

# Progress in the Accelerator Design

Operation at Z-pole

Status of Positron Source Development

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# Z-pole Operation of ILC@250

- This report presents study results about the Z-pole ( $E_{\text{CM}}=91.2\text{GeV}$ ) operation of ILC@250, assuming the undulator scheme for positron production.
- The possibility of Z-pole operation was first discussed by N. Walker
  - “ILC possibilities at Z and W”,
  - <http://ilcdoc.linearcollider.org/record/63004?ln=ja>
- and by KY at the LCWS2016 at Morioka in Dec.2016 .
  - LCWS2016-ZpoleOperation-Yokoya.pptx in <https://agenda.linearcollider.org/event/7371/contributions/38173/>
- These reports only gave a speculation by a scaling law and some comments on the issues to be studied
- The situation has changed since then
  - ILC energy is now 250GeV rather than 500GeV with shorter linacs
  - The baseline luminosity at 250GeV has been improved from  $0.82\text{E}34$  to  $1.35\text{E}34$  since AWLC at SLAC in Jun.2017, by adopting a reduced (halved) horizontal emittance with a new lattice of the damping ring.

# Issues to Be Considered

- Repetition rate
- Damping Ring
  - Dynamic aperture under increased wiggler strength
- Main Linac
  - Alternating operation 125GeV  $\leftrightarrow$  45.6GeV
  - Emittance growth due to the low gradient
- BDS
  - Collimation depth
  - Momentum bandwidth
  - Wakefield
- Beam-Beam
- More technical details for DR, ML and BDS will be presented by K.Kubo and T.Okugi in the Beam Dynamics parallel session (Wednesday 8:30).

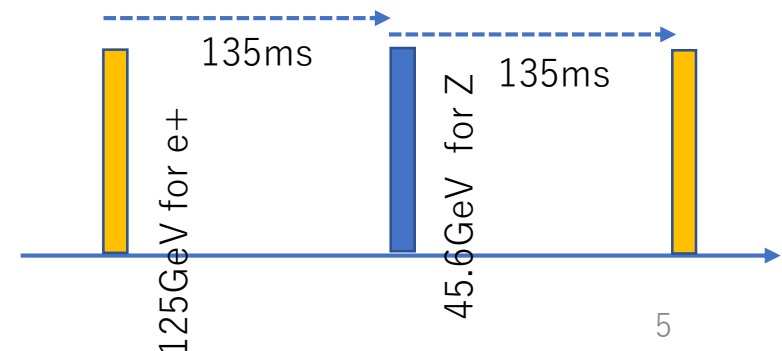
# Parameter Set

- This is the result of the study by K.Kubo, T.Okugi, and KY
- Uploaded in <http://arxiv.org/abs/1908.08212>
- See parallel sessions for more detail

Parameters of Operation at Z-pole				
Center-of-Mass Energy	$E_{\text{CM}}$	GeV	91.2	250
Beam Energy	$E_{\text{beam}}$	GeV	45.6	125
Bunch collision rate	$f_{\text{col}}$	Hz	3.7	5
Electron linac rep.rate		Hz	3.7+3.7	5
Pulse interval in electron main linac		ms	135	200
Electron energy for e+ prod.		GeV	125	125
Number of bunches	$n_b$		1312	1312
Bunch population	$N$	$10^{10}$	2	2
Bunch separation	$\Delta t_b$	ns	554	554
RMS bunch length	$\sigma_z$	mm	0.41	0.30
Electron RMS Beam energy spread at IP	$\sigma_p/p$	%	0.30	0.188
Positron RMS Beam energy spread at IP	$\sigma_p/p$	%	0.30	0.150
Emittance from DR (x)	$\gamma \varepsilon_x^{\text{DR}}$	$\mu\text{m}$	4	4
Emittance from DR (y)	$\gamma \varepsilon_y^{\text{DR}}$	nm	20	20
Emittance at linac exit	$\gamma \varepsilon_x^{\text{ML}}$	$\mu\text{m}$	5	5
Emittance at linac exit	$\gamma \varepsilon_y^{\text{ML}}$	nm	35	30
Emittance at IP (x)	$\gamma \varepsilon_x^*$	$\mu\text{m}$	6.2	5
Emittance at IP (y)	$\gamma \varepsilon_y^*$	nm	48.5	35
Electron polarization	$P_-$	%	80	80
Positron polarization	$P_+$	%	30	30
Beta_x at IP	$\beta_x^*$	mm	18	13
Beta_y at IP	$\beta_y^*$	mm	0.39	0.41
Beam size at IP (x)	$\sigma_x^*$	$\mu\text{m}$	1.12	0.515
Beam size at IP (y)	$\sigma_y^*$	nm	14.6	7.66
Disruption Param (x)	$D_x$		0.41	0.52
Disruption Param (y)	$D_y$		31.8	35.0
Geometric luminosity	$L_{\text{geo}}$	$10^{33}$	0.95	5.29
Luminosity	$L$	$10^{33}$	2.05	13.5
Luminosity at top 1%		%	99.0	74.0
Luminosity enhancement factor	$H_D$		2.2	2.55
Number of beamstrahlung	$n_\gamma$		0.841	1.91
Beamstrahlung energy loss	$\delta_{\text{BS}}$	%	0.157	2.62

# Repetition Rate

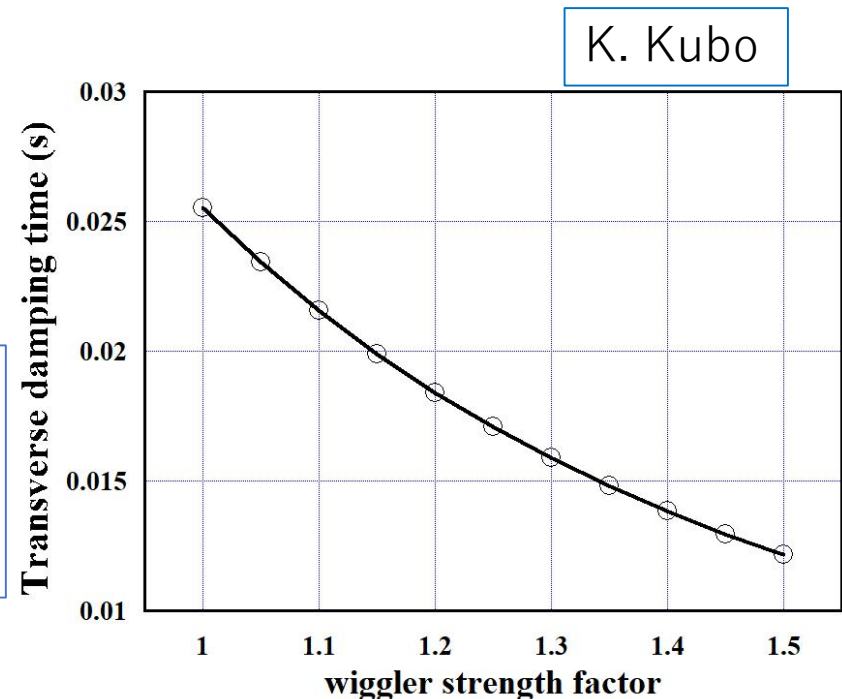
- Obviously, the electron beam with energy  $E=91.2/2=45.6$  GeV is not sufficient to produce the positron beam
- TDR adopted 5+5Hz operation at  $E_{CM}=250$ GeV, assuming the power system for 500GeV
  - 5Hz to produce positron, 5Hz for colliding beam
  - Assumed positron production at  $E_e=150$ GeV
  - No power problem
    - The required power for 150GeV (5Hz) + 45.6GeV (5Hz) is lower than that for 250GeV (5Hz)
- However, the power system of ILC@250 is not sufficient for 5+5Hz operation
- Here, we assume 3.7+3.7 Hz operation is possible
  - This value was estimated by T. Matsumoto
  - Klystron output power can be changed at 5Hz but the loaded Q ( $5.46 \times 10^6$ ) cannot be changed
  - Assume same bunch interval (554ns) for 125 and 45.6GeV
  - Parameters: (obtained by T. Matsumoto, KEK)
    - Gradient  $31.5 \leftrightarrow 8.76 = 31.5 \times (45.6-15)/(125-15)$  MV/m
    - Peak power per cavity  $189 \leftrightarrow 77.2$  kW
    - Klystron peak power  $9.82 \leftrightarrow 4.15$  MW
    - Klystron efficiency  $67\% \leftrightarrow 53\%$
    - Modulator output  $14.66 \leftrightarrow 7.83$  MW
    - Fill time  $0.927 \leftrightarrow 0.328$  ms
    - Beam pulse length  $0.727 \leftrightarrow 0.727$  ms
    - RF pulse length  $1.65 \leftrightarrow 1.06$  ms
    - Rep rate  $3.7 \leftrightarrow 3.7$  Hz



# Damping Ring

- Horizontal emittance improved  $6\mu\text{m} \rightarrow 4\mu\text{m}$  (AWLC2017@SLAC)
- Reinforce the wigglers for the shorter time for damping
  - 5Hz: 200ms  $\rightarrow 3.7+3.7\text{Hz} : 270\text{ms}/2=135\text{ms}$
  - Wigglers are ready (TDR)
- Dynamic aperture of the new lattice with stronger wigglers must be confirmed

Damping time vs. wiggler strength factor  $\rightarrow$   
Factor 1.0 corresponds to 1.29T ( $\rho^{-1}=0.07745\text{m}^{-1}$ )

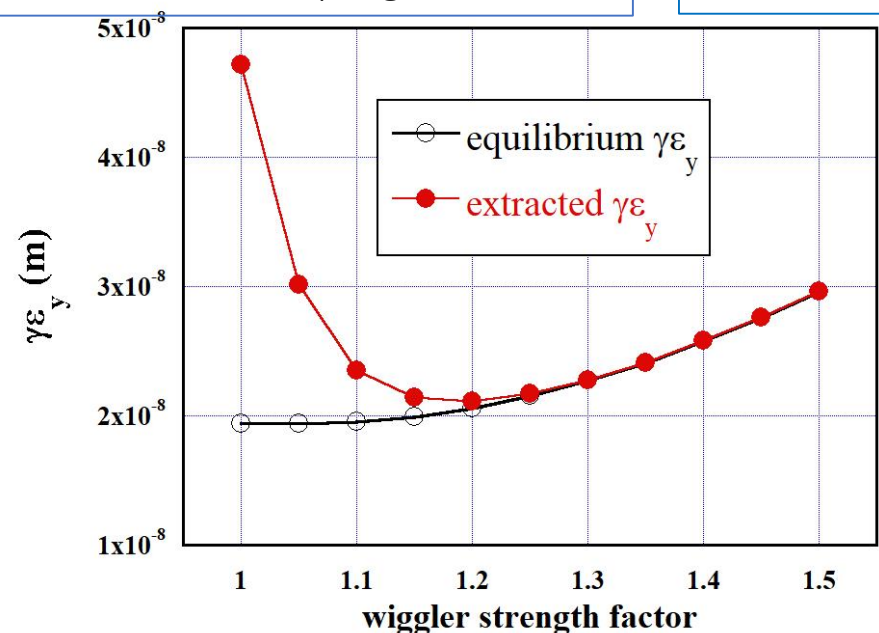
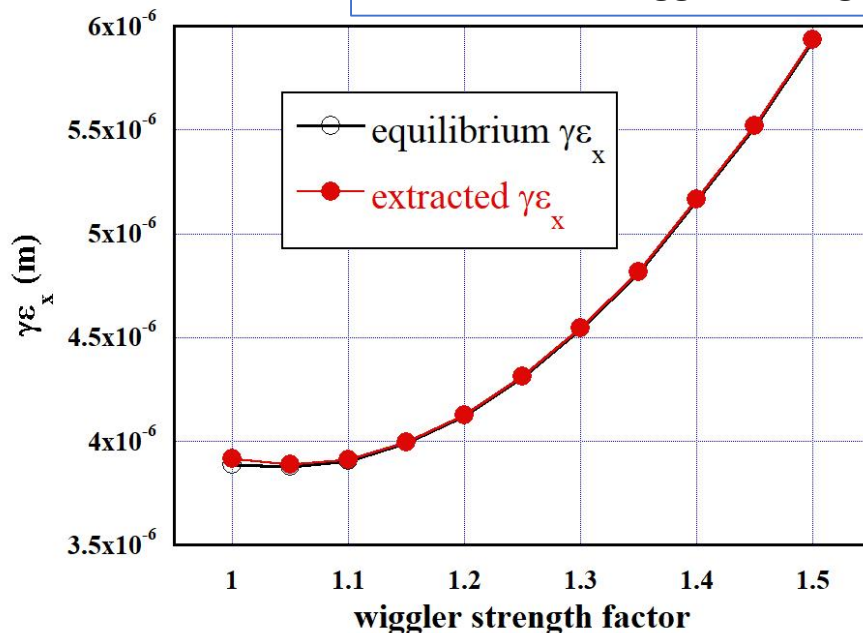


# Extracted Emittance

- The plots below show the equilibrium and extracted emittances as functions of the wiggler strength
- Wiggler strength factor
  - $< 1.15$  gives large vertical extracted-emittance
  - $> 1.2$  gives large horizontal emittance
- Factor  $\sim 1.15$  (1.48T) gives the extracted emittance  $\gamma\epsilon_x \sim 4\mu\text{m}$ ,  $\gamma\epsilon_y \sim 21\text{nm}$   
(extracted at 135ms)

Emittance vs. wiggler strength. Assume V-H coupling 0.005

K.Kubo



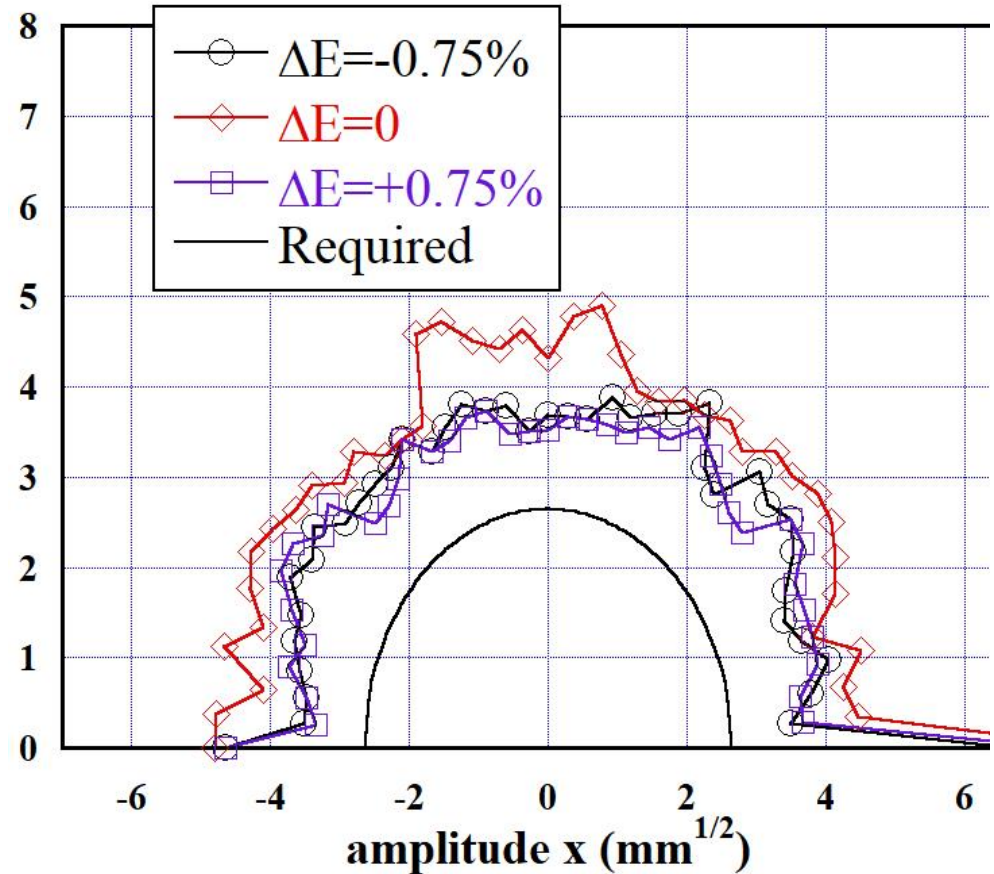
# Dynamic Aperture

- The plot shows the dynamic aperture for the wiggler strength factor 1.15 (The sextupole component of the wiggler field is included)
- The hemi-circle around the origin shows the TDR design value

$$\gamma(A_x + A_y) \leq 0.07\text{m}$$

$$\text{Energy deviation} \leq 0.75\%$$

The dynamic aperture is sufficient



K.Kubo



# Main Linac

- Issues
  - Orbit difference between 125 and 45.6GeV beams (due to the vertical curvature of the earth) must be corrected by pulsed magnets at the end of electron main linac
  - Emittance degradation due to the low gradient for 45.6GeV
  - Emittance degradation of 125GeV beam (Orbit correction to be done only for the colliding beam)
    - From the previous studies we believe this is not serious

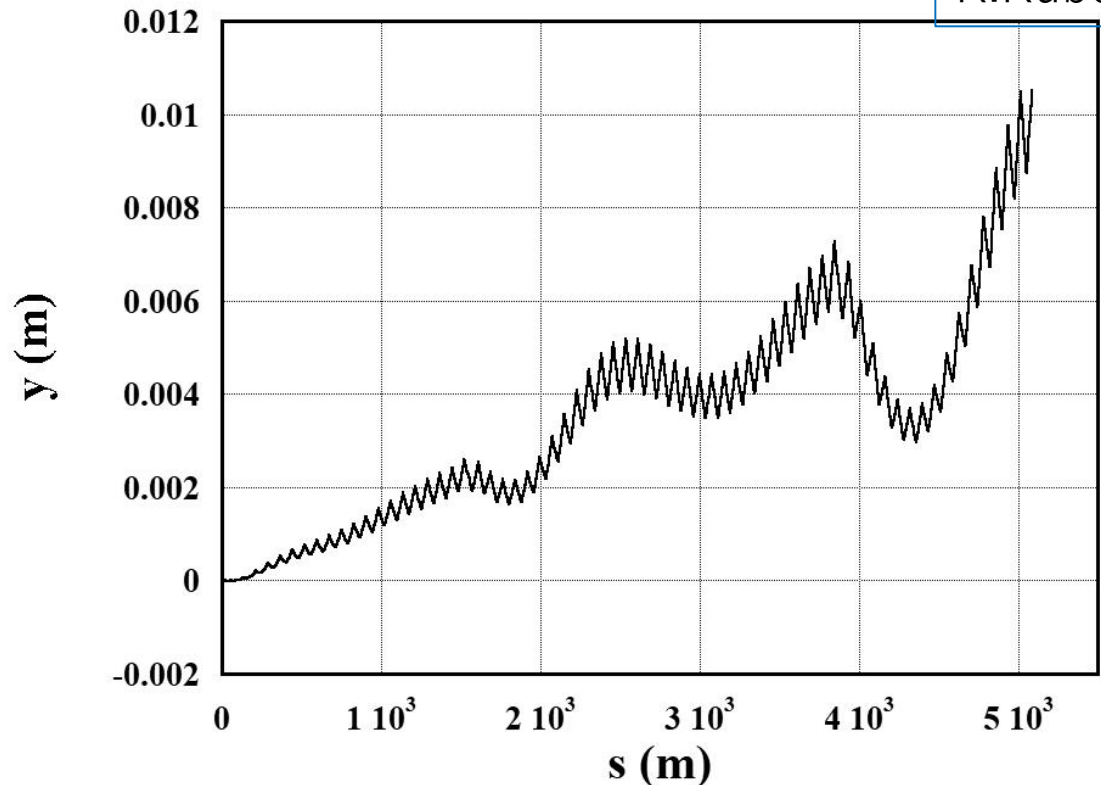
# ML: Beam Dynamics : Positron production beam

- 2 different energy beams in electron main linac
- Orbit is tuned for the colliding beam ( $E_{CM}/2$ )
- The positron production beam (125GeV) will shift vertically due to earth-following curvature)

250GeV  
Linac !!

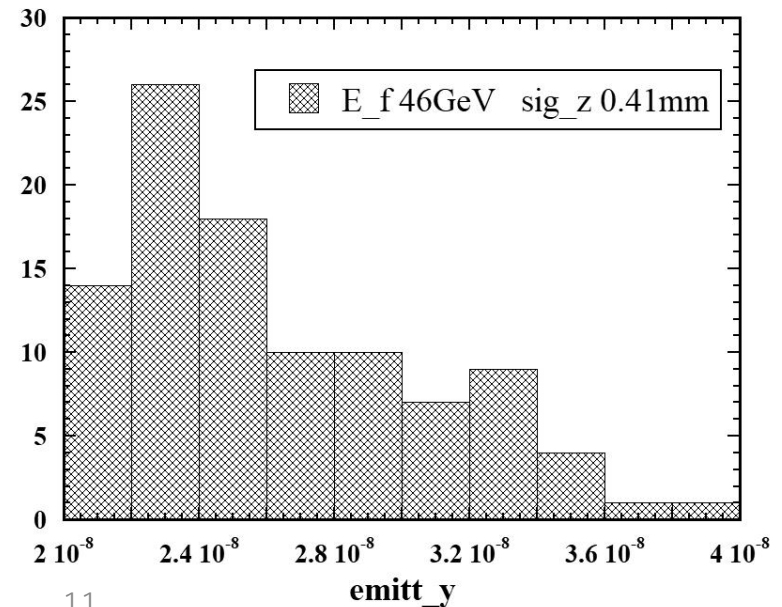
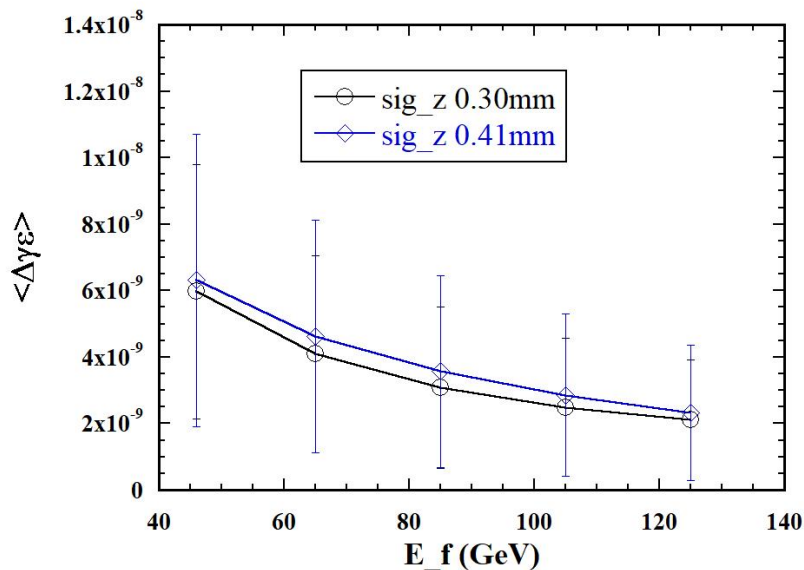
- The orbit difference is  $\sim 10\text{mm}$  for  $E_{CM}/2=45.6\text{ GeV}$ ,
- Orbit difference itself can be corrected by pulsed magnets (3.7Hz) at ML exit

K.Kubo



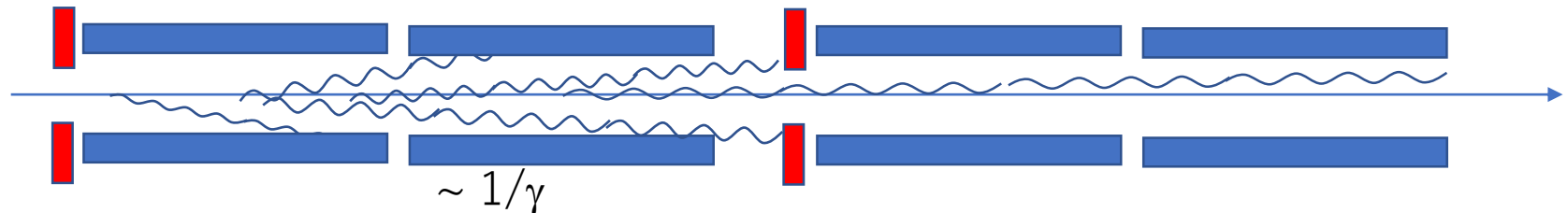
# ML : Vertical Emittance Increase

- Simulation of the orbit correction for 45.6GeV beam
  - Q magnet offset 0.36mm, cavity 0.67mm, tilt 0.3mrad, BPM offset 1 $\mu$ m
  - Vertical only (initial emittance  $\gamma\epsilon_y = 20$ nm)
  - $\Delta E = 20\%$  for Dispersion Free Steering
- Two cases of the bunch length  $\sigma_z = 0.3$  and 0.41mm (see BDS)  
 $\Delta\gamma\epsilon_y$  slightly large for  $\sigma_z = 0.41$ mm
- Final emittance  $\gamma\epsilon_y = 33$ nm : acceptable
  - we adopted 35nm in the parameter table



# Dynamics in the Undulator Section

- In the present design the colliding beam (45.6GeV) also goes through the undulator (active length 231m)
- The resistive wall wake has been studied long ago. Must be revisited for the very low energy electron, but presumably OK.
- Photons opening angle ( $\sim 1/\gamma$ ) is large. Large angle photons are mostly eliminated by the masks, but a significant fraction may hit and heat the undulator
- If these turn out to be serious, we need a beamline to bypass the undulator section ( $\sim 700\text{m}$ , not expensive at all) and additional pulsed magnets
- We need to study these issues in the future



# Luminosity with a Simple Scaling

$$\mathcal{L} = f_{\text{rep}} \times n_{\text{bunch}} \times \frac{N^2}{4\pi\sigma_x\sigma_y}$$

- Naive scaling:  $\sigma_x\sigma_y$  is proportional to  $\sqrt{\epsilon_x\epsilon_y} \sim 1/E_{CM} \rightarrow L \sim E_{CM}$
- However, the larger beam divergence near IP due to the larger emittance at low energies would cause background.
  - The synchrotron radiation from halo particles from upstream hit the final quadrupole magnets
  - IP beam angle is proportional to  $\sqrt{\epsilon_{x(y)}/\beta_{x(y)}}$
  - These halo particles must be collimated out in the collimator section
  - $E_{\text{beam}}=125\text{GeV}$  with TDR parameters ( $\epsilon_x=10\mu\text{m}/\gamma$ ,  $\epsilon_y=35\text{nm}/\gamma$ ,  $\beta_x^*=13\text{mm}$ ,  $\beta_y^*=0.41\text{mm}$ ) are already at the limit of horizontal collimation depth  $\sim 6\sigma_x$  (vertical still has big room:  $>40\sigma_y$ ). (see next page)

## Luminosity with a Simple Scaling (2)

- Now, owing to the new DR design, the horizontal emittance has been improved :  $\gamma\epsilon_x^* = 10 \rightarrow 5\mu\text{m}$
- Hence, to keep the collimation depth  $\sim 6\sigma_x$ , the horizontal beta must be

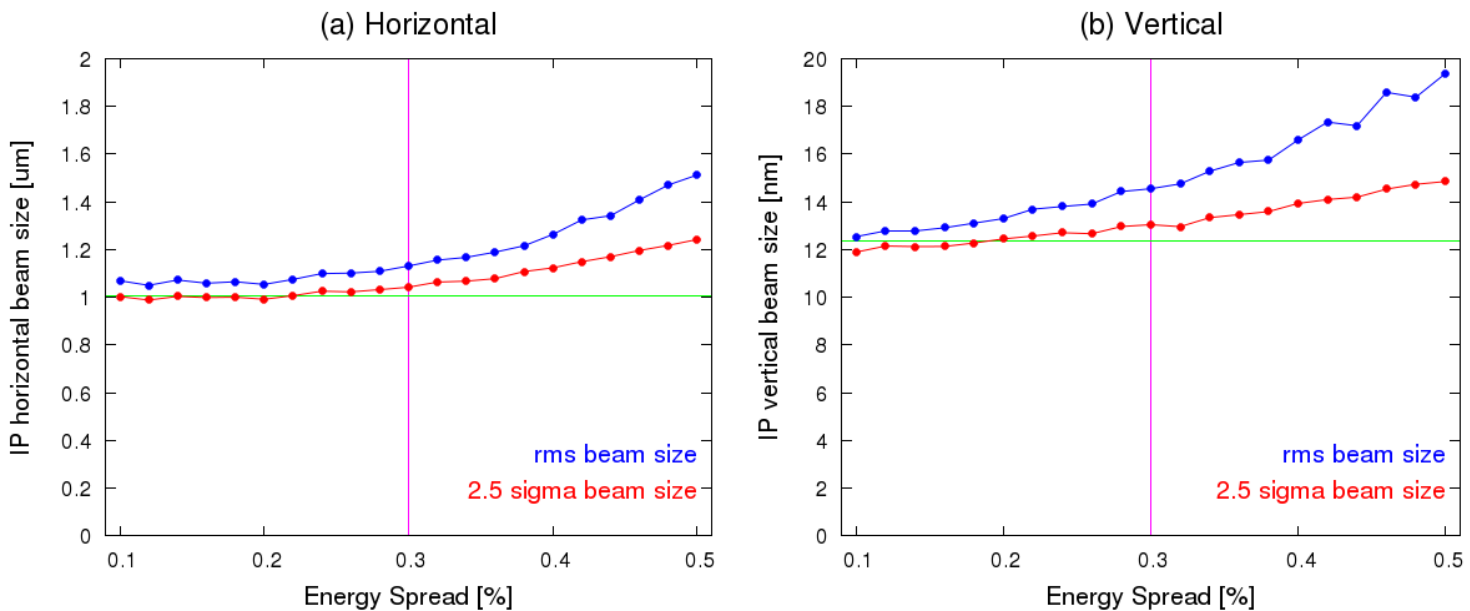
$$\beta_x^* = 13\text{mm} \times (45.6/125)/(5\mu\text{m}/10\mu\text{m}) \approx 18\text{mm}$$

# Issues in the BDS

- Collimation depth
  - Mentioned in the previous page  
Adopt  $\beta_y^* = 18\text{mm}$
- Momentum band width
- Wakefield effects due to the low energy

# BDS : Momentum Band Width (1)

- Momentum band width in FFS is a bottle neck
  - TDR parameters gives the energy spread  $\sigma_E/E=0.41\%$  at 45.6GeV  
(proportional to  $1/E$ , 0.15% for 125GeV)



T.Okugi, No errors included

- The emittance increase the energy spread  $\sigma_E/E=0.41\%$  is too large



# BDS : Momentum Band Width (2)

- The energy spread can be reduced by adopting a longer bunch in the bunch compressor
  - $\sigma_E/E$  proportional to  $1/\sigma_z$
  - Let's adopt  
 $(\sigma_z, \sigma_E/E) = (0.3\text{mm}, 0.41\%) \rightarrow (0.41\text{mm}, 0.30\%)$
  - The emittance increase due to the band width is still sizable, but let us be satisfied with this.
  - Side effect: increased transverse wake in the main linac and BDS
    - Main linac: already examined. Acceptable
- It may be possible to adopt new final quads with larger apertures dedicated to Z-pole operation (to relax the collimation depth)
  - Required fields are low for 45.6GeV
  - To be studied next time

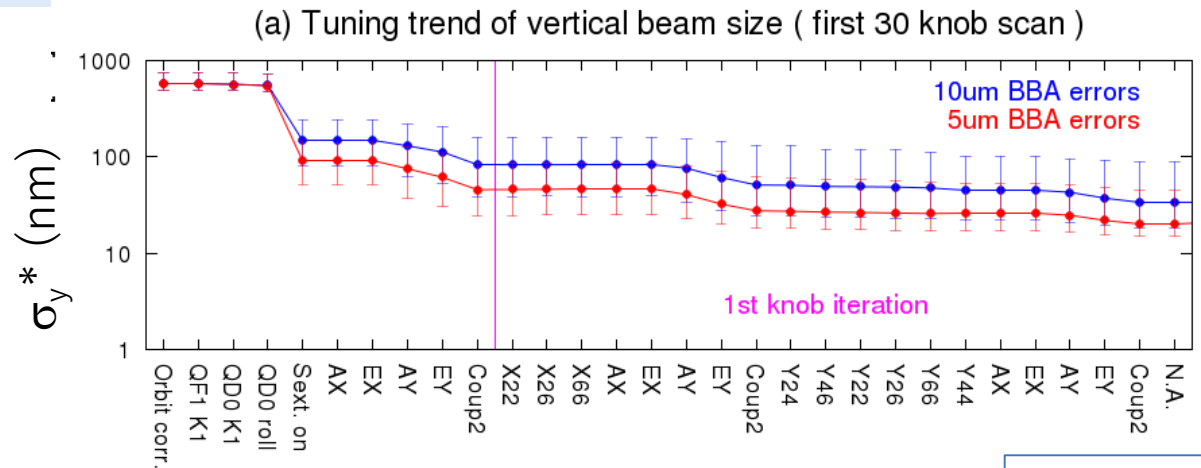
# BDS : Tuning Simulation (1)

- Tuning simulation done with the error parameters in the table
  - For Q-BPM and sext-BPM alignment, here adopted  $5\mu\text{m}$ , tighter than  $10\mu\text{m}$  in BDS simulations, expecting several year operation experience
- For wakefield simulation the dislocation of  $0.3\text{mm}$  is assumed for the wake sources ( $\sim 100$  BPMs)

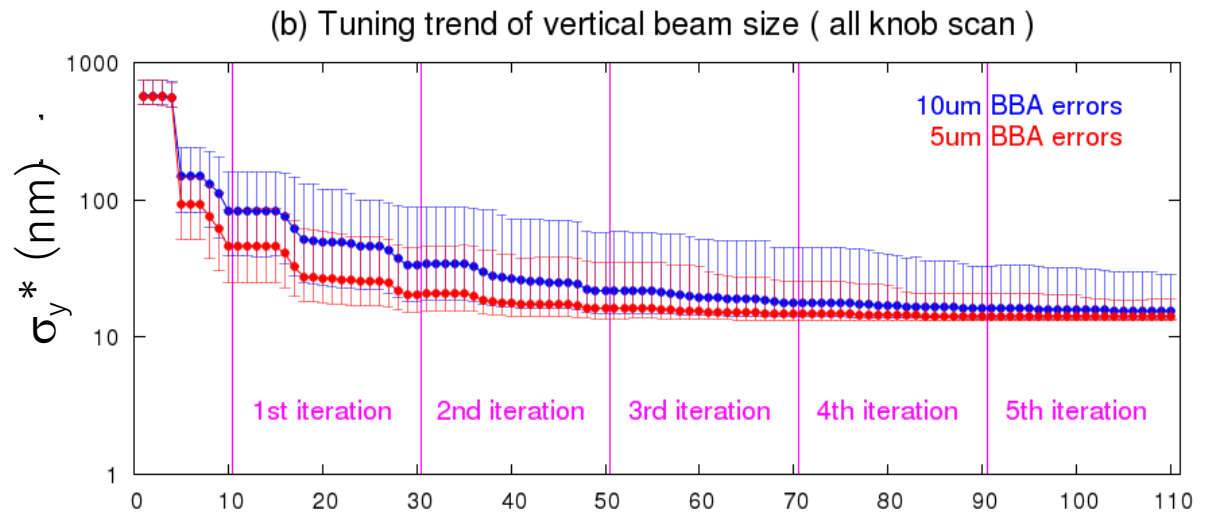
Bend	rotation	100	$\mu\text{rad}$
	field strength	$1 \times 10^{-4}$	
	alignment to BPM	100	$\mu\text{m}$
Quad	alignment (x,y)	100	$\mu\text{m}$
	rotation	100	$\mu\text{rad}$
	field strength	$1 \times 10^{-4}$	
	sext. component $B_2/B_1$ at $r=1\text{cm}$	$1 \times 10^{-4}$	
	alignment to BPM	5	$\mu\text{m}$
Sext.	alignment (x,y)	100	$\mu\text{m}$
	rotation	100	$\mu\text{rad}$
	field strength	$1 \times 10^{-4}$	
	alignment to BPM	5	$\mu\text{m}$

# BDS : Tuning Simulation (2)

- Example of tuning simulation process



T. Okugi



# BDS : Tuning Simulation (3)

## Simulation Results

	$\sigma_x^*(\mu\text{m})$	$\sigma_\psi^*(\text{nm})$
No errors	1.04	12.7
Magnet errors + correction	1.12	14.0
Magnet errors + static wake + correction		14.3
Magnet errors + static&dynamic wake + correction		14.6

T. Okugi

The effective emittance increase as

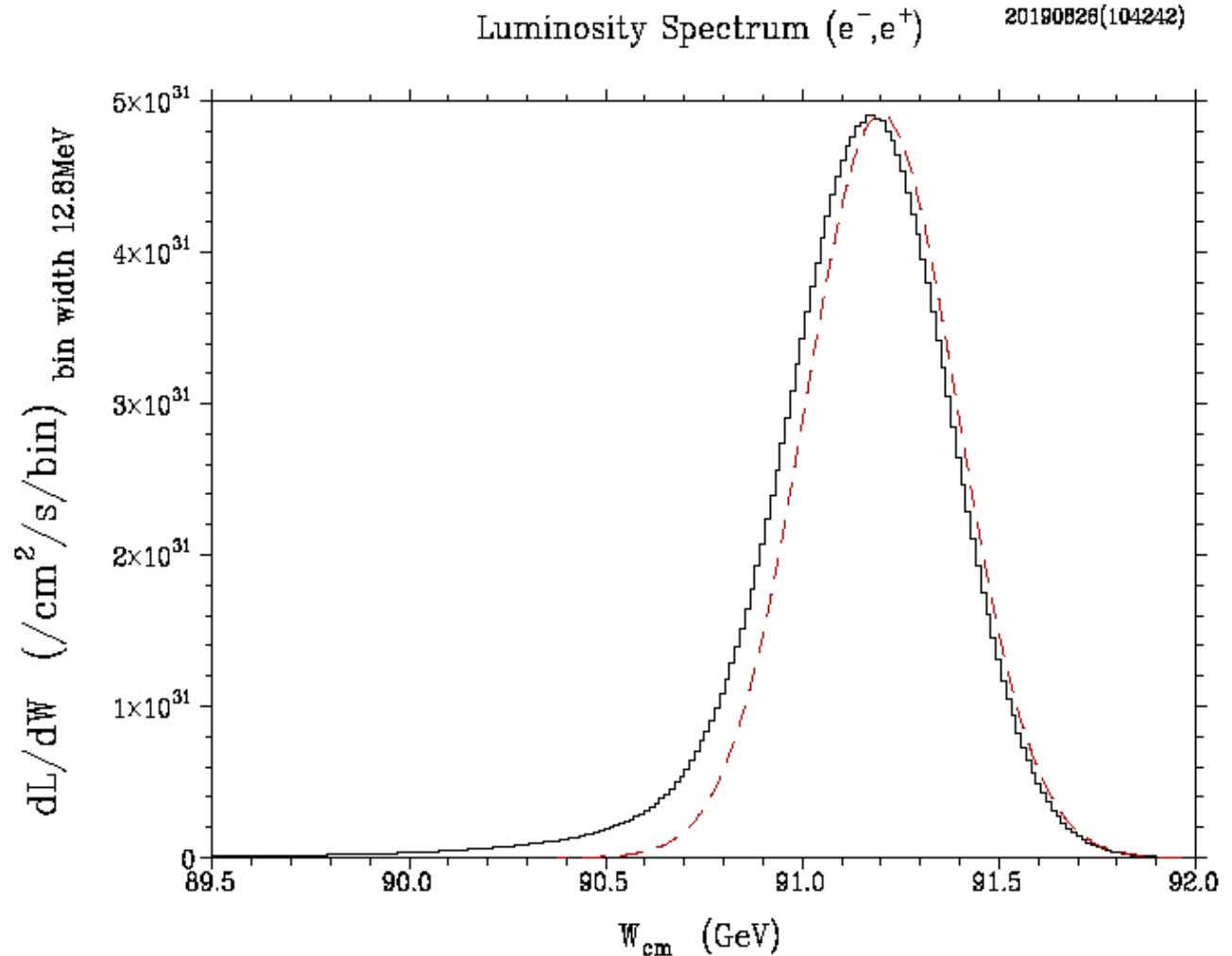
$$\gamma\epsilon_x^* = 5\mu\text{m} \rightarrow 6.2\mu\text{m}$$

$$\gamma\epsilon_\psi^* = 35\text{nm} \rightarrow 48.5\text{nm}$$

These values are used for the beam-beam simulation

# Beam-Beam Interaction

- The effects of beamstrahlung is small
  - L at top 1% is  $\sim 99.0\%$
- The disruption parameter  $\sim 32$  is not larger than 250GeV value  $\sim 35$
- So, we did not check the luminosity sensitivity to offset



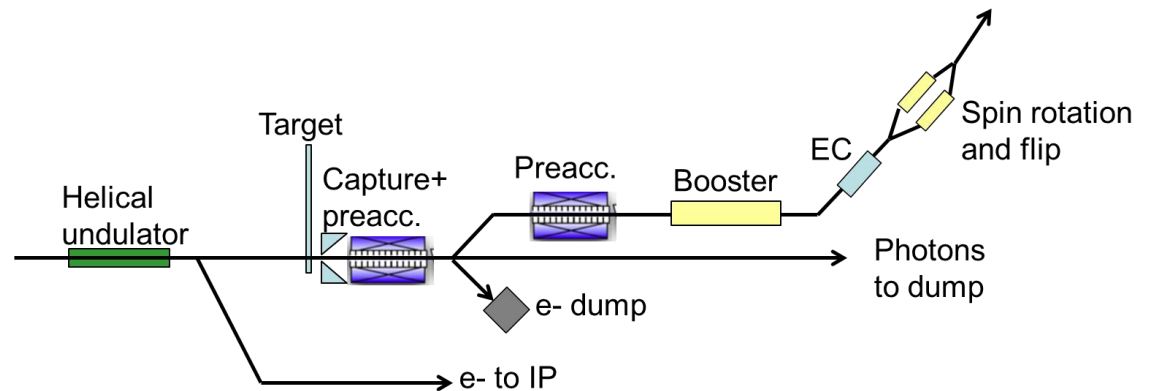
# Z-Pole Summary

- The previous reports (N.Walker, KY at LCWS2016@Morioka) suggested the expectation  $L=(1-1.5)\times 10^{33}$  /cm<sup>2</sup>/s at Z-pole in 5+5Hz operation of ILC500
- ILC250 (shorter linac) is
  - Worse in total available power → up to 3.7+3.7Hz operation
  - But better in beam dynamics (emittance growth at low gradient)
- The previous luminosity improvement for ILC250 by smaller horizontal emittance (AWLC2017@SLAC) brings about significant effects for Z-pole operation
- Expected luminosity is now  $L \sim 2.1 \times 10^{33}$  /cm<sup>2</sup>/s
- No particular problem is expected in doubling the luminosity by doubling the number of bunches
- If you want even higher luminosity, the bottle neck is the momentum band width of BDS under the large energy spread of the low energy beam

# Positron Status

- Undulator (many slides from Sabine Riemann)
- e-Driven
- Positron Working Group Report written in May last year, available at <http://edmsdirect.desy.de/item/D00000001165115>
- Since this report there has been no essential progress in the undulator scheme due to lack of resources

# Undulator System



- Superconducting helical undulator
  - passed by e- beam → circularly polarized photon beam for e+ production in thin target
- Target
  - Ti6Al4V target wheel spinning with 2000rpm in vacuum to distribute heat load
- Positron capture
  - Pulsed flux concentrator offers higher capture efficiency but so far no reliable design
  - Alternative: QWT
- positron beam is polarized

Goal: positron yield at damping ring  $Y = 1.5e+/e-$

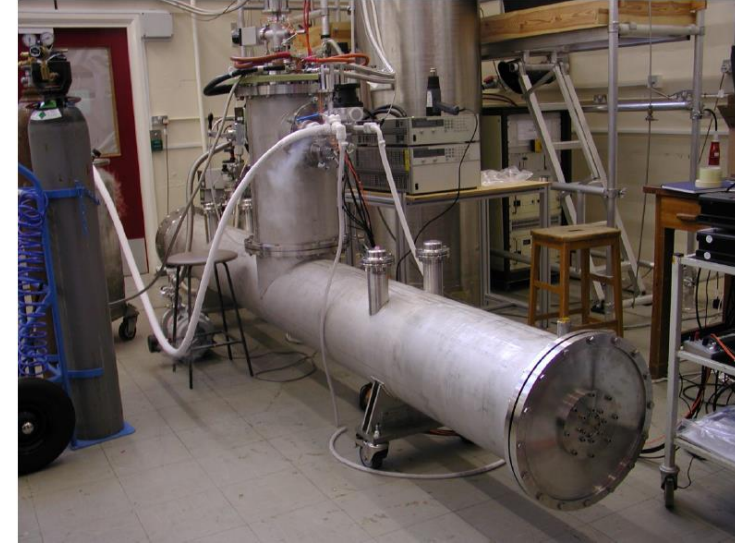
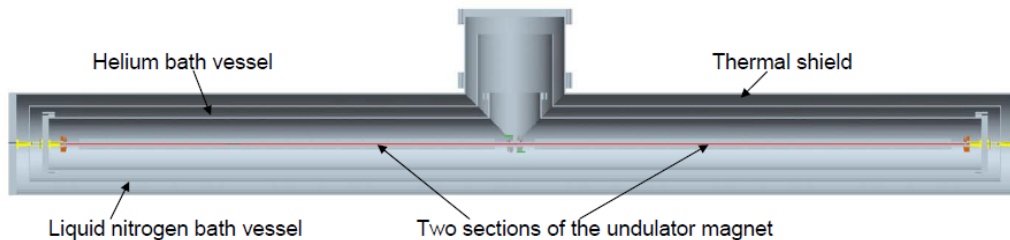
S.Riemann



# Superconducting Helical Undulator

D.Scott et al.,  
Phys. Rev. Lett. 107, 174803

- Prototype developed at RAL
  - 2 unduator modules of 1.75m in 4m cryomodule

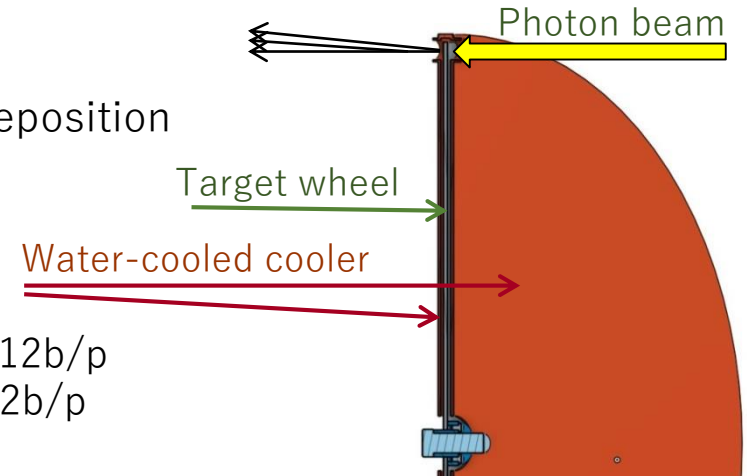


- Parameters
  - Undulator period,  $\lambda_U = 11.5\text{mm}$
  - Undulator strength  $K \leq 0.92$  ( $B_{\text{max}} \leq 0.86\text{T}$ )
  - Beam aperture (diam.) 5.85mm
  - Max 231m active undulator length available (132 undulator modules  $\Leftrightarrow$  66 cryomodules)
  - Quadrupoles every 3 modules  $\rightarrow$  total length of undulator system is 320m

S.Riemann

# Target for the Undulator-based e<sup>+</sup> Source

- Ti alloy wheel, Ø 1m, spinning in vacuum with 2000rpm (100m/s tang speed)
- ILC250, GigaZ:  $E(e^-) = 125\text{GeV}$ 
  - Photon energy is  $O(7.5\text{ MeV})$ ;
  - target thickness of 7mm to optimize power deposition yield
- Target cooling
  - T<sup>4</sup> radiation from spinning wheel to stationary water cooled cooler
    - Peak temp in wheel  $\sim 550^\circ\text{C}$  for ILC250, 1312b/p
    - Peak temp in wheel  $\sim 500^\circ\text{C}$  for GigaZ, 1312b/p for wheel designed as full Ti alloy disk
- Test of target material resistivity against high temperature and cyclic load using an intense pulsed e<sup>-</sup> beam at the Microtron in Mainz (MAMI)
  - No substantial damage obtained although material was loaded below and above the phase transition limit
- Magnetic bearing for spinning wheel
  - Vacuum-tight, oil free, maintenance free even for very high speed
  - Technology and experience exists (e.g. neutron chopper; companies: Juelich, SKF)



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# Undulator Positron Source Parameters

		ILC250		GigaZ	
Electron beam energy (undulator entrance)		126.5			GeV
Active undulator length $L_{\text{und}}$		231			m
		with FC	with QWT		
Undulator K		0.85	0.92		
Photon energy (1st harmonic)		7.7	7.2		MeV
Average photon beam power		62.6	72.2	53.5	kW
Distance target-middle undulator		401			m
Photon beam spot size on target ( $\sigma$ )		1.2	1.45		mm
Average power deposited in target	1312 bunches	1.94	2.2	1.63	kW
	2625 bunches	3.88	4.4	3.23	kW
Peak energy deposition density in target	1312 bunches	61.2	59.8	59.8	J/g
	2625 bunches	92.6	90.4	90.4	J/g
Positron polarization		~30			%

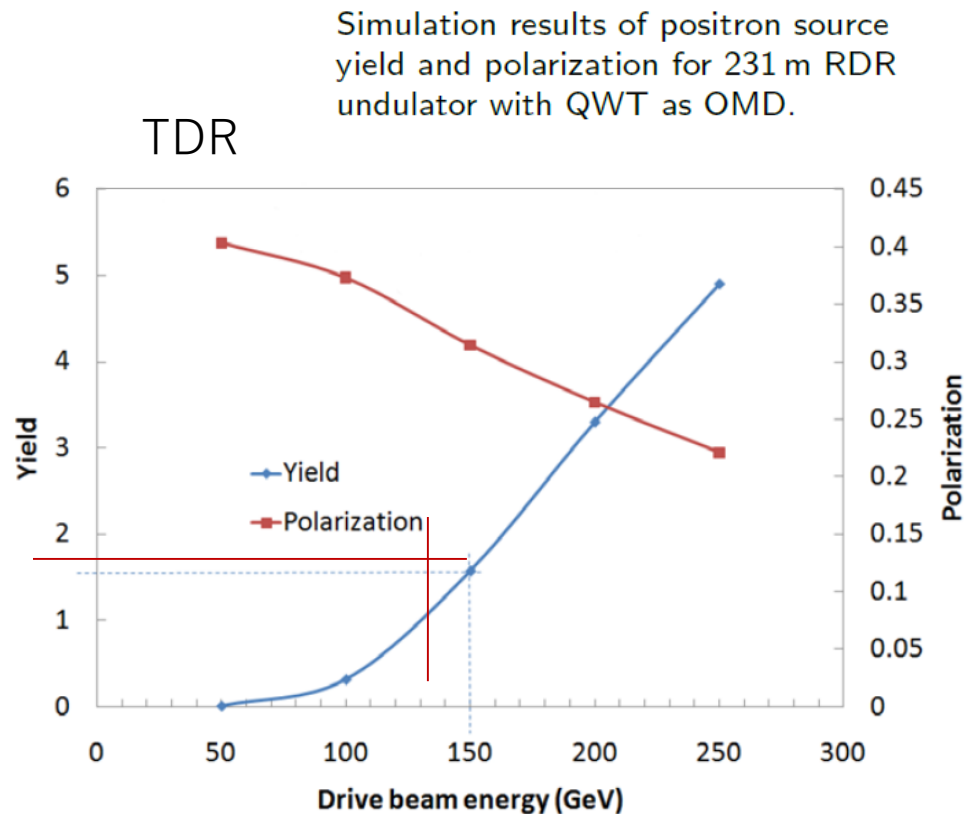
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# Undulator : Positron yield

- Electron energy 125GeV (126.5GeV to compensate loss in undulator)
- Photon energy is 0(7.5 MeV)

- Expected yield from this figure is  $\sim 1e^+/e^-$  for  $E(e^-) = 125\text{GeV}$
- The simulation described in the positron WG report gave  $\sim 1.3e^+/e^-$
- More recent simulation gives a smaller value

Need to optimize/improve the  $e^+$  capture

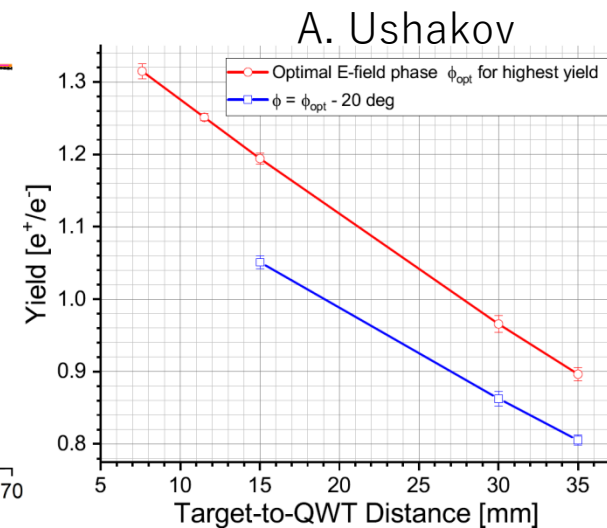
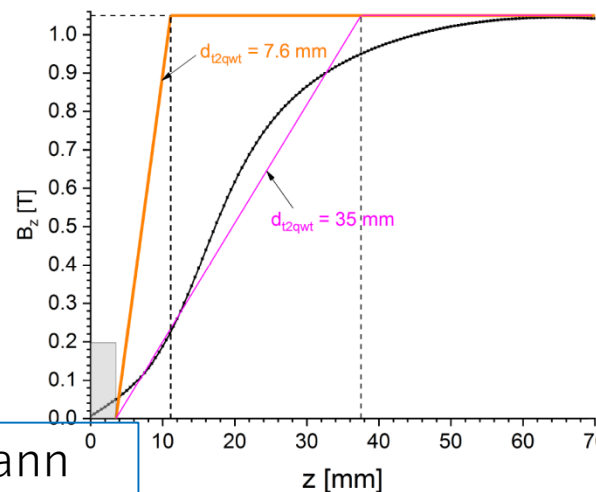
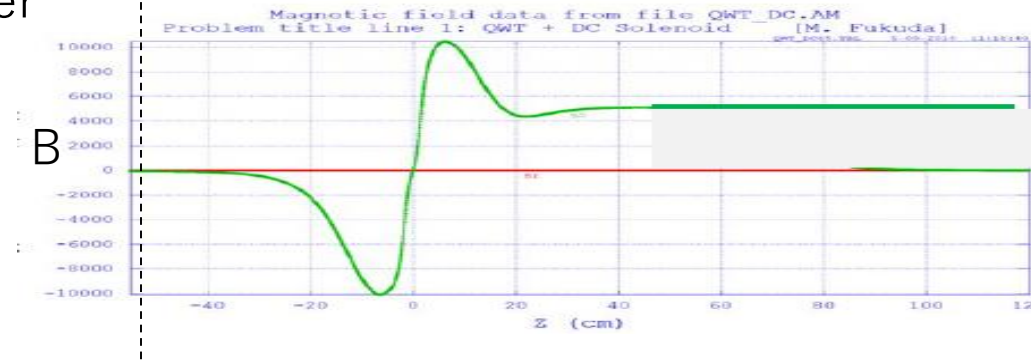
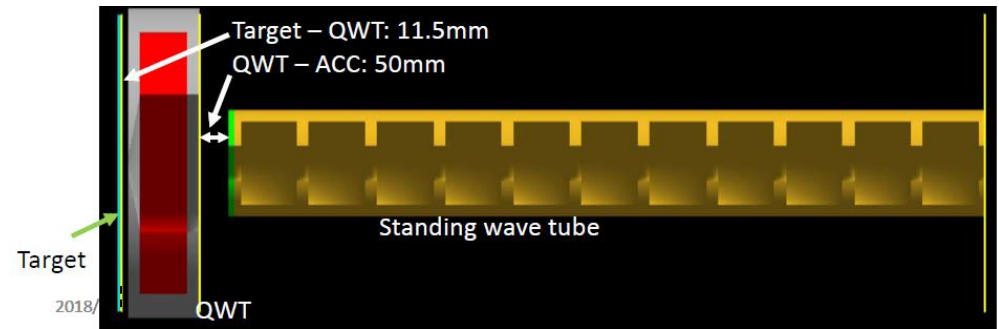


# QWT

- Flux concentrator (TDR) does not seem feasible due to the long pulse
- To be replaced by QWT (Quarter Wave Transformer)
- M. Fukuda, LCWS18
  - $Y < 1e+/e$

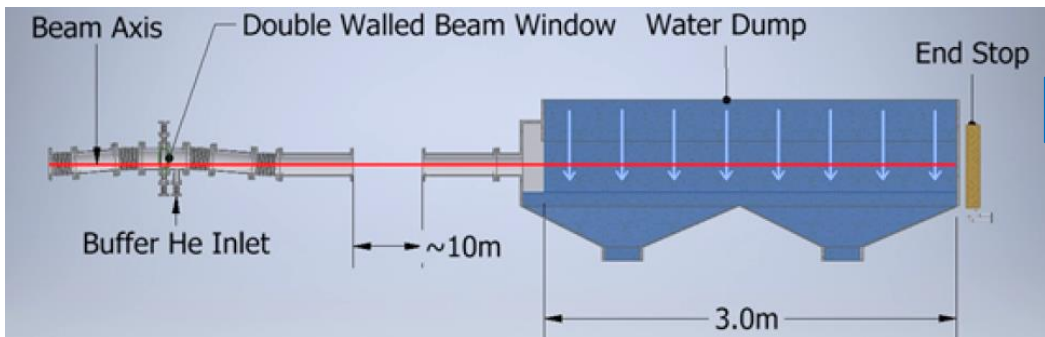
B field is decisive for positron yield

- Steeper field rise close to target needed for yield  $> 1e+/e$
- Immersed target could help but eddy current increase heat load for non-pulsed operation
- Optimization is under study



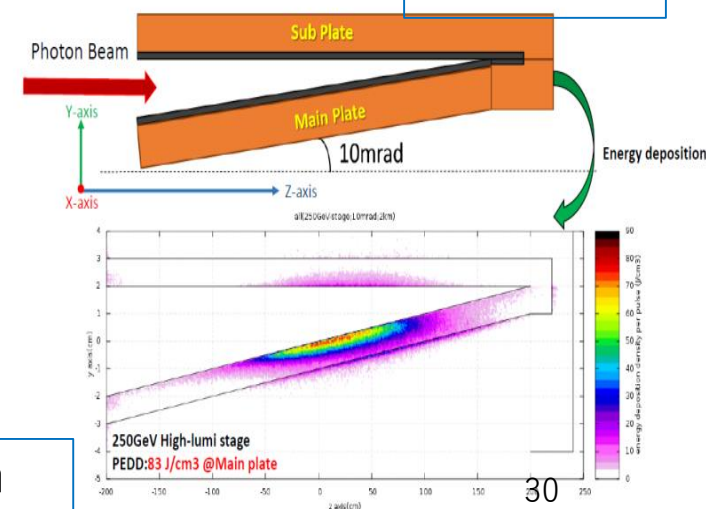
# Undulator : Photon dump

- Narrow 60-120kW photon beam deposits only few percent in target
- Problem: high energy density of photon beam even at distance of O(km) from target
- Options under study
  - Water dump
    - Tumbling Ti window, He cooled → acceptable stress and heat load
    - Free falling water curtain to absorb the photon beam and to scatter particles at safe distance to Ti window




P. Sievers

Y. Morikawa



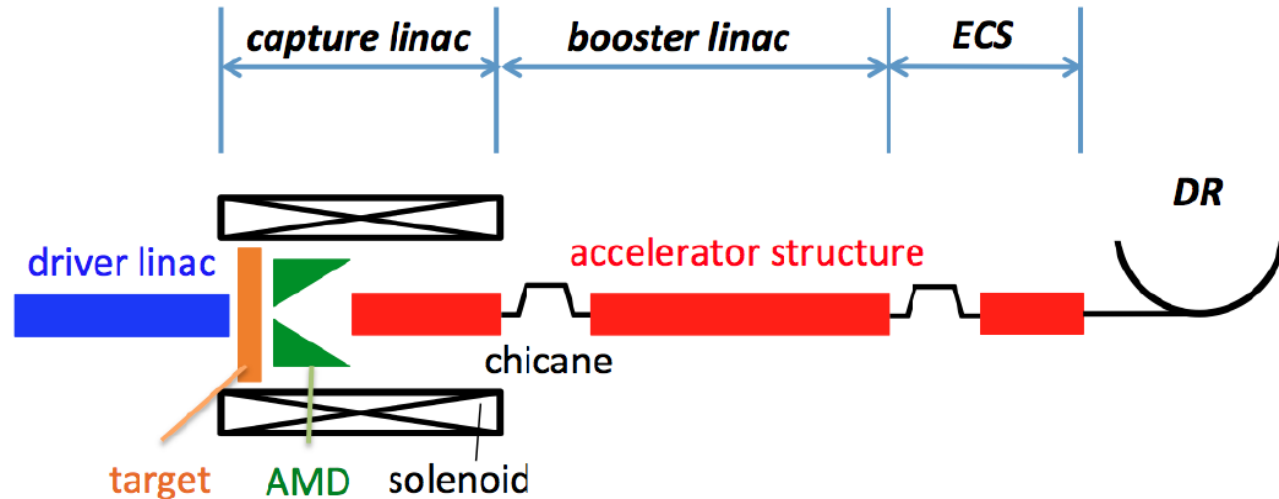
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# Undulator Summary

- No showstopper seen for undulator-based source
- Detailed engineering specifications for target wheel and experimental tests still to be done
  - Test cooling efficiencies by thermal radiation for a target piece
  - Develop full-size mock-up for the target to test the target rotation in vacuum
  - Photon dump design
- resources... (only for information)
  - DESY e+ source group decreased: 
    - Andriy and Felix left, Sabine retired; no successors
    - Khaled (PhD student) studies realistic undulator (see his talk)

S.Riemann

# e-Driven System



- Intensive design/simulation studies on-going
- New powers
  - H. Ego, Y. Enomoto : KEKB linac experts
  - A. Miyamoto : physics, radiation environment



# e-Driven System Latest Parameters

- Based on a paper being prepared for a journal
- There are various simulation results giving slightly different yields
- The data here is the one being used for a consistent parameter set
- The yield  $n(e^+)/n(e^-) \sim 1.2\text{-}1.3$  confirmed
- This defines the required bunch charge in the electron driver, and all the power deposition (next page) in the entire system

Electron Driver			
	Beam energy		3 GeV
	Linac type		NC S-band TW
	Bunch charge		3.7 nC
	Beam power		74 kW
	Beam size on the target (rms)		2 mm
Target			
	Material		W
	Thickness		16 mm
	Diameter		0.5 m
	Required rotation speed at the rim		5 m/s
Adiabatic Matching Device (Flux Concentrator)			
	Peak field (at 5mm from the entrance)		5 T
	Distance from the target end to FC entrance		1.0 mm
Capture Linac			
	Linac type		NC L-band SW
	Aperture radius		30 mm
	Solenoid field		0.5 T
	Positron energy at the exit		260 MeV
Positron Booster			
	Linac type		L-band TW and S-band TW
	Positron energy at the exit		5 GeV
Energy Compressor			
	Type		L-band TW
Positron Yield			
	$N(e^+ \text{ captured in damping ring})/N(e^- \text{ in the driver})$		1.28

# e-Driven : Heat and Power Parameters

Electron Driver			
	Beam power of electron	74	kW
Target			
	Average energy deposit on the target by the beam	18.8	kW
	PEDD in the target	33.6	J/g
Flux Concentrator			
	Average energy deposit on the FC by the beam	6.4	kW
	PEDD on FC	9	J/g
	Average energy deposit in the absorber afer FC	10.3	kW
Capture cavity (L-band standing wave)			
	Average energy deposit in the capture cavities	39.9	kW
	Maximum energy deposit in a cavity cell	2.0	kW

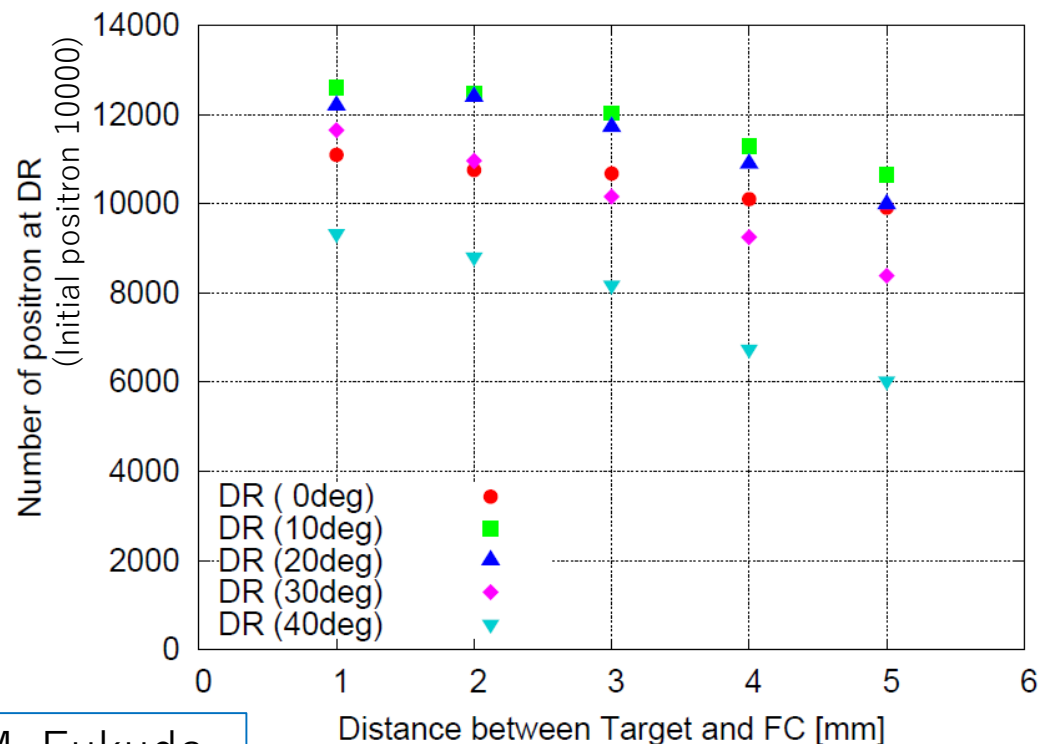
# e-Driven : Yield Simulation

- Simulation works by Nagoshi (Hiroshima) was succeeded by Fukuda (KEK)
- Detailed consistency checks done
  - In good agreement between Nagoshi and Fukuda to a few percent level
- Added more reality and details
  - Solenoid field : divided into pieces, interval, gap,
  - FC field calculated by Pavel
  - Target-FC distance
  - QWT field (undulator)
  - Tracking by SAD to DR
  - Chicane after capture section (not finalized yet)
  - ECS chicane parameters
  - Booster acceleration gradient
  - .....
- Cannot go into detail → Fukuda's talks in the positron session on Thursday

# An example: Target-FC Distance

- Yield increases 1.06 → 1.26 (15%) as 5mm → 1mm
- No essential difference between 1mm and 2mm
- But there is a significant difference in the eddy current heating due to the rapid (10's of  $\mu$ s) change of the field of FC

D(mm)	yield
1	1.26
2	1.25
3	1.20
4	1.13
5	1.06



M. Fukuda

# e-Driven : Target

- Design

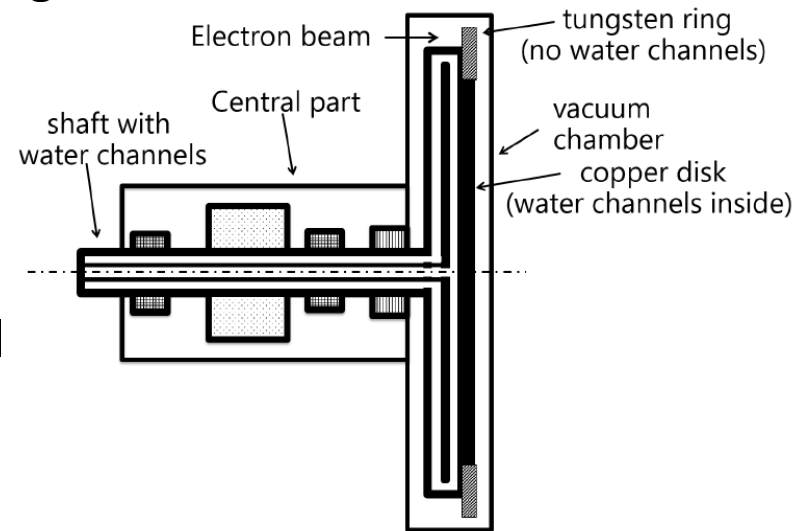
- Tungsten 16mm thick, diameter 50cm, rotating at 5m/s (225 rpm)
- Copper disk brazed to tungsten (or might be bolted)
- Water-cooled
- Vacuum seal by ferro-fluid

- R&D

- Heat & stress simulation
- Prototype fabricated
- Vacuum test with ferro-fluid seal and rotation (but no load)
- Irradiation (Co60) test of ferro-fluid at QST Takasaki
- These have been reported in previous LC workshops already

- 2019

- Irradiation test continued
- Analysis of gas generated at the irradiation to study the surface physics (Feb.2019)
- Need a test against neutron irradiation



- Design of the next prototype being discussed
  - Should the ferro-fluid seal be replaceable?
  - I do not know the final conclusion
  - Listen to the talk by Omori in the positron session

# Capture Cavities

- L-band Standing Wave same as in TDR (undulator scheme) has been used in the simulation works
  - Designed and studied at SLAC for the undulator system
- But, for e-driven system, several problems associated with the standing wave nature (zero group velocity) pointed out
  - Multiple cell, high  $\beta$ ,
  - High beam-loading for e-driven
    - Up to 0.5-1A ( $\sim 6\text{mA}$  in undulator scheme)
- New design being considered including APS (Alternating Periodic Structure) but it will take time

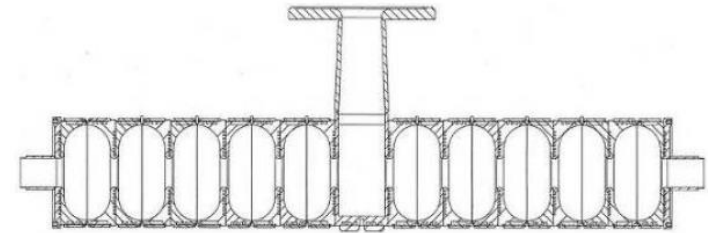
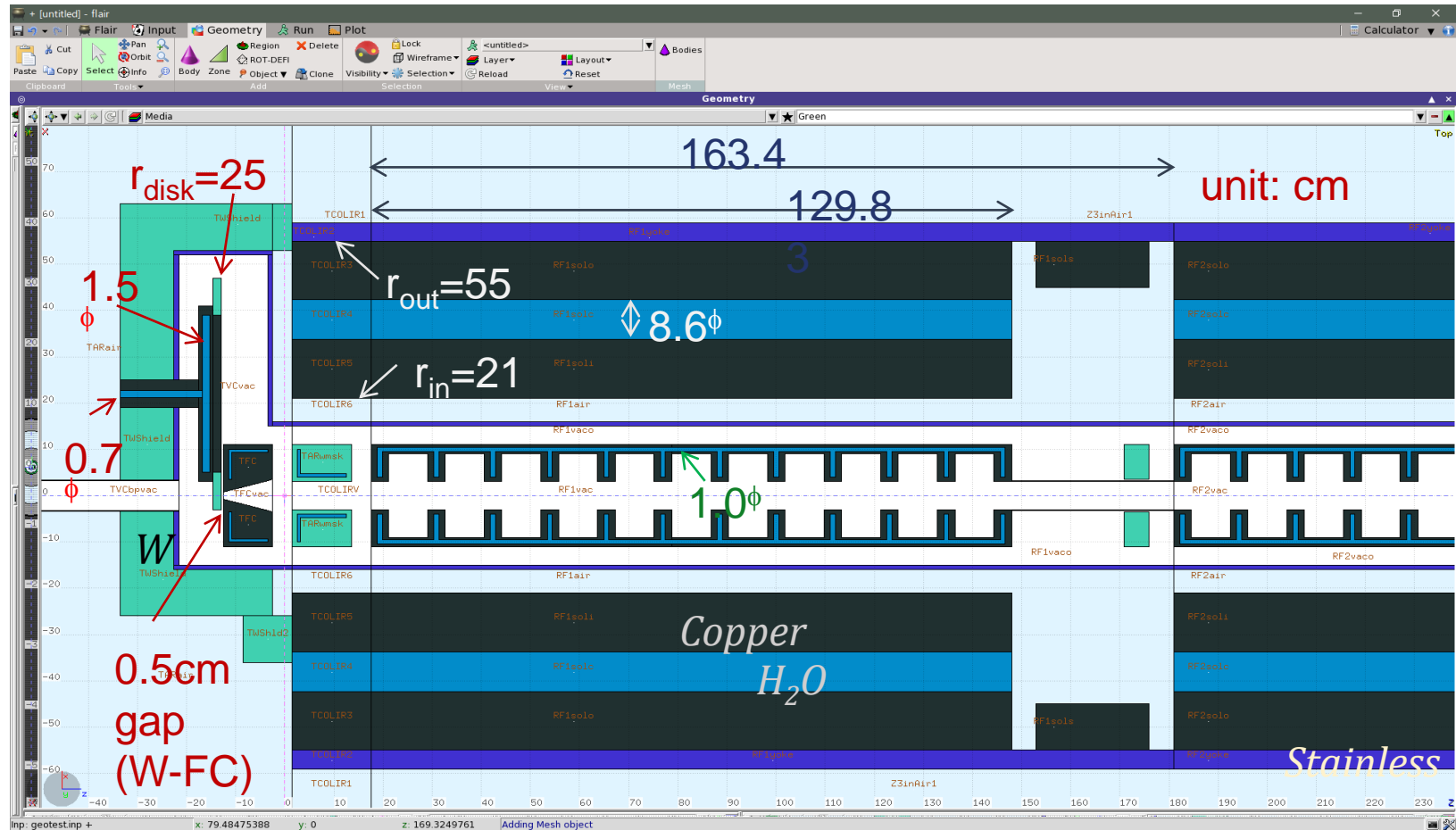


Figure3: 11-cell SW structure.

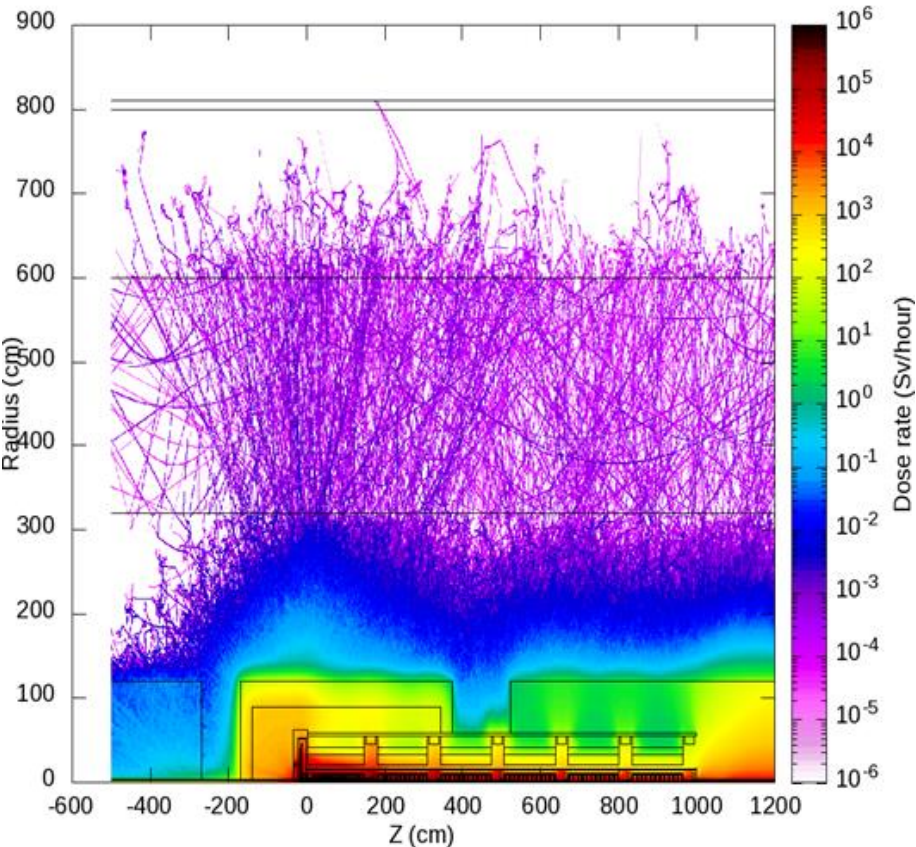
# Radiation Environment (1)

- Target/capture region
- Accurate modeling

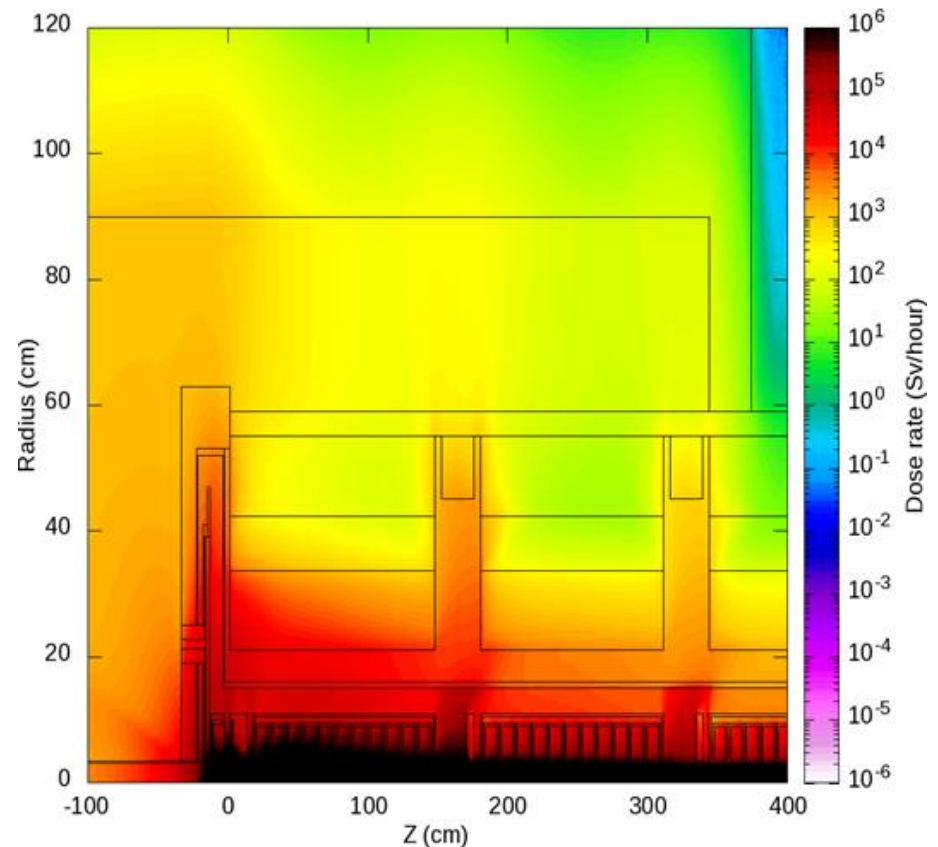


## Primary dose (not depend on run year)

1 year beam: dose-eq primary, All (2625Bx, 5Hz)



1 year beam: dose-eq primary, mid (2625Bx, 5Hz)



A. Miyamoto

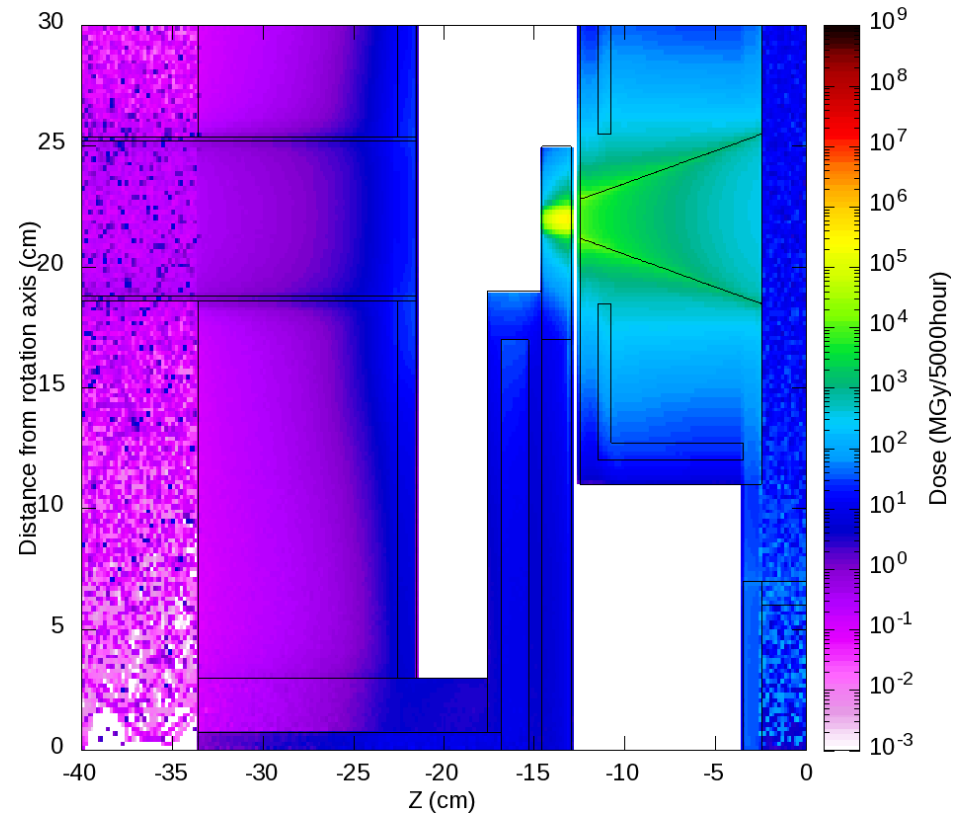
Giving the basic data in designing the shield sytem around the target



# Radiation Environment (2)

- Detailed simulation of the Radiation near the rotating target
- Radiation on the ferro-fluid seal
  - Check neutron flux

1 year beam: Energy deposit Total dose, tarA (2625Bx, 5Hz)



Miyamoto

- 10MGy/year
- Need more shield for < 1MGy/year

# Radiation Environment (3)

- All along the beamline from the chicane to DR
- Turned out the loss at ECS very large (comparable to the target)

Section	Beam loss [kW]	Ave. Energy [MeV]	Num. of e+
Chicane	0.92	187	1553
4Q1L	3.74	299	3944
4Q2L	1.37	556	779
4Q4L	1.27	1555	257
4Q4S	5.62	2741	647
ECS	21.72	4700	1459

# Remaining Issues of e-Driven System

- Target
  - Prototype test for more realistic model
  - Endurance against neutron
- Flux concentrator
  - Cooling
- Capture cavity (standing wave)
  - New design (multiple cell, high  $\beta$ )
  - Transient beam loading
  - Cooling system
- Beamline
  - Chicane (after capture)
- Replacement system of target-capture area
- Radiation shield
  - Target-capture region
  - Entire beamline
- Layout
  - Possible transition from e-driven to undulator

# Positron Summary

- Intense studies of e-driven scheme on-going
  - Overall design
  - Yield calculation
  - Target
  - Radiation calculation for the design of the shielding of the entire positron system
- Still more detail necessary for the above topics, plus
  - Shield and tunnel design
  - Capture cavity design and loading calculations
  - Target exchange system
  - Entire layout
- Need resources for the undulator scheme