



The next 4 years of the SiW-ECAL

Víncent Boudry LIC École polytechnique, Palaiseau in behalf of





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Working hypotheses

1 The ILC is decided this year

- We still have 3–4 years of R&D before launching the production

| ILD assembly timeline for Hybrid option (CMS style assembly)) | | | | | | | | | | | | | |
|---|------|-------|------|------|----------------------------|------|------|--------|--------|---------|---------|---------|---------|
| 2017 | 2019 | | 2020 | 2021 | 2022 | 2023 | 2024 | 2025 | | 2026 | | 2027 | |
| Sub-detector | Y- | 3 | Y-2 | Y-1 | Y1 | Y2 | Y3 | Y4 | | Y | 5 | Y6 | |
| ECAL (Barrel) | R&D | D TDR | | | Construction off site | | | | | | Ass. C |)n site | Install |
| ECAL (End cap) | R&D | | TDR | | Construction off site Ass. | | | | Ass. C |)n site | Install | | |
| HCAL (Barrel) | R&D | | TDR | | Construction off site | | | | | Ass. C | n site | Install | |
| HCAL (End cap) | R&D | | TDR | | Construction off site Ass | | | Ass. C | n site | Install | | | |

- The organisation

adapted from 2014 ressource survey

- should switch from "loose R&D" to project mode,
- "ILD-like" steps-up in 2020 as main organisation (view of IN2P3)
 - CALICE to publish legacy papers for references
- Decision on staging scheme \leq end 2020 ?
- Decision on 1 vs 2 experiments \leq end 2020 ?
 - if 2) conservative: decide on SiW-ECAL parameters
 - if 1) merge SiD & ILD concepts:
 - highly political \rightarrow 1(2) year delay ?

The ILC is not decided;
 CEPC becomes the NLO machine and N^{1.5}LO CLIC

- Decision within 3–4 years ? CLIC TDR in 2025 ?
- Detector R&D must foster on continous operation mode:
 - Adapted electronics and DAQ
 - Active cooling
 - ILD model must be revised (esp. cost, granularity):
 - 2 detectors for 500M\$? [2019-03 CEPC Calo Topical WS]
- The organisation stays R&D oriented, à la CALICE
 - partial evaporation of interest and support are unavoidable
- ③ CEPC and CLIC don't concretise;
 FCC-ee as N²LO projects
 - The organisation stays R&D oriented, à la CALICE
 - Planning is fuzzy; same case as (2) in worse...

The ILC is decided this year

Module-0 = pre-production goal (4 years)

- 1 "Module-0" : demonstrator or module #1 ?
 - **CRFP+W Structure** of 26(?) layers × 5 alveola
 - 2–3×13(?) Long Slabs
 - with "final" cooling + DAQ HW

Technological (τ) Long Slabs (~3 years)

- 3–5 Barrel Slabs pre-module-0 production
 - "SK3" chip (corrected auto-trigger, full 0 suppr.)
 - Wafer thickness,
 - PCB technology × design (couple options)
- ≥2–3 End-cap slabs

R&D for τ -Long Slabs (2 years)

- CFRP+W H
- Production with full DQ tracking of elements
 - Upgrade of test benches \rightarrow semi-automatisation
- Tests of SK3

Prototypes (1 year)

- e-Long Slab: signal & power scheme for FEV14,
 - 725µm 8" wafers ?
- m-Long Slab: connections + termination + cooling
- **τ-prototypes:** tests in beam of FEV12–CoB, FEV13, FEV11, new SK2a-packaging ?
- Compact DAQ prototype
- (Existing) CRFP+W structures full characterisation

② NLO: CEPC, CLIC

③ NNLO: FCC-ee

τ -prototypes (2 years):

- Completion of the stack to 20 layers (material is available).
- Tests in beam of FEV12–CoB, FEV13, FEV11, new SK2a-packaging ?
- Publish updated PFA (with timing) papers

Hibernate after τ -prototype testing:

- legacy papers, code, data-sets, MC models, schematics
- be ready for unexpected contacts

From HGCAL to CEPC or CLIC

- Continuous operation (CEPC)
- 50Hz, 0.5ns \triangle bunch (CLIC)
- Stack of ASU's (4 years):
 - new ASIC (~HGROC)
 - $-\,$ with or w/o trigger ? Occupancy, ...
 - improved timing vs SK2a (if needed for CEPC)
- 1 Long Slab (5-6 years)
 - Active cooling CO₂ à la HGCAL
 - Reduction of costs: #layers, granularity, ...