



Status of the undulator-based positron source

October 31st, 2019

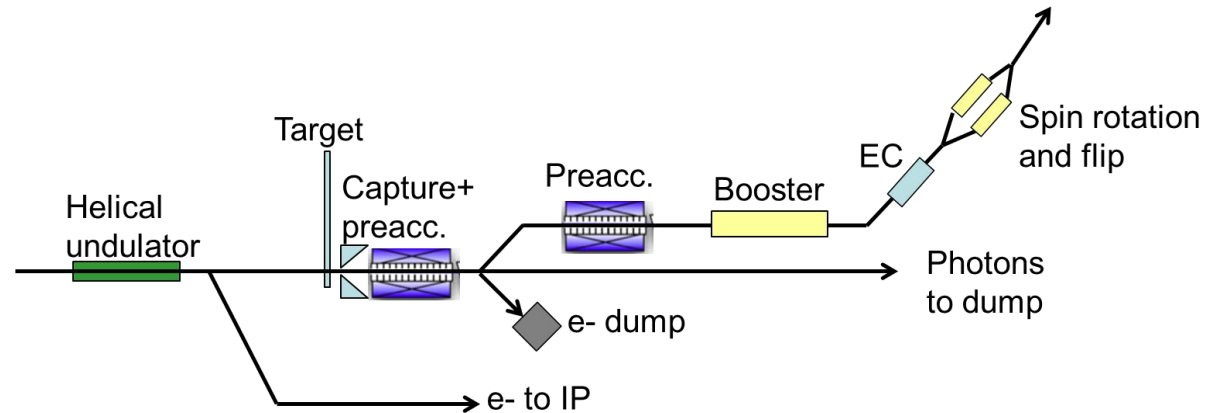
Sabine Riemann, DESY,

Andriy Ushakov

Gudrid Moortgat-Pick (Hamburg U),

Peter Sievers (CERN)

Outline



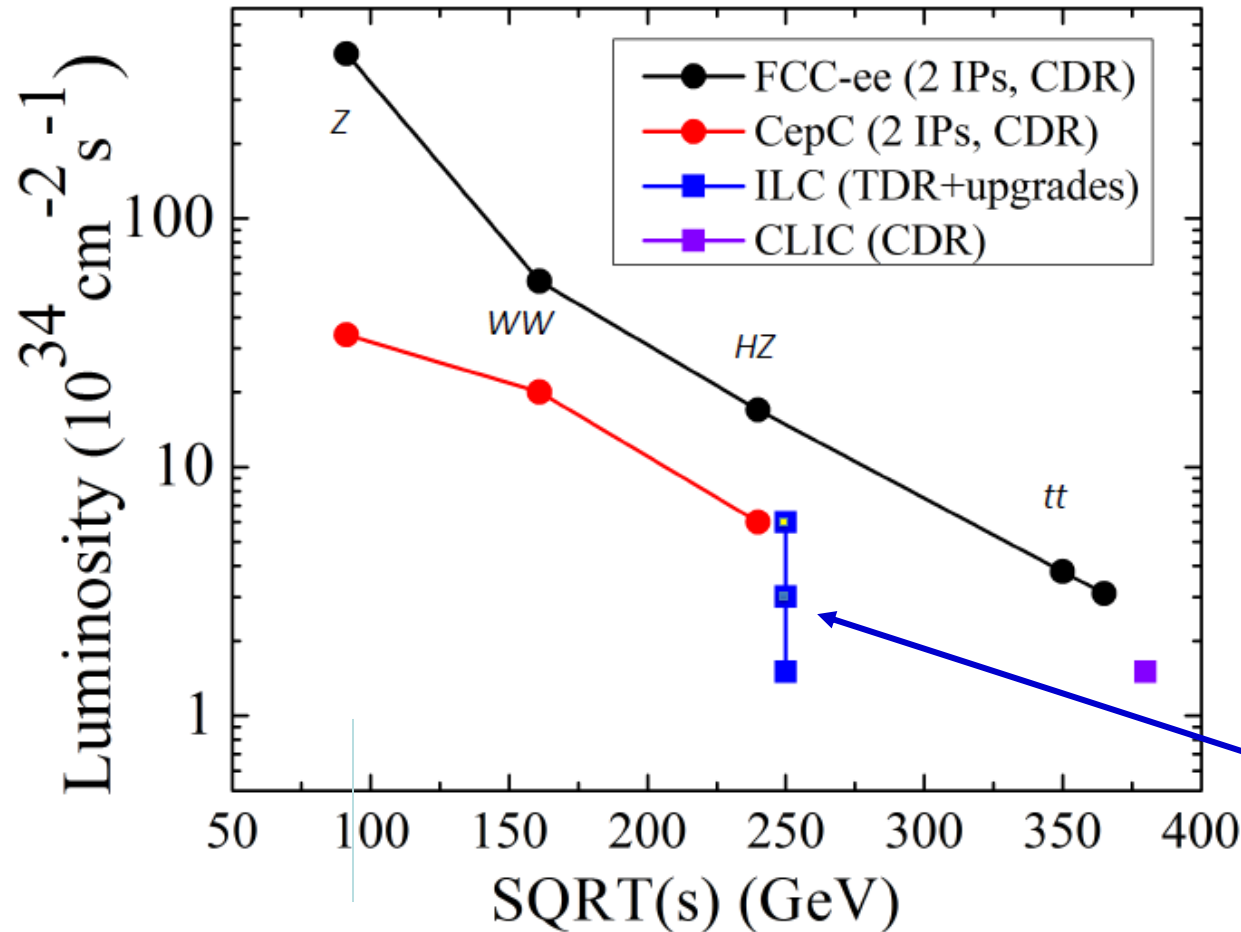
- Target design and cooling with respect to ILC250 and GigaZ
 - Undulator issues
 - Target
- OMD
- Dump of photon beam
- Summary

What is new since 2018?

- Resources
 - DESY e⁺ source group decreased
- To Do List is known since 2017
 - Prototyping (radiation cooling, spinning wheel, magn. bearing)
 - OMD
 - Photon beam dump
- FCC-ee and CEPC are serious competitors → ILC250 + GigaZ are important

Comparison of luminosities

FCC-ee
arXiv:1906.02693

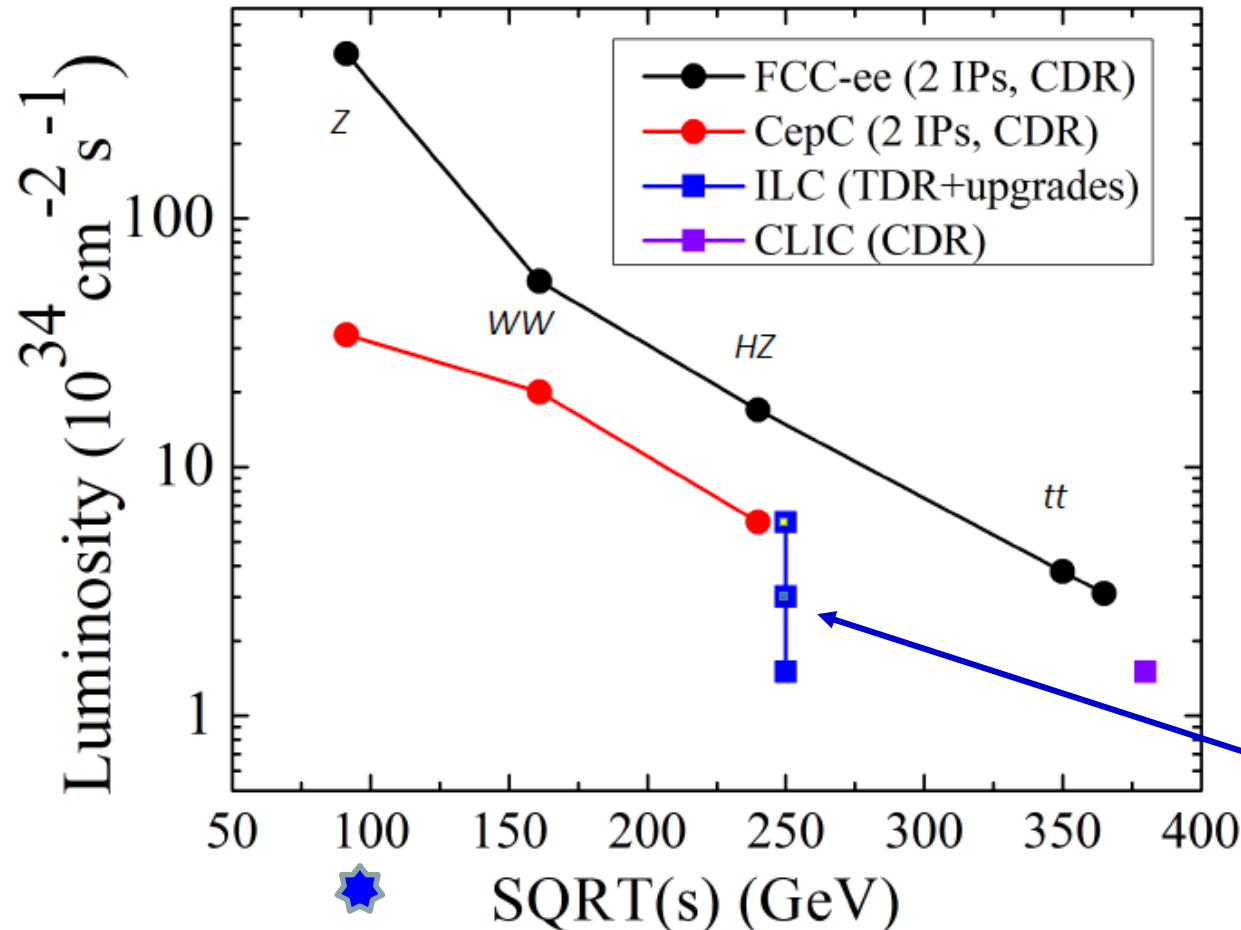


ILC250
arXiv:1903.01629

- 1312 bunches/pulse
- 2625 bunches/pulse
- 2625 b/p + 10 Hz

Comparison of luminosities

FCC-ee
arXiv:1906.02693



GigaZ

ILC250
arXiv:1903.01629

- 1312 bunches/pulse
- 2625 bunches/pulse
- 2625 b/p + 10 Hz

- FCC-ee: up to 5×10^{12} Z bosons expected (TeraZ)
- ILC-GigaZ: up to 10^9 Z bosons per year
GigaZ: see talk by Yokoya-san, this workshop, and [arxiv:1908.08212](https://arxiv.org/abs/1908.08212)

GigaZ vs FCC-ee??

Considerations on the complementarity of ILC250/GigaZ and FCC-ee can be found in [arXiv:1905.00220](https://arxiv.org/abs/1905.00220)

More details about GigaZ – see R. Poeschl's talk at LCWS19

Lesson from LEP/SLD: Measurement of $\sin^2\theta_{\text{eff}}$

LEP (circular collider)

- Unpolarized e+, e- beams,
17x10⁶ Z events

SLD (linear collider)

- Polarized electron beam,
5x10⁵ Z events

$$A_{\text{LR}} = \frac{2(1 - 4\sin^2\theta_W^{\text{eff}})}{1 + (1 - 4\sin^2\theta_W^{\text{eff}})^2}$$

GigaZ

- Polarized e+ and e- beam
- Up to 10⁹ Z events per year
- Expect $\Delta\sin^2\theta_{\text{eff}}^{\text{lept}} \sim 10^{-5}$

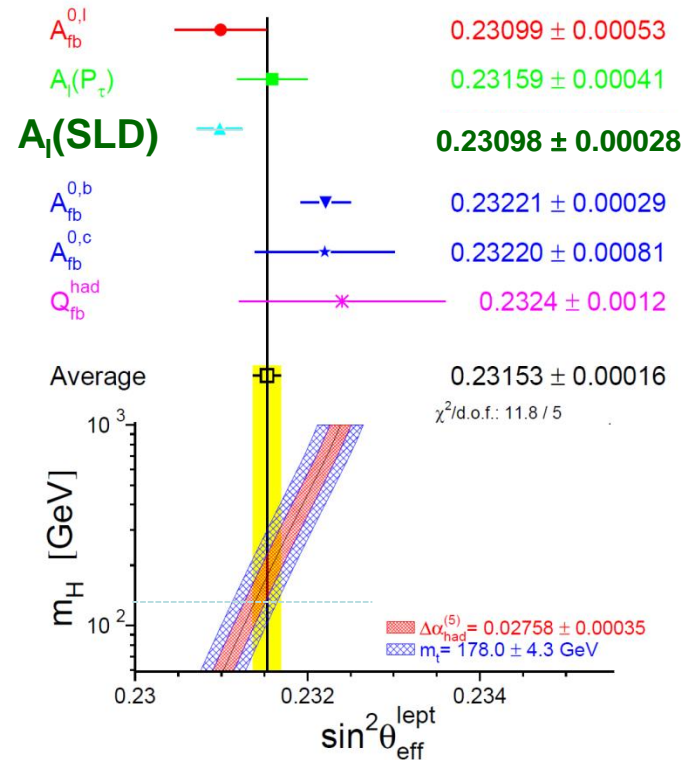
With FCC-ee (up to 5x10¹² Z events) $\Delta\sin^2\theta_{\text{eff}}^{\text{lept}} \sim 10^{-6}$ is expected

SLC measured $\sin^2\theta_{\text{eff}}$ better than LEP!

Beam polarization substantially improves precision!

Phys.Rep. 427(2006)257

[[hep-ex/0509008](#)]



Left-Right Asymmetry A_{LR}

$$A_{LR} = \frac{A_{LR}^{\text{meas}}}{\langle P_{\text{eff}} \rangle} = \frac{\sigma_{LR} - \sigma_{RL}}{\sigma_{LR} + \sigma_{RL}} \cdot \frac{1}{\langle P_{\text{eff}} \rangle} = \frac{N_{LR} - N_{RL}}{N_{LR} + N_{RL}} \cdot \frac{1}{\langle P_{\text{eff}} \rangle}$$

- Essential for precise A_{LR} measurement with 10^8 - 10^9 Z events:
 - Uncertainty of polarization measurement $\Delta P/P \leq 0.1\%$ is required
 - This can be reached with polarized positron beam; $\Delta P_{\text{eff}} < \Delta P_e$
 - Although e+ polarization increases the 80-90% e- polarization only to a slightly higher effective polarization P_{eff} , error propagation decreases substantially the uncertainty of the resulting effective polarization
 - using all 4 initial helicity combinations → determine P and A_{LR} simultaneously

$$A_{LR} = \sqrt{\frac{(\sigma_{++} + \sigma_{-+} - \sigma_{+-} - \sigma_{--})(-\sigma_{++} + \sigma_{-+} - \sigma_{+-} + \sigma_{--})}{(\sigma_{++} + \sigma_{-+} + \sigma_{+-} + \sigma_{--})(-\sigma_{++} + \sigma_{-+} + \sigma_{+-} - \sigma_{--})}}$$

$$P_{e\pm} = \sqrt{\frac{(-\sigma_{++} + \sigma_{-+} + \sigma_{+-} - \sigma_{--})(-\sigma_{++} \pm \sigma_{-+} \mp \sigma_{+-} + \sigma_{--})}{(\sigma_{++} + \sigma_{-+} + \sigma_{+-} + \sigma_{--})(+\sigma_{++} \mp \sigma_{-+} \pm \sigma_{+-} - \sigma_{--})}}$$

→ Positron polarization is extremely helpful, especially at GigaZ

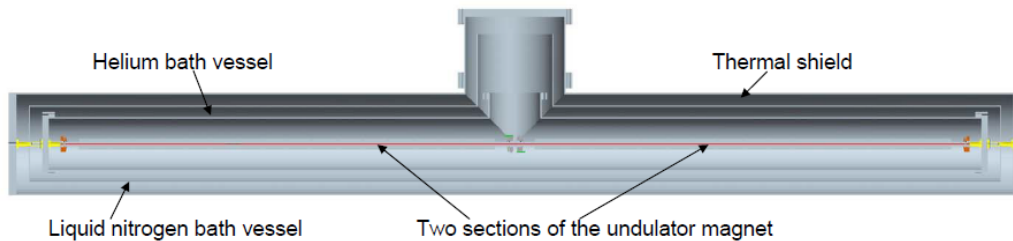
Benefit of polarized e+ and e- beam

- higher effective luminosity with the 'right' helicity combination of initial states: $L_{\text{eff}}/L = 1 - P_{e-}P_{e+}$
→ with $P(e-, e+) = (\pm 0.9; \mp 0.3)$ L_{eff} is higher by factor ~ 1.3
- Improved discrimination and control of background processes
 - each of the 4 combinations of initial e+ and e- helicity states can be explicitly realized in collisions
- If both beams are polarized, systematic effects (time-dependent effects, correlations or a bias in the polarimeter measurement) can be much better controlled, and their impact on the uncertainty of observables can be substantially reduced
- In case of deviations from the Standard Model predictions, polarization of both beams enhances the sensitivity to new phenomena
- An (additional) independent determination of beam polarization and left-right asymmetries is possible only if both beams are polarized.
- also the zero polarization of an unpolarized positron beam must be confirmed to avoid any bias in the physics analyses

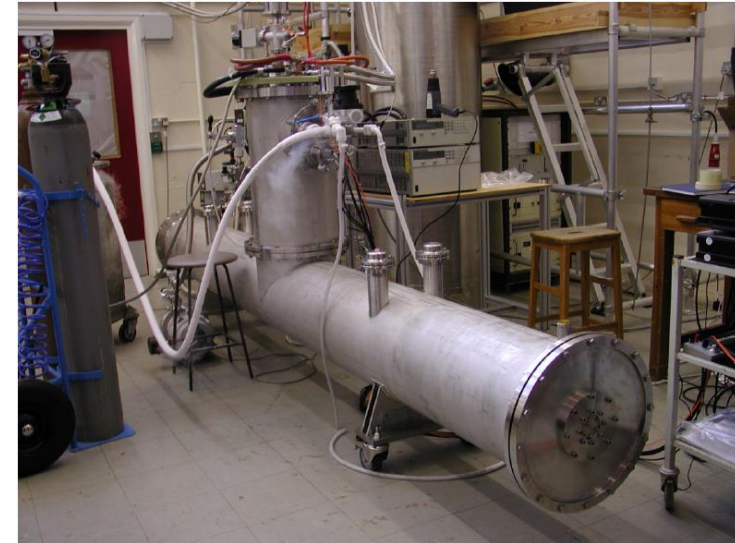
Superconducting helical undulator

- Prototype developed at RAL
 - 2 unduator modules of 1.75m in 4m cryomodule

D.Scott et al.,
Phys. Rev. Lett. 107, 174803



- Parameters
 - Undulator period, $\lambda_U = 11.5\text{mm}$
 - Undulator strength $K \leq 0.92$ ($B_{\text{max}} \leq 0.86\text{T}$)
 - Beam aperture (diam.) 5.85mm
 - Max 231m active undulator length available (132 undulator modules \Leftrightarrow 66 cryomodules)
 - Quadrupoles every 3 modules \rightarrow total length of undulator system is 320m



ILC250 and GigaZ

- Undulator K and length optimization to achieve $Y = 1.5e+/e-$
 - efficiency of $e+$ generation depends on photon energy
- first harmonic: $E_{1\gamma} \sim \frac{E_e}{\lambda_u(1+K^2)} \rightarrow \text{low } K \text{ increases photon energy}$
- Number of photons $N_\gamma \sim L \cdot \frac{K^2}{\lambda_u} \rightarrow \text{low } K \text{ gives less photons}$

ILC250:

- 125GeV $e-$ beam requires high K and maximum active undulator length of 231m
 - Upper half of energy spectrum is emitted in cone $\sim 1/\gamma$
masks are necessary to limit the energy deposition in the undulator walls to 1W/m (see Khaled's talk)

GigaZ: see arXiv:1908.08212

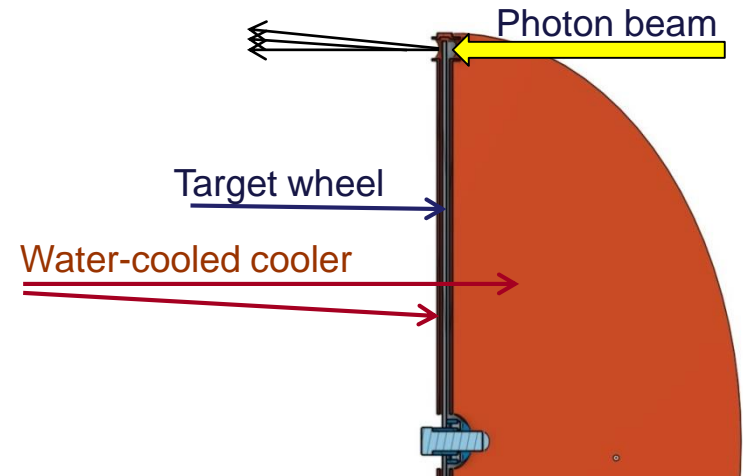
- 3.7+3.7 Hz scheme: use 125GeV $e-$ beam for positron production, alternating with 45.6GeV beam for physics
- A 45.6GeV $e-$ beam has low power, photon energy is low \rightarrow no problem for target. But energy deposition in undulator wall has to be checked.

e⁺ source parameters

		ILC250		GigaZ
Electron beam energy	GeV	126.5		
Active undulator length L_{und}	m	231		
		With FC	With QWT	
Undulator K		0.85	0.92	
Photon energy (1 st harmonic)	MeV	7.7	7.2	
Average photon beam power	kW	62.6	72.2	53.5
Distance target – middle undulator	m	401		
Photon beam spot size on target (σ)	mm	1.2	1.45	
Average power deposited in target (1312 bunches/pulse)	kW	1.94	2.20	1.62
(2625 bunches/pulse)	kW	3.88	4.40	3.23
Peak energy deposition density in target (1312 b/pulse)	J/g	61.2	59.8	59.8
2625 b/pulse)	J/g	92.6	90.4	90.4
Positron polarization	%	~30		

Target for the undulator based e⁺ source

- Ti alloy wheel, Ø 1m, spinning in vacuum with 2000rpm (100m/s tang speed)
- ILC250, GigaZ: $E(e^-) = 125\text{GeV}$
 - Photon energy is $O(7.5\text{ MeV})$;
 - target thickness of 7mm to optimize power deposition and e⁺ yield
- Target cooling
 - T^4 radiation from spinning wheel to stationary water cooled cooler
 - Peak temp in wheel $\sim 550^\circ\text{C}$ for ILC250, 1312bunches/pulse
 $\sim 500^\circ\text{C}$ for GigaZ, 1312bunches/pulse
 assuming the wheel is a full Ti alloy disk (~simple design solution).

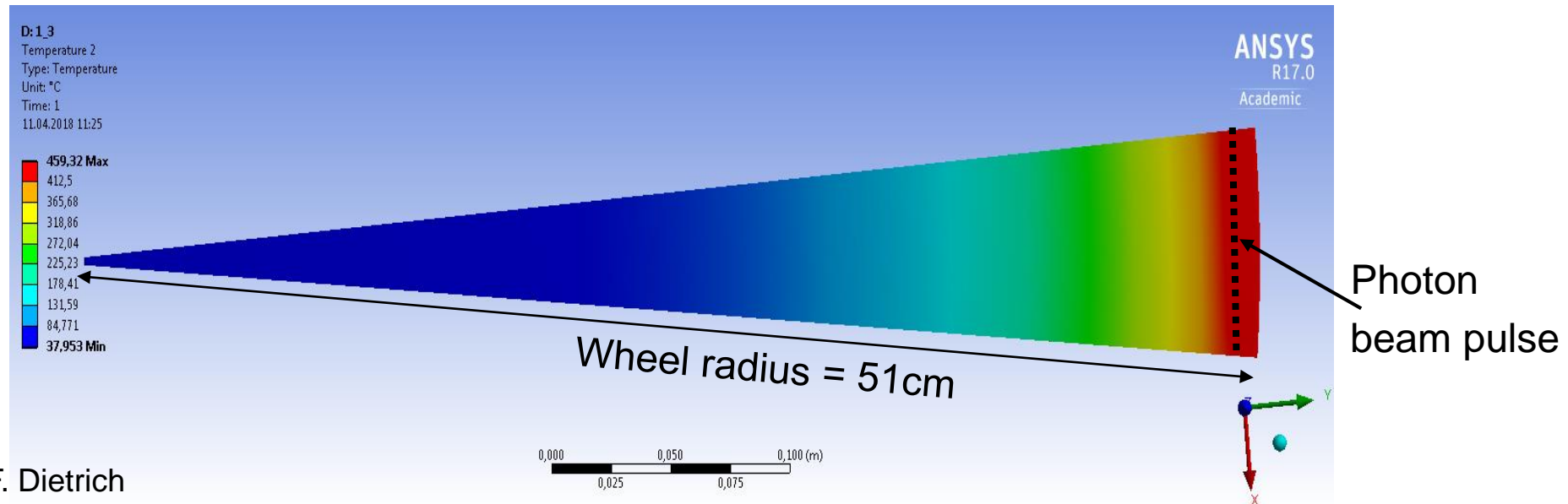


Temperature distribution in target wheel

- Average energy deposition in target ~2kW (ILC250, ILC500)
- ANSYS simulations for radiative cooling of target wheel
 - Efficiency of cooling depends on emissivity of surfaces of wheel and cooler (ϵ_{Ti} and ϵ_{Cu})

Temperature distribution in target piece corresponding to 1 pulse length; ILC250

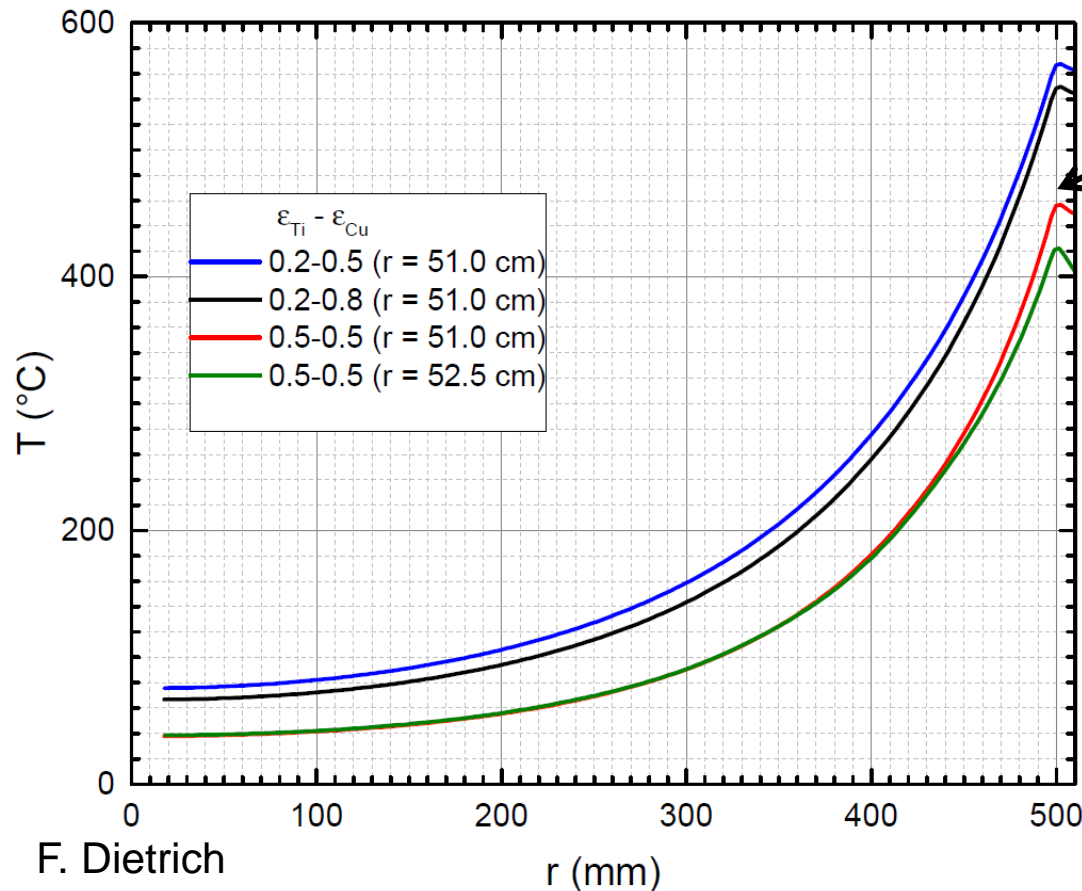
($\epsilon_{eff} = 0.33$; $\epsilon_{Ti} = \epsilon_{Cu} = 0.5$)



F. Dietrich

Temperature distribution on target disk

Average temperature in wheel as function of radius r for different surface emissivities of target and cooler (Cu)



Photon beam impact at $r=50$ cm

$\epsilon_{\text{eff}} = 0.33$ for $\epsilon_{Ti} = \epsilon_{Cu} = 0.5$

Deposited power = 2kW

$T_{\text{ave}} \leq 460^\circ\text{C}$

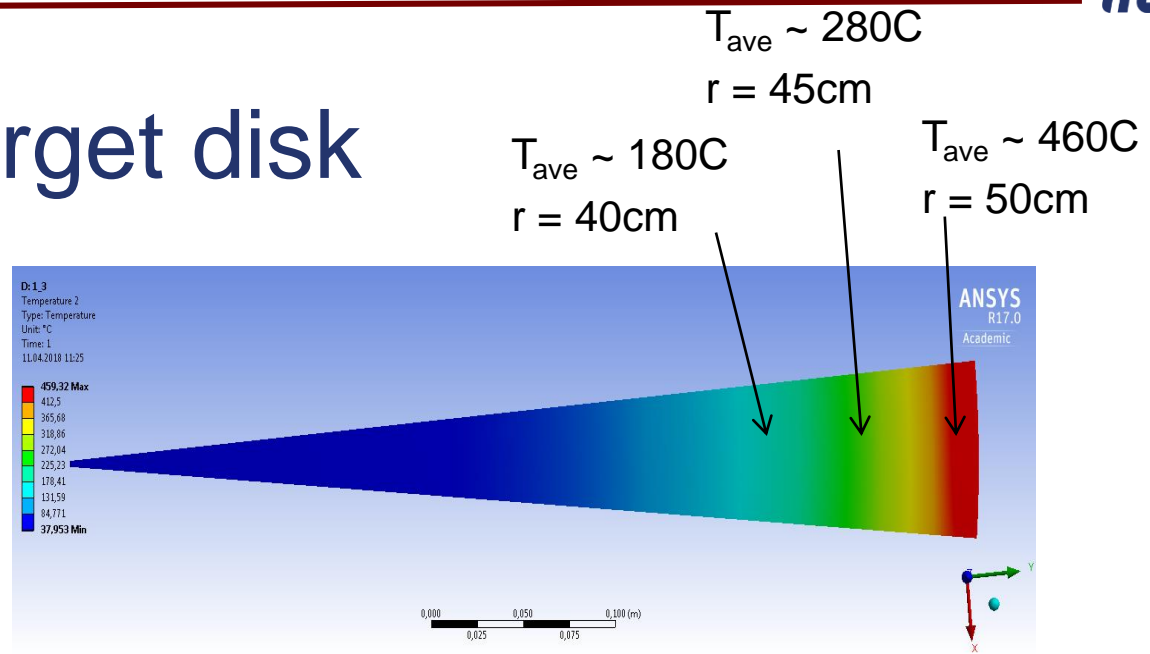
We checked different wheel radii,
 $r = 51 \dots 52.5$ cm

→ max temperatures can be
slightly decreased for larger
wheel radius

F. Dietrich

r (mm)

Stress in the target disk

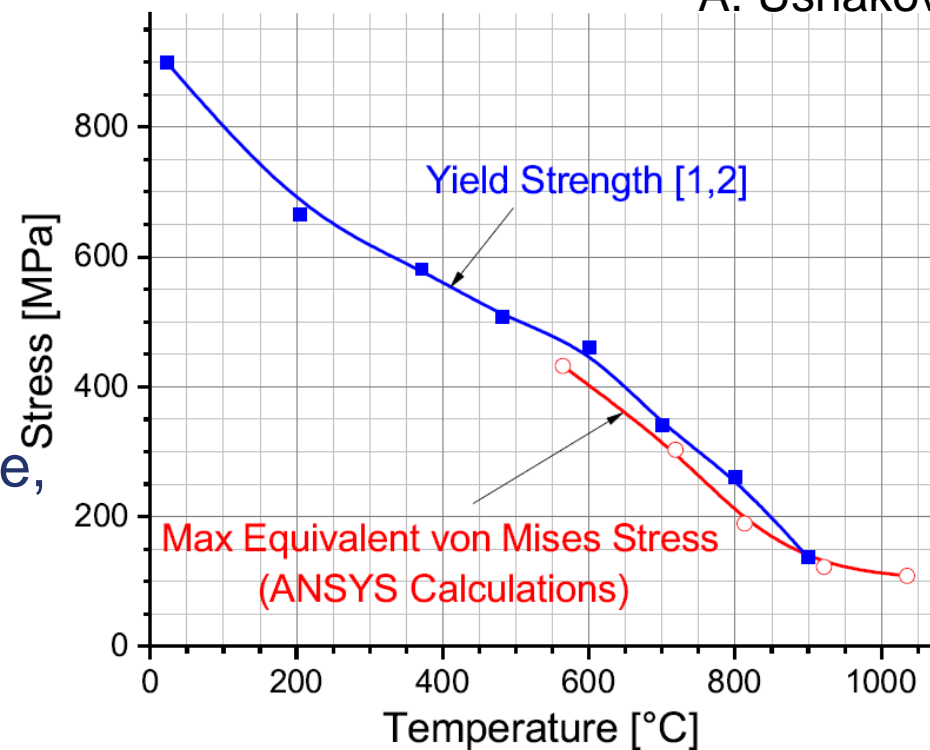


Large temperature gradient and cyclic load creates stress within disk, in particular in outer region (circumferential)

- Estimation of stress in target (ANSYS and 'by hand') showed max von Mises stress of 300-350MPa for ILC250 in case of a Ti alloy target disk. Rotation is included.
- Question: Does the target material resist the stress?

- Target and exit window material resistivity against high temperature and cyclic load was tested using an intense pulsed e- beam (14MeV, 3.5MeV) at the Microtron in Mainz (MAMI)
 - No substantial damage obtained although material was loaded below and above the phase transition limit
- Based on these tests
Andriy Ushakov derived the stress limits depending on the temperature – see his talk at Posipol18
- For ILC250, 1312 bunches/pulse, a 7mm thick Ti alloy disk can be cooled by thermal radiation.

A. Ushakov

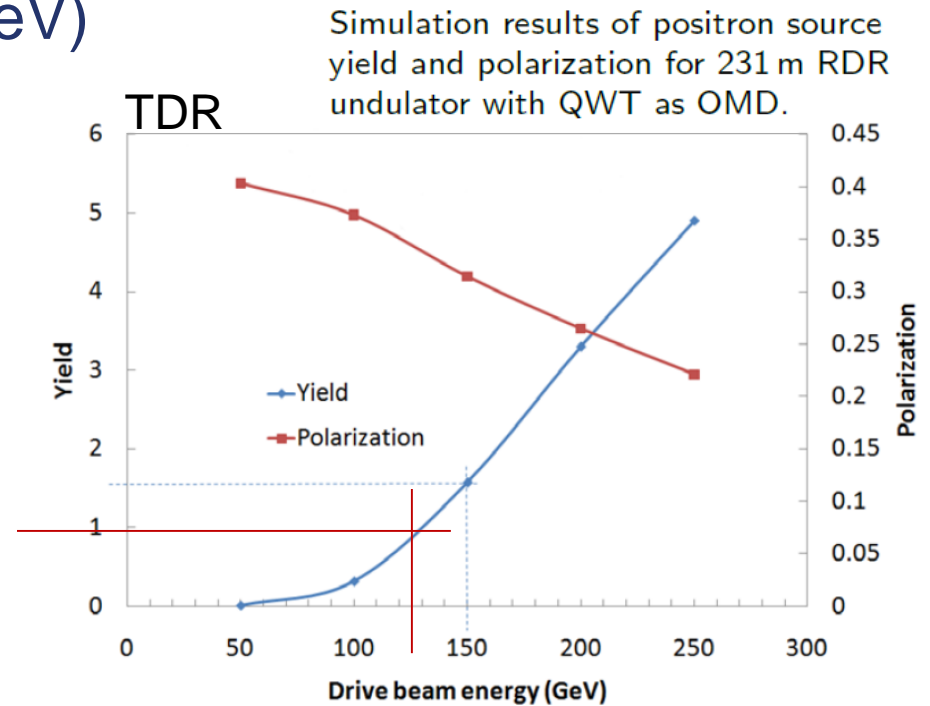


Target design & luminosity upgrade

- 2625 bunches/pulse → High average temperature $\sim 650^{\circ}\text{C}$ in the rim region for full Ti disk
- At least expansion slots are required to reduce the stress in the outer rim
- Reduce max temperatures with the help of a special radiator
 - Radiator consists of material with high thermal conductivity for faster dispersal of heat
 - This option has been often discussed in the past – with and without fins, connection of Ti rim with radiator etc. A design with radiator will work. Peter Sievers will present an update. However, final engineering design including tests is needed.

Positron yield

- Electron energy 125GeV (126.5GeV to compensate loss in undulator)
- Photon energy is O(7.5 MeV)
- yield is $\sim 1e^+/e^-$ for $E(e^-) = 125\text{GeV}$

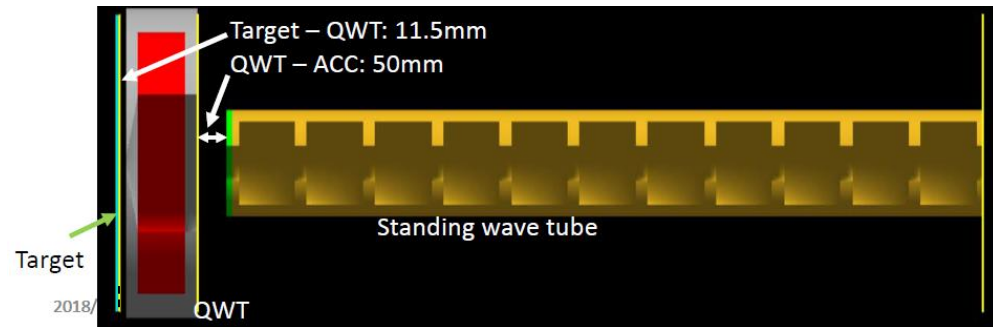


Need to optimize/improve the e⁺ capture

OMD: QWT

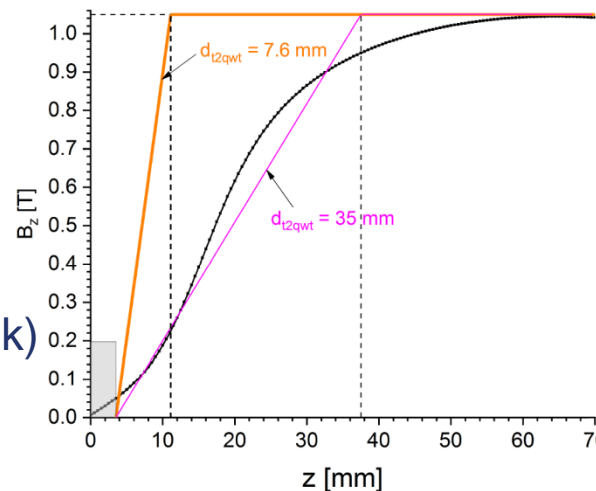
M. Fukuda, LCWS18

$$Y < 1e+/e$$

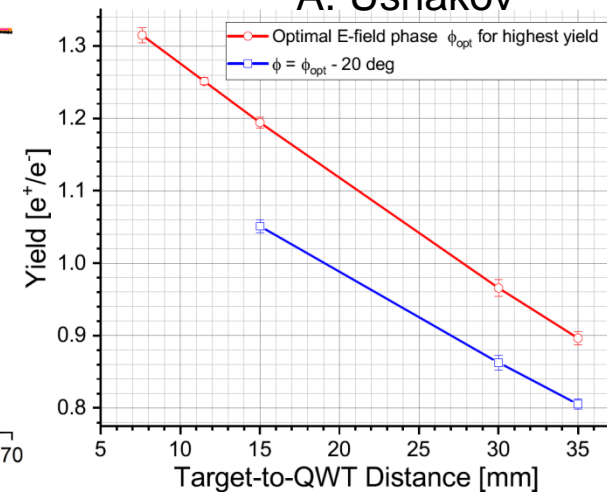


B field is decisive for positron yield

- Steeper field rise close to target needed for yield $> 1 e+/e-$
- Immersed target could help but eddy current increase heat load for non-pulsed operation (see also P. Sievers talk)
- Optimization is under study \rightarrow talk Fukuda

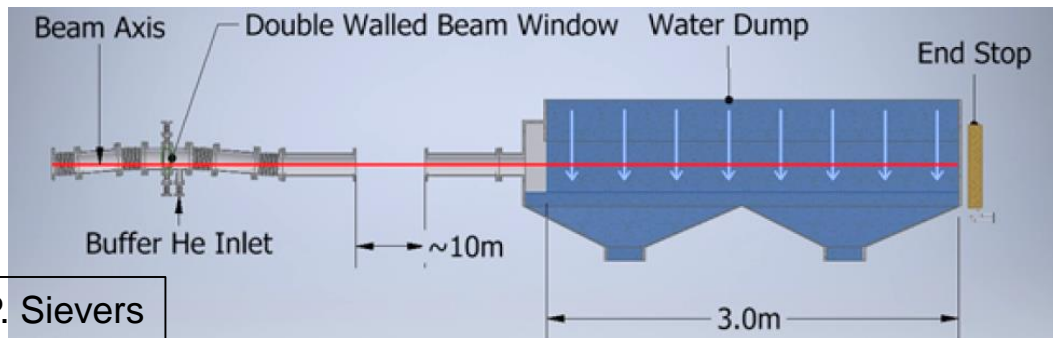


A. Ushakov



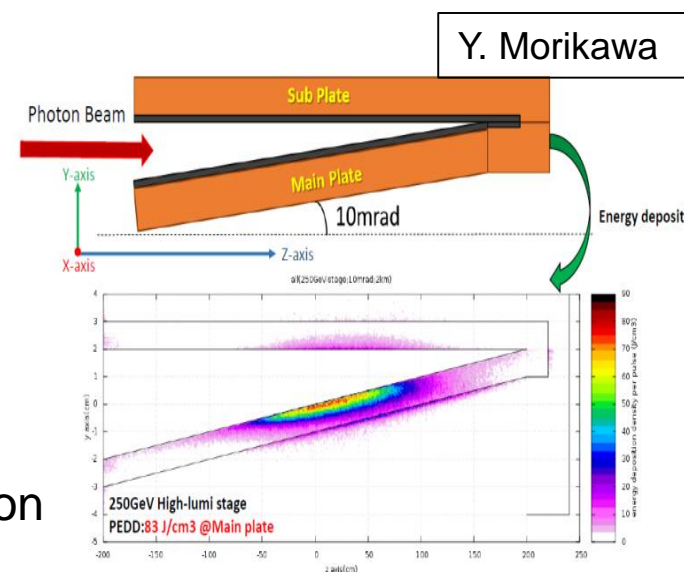
Photon dump

- Narrow 60-120kW photon beam deposits only few percent in target
- Problem: high energy density of photon beam even at distance of O(km) from target
- Options under study
 - Water dump
 - Tumbling Ti window, He cooled \Leftrightarrow stress and heat load is acceptable (see load tests on foils 2017/18 with e-beam at MAMI)
 - Free falling water curtain to absorb the photon beam and to scatter particles at safe distance to Ti window



P. Sievers

- Graphite dump
 - Shallow angle ($\sim 10\text{mrad}$) to beam
 - No need for exit window
 - But: high peak load and graphite degradation



Y. Morikawa

Summary

- e⁺ beam polarization is an important advantage of the undulator-based source. At GigaZ e⁺ polarization provides a substantial benefit for the measurement of the weak mixing angle (A_{LR} measurement)
- No showstopper seen for undulator-based source
 - However, the baseline undulator is at ‘edge’, for ILC250
 - GigaZ with (current) ILC250 has no problem with target
 - further studies for undulator parameters (?)
- Roadmap is clear; detailed engineering specifications for target wheel and experimental tests still to be done
 - Test cooling efficiencies by thermal radiation for a target piece
 - Develop full-size mock-up for the target to test the target rotation in vacuum
 - Photon dump design
- Resources
 - DESY e⁺ source group decreased:
 - Andriy and Felix left, SR retired; no successors
 - Khaled (PhD student) studies undulator (see his talk)

- Backup and old slides (mainly from posipol18),

Upgrade to higher energies

No problem for nominal luminosity: PEDD and max temperatures do not exceed limit, target thickness could be optimized

Electron beam energy	GeV	126,5	175	250
Active undulator length	m	231	147	
Undulator K		0.85	0.66	0.45
Photon yield	γ/e^-	393	157	76.1
Photon energy (1 st harmonic)	MeV	7.7	17.6	42.9
Average photon beam power	kW	62.6	45.2	42.9
Distance target – middle undulator	m	401	500	
Target (Ti6Al4V) thickness	mm	7	14.8	
Average power deposition in target	kW	1.94	3.3	2.3
Photon beam spot size on target (σ)	mm	1.2	0.89	0.5
Peak Energy Deposition Density (PEDD) in spinning target per pulse	J/g	61.0	42.4	45.8
Polarization of captured positrons	%	29.5	30.8	24.9

Upgrade to high luminosity (2625 bunches/pulse)

- Doubled energy deposition in target
- PEDD and temperature rise
 - Pulse length: 0.727ms (1312 b/pulse) \rightarrow 0.961ms (2625 b/pulse)
 \rightarrow Increased temperature amplitude ΔT per pulse by factor 1.5
i.e. $\sim 60\text{--}80\text{K}$ (1312 b/pulse) $\rightarrow 90\text{--}120\text{K}$ (2625 b/pulse)
 - ΔT depends on average T in target since specific heat depends on T
- Average temperature
 - simple scaling: $\max T_{\text{ave}}$ [K] rises by $\sim 2^{1/4}$ in comparison to nominal lumi
i.e. $460\text{ C} \rightarrow \text{about } 600\text{ C}$ for our ILC target
parameters ($\epsilon_{\text{eff}} = 0.3$)
 - Larger temperature rise per pulse and low thermal conductivity complicate this simple scaling;
 - ANSYS sim (Felix Dietrich): $\max T_{\text{ave}} \approx 650\text{ C}$ $\epsilon_{\text{eff}} = 0.3$
- peak temperature values increase to $\sim 750\text{C}$
- for ILC250, high luminosity; the average temperature as well as cyclic peak temperature seem acceptable but are close to edge (see talk of Andriy Ushakov)

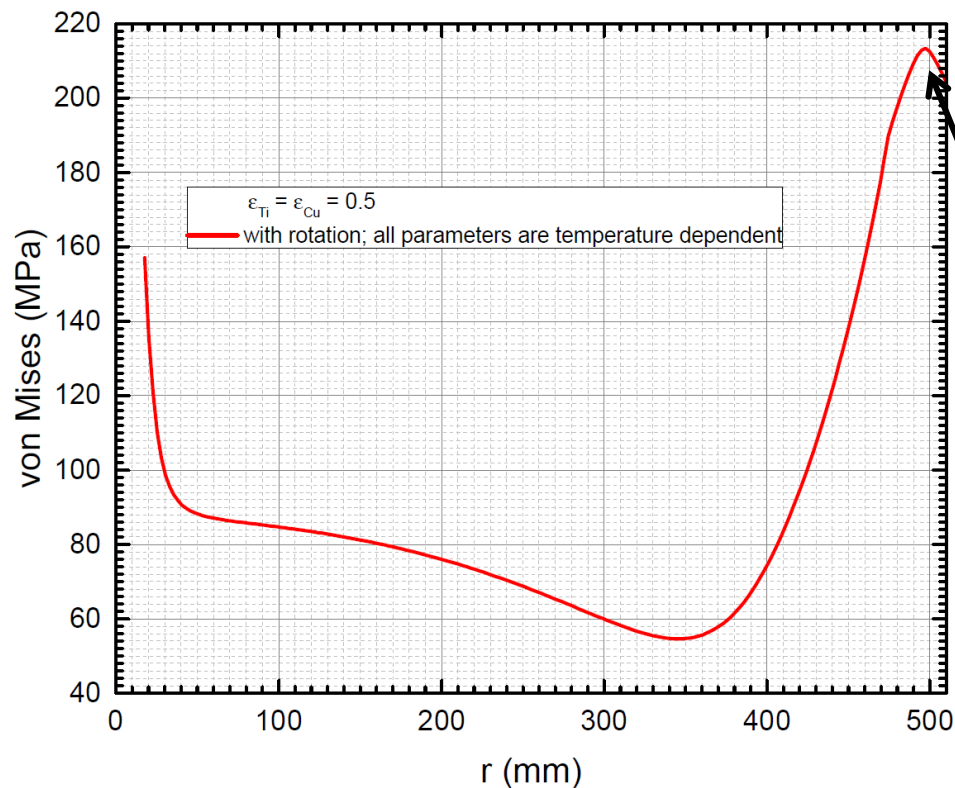
Average stress in target, ILC250, 1312b/pulse

ANSYS simulations: Consider spinning target disc, thickness 7mm, $r_{\text{out}} = 51\text{cm}$, beam hits target at $r = 50\text{cm}$

- Material expansion \Leftrightarrow high thermal stress in beam impact region
- Stress due to rotation (hoop and radial) is $< 50\text{MPa}$, in the rim region $< 10\text{MPa}$

Average von Mises stress
along wheel radius r

$\sigma_{\text{vM}} < 220\text{MPa}$



F. Dietrich

Dynamic stress at radius r

$$\sigma_H = \frac{3 + \nu}{8} \rho \omega^2 \left(1 - \frac{r^2}{r_o^2} \right) \left(1 - \frac{r_i^2}{r^2} \right)$$
$$\sigma_r = \frac{3 + \nu}{8} \rho \omega^2 \left(1 + \frac{r_i^2}{r_o^2} + \frac{r_i^2}{r^2} - \frac{1 + 3\nu}{3 + \nu} \frac{r^2}{r_o^2} \right)$$

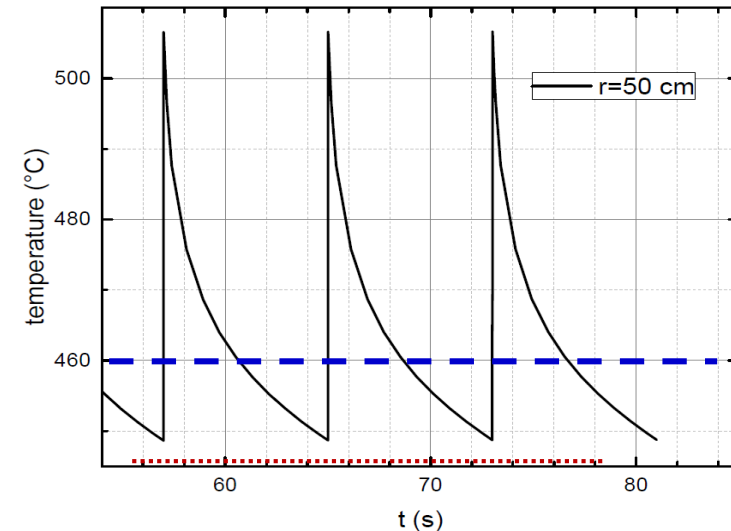
r_o = outer wheel radius, r_i = inner radius at shaft

- Max radial stress is located at $\sqrt{r_o r_i}$, i.e. more in the inner region where the T is low (assuming full disc)
- Hoop stress from rotation at the beam path (maximum temperature) is low, $\sim 9\text{MPa}$
- ANSYS calculations for detailed stress evaluation required

Cyclic load at the target - peak temperature

- Max temperature evolution along rim

- if wheel has equilibrium temperature distribution reached, photon pulse increases temperature up to ~510C (2kW, $\epsilon_{\text{eff}} = 0.33$ for $\epsilon_{\text{Ti}} = \epsilon_{\text{Cu}} = 0.5$)



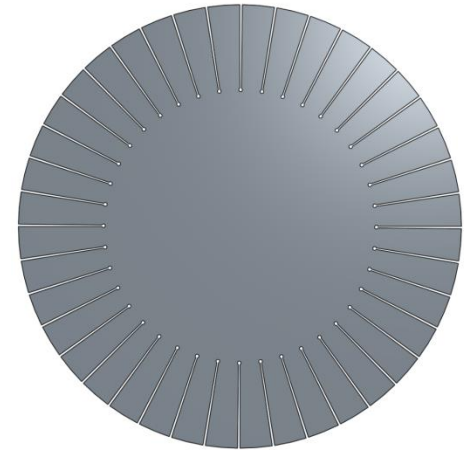
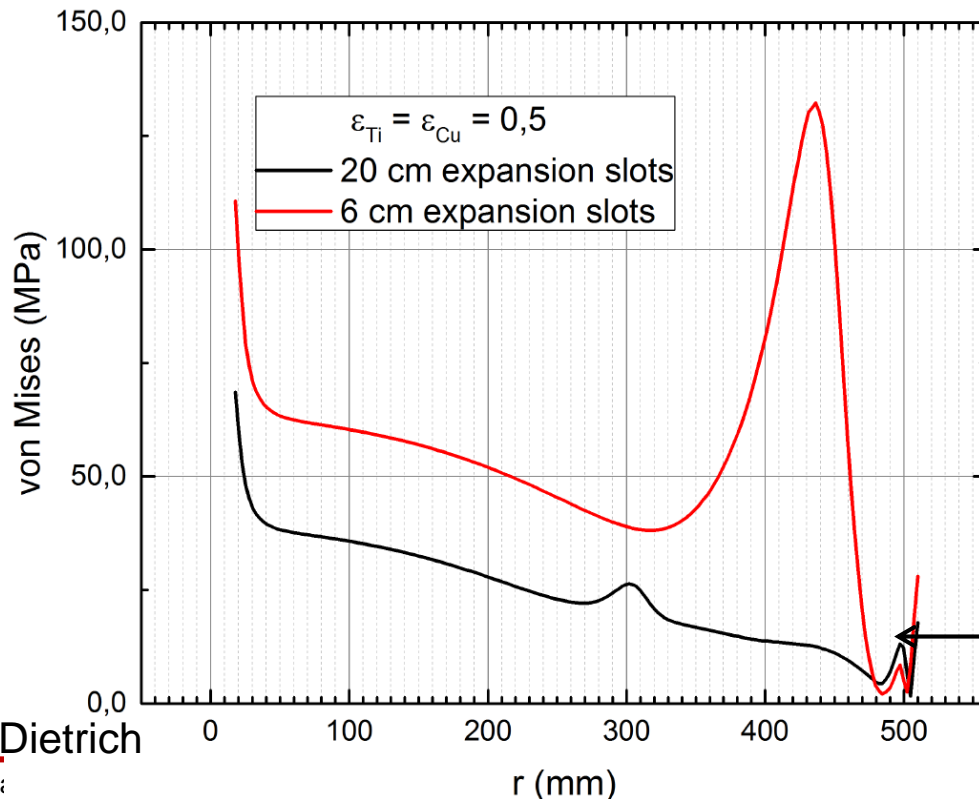
- Resulting peak stress at beam path**

- Time of energy deposition is too slow, intensity too small to create shock waves, thermal expansion along z is possible, restricted along r
- Estimate stress by pulse: $\sigma_{\text{peak}} = E \alpha \Delta T / (1-\nu)$
 $\sigma_{\text{peak}} \approx 75 \text{ MPa}$ (ILC250, 1312b/pulse)
- In total:
 $\sigma_{\text{peak}} < 220 \text{ MPa (ave)} + 75 \text{ MPa (pulse)} \approx 300 \text{ MPa}$ (full target disk)
- The stress is compressive

Average stress in target, ILC250, 1312 b/pulse

ANSYS simulations: Consider consider target disc, thickness 7mm, $r_{\text{out}}=51\text{cm}$, beam hits target at $r=50\text{cm}$

- Expansion slots (6cm and 20cm long)
- stress substantially reduced, $\sigma_{\text{vM}} \leq 20\text{MPa}$ in rim region



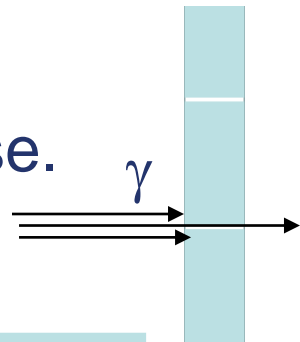
Expansion slots require synchronization with beam e- pulses \Leftrightarrow timing constraints!

Photon beam impact at $r=50\text{cm}$

Expansion slots & synchronization (1)

Without synchronization:

- Ignore the gaps \Leftrightarrow lumi is not constant over pulse.
- Rim temperatures of 750C expand the material by ~ 2.3 cm \rightarrow slots



Slot width [mm]	#of slots	Distance between slots at	
		r=50cm [mm]	r=40cm [mm]
0.5	46	68	28
0.25	90	35	14
0.1	230	13.8	5.5

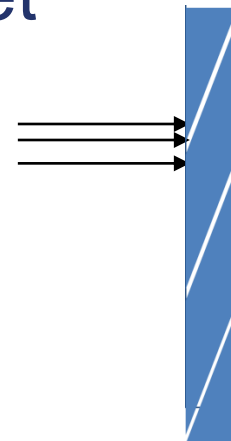
- smaller beam spot size at higher energies \rightarrow less e+

		ILC250	ILC350	ILC500
Spot size, σ	mm	1.2	0.89	0.5
Max e+ loss per bunch, 0.25mm slots	%	13	18	31
Max e+ loss per bunch, 0.1mm slots	%	5	7	12

Expansion slots & synchronization (2)

At IL250, the loss of e^+ seems acceptable. But at higher energies and higher lumi ?

- What is acceptable for the machine feedback systems?
- Stability of wheel with many slots?
- Insert slots that provide the required target thickness without missing e^+
 - Inclined gaps \rightarrow photons pass always roughly the same target thickness
 - Potential yield fluctuations as well as engineering aspects still to be studied



High-temperature stress in target

- For ILC high lumi, stress could exceed limits, at least, the safety margin is small
- Possible material degradation: plastic deformation, creep
- Creep:
 - Slow deformation under influence of mechanical stresses.
 - It can be result of long-term exposure to high stress levels which are below the yield strengths; in the worst case it could cause failure
 - Creep deformation depends on material's properties, exposure temperature and the applied structural load.
 - Creep deformation is time-dependent it does not occur suddenly. The strain accumulates as a result of long-term stress
 - For temperatures $> 0.4 T_{\text{melt}}$ [K] the possibility of creep effects should be taken into account, in particular if the exposure is over a long time (Ti6Al4V: $0.4 T_{\text{melt}} \approx 750\text{K}$)
- The operational conditions for the target wheel differ from that for creep and load tests. Are creep effects important for wheel operation?

Data sheet for high temperature and high strength **Ti alloy SF61**

<https://www.amt-advanced-materials-technology.com/materials/titanium-high-temperature/>

Material composition

Chemical Composition: Ti-5.9Al-2.7Sn-4Zr-0.45Mo-0.35Si-0.22Y

Mechanical properties

Alloy	UTS	YS	EI	UTS	YS	EI	Fatigue	Residual	E-Modulus	Microstructure
	Rt			600°C			760°C	Strain*		
	Mpa	Mpa	%	Mpa	Mpa	%	Mpa, 10 ⁷	%	Gpa	
Ti-SF61	1068	1050	11	752	655	16	195	0.029	120	Equiaxed, a+btrans
Ti-SF60	1058	989	14	674	553	23	176	0.079	121	Bi-modal
Timetal-834	1040	945	12	654	510	15	142	0.082	119	Equiaxed, a+btrans
Ti-6242	1020	910	12	560	485	15	138	0.154	116	-

*After creep exposure at 600°, 150 Mpa, 100h.

Preliminary conclusion concerning high-T stress effects:

- further studies necessary; contact/support from material experts
- Ignore creep?
 - Creep models: Larger grains ⇔ less creep
 - MAMI: high T and long irradiation increases grains,
 - MAMI: irradiation time is hours up to day, not weeks