

Accelerator Design – Current Change Requests.

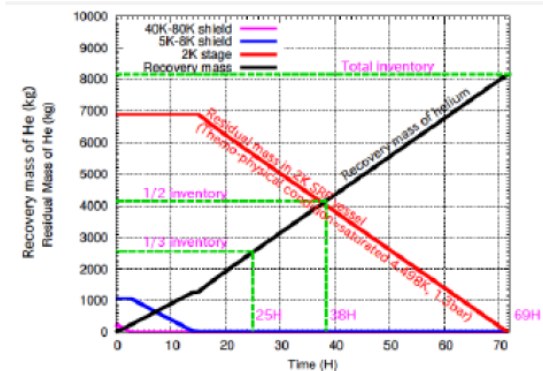
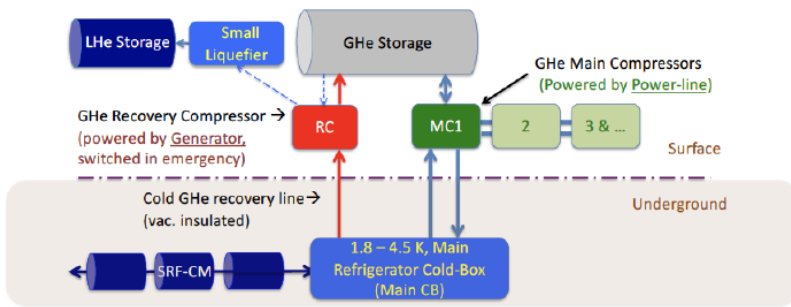
Changes to the accelerator design, under review or recently approved


Benno List
ILC@DESY General Project Meeting
21.2.2020

ILC-CR-0020: Helium Storage


Provide gaseous storage for complete helium inventory

- Concern: Long-term (days to weeks) of power failure after storm or earth quake
- Requirement: He inventory must be preserved, limited backup (diesel generator) power available -> no cryo plant operation
- Without operational cryo plant: Helium evaporates within 3 days; max pressure in cryo modules: 2 bar
- CR is now under review





LINEAR COLLIDER COLLABORATION
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CHANGE REQUEST NO. ILC-CR-0020	EDMS No: D*xxxx	Created: 31-12-2019
		Last modified: 14-1-2020

SRF ACCELERATOR CRYOGENICS: HE INVENTORY

[Few sentences describing the main subject of the change request]

A change request of He inventory configuration for the ILC SRF accelerator cryogenics is provided in focus on helium resource conservation to respond to any operation and emergency modes, as follows:

- Helium (He) inventory is simply stored as He gas in multiple buffer tanks (at 20 bar_{max}) at each satellite plant, as a primary concept, enabling quick and full He resource recovery during any shutdown of the SRF cryogenics including primary AC power outage,
- As a complementary concept, long-term helium inventory backup is proposed in liquid/supercritical phase in a dewar/container at a specified station/plant, to reserve additional He inventory with a fraction of 10 - 20% for the full amount of He (100%) necessary to the nominal ILC SRF system operation, and to flexibly link and distribute to each satellite plant with He-gas pipelines.

RATIONALE

[Outline briefly as possible the main reasons for requesting the change]

- LHe in the ILC SRF cryomodule has to be entirely evaporated within 3 days because of static thermal load (~ 20 W/CM) and acceptable pressure increase (limited to ≤2 bar-abs) in the cryomodules (CMs), in case of any shutdown of the cryogenics operation (see Fig. 1). Immediate recovery in gas phase is inevitable by using recovery compressors supported by emergency AC power generators.


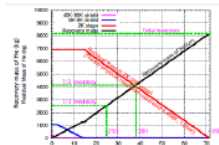
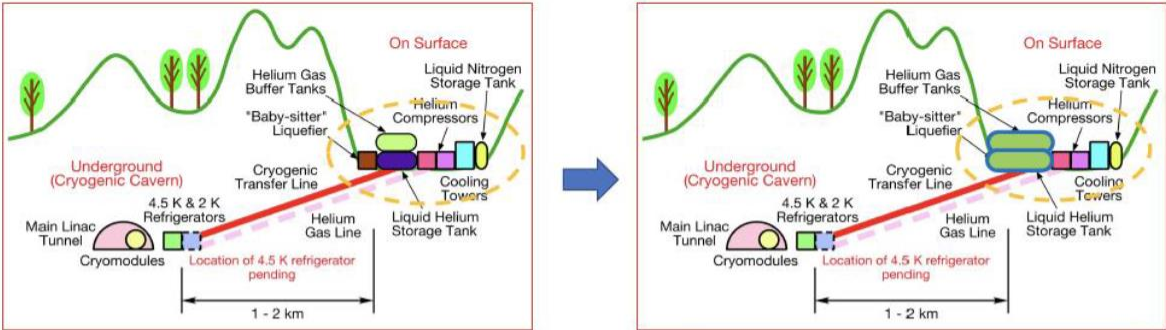
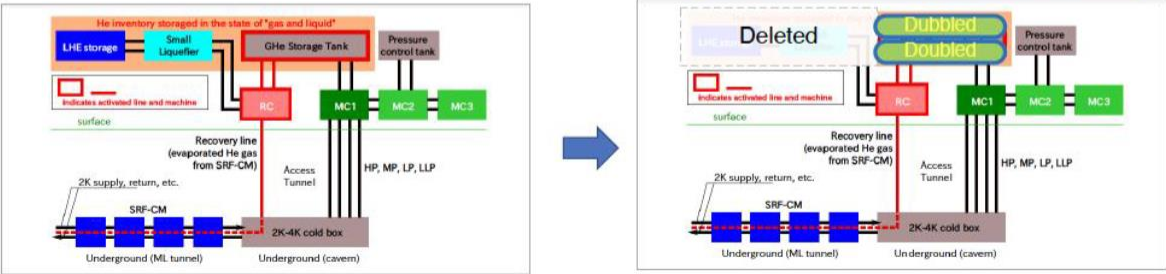



Fig. 1

Change of storage concept



LHe dewar and BS-He liquefier, deleted, GHe buffer-tanks, doubled. (6 --> 12)



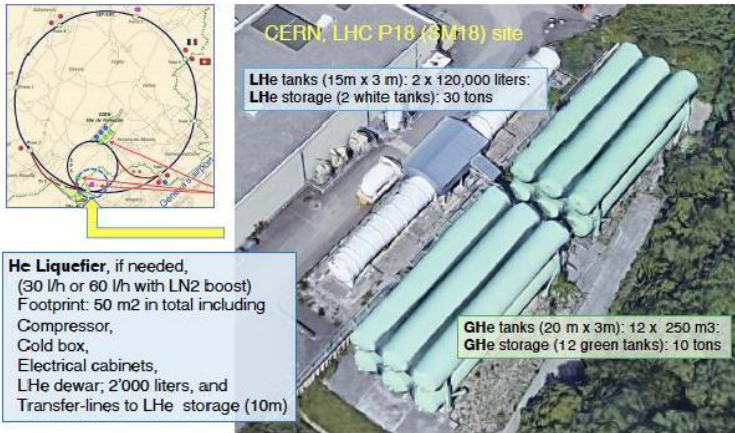
CR-009, in 2016

CR-TBD, in 2020

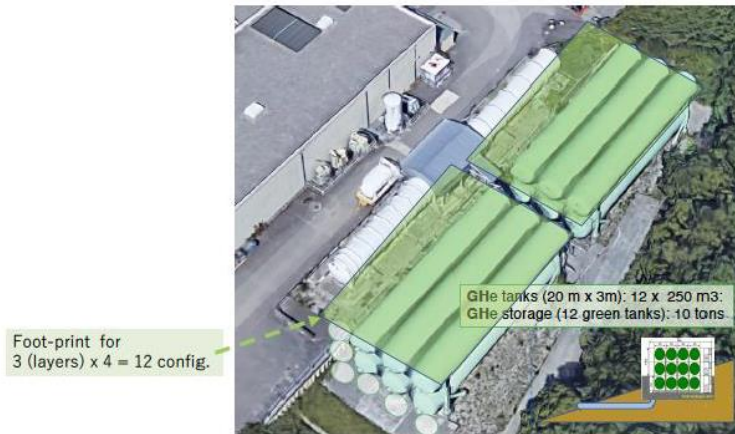
- Original concept:
 - use 50% gaseous storage at 20 bar, 50% liquid storage
 - Requires liquifier at each cryo plant
 - Liquifier must run continuously
- New concept:
 - Provide gaseous storage for 100% of inventory
 - Only one liquifier at central location
-> requires (gas) He transfer line in tunnel
 - 20 bar gaseous storage: requires compressor (2 bar -> 20 bar) for 3 days
 - After that: He storage requires no power

New Layout

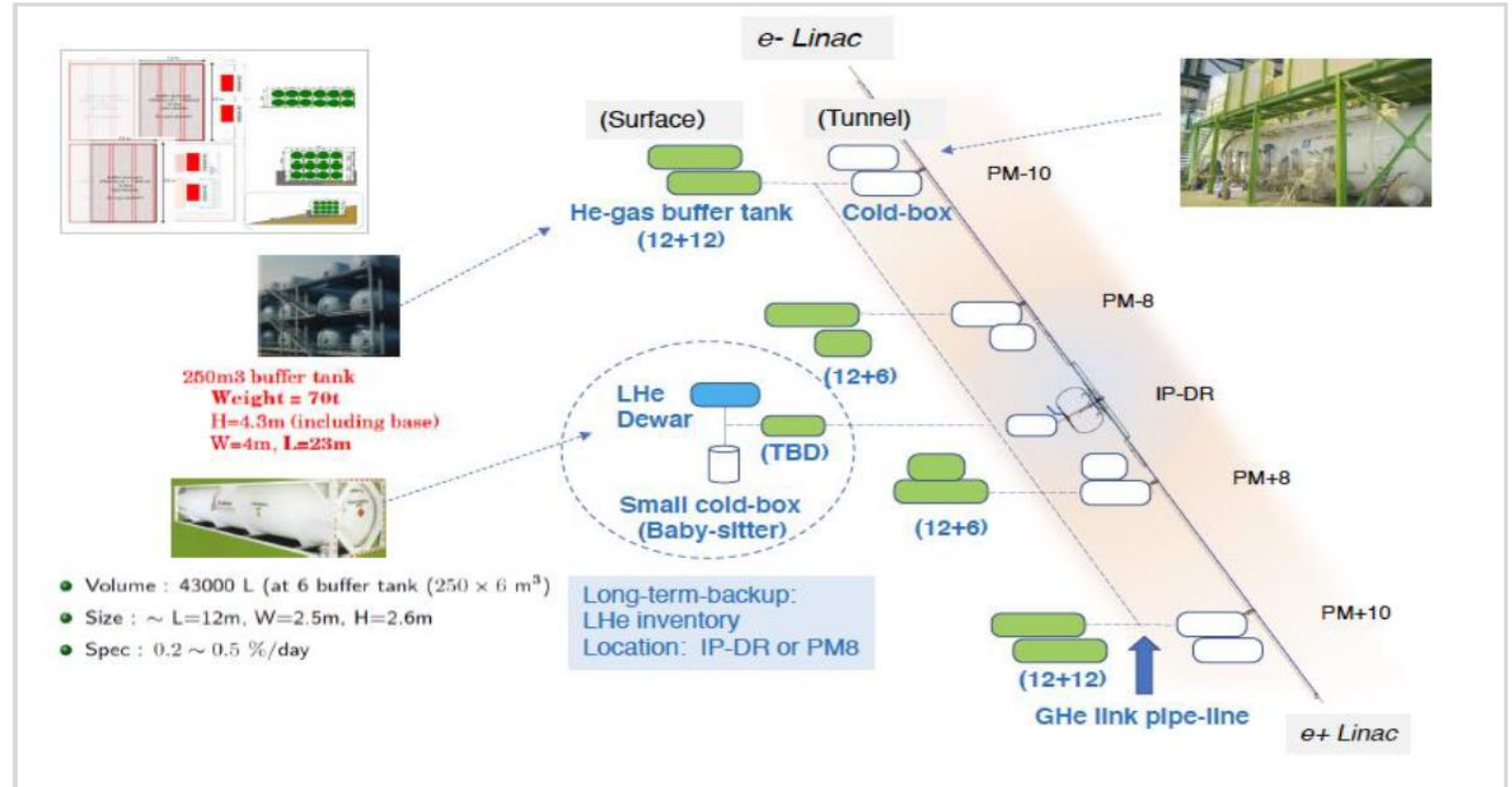
Attachment 5: He Inventory Configuration at CERN LHC P18 (SM18)



Current Foot-Print: LHe (2) and GHe (2 x 2 x 3) Configuration



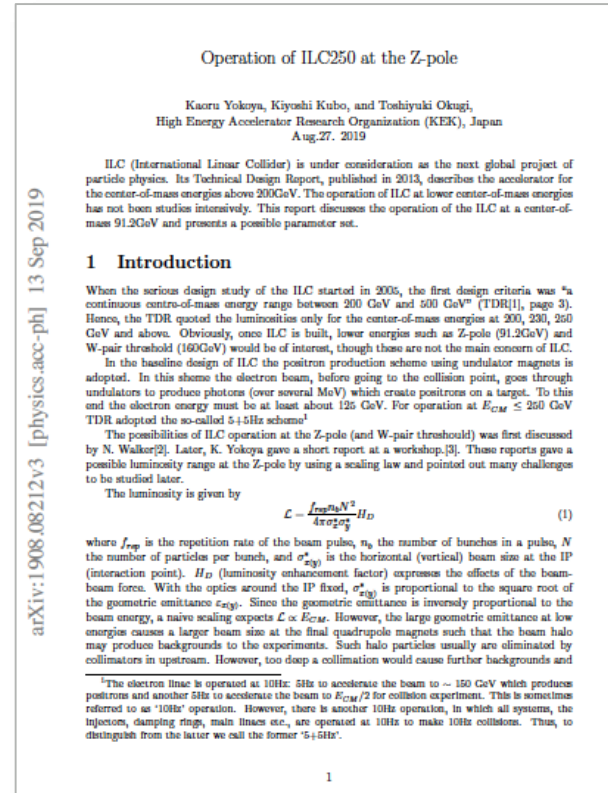
Image, Foot-Print: GHe (2 x 3 x 4) Tanks Configuration.



ILC-CR-0019 Z-Pole luminosity

Performance of the ILC at the Z pole

- Based on arXiv:1908.08212
- Gives performance estimate for running on the Z pole



CHANGE REQUEST NO. ILC-CR-0019	EDMS No: D00000001169785	Created: 12/12/2019
		Last modified: 8/1/2020

LUMINOSITY FOR OPERATION AT THE Z-POLE

The luminosity at the center-of-mass energy 91.2 GeV has been estimated based on the accelerator design modified in the Change Request (CR) 16.

RATIONALE

The possible machine operation at the Z-pole (center-of-mass energy 91.2 GeV) was not mentioned in the TDR but has been considered in a few occasions (ref.1, ref.2) in the past. These reports discussed the luminosity scaling with respect to the energy, gave a guess of the luminosity $1-1.5 \times 10^{33} / \text{cm}^2/\text{s}$ at the Z-pole, based on the luminosity at 250GeV quoted in the TDR, and pointed out several key issues.

Since the positron beam cannot be produced by the undulator scheme using the electron beam of $91.2/2=45.6$ GeV, the above reports adopted the so-called '5+5Hz operation', which had already been described in the TDR for the operation below 250 GeV.

In this change request we propose a possible, consistent parameter set at the Z-pole for the first time.

Since the above reports there have been several changes in the accelerator design. They include:

- 1) The center-of-mass energy has been reduced from 500GeV to 250GeV with shorter linacs (~5km each)
- 2) The active length of the undulators to produce the positron beam has been extended from 147m to 231m.
- 3) The normalized horizontal emittance at the IP has been reduced from $10\mu\text{m}$ to $5\mu\text{m}$ by improving the damping emittance from $6\mu\text{m}$ to $4\mu\text{m}$ (CR16). According to this change the luminosity at 250GeV was improved from 0.82 to $1.35 \times 10^{34} / \text{cm}^2/\text{s}$.

The major concern on the operation at the Z-pole is that the beam

Accelerator Parameters



- New baseline numbers for performance at the Z pole
- Change Request has been accepted
- Z pole running is now baseline (for the first time!)
- But: requires additional infrastructure (special line to dump) for helical undulator source
 - > may not be available from day1 on
 - > this is not the performance promised / to be expected for calibration runs

Table 1. Accelerator parameters at 91.2 GeV and 250GeV

Center-of-Mass Energy	E_{CM}	GeV	91.2	250
Beam Energy	E_{beam}	GeV	45.6	125
Beam collision rate	f_{col}	Hz	3.7	5
Electron linac repetition rate		Hz	3.7+3.7	5
Pulse interval in electron main linac		ms	135	200
Electron energy for e+ production		GeV	125	125
Number of bunches per pulse	n_b		1312	1312
Bunch population	N	10^{10}	2	2
Bunch separation	Δt_b	ns	554	554
RMS bunch length at IP	σ_z	mm	0.41	0.30
Electron RMS Beam energy spread at IP	σ_p/p	%	0.30	0.188
Positron RMS Beam energy spread at IP	σ_p/p	%	0.30	0.150
Emittance from DR (x)	$\gamma \epsilon_{x}^{DR}$	μm	4	4
Emittance from DR (y)	$\gamma \epsilon_{y}^{DR}$	nm	20	20
Emittance at main linac exit (x)	$\gamma \epsilon_{x}^{ML}$	μm	5	5
Emittance at main linac exit (y)	$\gamma \epsilon_{y}^{ML}$	nm	35	30
Emittance at IP (x)	$\gamma \epsilon_x^*$	μm	6.2	5
Emittance at IP (y)	$\gamma \epsilon_y^*$	nm	48.5	35
Electron polarization	P ₋	%	80	80
Positron polarization	P ₊	%	30	30
Beta _x at IP	β_x^*	mm	18	13
Beta _y at IP	β_y^*	mm	0.39	0.41
Beam size at IP (x)	σ_x^*	μm	1.12	0.515
Beam size at IP (y)	σ_y^*	nm	14.6	7.66
Disruption Parameter (x)	D _x		0.41	0.52
Disruption Parameter (y)	D _y		31.8	35.0
Geometric luminosity	L_{geo}	10^{33}	0.95	5.29
Luminosity	L	10^{33}	2.05	13.5
Luminosity at top 1%		%	99.0	74.0
Luminosity enhancement factor	H _D		2.2	2.55
Number of beamstrahlung	n_γ		0.841	1.91
Beamstrahlung energy loss	δ_{BS}	%	0.157	2.62

ILC-CR-0018 Power Estimate

- Power estimate was updated end of 2019
- Small error in spreadsheet was discovered in calculation of RF power for 10Hz operation
-> power for soureacs and RTML went up a bit
- Final result is now approved

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+		CHANGE REQUEST NO. ILC-CR-0018	EDMS No: D00000001169675	Created: 18-05-2019 Last modified: 3-12-2019
UPDATED POWER ESTIMATE FOR ILC-250				
<p>The estimate of the total power consumption of the ILC in its 250GeV configuration and possible later upgrades in energy and luminosity is updated to reflect design changes since the TDR.</p>				
RATIONALE				
<p>Power consumption is a key performance parameter of the accelerator. An up-to-date calculation is needed to assess the performance, also in comparison to other projects.</p>				
SCOPE: WHOLE ILC				
VALUE/SCHEDULE IMPACT				
<p>Operation cost estimates depend on power consumption.</p>				
Requested and prepared by:		Benno List, Akira Yamamoto		

The final result

Updated power estimate for the ILC in different configurations

	500 TDR	250-A	250-A' w/R&D	250-A Lx2	500@250	500 Lx2
Rep-Rate / Hz	5	5	5	5	10	5
Bunches / Pulse	1312	1312	1312	2625	2625	2625
Lumi / 10 ³⁴	1.8	1.35	1.35	2.7	5.4	3.6
Gradient / MV/m	31.5	31.5	35	31.5	14.7	31.5
Q ₀ /1E10	1.0	1.0	1.6	1.0	1.0	1.0
ML E-gain / GeV	470	220	220	220	220	470
ML Power / MW	107.1	50.1	49.3	53.5	104.3	135.7
e- Src / MW	4.9	4.9	4.9	5.6	7.7	5.6
e+ Src / MW	9.3	9.3	9.3	10.2	12.4	10.2
DR / MW	14.2	14.2	14.2	22.2	31.0	22.2
RTML / MW	10.4	10.4	10.4	13.3	20.9	13.3
BDS / MW	12.4	9.3	9.3	9.3	9.3	12.4
Dumps / MW	1.2	1.2	1.2	1.2	1.2	1.2
IR / MW	5.8	5.8	5.8	5.8	5.8	5.8
Campus / MW	2.7	2.7	2.7	2.7	2.7	2.7
Gen. Margin/MW	5.1	3.3	3.2	4.0	5.6	6.3
Total	173	111	110	138	198	215