



Status of the CEPC Sci-ECAL R&D

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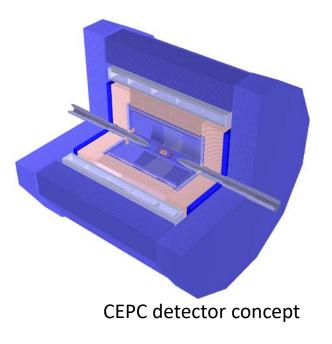


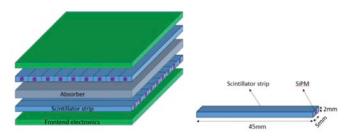
Outline

- Introduction
- Studies on CEPC Sci-ECAL sensitive cell
- CEPC Sci-ECAL prototype design and development
- EBU commissioning and project schedule
- Summary

Introduction

- A fine-grained Sci+W calorimeter concept has been adopted as one of the CEPC ECAL options.
- There is a R&D program dedicated to the CEPC Sci-ECAL option that was started in 2016.
- The R&D goal is to build and characterize a technological Sci-ECAL prototype to validate the CEPC Sci-ECAL design.
- Collaborating with the Sci-ECAL effort in Japan to fully explore the synergy between CEPC and ILC in detector R&D.



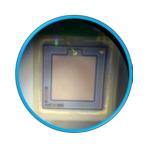


Strip Sci-ECAL concept for CEPC

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SiPM dark-count rate and cross-talk probability



Baseline SiPM

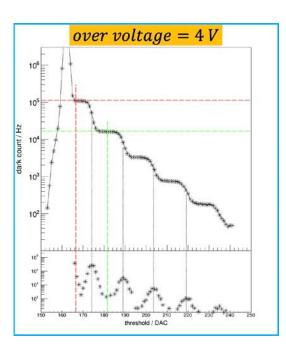
Hamamatsu S12571-010P

size: $1mm \times 1mm$

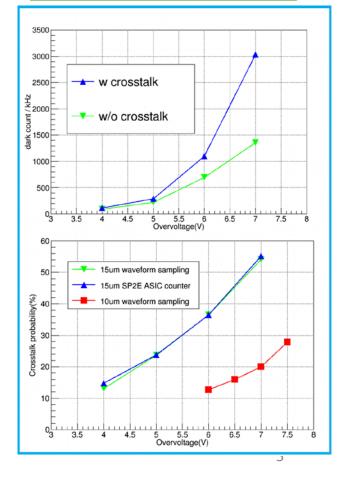
• pitch: $10\mu m$

• number of pixels: 10K

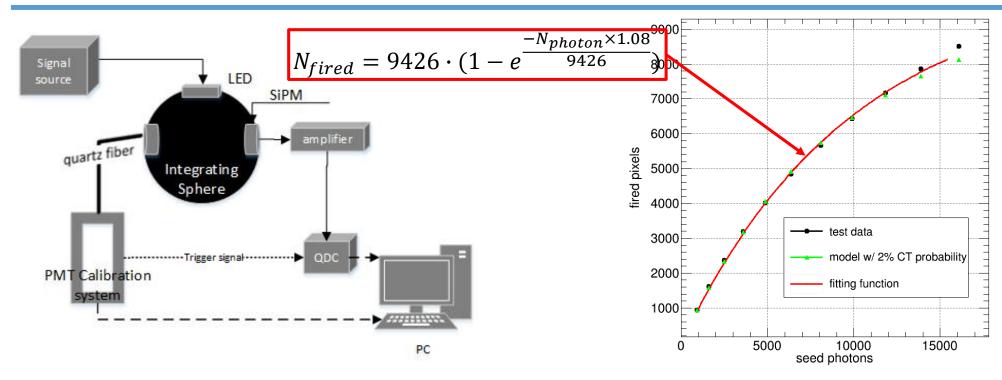
- Dark count and cross talk are important aspects of SiPM performance
- Dark count rate is ~100kHz at nominal operation voltage
- Cross-talk probability is ~15% for the SiPM with a 15-um pitch and 8% for the 10-um one.
- Dark count rate and cross-talk probability both increase rapidly with increasing over-voltage.



- * Threshold for dark count: >0.5 p.e.
- * Threshold for cross talk: >1.5 p.e.

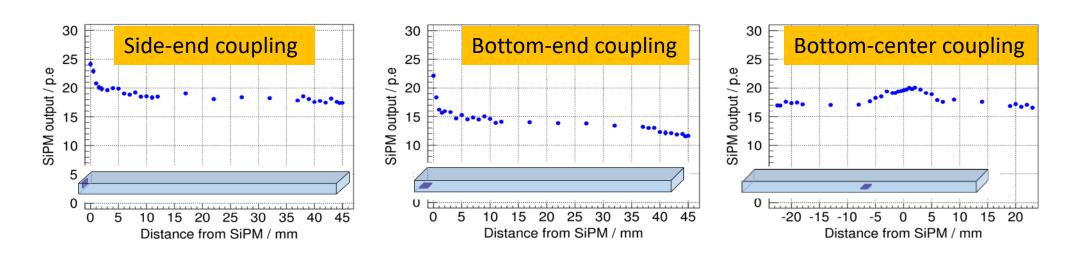


SiPM saturation effect



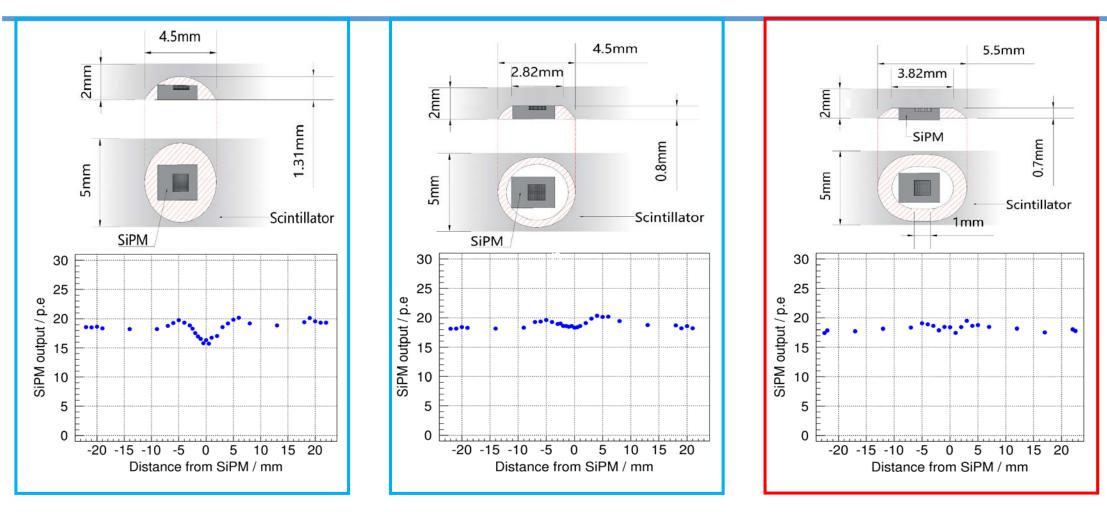
- SiPM would be subject to saturation at exposure of large amounts of light
- SiPM saturation behavior was tested and can be described very well with a function
- With corrections, the dynamic range of the S12571-010P SiPM can reach 15,000 photons within an uncertainty of 3%

Scintillator strip – SiPM coupling optimization



- Three coupling modes investigated: side-end, bottom-end and bottom-center
- Uniformity of light yield along the strip is important to the ECAL energy resolution
- Bottom-center coupling gives the best uniformity with additional advantages:
 - Avoiding the dead area between scintillators introducing by SiPMs
 - Simplifying sensitive layer assembling
 - Allowing for large-size SiPM for a large dynamic range

Design of the bottom-center coupling

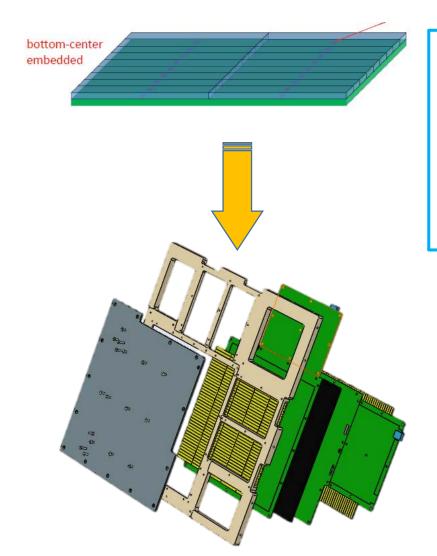


• The uniformity of the sensitive cell with a racetrack-shaped dimple can reach 4%

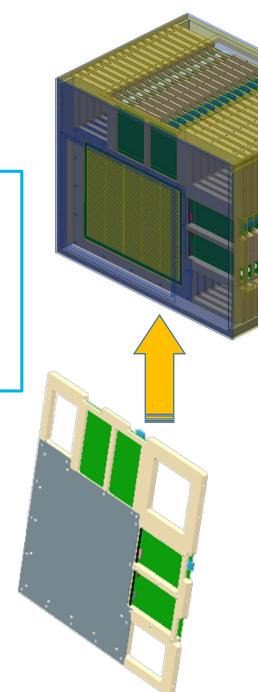
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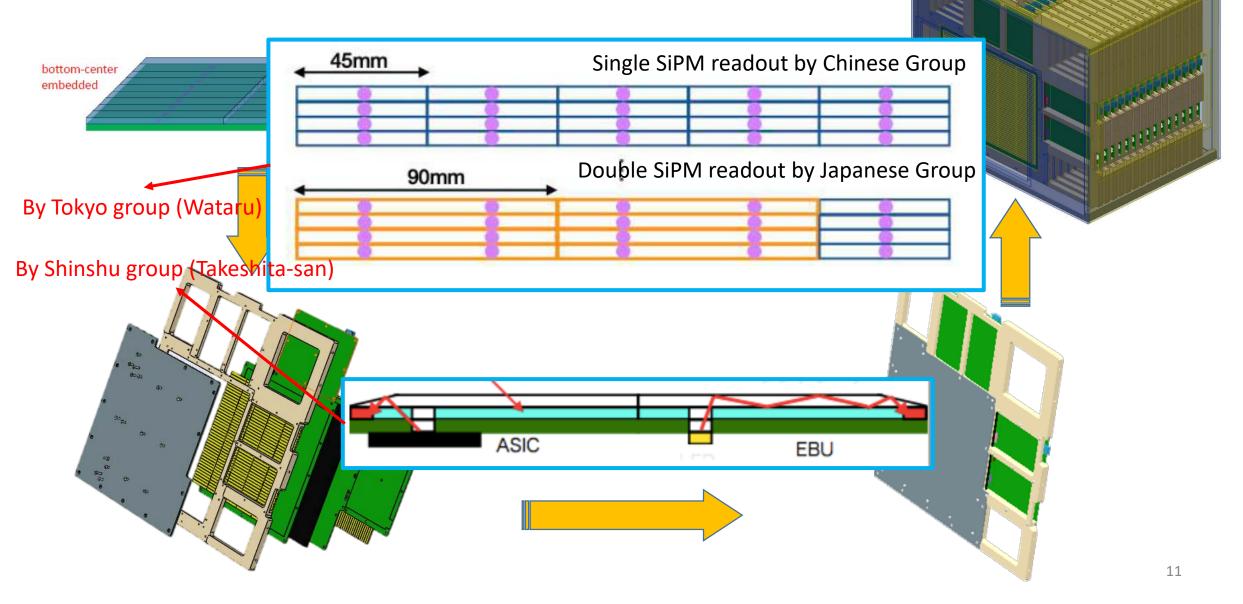
CEPC Sci-ECAL prototype design



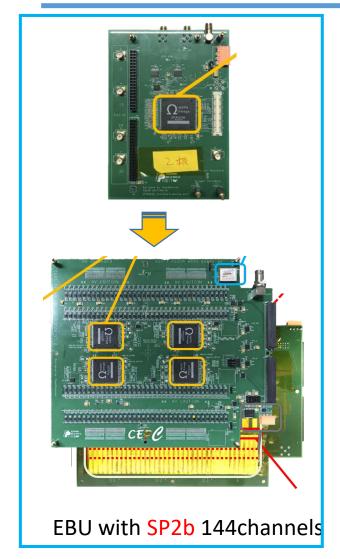
- 210 channels / EBU
- > 30 EBUs + 30 DIFs
- 15 "super-layers"
- > Full ECAL prototype

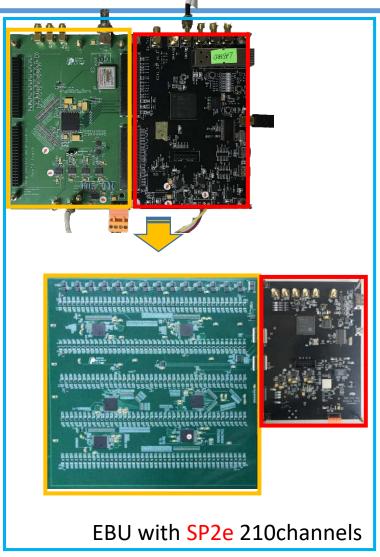


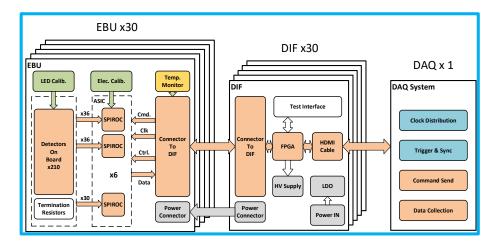
Contributions from Japanese groups



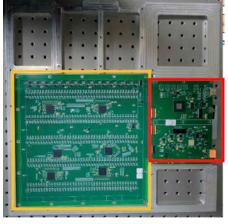
Readout electronics development history











EBU with SP2e + DIF

Electronics aging test







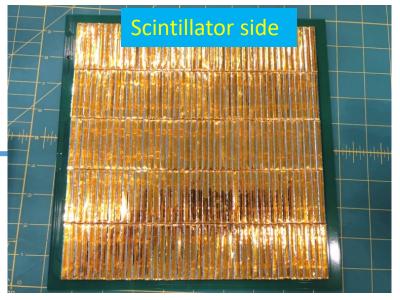


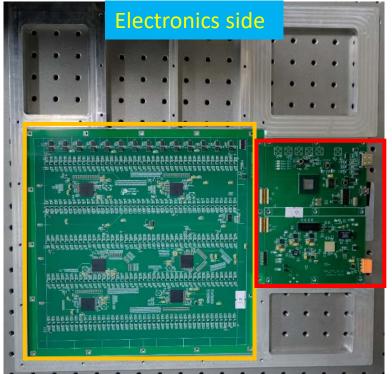
2019/12/26 ~ 2019/12/28

- Aging test for 48 hours with 50°C
- No high voltage applied on SiPM
- Recorded hourly the current passing through each layer
- Performed electronics calibration every 3 hours
- Powered down every 12 hours for a half hour down time

EBU design and development

- 210 channels readout with 6 SP2E chips divided into 5 rows and 42 columns
- 24 layers of EBU with 10um SiPMs and 6 layers EBU with 15um SiPMs
- Total thickness is controlled under 6mm excluding DIF
- Electronics calibration and SiPM operation voltage adjustment realized
- LED calibration and temperature monitoring circuits under test.



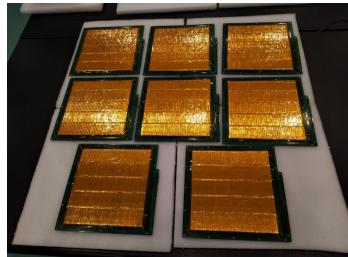


Assembling of scintillator strips





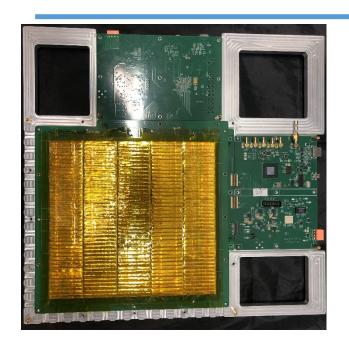




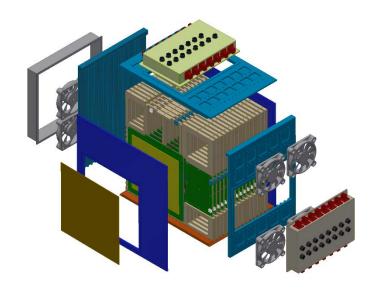
The scintillator strips were wrapped and assembled on EBU boards by Shanghai Institute of Ceramic

- 27 layers of EBU-China finished
- 3 layers of EBU-China will finish asap
- 2 layers of EBU-Japan strips are being shipped to China for assembling.

Manufacturing of mechanical structure







- Single layer support structure produced and mounted
- Absorber layer: 3.2 mm 15%-85% Cu-W alloy
- Mechanical framework to be manufactured

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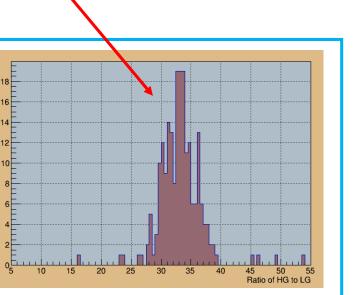
LED calibration

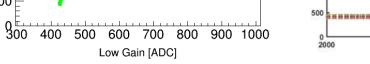
- > Tested SiPM response in all channels
- > Calibrated SiPM gain by single photon electron spectrum
- > Cross-calibrated the high gain and low gain modes of the electronics

High Gain Response to LED Scan

Driver DAC Setting

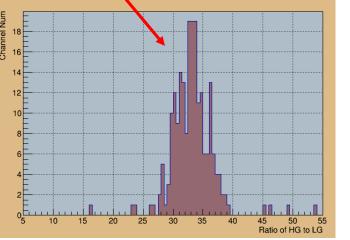
> Determined the linear range of the high gain mode





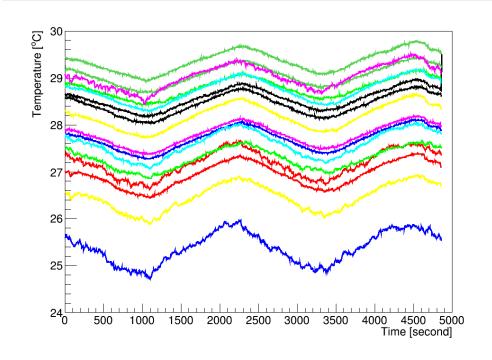
3500 3000

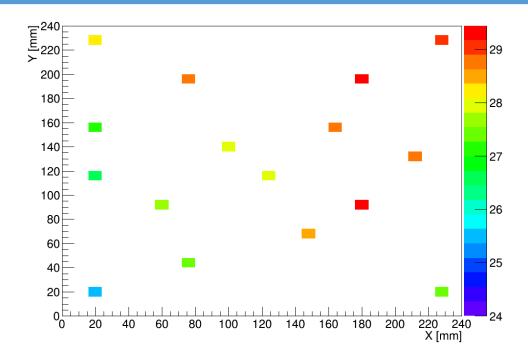
Qain [ADC] 2500



chip 0, channel 19

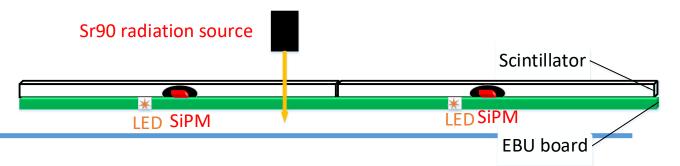
Temperature monitoring



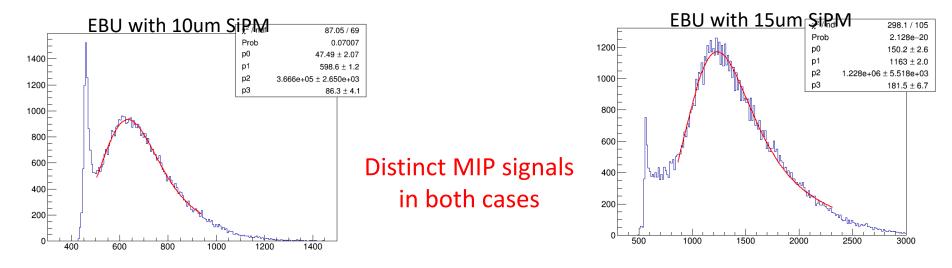


- 16 temperature sensors distributed on one EBU
- Expected precision ~ 0.1 degree
- Calibration of these sensors: to be done
- SiPM compensation function of EBU: to be implemented

MIP test with Sr90



Tested two layers of EBUs with 10um SiPM and 15um SiPM, respectively.

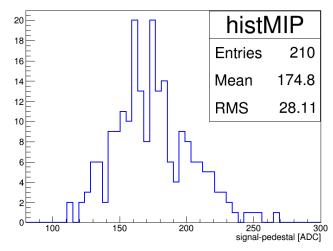


- 25ns shaping time for both 10um and 15um SiPM
- Self-trigger(auto-trigger) with 16 memory cells
- SiPM on recommended operation voltage
- Spectrum fit: $landau \otimes gaus$

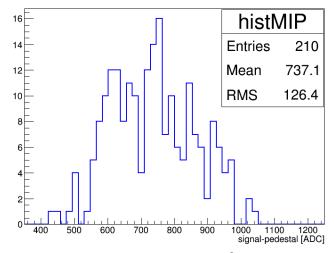
MIP signal amplitude

- MIP variation: RMS / MIP MPV ~ 16% for 10um and ~ 17% for 15um
- Signal over Noise Ratio: MIP MPV / Pedestal RMS ~ 35 for 10um and ~ 135 for 15um
- Negligible variation between 16 memory cells

Signal amplitude = landau peak – pedestal



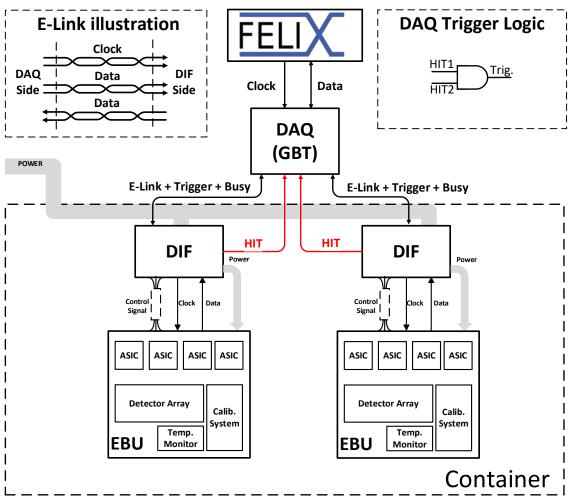
EBU with 10um SiPM (210 channels)



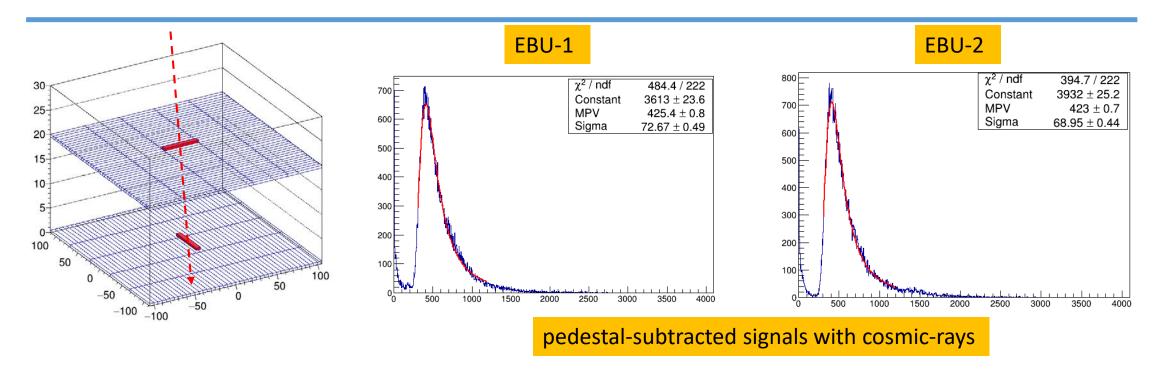
EBU with 15um SiPM (210 channels)

Combined test of two EBUs with DAQ



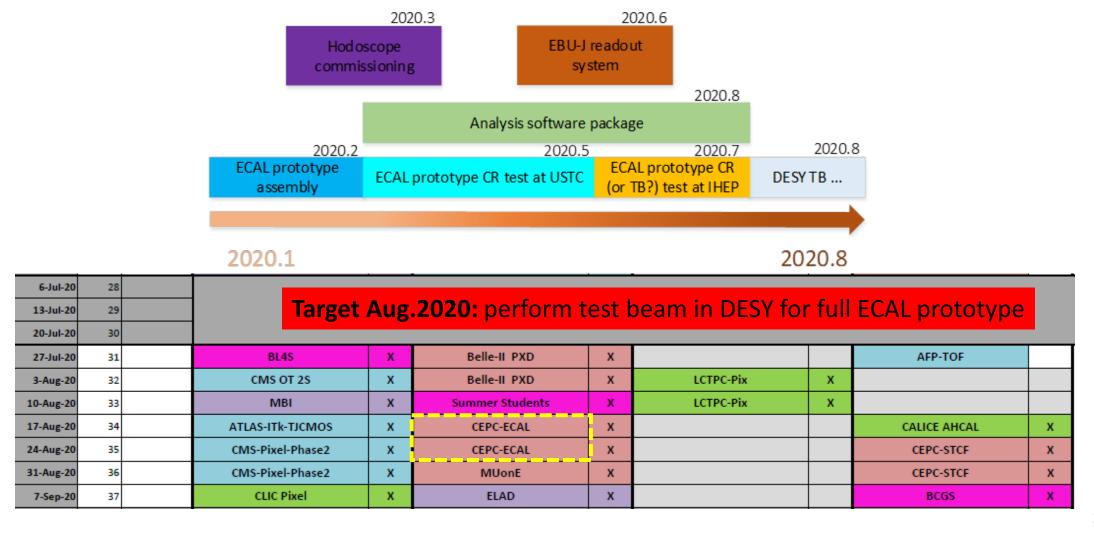


Results from the combined test



- The combined system worked and yielded correct data!
 - Both EBUs functioned well
 - DAQ took data from the two EBUs successfully
 - The two EBUs were properly synchronized

CEPC Sci-ECAL R&D project Schedule



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- CEPC Sci-W ECAL technological prototype is fast emerging
 - ✓ 27 out of 30 layers EBUs have been produced
 - ✓ Part of mechanical structure has been manufactured and mounted
 - √ Two layers of EBUs have been tested and functioned well
 - ✓ DAQ commissioned with two EBUs and the combined system worked well

To do next

- ✓ cosmic ray test of all EBUs
- ✓ commissioning of the cosmic-ray hodoscope from the Tokyo group to be ready for full commissioning of the ECAL prototype with cosmic rays