



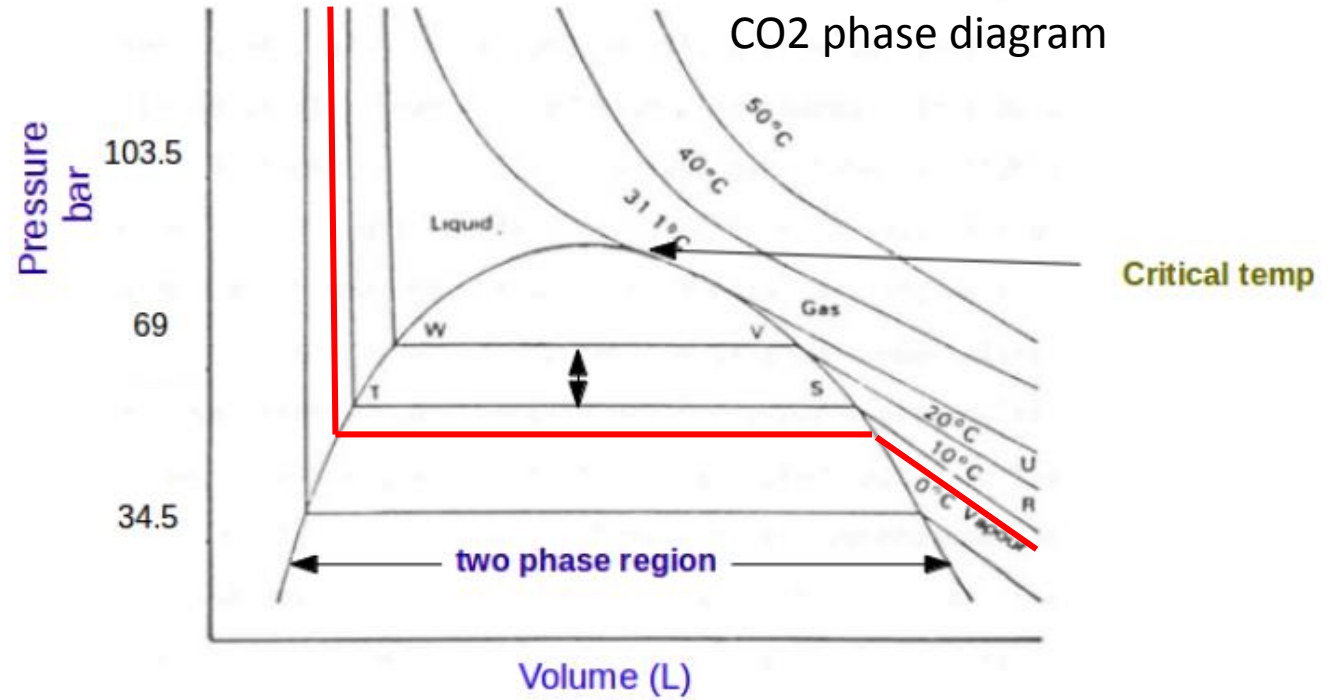
Collaboration
Meeting

Two-phase CO₂ cooling

P. Colas

CO₂ has a large latent heat in vaporisation, a large specific heat, and a low viscosity

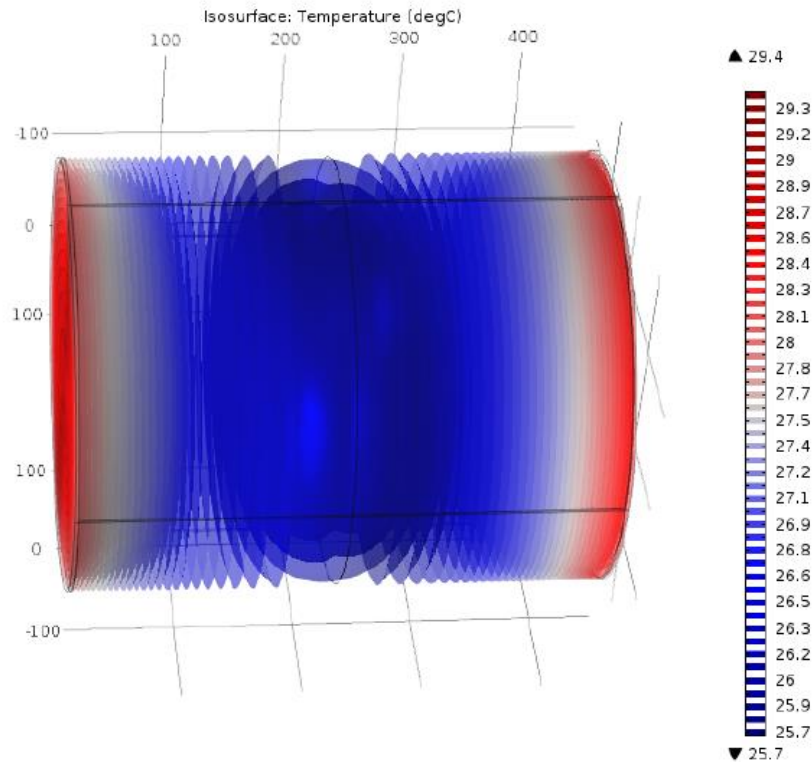
At 50 bar the two-phase fluid is at almost 10°C, avoiding condensation. At 65 bar it can take out heat at room temperature.



Thermal simulation of the TPC

Without power pulsing: 32 to 68 degree

With power pulsing: 26 to 29 degree after 7h



Measurement and simulation of two-phase CO₂ cooling in Micromegas modules for Large Prototype Time Projection Chamber

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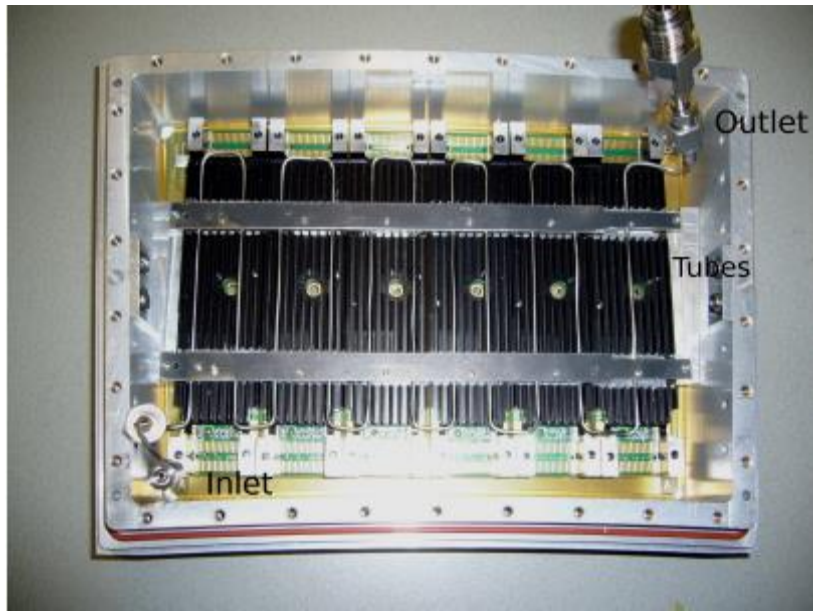
ABSTRACT: The readout electronics of a Micromegas (MM) module consume nearly 26 watts of electric power. This power consumption causes the temperature of electronic board to increase up to 70°C. As a result, chances of damage of the detector increase. Development of temperature gra-

2-phase CO₂ cooling

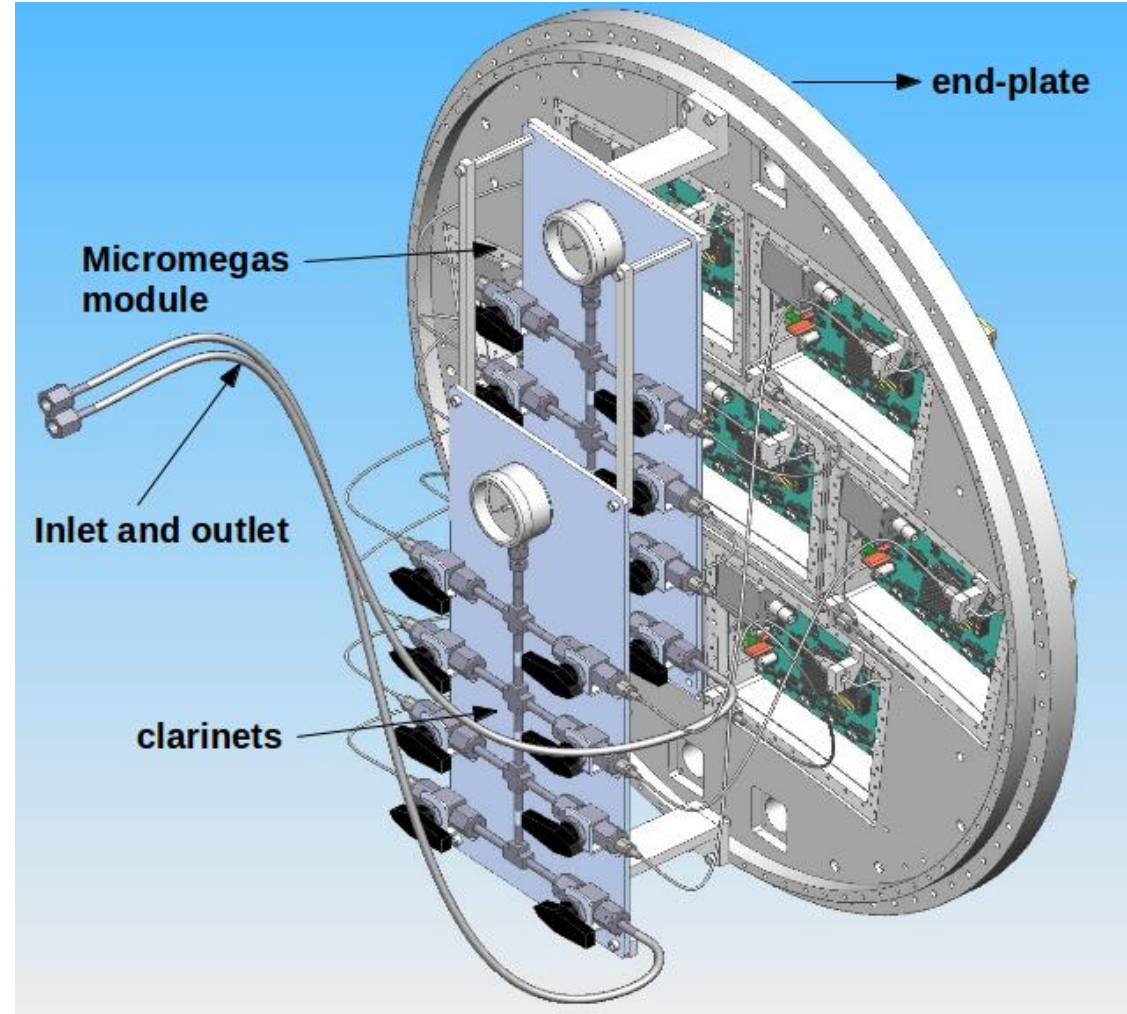
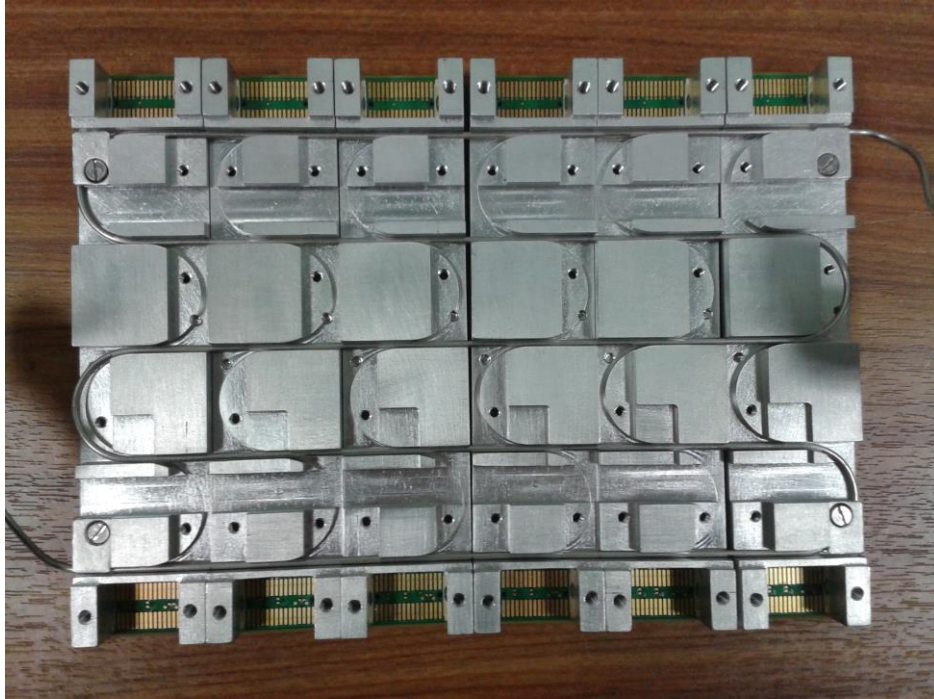


- Pioneered at Nikhef and CERN, studied at KEK.
- KEK bought a compressor (« TRACI ») for ILC and Belle II, installed at DESY Test Beam T24.
- Tested in 2014 and 2015 with 7 independent modules with a distribution by a manifold (« clarinette »). 0.8 mm inner diameter pipe
- This time (2018) tested with 4 modules in one loop. Very stable operation at 50 bar. 28-31°C on the FECS: continuous operation during 11 days without any incident.

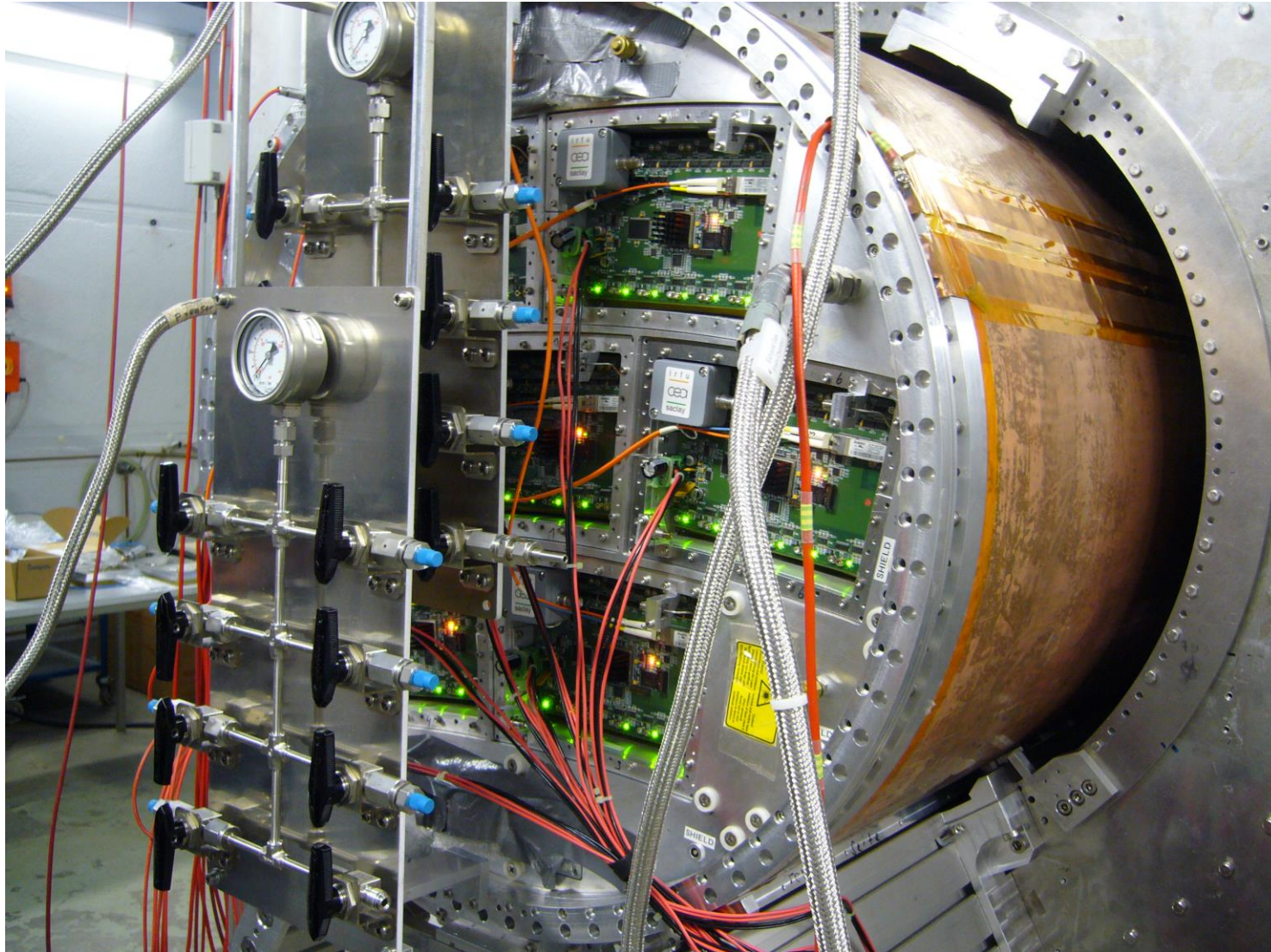
First test in 2014 at Nikhef with a Micromegas module



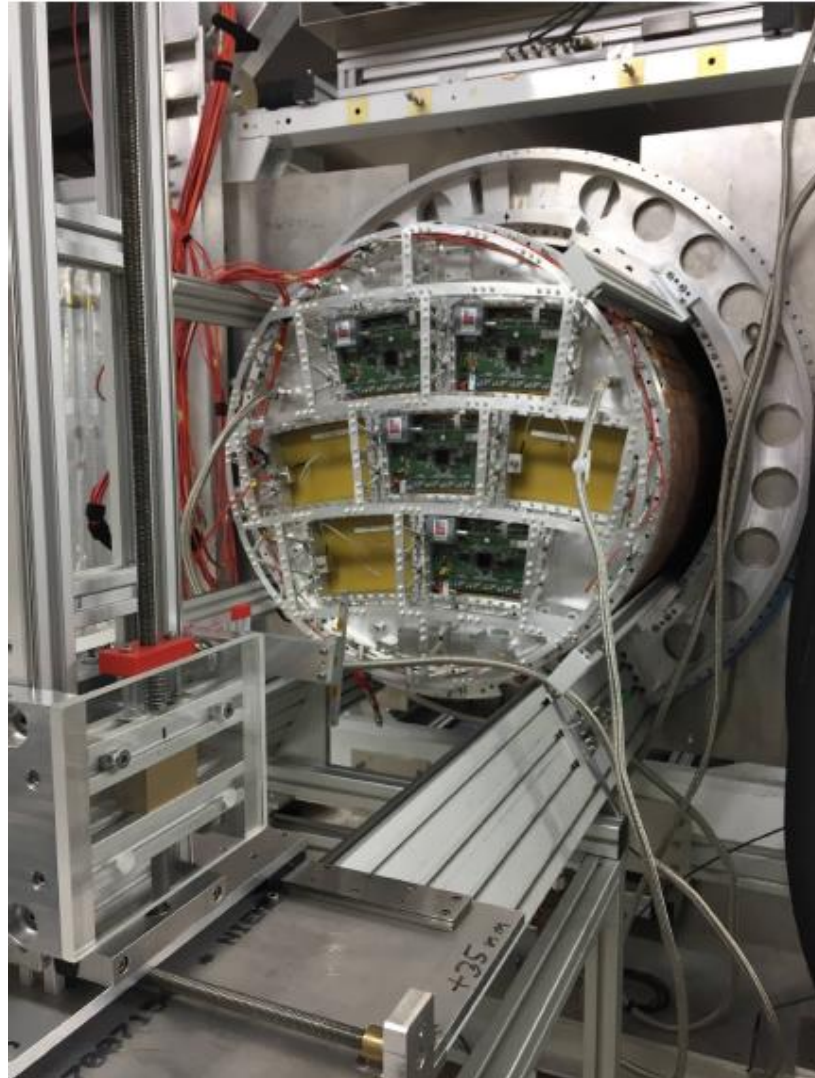
Tests in 2014 and 2015 at DESY Test beam with 7 Micromegas modules



Tests in 2014 and 2015 at DESY Test beam with 7 Micromegas modules



Tests in 2018 at DESY Test beam with 4 Micromegas modules in one loop



3-D printing (=additive manufacturing)

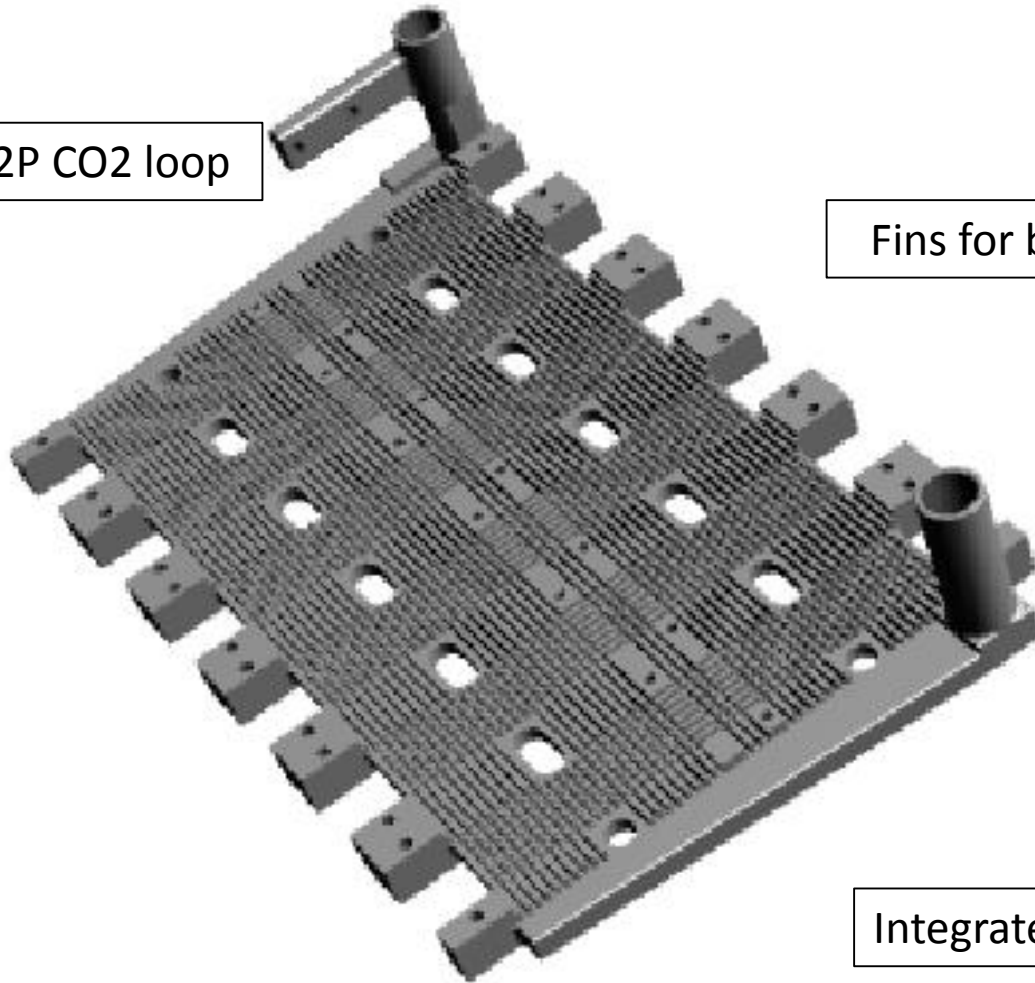
- Very easy way to manufacture complicated structures, including shapes like an integrated serpentine where no drilling tool can be used
- However every layer must be almost totally supported
- Material availability still reduced, but evolving



Monolithic cooling plate in 3D printing

Connectors to 2P CO2 loop

Fins for backup air-cooling



Integrated serpentine

**Being realized at
Saclay within a R&D
project on metallic
additive
manufacturing
(COSTARD)
Could be tested in a
future beam test**

M. Riallot, Y. Jan

Conclusion

2-phase CO₂ cooling is a mature technology suited for ILD TPC modules. It has been demonstrated to be very stable and efficient in Micromegas beam tests.

3-D printing might help to optimize the performance and simplify the manufacturing of a cooling plate.

On the longer term, other options are under study (channels in the bulk of the PCB, microchannels, new materials).