

# **ILC-250 AC Power Re-estimation**

originated by NW-BL,  
and  
adjustment suggested by AY

A. Yamamoto and S. Michizono

Provided for discussions at TCMB  
Updated: 190604

# ILC250 AC Plug-Power Estimates to be updated, re-estimated by NW/BL (190531)

AY-190602

	500 (DKS)	250A-Base L. 5Hz, 1312 L= 1.35E34	250A' (RD) 5Hz, 1312 L = 1.35E34	250A 5Hz, 2625 L=2.7E34	500 @ 250 10Hz, 2625 L= 5.4E34	500 5Hz, 2625 L = ?
Gradient	31.5	31.5	35	31.5	14.7	31.5
Qo	1E10	1E10	1.6E10	1E10	1E10	1E10
ML-Egain	470	220	220	220	220	470
E. Ratio	1	0.47	0.47	0.47	0.47	1
ML	104.1	48.0	47.3	61.1	100.4	130.6
e- Source	4.87	5.6	5.6	5.6	5.6	5.6
e+ Source	9.32	10.2	10.2	10.2	10.2	10.2
DR	15.72	13.6	13.6	21.5	30.3	21.5
RTML	10.40	10.4	10.4	13.9	13.9	13.9
BDS	12.38	9.3	9.3	9.3	9.3	12.4
Dumps	1.21	1.2	1.2	1.2	1.2	1.2
IR	5.76	5.8	5.8	5.8	5.8	5.8
Main Campus						
General Margin						
Total	163.8	104.0	103.3	128.5	178.6	201.1

Excel Reference: ILC TDR AC Power Scaling CR018-b (190602)

# ILC250 AC Plug-Power Estimates to be updated

AY-190603

**Adjustment suggested by AY, refering Re-estimate by NW/BL (190602)**

	500 (DKS)	250A-Base L. 5Hz, 1312 L = 1.35E34	250A' (RD) 5Hz, 1312 L = 1.35E34	250A 5Hz, 2625 L=2.7E34	500 @ 250 10Hz, 2625 L = 5.4E34	500 5Hz, 2625 L = ?
Gradient	31.5	31.5	35	31.5	14.7	31.5
Qo	1E10	1E10	1.6E10	1E10	1E10	1E10
ML-Egain	470	220	220	220	220	470
E. Ratio	1	0.47	0.47	0.47	0.47	1
ML	104.1	<b>49.4</b>	<b>48.5</b>	<b>62.6</b>	<b>103.0</b>	<b>133.8</b>
e- Source	4.87	5.6	<b>4.8</b>	5.6	5.6	5.6
e+ Source	9.32	10.2	<b>9.6</b>	10.2	10.2	10.2
DR	15.72	13.6	13.6	21.5	30.3	21.5
RTML	10.40	10.4	<b>8.4</b>	13.9	13.9	13.9
BDS	12.38	9.3	9.3	9.3	9.3	12.4
Dumps	1.21	1.2	1.2	1.2	1.2	1.2
IR	5.76	5.8	5.8	5.8	5.8	5.8
Main Campus		<b>2.7</b>	<b>2.7</b>	<b>2.7</b>	<b>2.7</b>	<b>2.7</b>
General Margin		<b>3.3</b>	<b>3.1</b>	<b>4.0</b>	<b>5.4</b>	<b>6.2</b>
Total	<b>163.8</b>	<b>111.5</b>	<b>106.9</b>	<b>136.7</b>	<b>184.5</b>	<b>213.2</b>

Excel Reference: ILC TDR AC Power Scaling CR018-b (190602)

# Appendix

- TDR information
- Previous Study for ILC250A and A'
  - Focusing on Cryogenics

# ILC500: TDR-DKS AC Power Balance

## ILC-TDR-V3-II, Table 11.6

**Table 11.6**

Estimated DKS power loads (MW) at 500 GeV centre-of-mass operation. 'Conventional' refers to power used for the utilities themselves. This includes water pumps and heating, ventilation and air conditioning, (HVAC). 'Emergency' power feeds utilities that must remain operational when main power is lost.

Accelerator section	RF Power	Racks	NC magnets	Cryo	Conventional		Total
					Normal	Emergency	
e <sup>-</sup> sources	1.28	0.09	0.73	0.80	1.47	0.50	4.87
e <sup>+</sup> sources	1.39	0.09	4.94	0.59	1.83	0.48	9.32
DR	8.67		2.97	1.45	1.93	0.70	15.72
RTML	4.76	0.32	1.26		1.19	0.87	8.40
Main Linac	52.13	4.66	0.91	32.00	12.10	4.30	106.10
BDS			10.43	0.41	1.34	0.20	12.38
Dumps					0.00	1.21	1.21
IR			1.16	2.65	0.90	0.96	5.67
<b>TOTALS</b>	<b>68.2</b>	<b>5.2</b>	<b>22.4</b>	<b>37.9</b>	<b>20.8</b>	<b>9.2</b>	<b>164</b>

# Tom Peterson's study in 2012

ILCCryoTDR-14Oct2012BN.xls, CryoPowerTotal-28June2012s.xls

Tom Peterson 26-Jun-12	ILC Cryogenic Power Estimates
This sheet: TDR Power DKS	
1 standard cryogenic unit with DKS arrangement into cryo strings and cryo	
Heat loads per attached CM_HeatLoad sheet (sheet 1)	
Module length based on Module-9-8-9-21Nov06.xls	approx
Total operating power for one cryo unit based on predicted heat (MW)	3.24
Total operating power for one cryo unit including uncertainty factor (MW)	3.57
Total installed power for one cryo unit (MW)	4.16
Total installed 4.5 K equivalent power for one cryo unit (kW)	19.01
Fraction of largest practical cryoplant per cryogenic unit	0.76

Tom Peterson Full heat loads, static plus dynamic  
28-Jun-12 Update for TDR  
Using latest revised heat loads, per ILCCryoTDP26June2012.xls  
and DampingRingCryo-17May2012.xls  
Operating power based on predicted heat load and  $F_o = 1.2$

Area	Number of plants	Installed plant size (MW)	Installed total power (MW)	Operating power (each) (MW)	Operating total power (MW)
Main Linac + RTML KC	12	3.37	40.44	2.63	31.56
Main Linac + RTML DK	10	4.16	41.60	3.24	32.40
e+ 5 GeV linac	1	0.65	0.65	0.35	0.35
e- 5 GeV linac	1	0.70	0.70	0.48	0.48
Damping Rings	1	1.45	1.45	1.13	1.13
BDS	1	0.41	0.41	0.33	0.33
Experiments	1	1.00	1.00	0.70	0.70
TOTAL with KCS			<b>45.81</b>		<b>35.39</b>
TOTAL with DKS			<b>44.65</b>		<b>34.55</b>
Total central campus compr pow		3.80		2.66	

still just the old RDR number  
1 kW at 4.5 K from Tom Markiewicz

assume BDS+DR+Sources

# **Consideration on A Cryogenic-Plant Layout for Cost- saving associated with SRF R&D**

Akira Yamamoto

To be discussed, 19 July, 2017

**Updated, 23 July, 2017**

# A New Approach for the ILC Cryogenics Cost-reduction at the Staging-250 (Option-C)

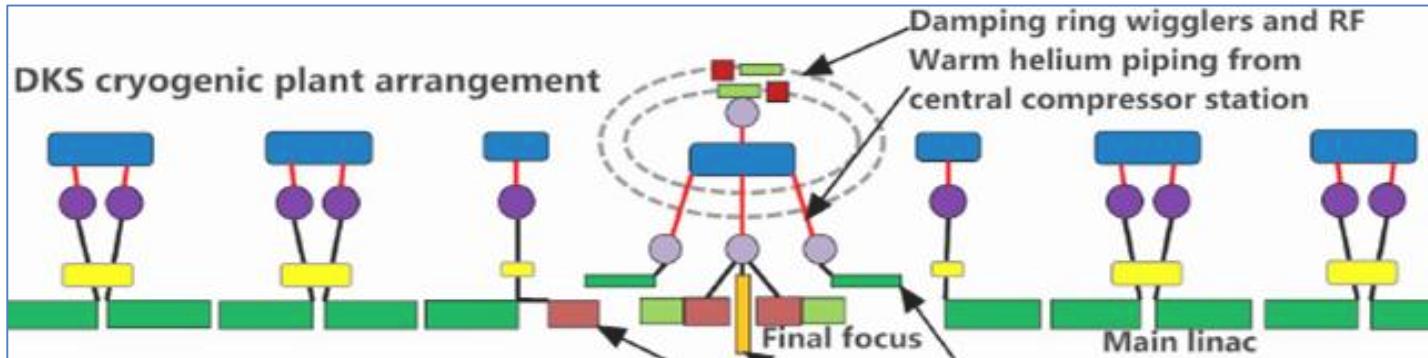
- A model / Assumption:
  - SRF high-Q and high-G R&D successful,
    - Gradient: 31.5 MV/m to 35 MV/m
      - # ML-CMs down to ~ 90 %
    - Q: 1E10 (31.5 MV/m) to 1.6E10 (35 MV/
      - Cooling power requirement down to 70 % (still to be checked)
        - » (taking both static and dynamic thermal load effect).
  - Plan to keep the Cryogenics System unit scale (19 kW at 4.5 K) to be kept (for simplicity for cost estimate),
    - Cryogenics system to be merged, and
      - # Cryogenic systems to be reduced from 5.5 systems (BC, ML, Booster) to 2 systems (with some additional cost for Booster Cryogenics with long distribution line).

# Additional Cryogenics System Cost Reduction at Staging-250 (Option-C)

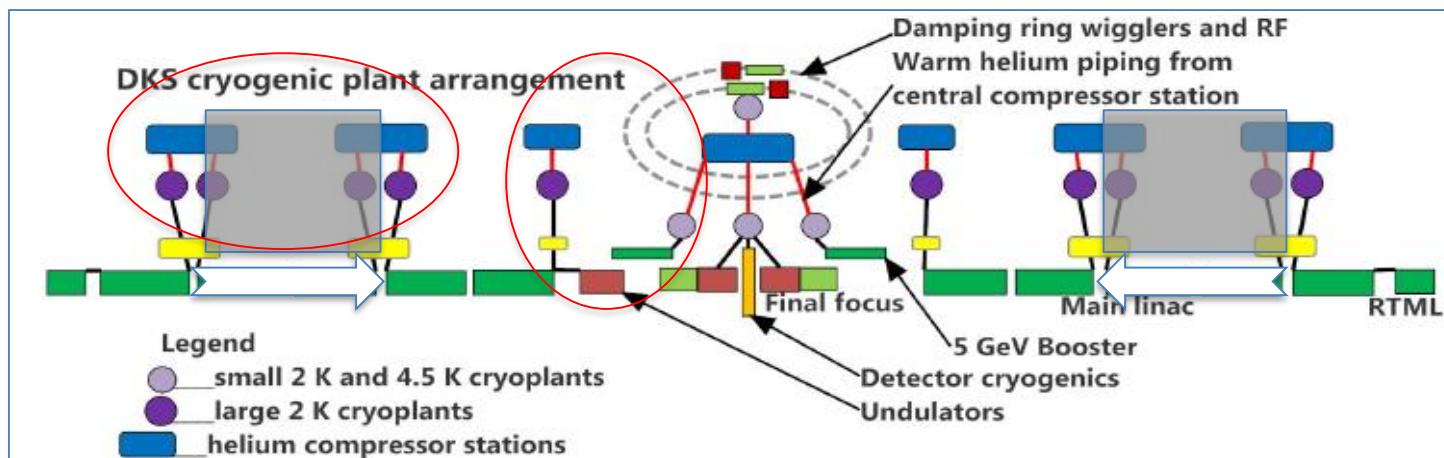
- Previous approach
  - Cooling power requirement down to 70 %
    - Cryogenics System cost down to  $0.7^{0.6} = 0.81$  ( $\rightarrow 81\%$ )
    - Effect in the simple staging option c (31.5 MV/m, 1E10) :
      - Cost for 3.5 sub-system  $\rightarrow 198$  MILCU / one side of ILC linacs
        - » Down to **160.4** w/ simply reduce the cryogenics power capacity
- A new approach
  - Cooling power requirement down to 70 % (same)
  - Keeping the plant power of 19 kW at 4.5 K
  - Merge the cryogenics systems from 3.5 to 2 systems.
    - RTML-BC + ML-CM (upstream), and
    - ML-CM (down-stream) + Booster (even though cryo-line to be added)
      - Cost for 2 sub system:  $2 \times 58.5 + \sim 13 = 130$  MILCU / one-side
        - » Cost for RTML-BC  $\rightarrow 0$ , Cost for e; source only for long distribution line (13 MILCU / booster)
  - Additional cost saving :  $\sim 2 \times 30$  MILC per two-sides (to be further checked).

# ILC Cryog. Configuration to be staged at 250 GeV

## Option D (ML installed, downstream)

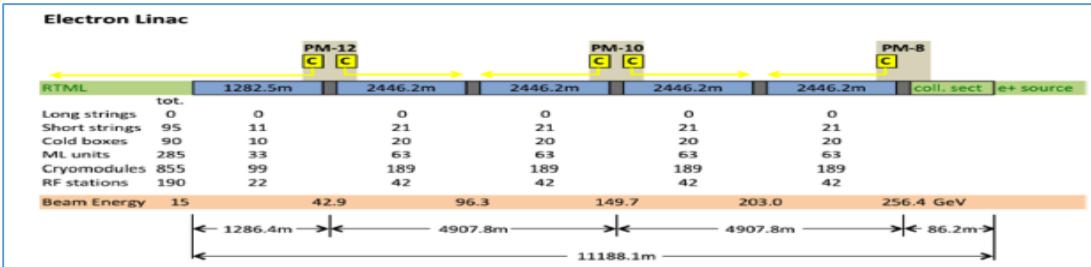


TDR-2013  
Configuration  
at 500 GeV  
- 5 plants/linac



Staging  
at 250 GeV :  
3 plants/linac,  
although the  
cooling power  
requirements to  
be reduced  
down to ~70 %.

# Staging (250 GeV) effects on the SRF Cryogenic Systems



E = 31.5 MV/m, and L-eff = 1.0385 m  
+V/cavity = 32.7 MV

-----

$$+V/\text{st-Cryogenics} = 3 \times 21 \times 0.8505 = 53.6 \text{ GeV}$$

$$+V/\text{short-string} = 2.55 \text{ GeV}$$

$$+V/\text{MLU} = 32.71 \times 26 = 850.5 \text{ MV}$$

$$\text{Cryogenics unit (short string) length (3 MLU)} = 3 \times 37.956 + 2.5 = 116.368$$

$$\text{RF unit (4.5 CM) length} = 56.934 \text{ m}$$

$$\text{MLU length} (\rightarrow 3 \text{ CM}) = 3 \times 12.652 = 37.956 \text{ m}$$

$$\text{CM length} = 12.652 \text{ m (pitch)}$$

	MILC	%
e-, 2+	2 x 32.5	2 x 4.8
DR	26.0	3.9
RTML (unit)	38.1 19.1	5.6 (2.8)
ML (unit)	526.9 (58.54)	78.1 (8.6)
BDS	18.4	2.7
Sum	674.6	100

		RTM L-BC	ML-CM	PM -12 -u	PM -12 -d	ML-CM	PM -10 -u	PM -10 -d	ML-CM	PM -8 -u	PM -8 -d	e+ Booster	Sum	Cost Down
TDR-500	Cryo-Cost	<b>19.05 + 29.27</b>			58.54	58.54	58.54	58.54	58.54	58.54	32.54*	315.02	n/a	
	# C-Plant	$\sim 0.2 + 0.5 = 0.7 \rightarrow 1$			1	1	1	1	1	1	$> \sim 0.55^*$	5.5 systems		
	CP-Power	(19 kW @ 4.5 K)			19 kW @ 4.5 K									
	# CM	51	99			189	189		189	189		24	930	
	E. Sum	10	28.1			53.6	53.6		53.6	53.6		5	257.5	

		RTM L-BC	ML-CM	PM -10 -u	PM -d	PM -u	PM -10 -d	ML-CM	PM -8 -u	PM -8 -d	e+ Booster	Sum	
	Cryo-Cost	<b>19.05 + 29.27</b>			---	---	58.54	58.54	58.54	32.54*	197.94	0	
Stage - 250  31.5M V/m 1E10	# Cryo-P.	$\sim 0.2 + 0.5 = 0.7 \rightarrow 1$			---	---	1	1	1	$\sim 0.55$	3.5 systems		
	# CM	51	45	---	---	---	---	189	189	24	498		
	E. Sum	10	12.8	---	---	---	---	53.6	53.6	5	135.0		
Stage - 250  +SRF R&D  35MV/m 1.6E10	Cryo-Cost	<b>58.54</b>							58.54 + 13 (for long distribution)			130	- 68
	# C-Plant	$0.7 \times (0.2 + 0.05 + 1) = 0.88 \rightarrow 1$ (TL reduction model: relatively lowered to ~ 70%, because of high-Q)							$0.7 \times (1 + 0.13) + x = 0.79 + \sim 0.x \rightarrow 1$			2 systems	
	# CM & (relative TL)	51	4.5	---	---	---	---	189 (132)	189 (132)	24 (17)	457.5		
	E. Sum	10	1.28	---	---	---	---	59.56	59.56	5	135.4		