Gradient Task Force set up to push modules to their limit

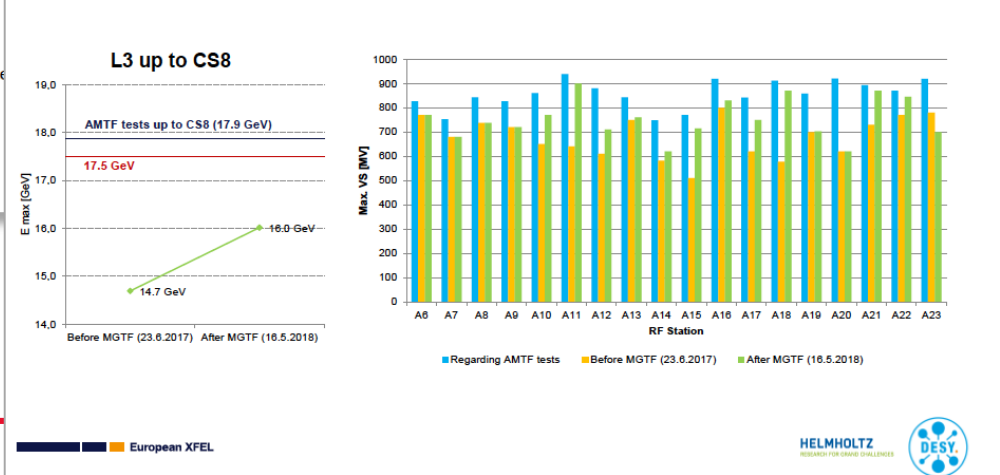
Recent Status of Beam Commissioning at the European XFEL Mathieu Omet, 2018/05/30 5

### March 15<sup>th</sup>: First Beam to TLD, T4D, and T5D due to Advanced Bunch Patterns



Recent Status of Beam Commissioning at the European XFEL Mathieu Omet, 2018/05/30 14

### RF Performance as of 16<sup>th</sup> of May 2018



Omet



- My personal impression: „Die Ruhe vor dem Sturm.“
- Not much activity in ILC accelerator planning (except positron source!)
- CLIC prepares for European Strategy
- R&D effort in SCRF continues
- All are waiting if Japanese Government finally moves