# Development and performance of compact LumiCal prototype calorimeter for future linear collider experiments

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**KINR & DESY** 

On behalf of the FCAL collaboration









### Outline

- Design of the very forward region of e+e- collider experiments
- LumiCal design optimisation in simulations
- Assembly of thin detector module
- FLAME dedicated readout ASIC for LumiCal
- Performance tests of LumiCal prototype in the beam
- Summary & Outlook



## **FCAL detectors in LC Experiments**

- Precise integrated luminosity measurement;
- Extends a calorimetric coverage to small polar angles. Important for physics analysis.

#### Design

Jimi

BeamCal

- electromagnetic sampling calorimeter;
- 30 (40 for CLIC) layers of 3.5 mm thick tungsten absorbers with 1 mm gap for silicon sensors;
- two arms symmetrically on both sides at ~2.5 m (ILD) from the interaction point.
- Bunch-by-bunch luminosity measurement;
- forward activity;
- Beam diagnostics and tuning, when equipped with fast feedback electronics
- similar construction, with tungsten absorber but radiation hard sensors (GaAs, CVD diamond)
- extends the coverage of HCAL;
- Sampling calorimeter
- 29 layers, silicon sensors, tungsten or iron absorbers of about 16mm thickness.



• Complete the coverage of e.m. calorimetry down to very small angles to reject SM backgrounds w/ far-



# Luminosity measurement

events in a certain polar angle ( $\theta$ ) range of the elastically scattered electron.



 $L = \frac{N_B}{\sigma_P} | \sigma_B - \text{integral of the differential cross} \\ \text{section over the same } \theta \text{ range.}$ 

The cross section of the Bhabha process can be precisely calculated.

In leading order:

$$\frac{d\sigma_{\rm B}}{d\theta} = \frac{2\pi\alpha_{\rm em}^2}{s} \frac{\sin\theta}{\sin^4(\theta/2)} \approx \frac{32\pi\alpha_{\rm em}^2}{s} \frac{1}{\theta^3} \,,$$

 $\alpha$  is the fine-structure constant, s - center-of-mass energy squared.

The luminosity at an e+e- collider can be measured by counting number  $N_B$  of Bhabha



LumiCal (ILD) fiducial volume:  $41 < \theta < 67$  mrad

the approximation holds at small  $\theta$ .



# Optimisation of the design of the very forward region using Monte Carlo simulations

#### LumiCal

- Cover the angles between 41 mrad to 67 mrad (ILC) —
- Sensor segmentation is optimised to obtain the required precision of luminosity measurement
- Bigger fiducial volume => higher statistics on Bhabha events
- The smaller Molière Radius => the bigger fiducial volume
- Compact Calorimeter => Smaller Molière Radius
- High energy resolution to correctly identify Bhabha events
- Smaller Molière Radius => higher efficiency of electron detection over low energy background (relevant for BeamCal)







## LumiCal silicon sensor

Silicon pad sensor prototype is designed for ILD; produced by Hamamatsu

- thickness 320 µm
- DC coupled with readout electronics
- p+ implants in n-type bulk
- 64 radial pads, pitch 1.8 mm
- 4 azimuthal sectors in one tile, each 7.5°
- 12 tiles make full azimuthal coverage









#### LumiCal thin module prototype assembly ~ 650 µm Kapton Fan out Envelope Kapton HV Sensor Kapton HV 70 µm Kapton Fan out 120 µm Kapton-copper fanout Araldite epoxy and ultrasonic wire bonding LumiCal Silicon sensor Conductive glue High voltage kapton Araldite epoxy Sensor: 320 µm Envelope: 100 µm planes **Carbon fiber support**



Compactness is an essential requirement to provide small Molière radius/accurate shower position reconstruction.

In current LumiCal conceptual design the space between absorbers is 1 mm!

Carbon fiber support facilitate handling and mounting on tungsten

Designed at TAU





### **FLAME - Readout ASIC for LumiCal**

### Architecture of FcaL Asic for Multiplane rEadout

Complete readout ASIC integrating whole functionality (biasing, calibration, etc.)

32 mix-mode channels comprising:

- Variable gain front-end
- 10-bit SAR ADC with sampling rate up to 50 MSps
- Ultra low power consumption (Front-end + ADC <2mW/chan)

Data encapsulation and 8b/10b coding (according)

to the Xilinx MGT specification)

Multi-phase PLL based fast serializer (up to 8 Gbps)

Fast SST driver (up to 8 Gbps)

Single FLAME channel: 2350 µm x 80 µm:

• Chip has been manufactured and assembled to PCB

FLAME layout: the size is 3.7mm x 4.3mm



### • Development of new readout ASIC for LumiCal – FLAME – is done



## **Tungsten plates**

- 10 new tungsten absorber plates
- High requirements to geometrical accuracy (~50 µm for thickness) make it difficult to use pure W.
- the absorber alloy : 93% tungsten, 5% nickel & 2% copper.
- Good flatness  $\sim 30 \,\mu m$  observed
- Glued to permaglass frame
- Used in assembled calorimeter in 2019/2020 beam test campaigns



### Performance tests of LumiCal prototype in the beam beam test 2014 **beam test 2020**



### beam test 2016

### First Test of multi-layer compact design

- 8 LumiCal detector planes equipped
- with adapted APV25 readout
- 1 mm between tungsten plates
- Tested in test beam at DESY with 1-6 GeV e-

### First Test of multi-detector plane operation

- 4 LumiCal detector planes
- 32 channels per plane
- 4.5 mm between tungsten plates
- $\bullet$  Tested in test beam at CERN PS with 5 GeV e-/ $\mu$



### Test of 15-layer compact design with FLAME

- 15 LumiCal detector planes equipped
- with adapted APV25 and FLAME
- 1 mm between tungsten plates
- Tested in test beam at DESY with 1-5 GeV e-









Sc1, Sc2 and Sc3 are scintillator counters; T1, T2 – three pixel detector planes; Tg – the copper target for bremsstrahlung photon production.

- 8 (256 channels) thin LumiCal modules (> 2k channels);
- 2 used as a tracker / tagger for  $e/\gamma$  separation;
- 6 in calorimeter (3 8 XO) installed in 1 mm gaps between absorbers;
- DAQ : SRS system, designed by RD51 collaboration;
- EUDET / AIDA beam Telescope : 6 planes with MIMOSA chip;

DESY test beam facilities: • Electron beam 1 – 6 GeV; • Dipole magnet 1 – 13 kGs;



mechanical frame designed at CERN







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Shower parametrisation in radial direction:

$$F_E(r) = A_C e^{-\left(\frac{r}{R_C}\right)^2} + A_T \frac{2r^{\alpha} R_T^2}{(r^2 + R_T^2)^2}$$

Parameters are found by fitting to data after integration over the area corresponding to sensor pads.

Molière radius  $R_{\mathcal{M}}$  can be found from the equation:

$$0.9 = \int_0^{2\pi} d\varphi \int_0^{R_{\mathscr{M}}} F_E(r) r dr$$





## LumiCal Energy Response





LumiCal prototype demonstrates good linear response to the beam of 1 - 5 GeV.

> Small nonlinearity is explained by limited number of sensitive planes.

Tested and corrected in MC.



 $R_{M}^{eff.}$ , mm Data • MC E<sub>inc</sub>, GeV

 $R_{\mathcal{M}}(E)$  dependence

Observed slight dependence of  $R_{\mathcal{M}}$  on E is explained by the fact that for higher energies smaller fraction of the shower is deposited in calorimeter with only 6 working layers



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### FLAME – in beam test 2020 at DESY

- LumiCal prototype with 15 sensitive sensor layers
- 3 planes equipped with FLAME dedicated LumiCal Readout
- Others with double gain readout using APV25
- Edge scan for fiducial volume study
- Data collection with tilted calorimeter to study bias in position reconstruction
  - Test electron/gamma response



Analogue front-end comprising:

• Charge sensitive preamplifier with variable gain:

• High gain – for test beam - up to 200 fC with MIP sensitivity

• Low gain – for shower development (up to 6 pC)

• Differential CR-RC shaper with 50ns peaking time



- 3 complete readout cards with 128 channels each
- Stack (15 sensor layers (S1 S15)) was scanned by connecting consecutively each three sensors

First Test-Drive was successful! Data analysis is in progress...



# **Summary and Outlook**

FCAL has developed a design for the very forward region for experiments at e+e- colliders 4. J. p Three compact calorimeters are foreseen:

- LumiCal for precise measurement of the integrated luminosity.

- BeamCal for bunch-by-bunch luminosity measurement and electron tagging
- LHCal to extend the coverage of HCAL

Sensors for prototype of LumiCal are designed and fabricated Dedicated FE ASICs are designed and fabricated in 130 nm CMOS technology Prototypes of fully instrumented sensor planes are built and tested A prototype of a highly compact calorimeter was studied in test-beams at CERN and DESY

- the measurement of the effective Molière radius ( $R_{\mathcal{M}} = 8 \text{ mm}$ );

- the measurement of the shower position reconstruction (440  $\mu$ m resolution at 5 GeV);



- Technologies developed in FCAL are applied in other experiments, e.g. CMS, XFEL and considered





# Thank you for attention!







### Optimisation of the design of the very forward region using Monte Carlo simulations

### BeamCal

- -Cover the polar angles from 10 mrad (CLIC)/6 mrad (ILC) to 43 mrad
- -background simulated for different beam parameters and magnetic fields and different reconstruction algorithms compared

### LumiCal

- Cover the angles between 41 mrad to 67 mrad (ILC)
- Sensor segmentation is optimised to obtain the given precision of luminosity measurement

### LHCal

- Located between the LumiCal and BeamCal Total thickness : 463 mm
- Simulation of W-Si and Fe-Si with different incident particles



### BeamCal

### Beamstrahlung at linear colliders (due to nm bunch sizes)

#### Low energy electron deposition per BX

Single high energy electron



Beam parameters and luminosity measurement

beam			resolution, 14 mrad	
parameter	unit	nom.	no $E_{\gamma}$	with
$\sigma_x$	nm	655.0	700. ± 49.	660. ±
$\Delta \sigma_x$	nm	0.0	7. ± 30.	17. ±
$\sigma_y$	nm	5.7	$5.8\pm7.1$	5.1 ±
$\Delta \sigma_y$	nm	0.0	$\textbf{-0.53} \pm \textbf{0.97}$	0.26 $\pm$
$\sigma_z$	$\mu m$	300	331. ± 67.	295. ±
$\Delta \sigma_z$	$\mu m$	0.0	3. ± 56.	4. ±
				-



- Fast luminosity estimate using beamstrahlung (bunch-by-bunch at ILC)
- Beam parameter estimation
- Fast feedback to the machine
- Low angle electron tagging

Fast readout of structured areas after each BX







#### Test-beam fully instrumented detector plane



Dedicated ASIC development with fast OR to be used in the feedback system

#### BeamCal ASIC v3 Design

Specification	Value	
Q <sub>in</sub>	> 2.8 fC	
ENC	< 1000 - 1500 e <sup>-</sup> rms	
Number of channels	8	
Maximum input rate	1 / 554ns	
Baseline restoration	1%	

Designed at Pontificia Universidad Católica de Chile



## **Shower Study in Transverse Plane for 2014**

The sensor geometry does not allow direct measurement of transverse shower development

Shower parametrisation in radial direction:

$$F_E(r) = A_C e^{-\left(\frac{r}{R_C}\right)^2} + A_T \frac{2r^{\alpha} R_T^2}{(r^2 + R_T^2)^2}$$

Parameters are found by fitting to data after integration over the area corresponding to sensor pads.

Molière radius  $R_{\mathcal{M}}$  can be found from the equation:

$$0.9 = \int_0^{2\pi} d\varphi \int_0^{R_{\mathscr{M}}} F_E(r) r dr$$

2014 TB R<sub>M</sub> = 24.0 mm 10<sup>2</sup>  $= 2016 \text{ TB R}_{M} = 8.1 \text{ mm}$ 10 1.4 1.2 0.8 0.6 -10

 $\langle E_m \rangle [MIP]$ 

Procedure was developed for 2014 beam test of LumiCal prototype at CERN (PS, 5 GeV e- beam).

Result is

 $R_{\mathcal{M}} = 24.0 \pm 0.6 (\text{stat.}) \pm 1.5 (\text{syst.}) \text{ mm}$ 

(Eur. Phys. J. C 78 (2018) 135.)



 $R_{\mathcal{M}}$  as function of the air gap between 4.5 mm thick tungsten plates





### **Spin offs from FCAL technologies** FLAME is used for the HL upgrade of the CMS detector

#### High Granularity Calorimeter



**ECAL: SiW sandwich** HCAL: Si/Sc steel sandwich 6.5 x 10<sup>6</sup> readout channels

#### fast Mip Timing Detector MTD



Lyso:Cr crystals, read out with SiPMs

### Spin offs from FCAL technologies Luminometer and Beam Condition Monitor for the CMS experiment



#### Front-end ASIC, supers-fast (sub-Nanosecond time measurement)

Designed in UST Krakow



Half ring with flexible Kapton PCB



