



中国科学技术大学
University of Science and Technology of China



中国科学院高能物理研究所
Institute of High Energy Physics Chinese Academy of Sciences



信州大学
SHINSHU UNIVERSITY

Development and commissioning of the CEPC Sc-ECAL prototype

Yazhou Niu^{1,2}, Shensen Zhao^{1,2}, Yunlong Zhang^{1,2}, Zhongtao Shen^{1,2},
Zhigang Wang^{1,3}, Mingyi Dong^{1,3}, Yong Liu^{1,3}, Jianbei Liu^{1,2}
W. Ootanni^a, Naoki Tsuji^b, R. Masuda^a,
T. Takeshita^c, Y. Tamaya^c,

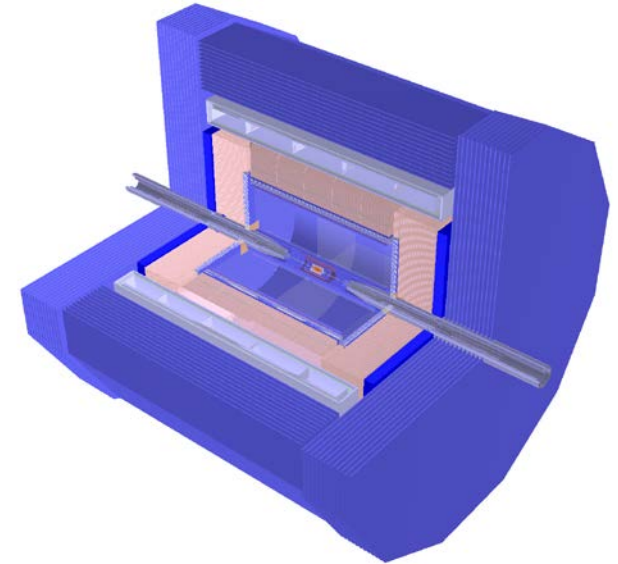
1. State Key Laboratory of Particle Detection and Electronics
2. University of Science and Technology of China
3. Institute of High Energy Physics
 - a. ICEPP, the University of Tokyo
 - b. The University of Tokyo
 - c. Shinshu University

Outline

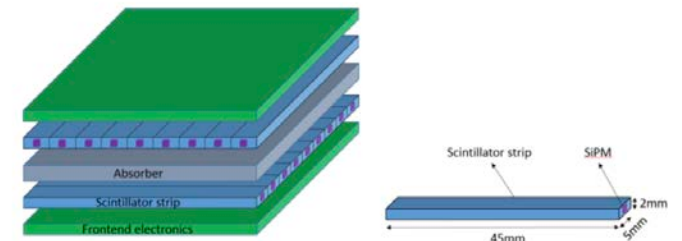
- Introduction
- CEPC Sc-ECAL prototype design and development
- Progress of the prototype commissioning
- Summary and future plan

Introduction

- A fine-grained Sci+W calorimeter concept has been adopted as one of the CEPC ECAL options.
- There is a R&D program dedicated to the CEPC Sci-ECAL option that was started in 2016.
- The R&D goal is to build and characterize a technological Sci-ECAL prototype to validate the CEPC Sci-ECAL design.
- Collaborating with the Sci-ECAL effort in Japan to fully explore the synergy between CEPC and ILC in detector R&D.



CEPC detector concept



Strip Sci-ECAL concept for CEPC

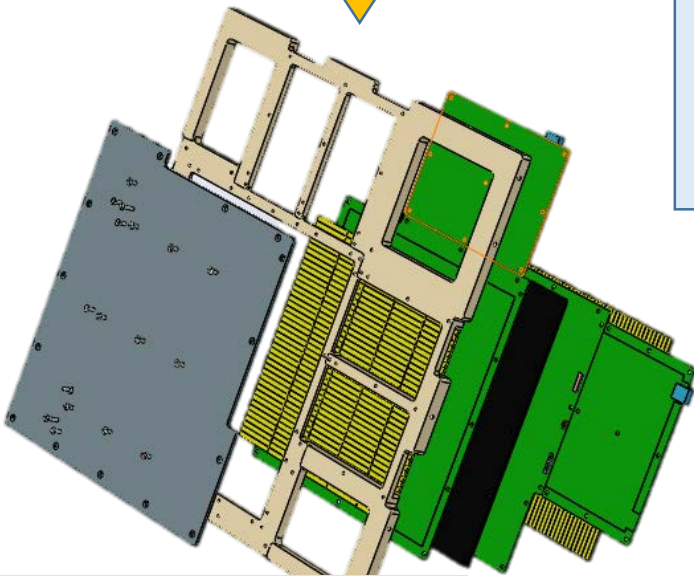
Outline

- Introduction
- **CEPC Sc-ECAL prototype design and development**
- Progress of the prototype commissioning
- Summary and future plan

CEPC Sc-ECAL prototype design

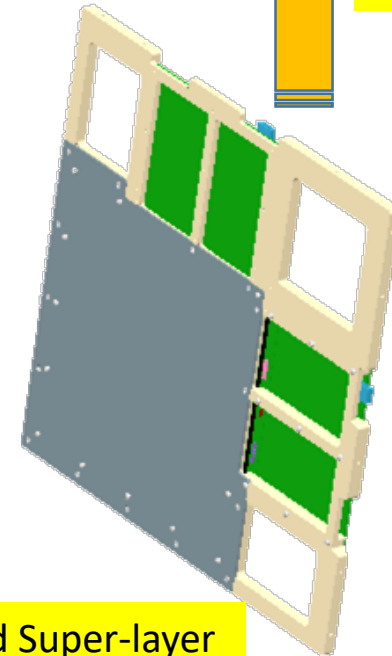


SiPM coupling with scintillator strips

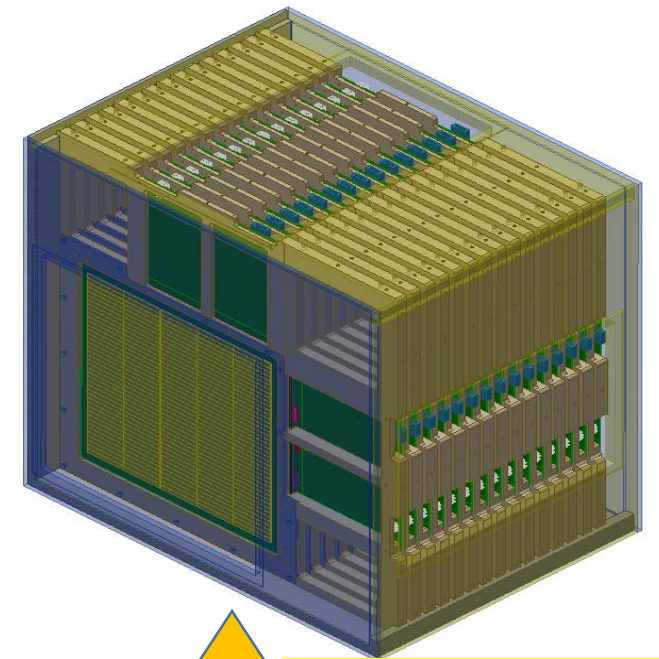


Ecal Basic Unit and absorber

- 210 channels / EBU
- 30 EBUs + 30 DIFs
- 15 “super-layers”
- Sc-ECAL prototype

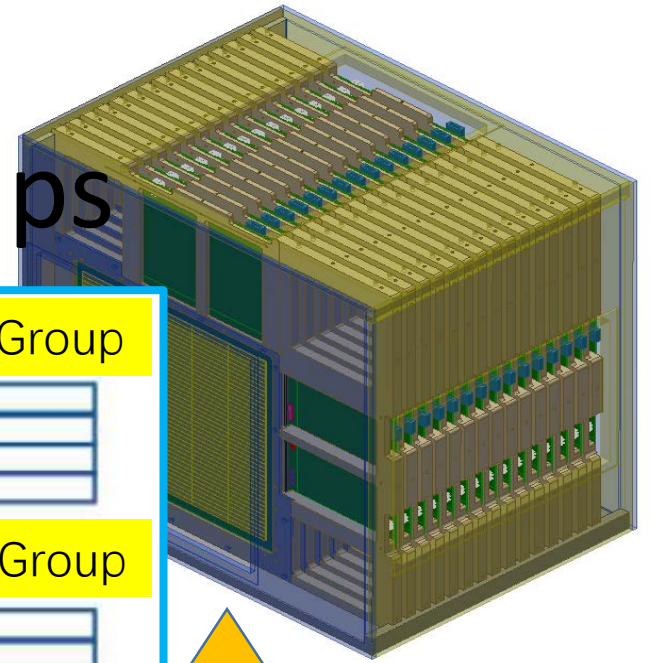


Integrated Super-layer



Sc-ECAL prototype

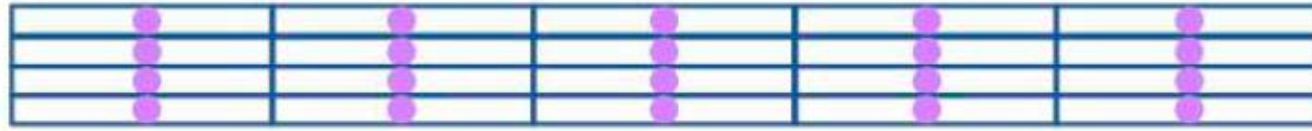
Contributions from Japanese groups



bottom-center
embedded

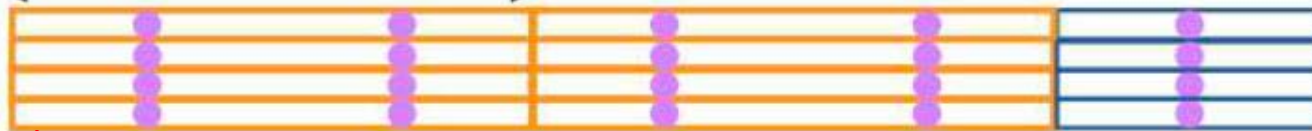
45mm

Single SiPM readout by Chinese Group



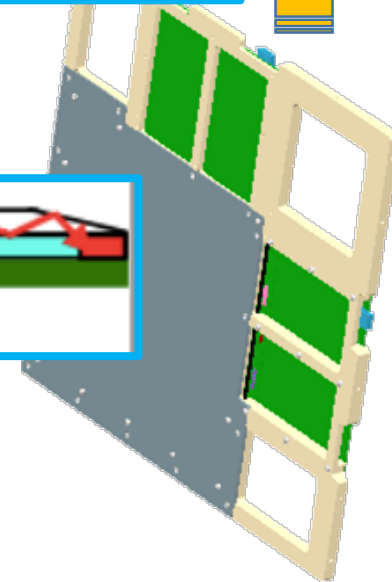
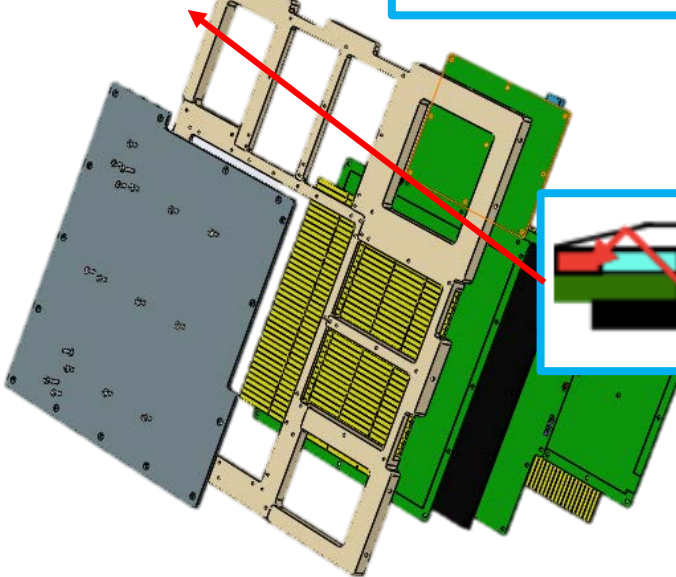
90mm

Double SiPM readout by Japanese Group

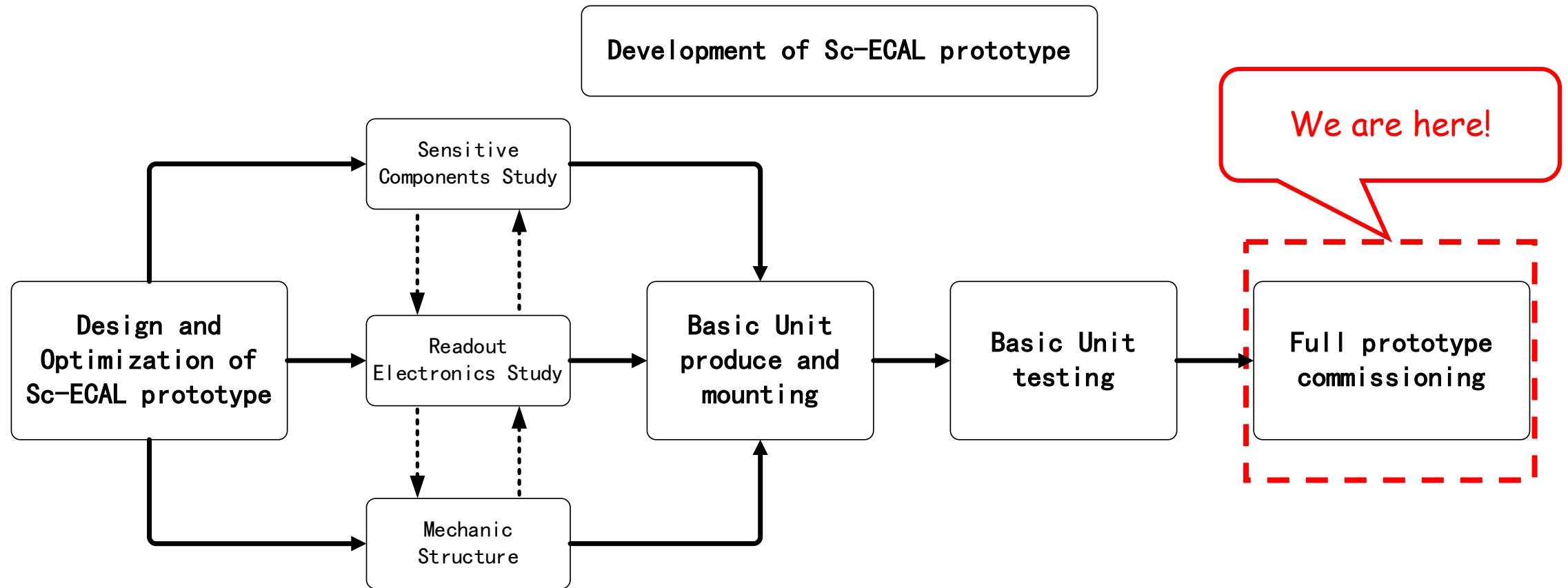


By Tokyo group (W. Ootani)

By Shinshu group (T. Takeshita)

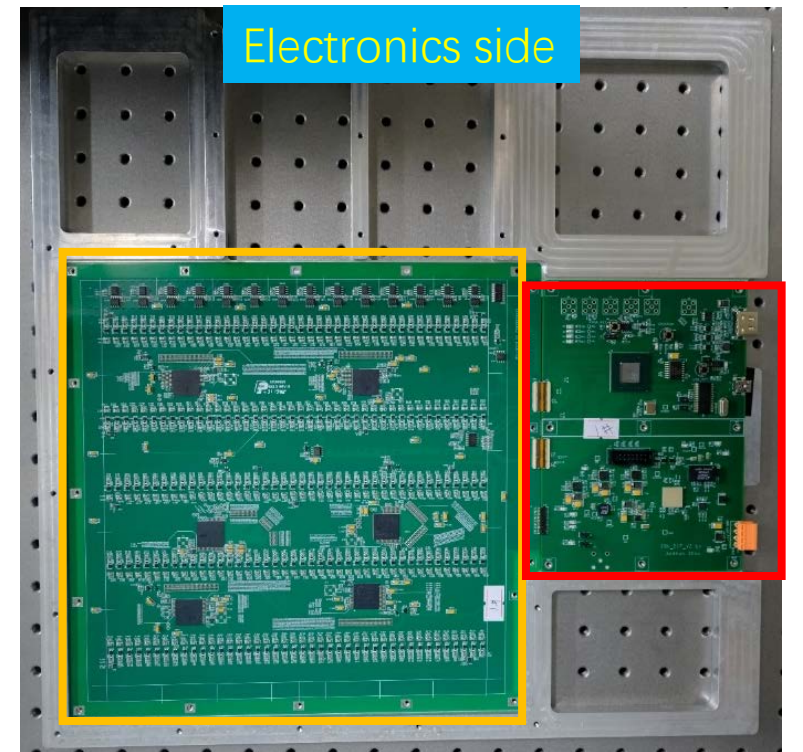
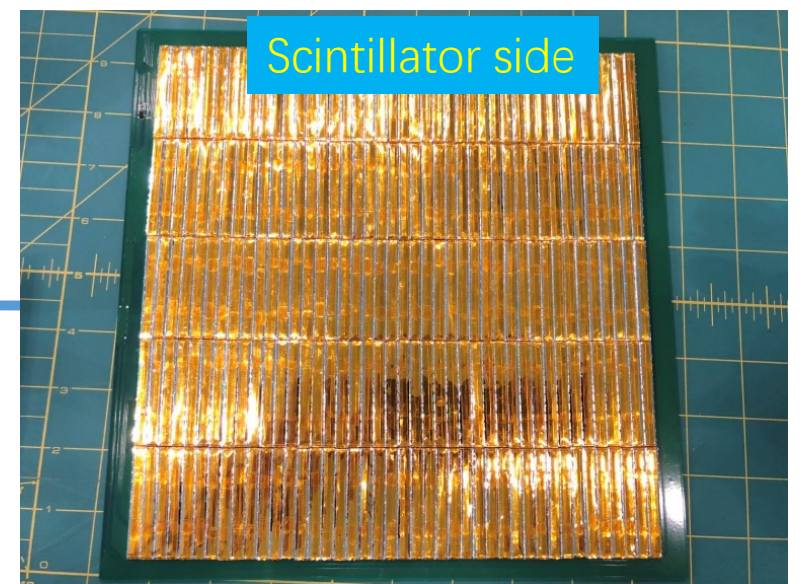


Overview

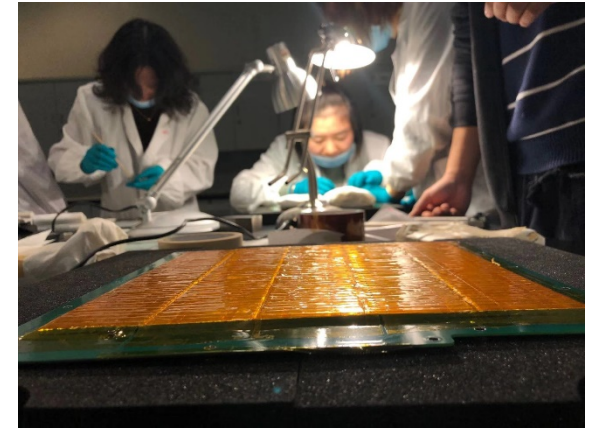
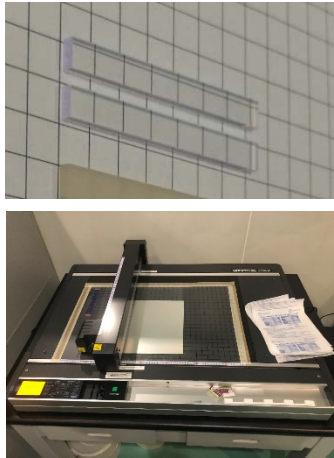


EBU design and development

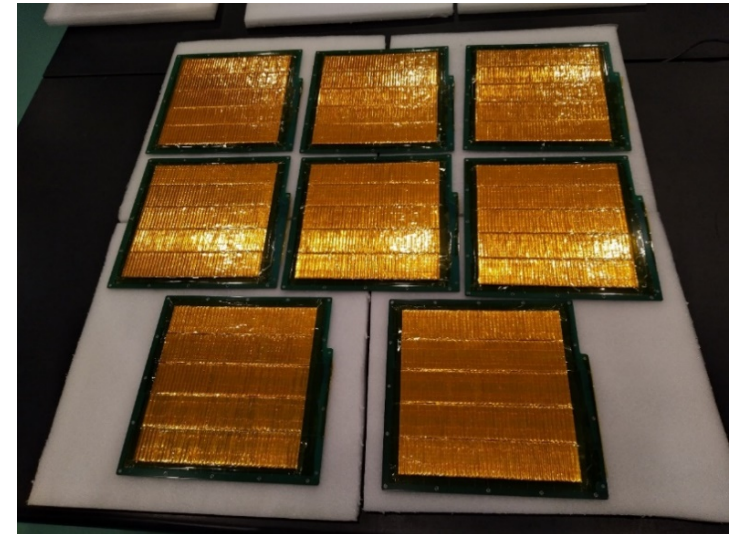
- 210 channels readout with **6 SP2E chips** divided into 5 rows and 42 columns
- 24 layers of EBU with **10um SiPMs** and 6 layers EBU with **15um SiPMs**
- Total thickness is controlled **under 6mm excluding DIF**
- **Electronics calibration** and **SiPM operation** voltage adjustment realized
- **LED calibration** and **temperature monitoring** circuits under test.



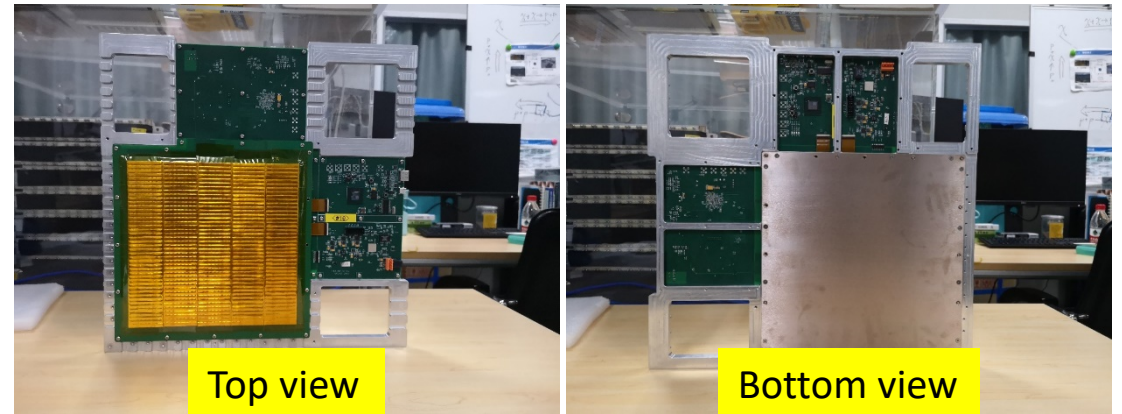
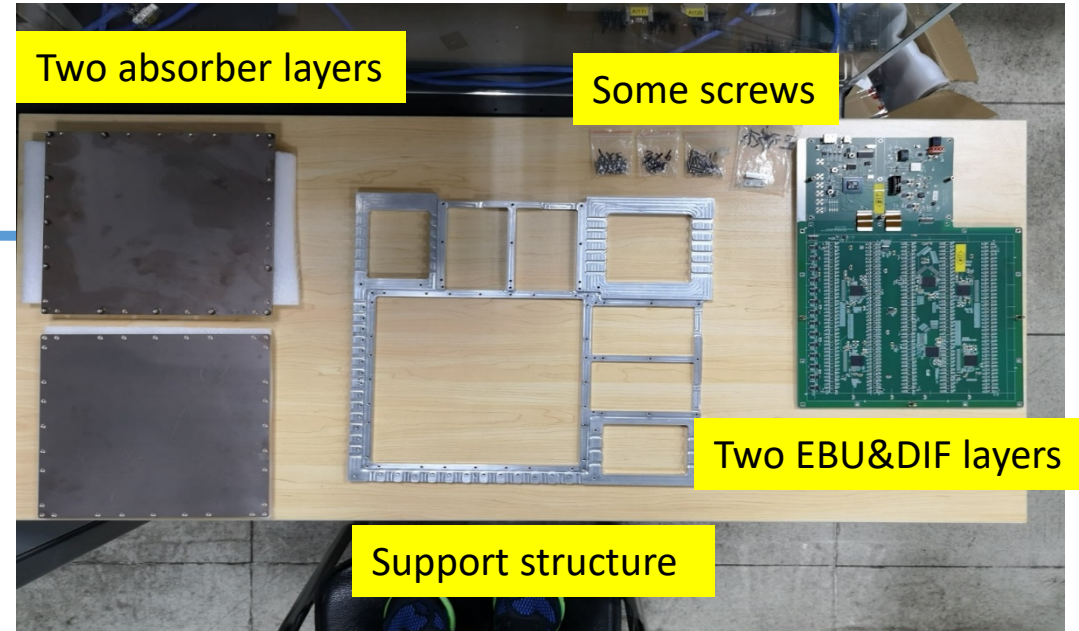
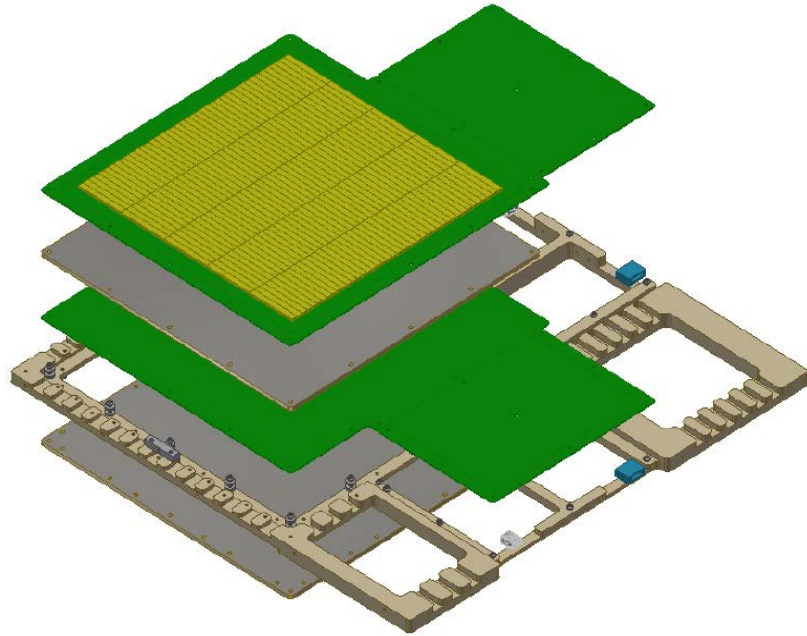
Ecal Basic Unit mass produce



- Ecal Basic Unit mass produce
 - Scintillator strip and ESR machining
 - Scintillator strips wrapping
 - PCB soldering and testing
 - Ecal Basic Unit (EBU) assembly



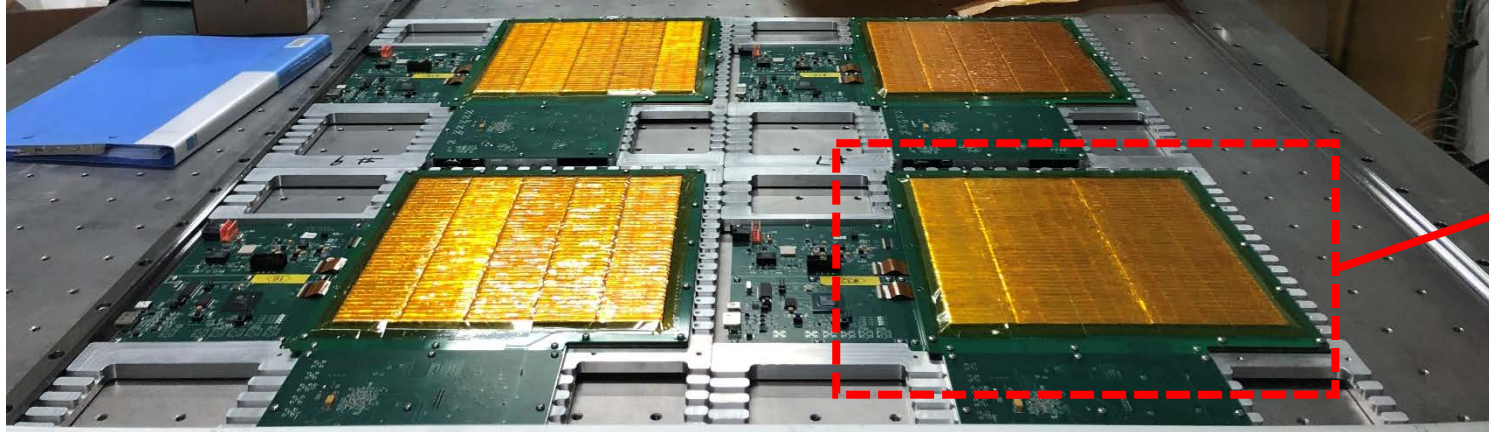
Super-layer mounting



- One super-layer is an independent unit
- One super-layer consists of two EBU and inserted by two absorber layers

Super-layer mounting

- 16 super-layer in total



Double-side readout
for Wataru's group

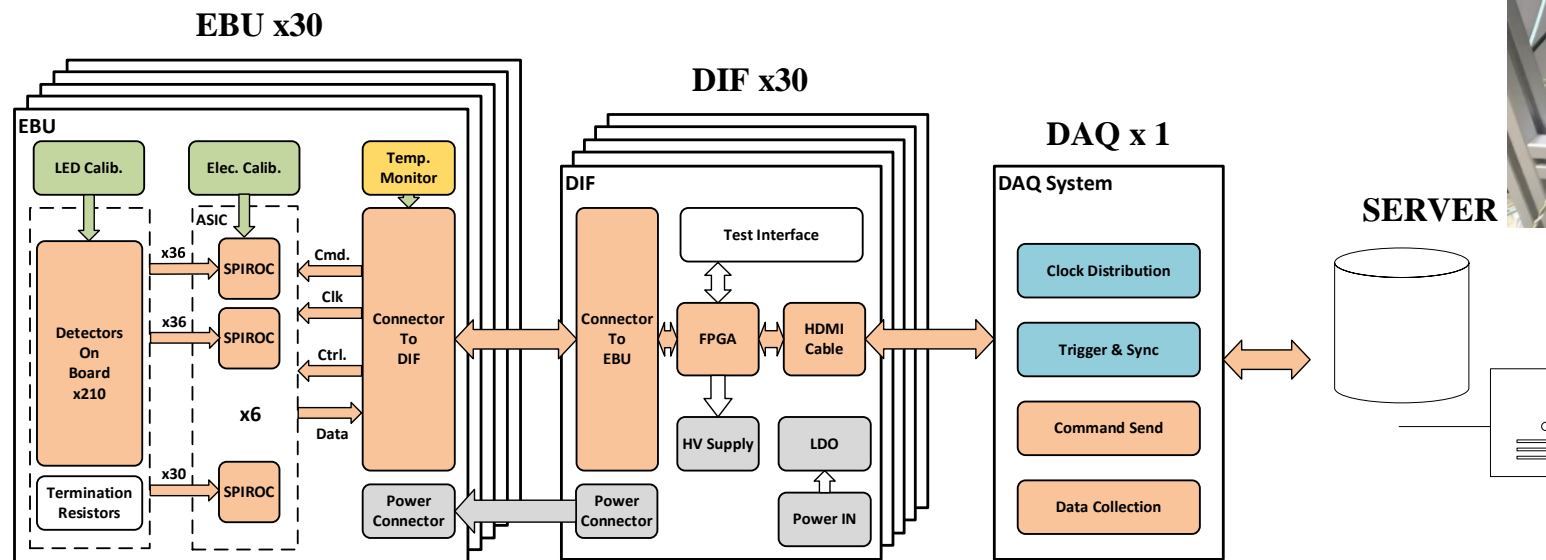
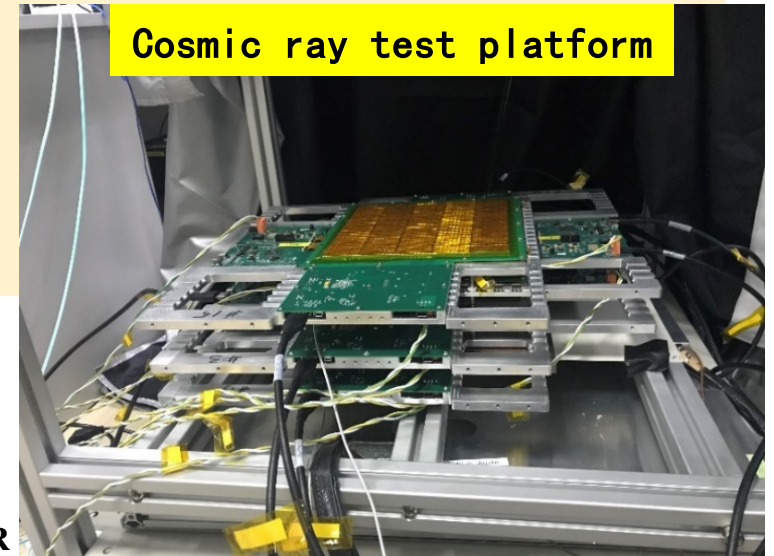


Outline

- Introduction
- CEPC Sc-ECAL prototype design and development
- **Progress of the prototype commissioning**
- Summary and future plan

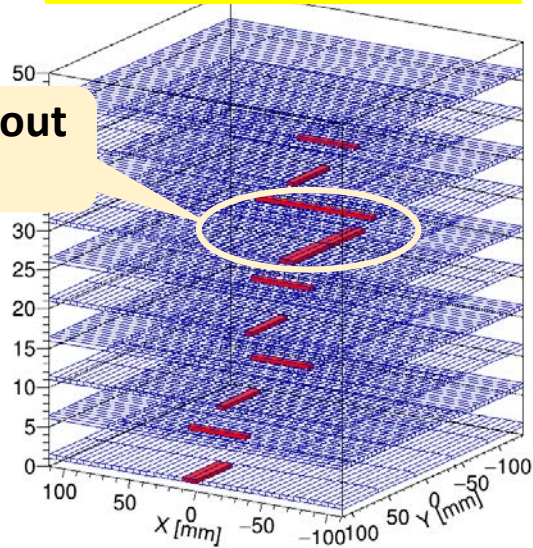
Grouping combined test

- 5/4 super-layers grouped and combined test with DAQ system
 - Trigger with the coincidence of 2 EBU layers
 - Data acquisition and synchronize work properly
 - All 32 EBU layers have tested and functioned well



Cosmic ray test results

Event reconstruction

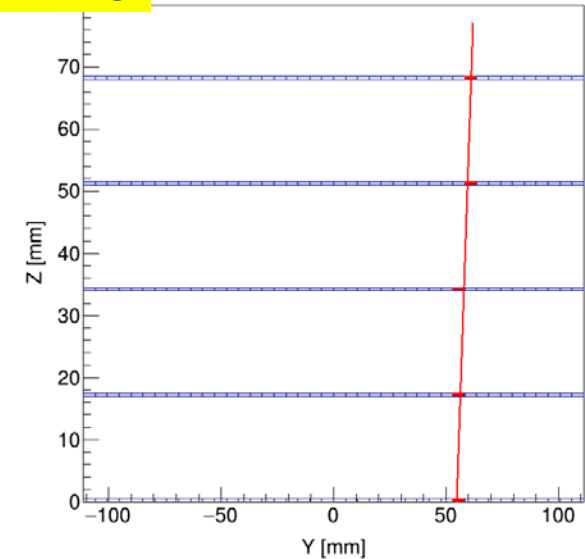
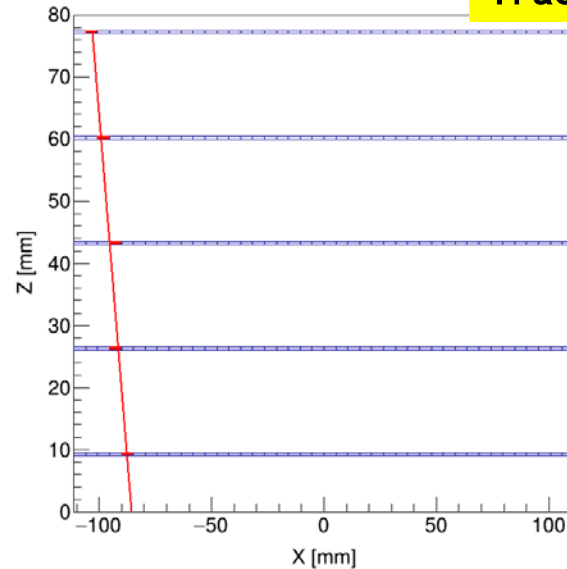


Double-readout layers

EventID : 1500

Track fitting

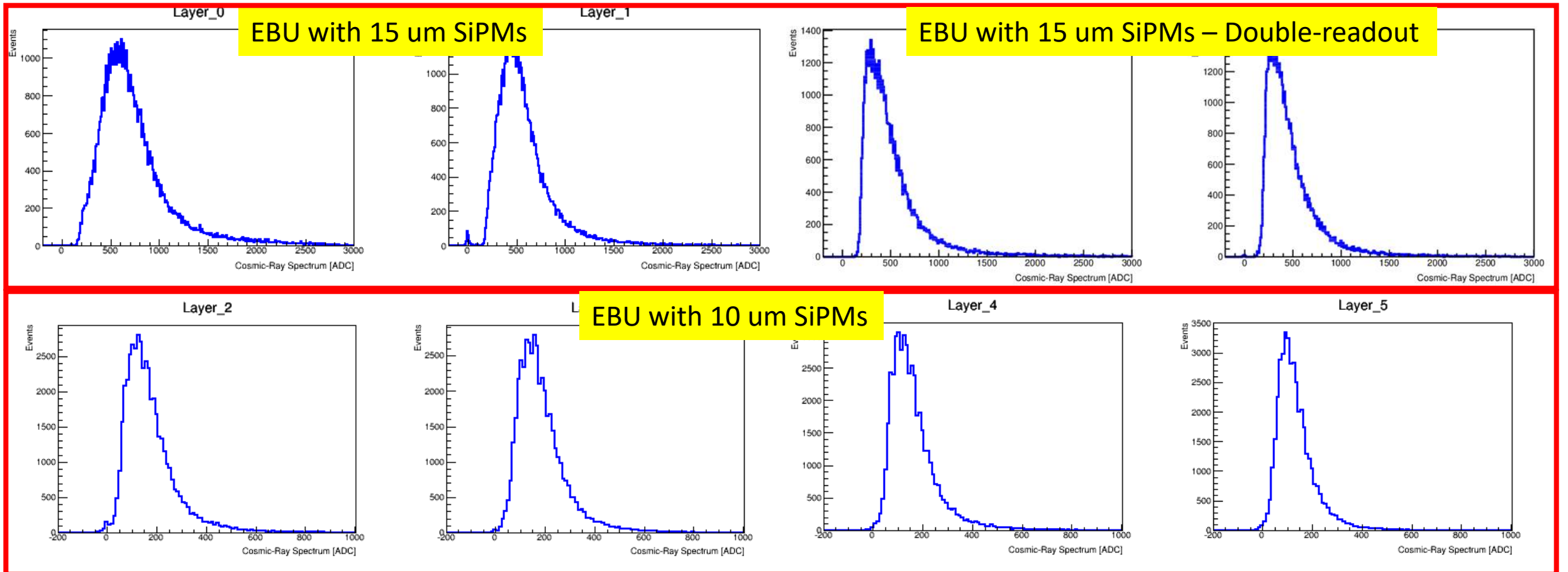
EventID : 1500



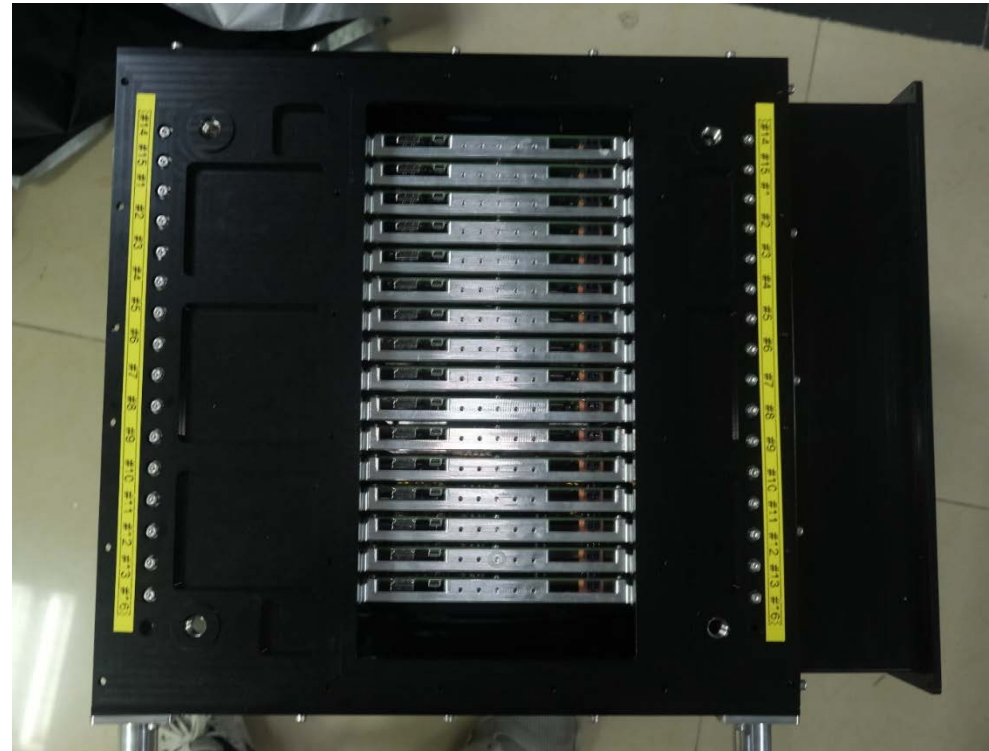
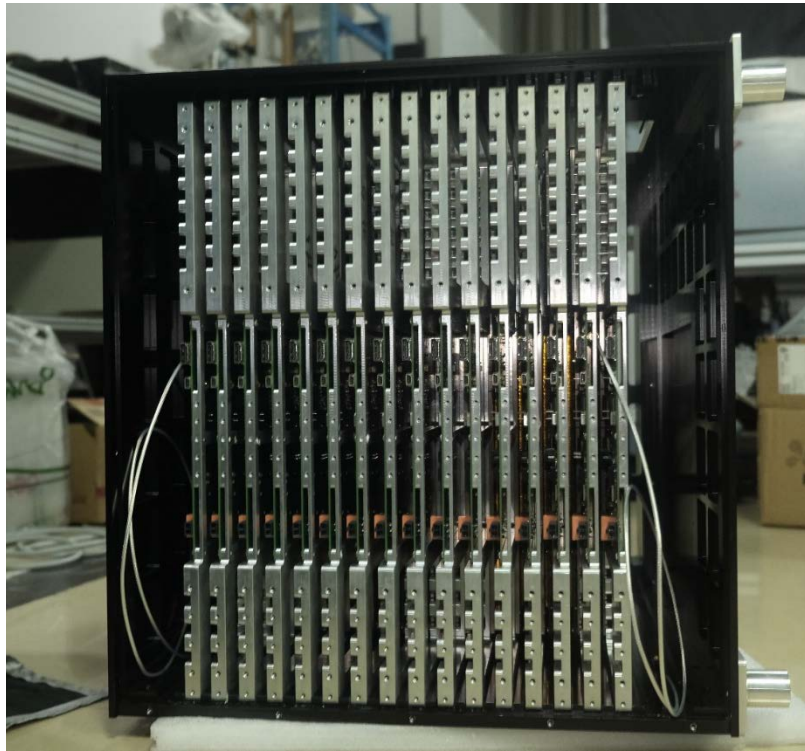
- EBUs properly synchronized for each group multi EBU layers
- Event reconstructed correctly
- Cosmic finding and track fitting algorithm are performed in preliminary
- More than 95% events hit more than 5 layers

Cosmic ray test results

- Distinct MIP signals in both SiPMs types, namely 15 μm SiPMs and 10 μm SiPMs

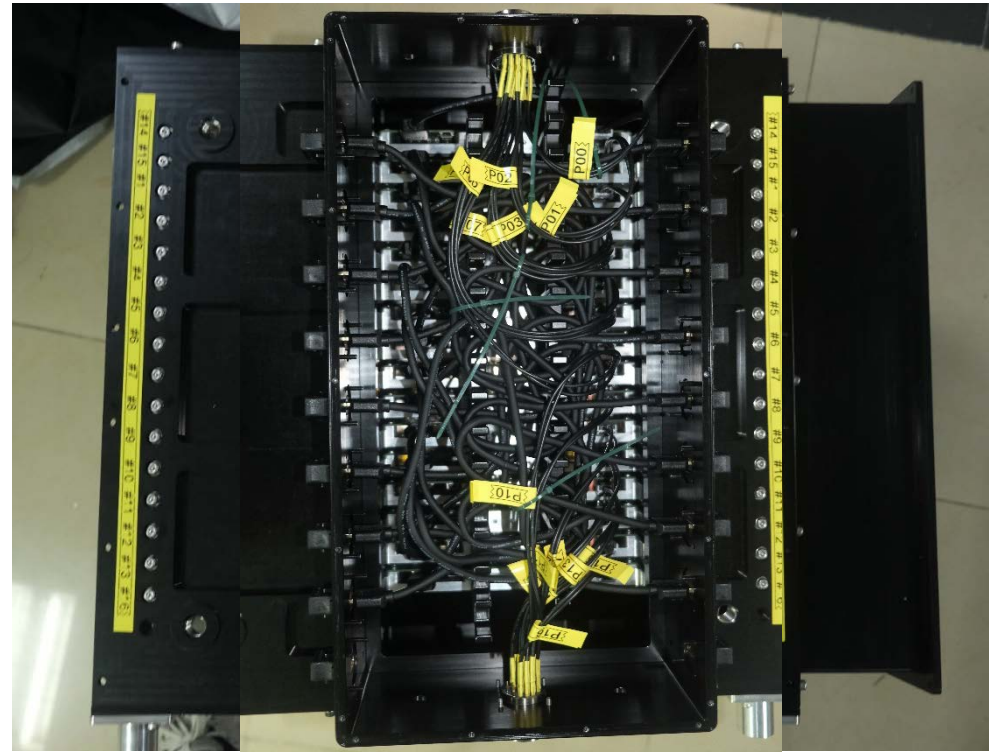


Assembly of prototype



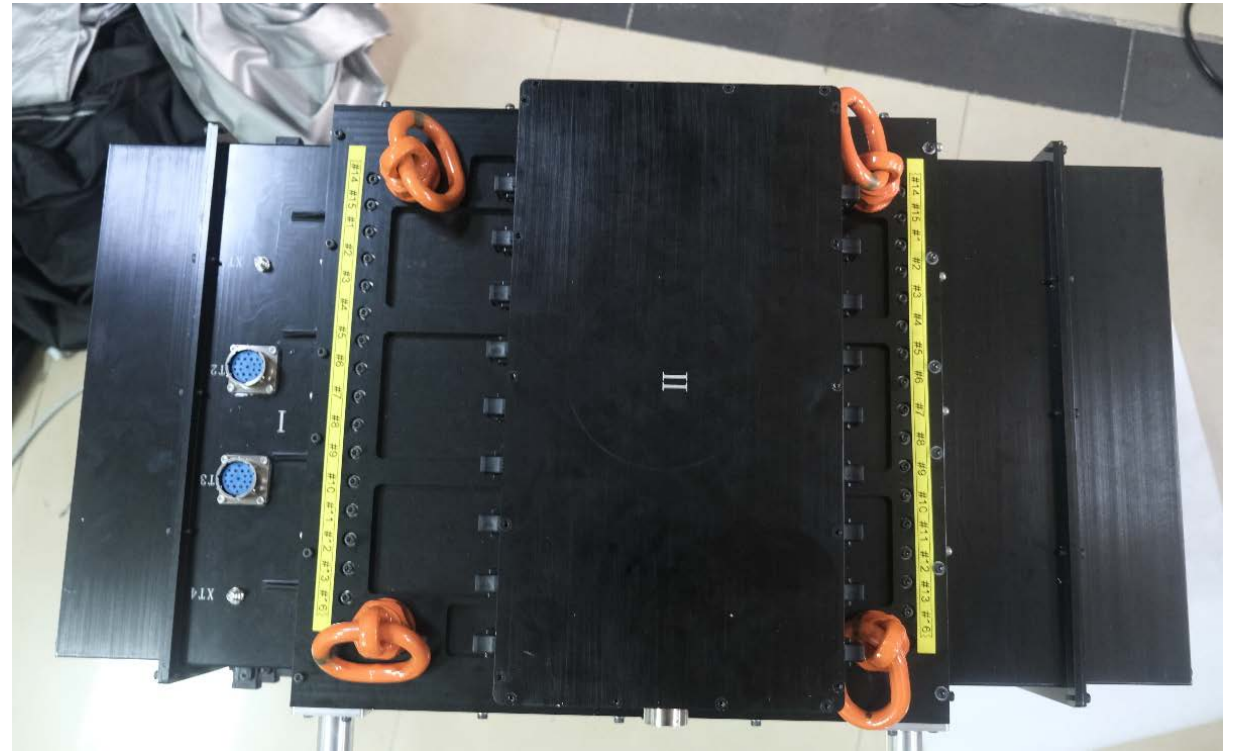
- 16 super-layers fabricated into the mechanic structure

Assembly of prototype



- 17 super-layers hold most in the mechanic structure
- Two directions are reserved for cables connection(signal and power cables)

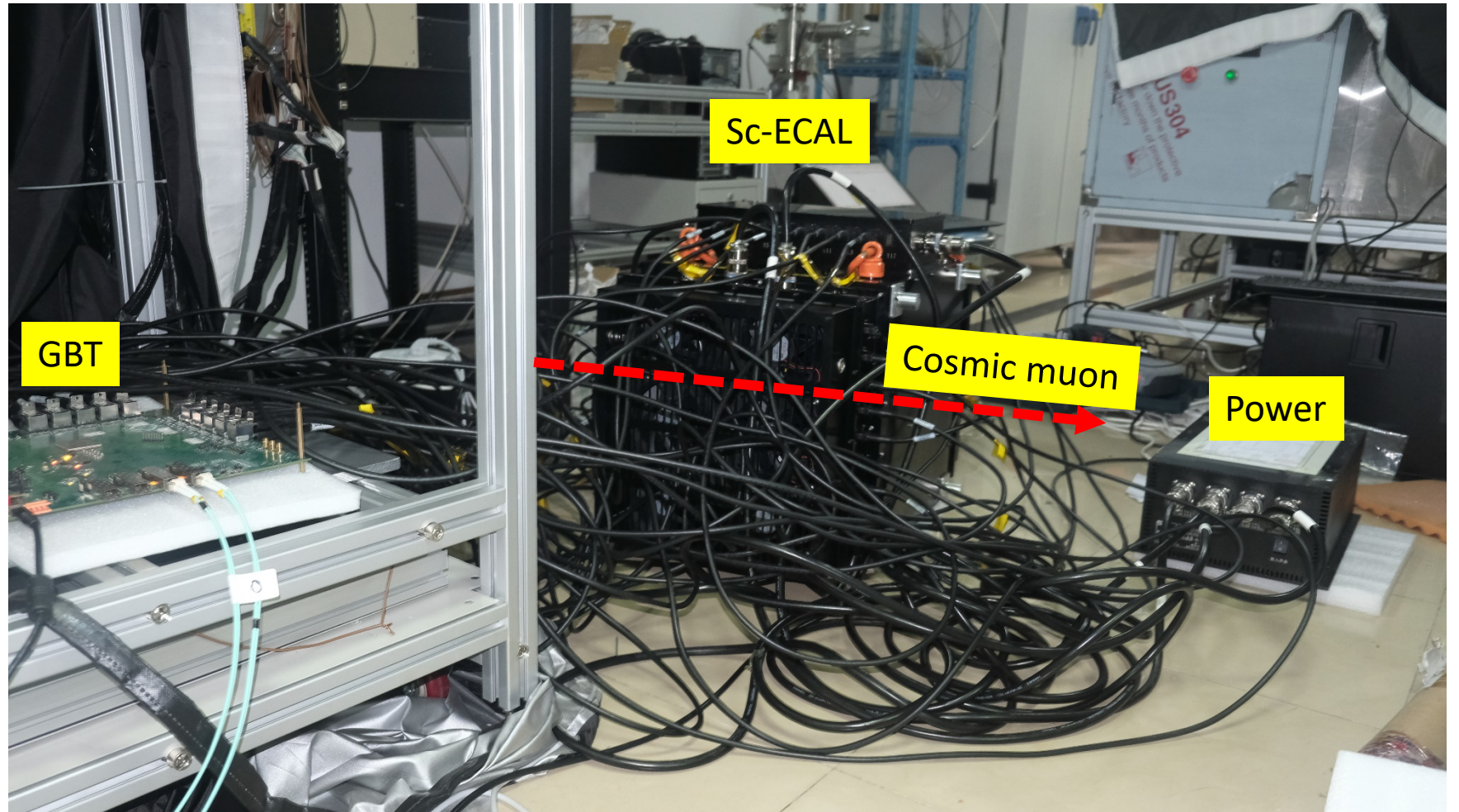
Assembly of prototype



- 17 super-layers hold most in the mechanic structure
- Two directions are reserved for cables connection(signal and power cables)
- Fans cooling system and light shield also integrated

Commission of prototype

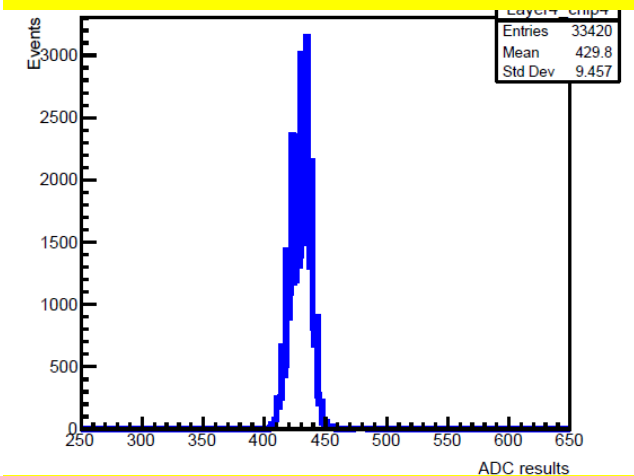
- Commission setup



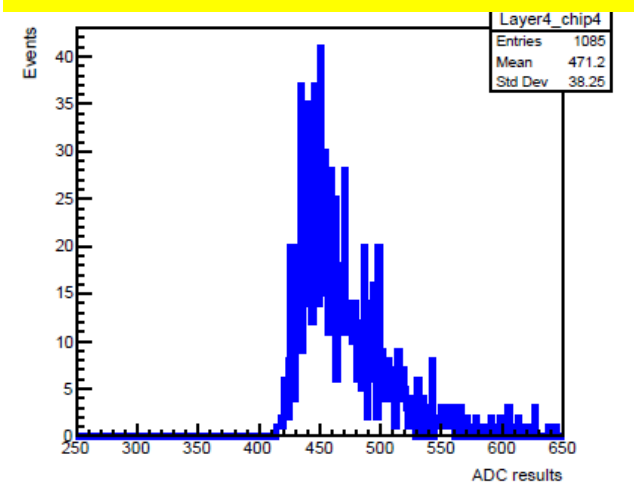
Trigger rate effect on SPIROC

- The data is not stored correctly inside the Analogue Memory, if the event rate is lower than 1Hz
- How to do ACQ when the event rate is too low
 - Readout as soon as the chip send out a Trigger information on OR36 output
 - Refresh in a few hundreds millisecond period
 - a) Fill up the SCA by sending external triggers 16 times
 - b) Then stop the acquisition
 - c) Reset the digital part (no need to digitize and readout the data)
 - d) Restart the Acquisition
- Modified the DAQ logic and waiting for verify by cosmic ray test

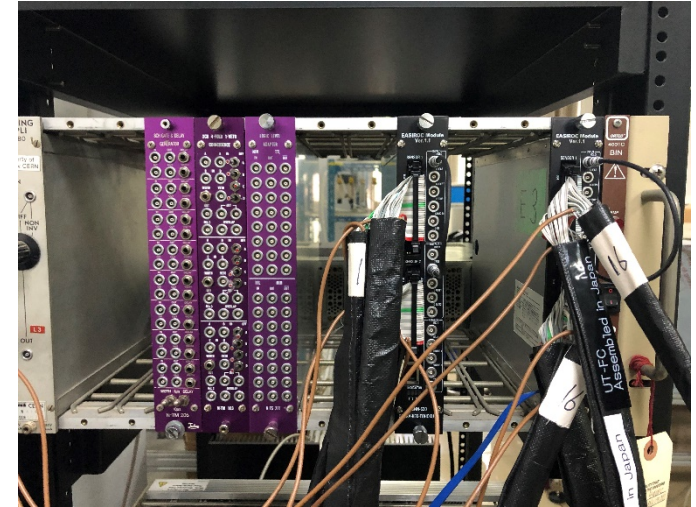
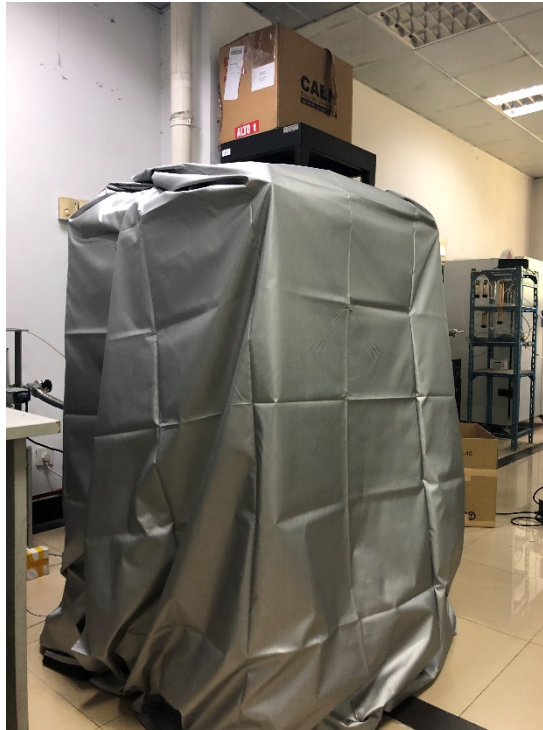
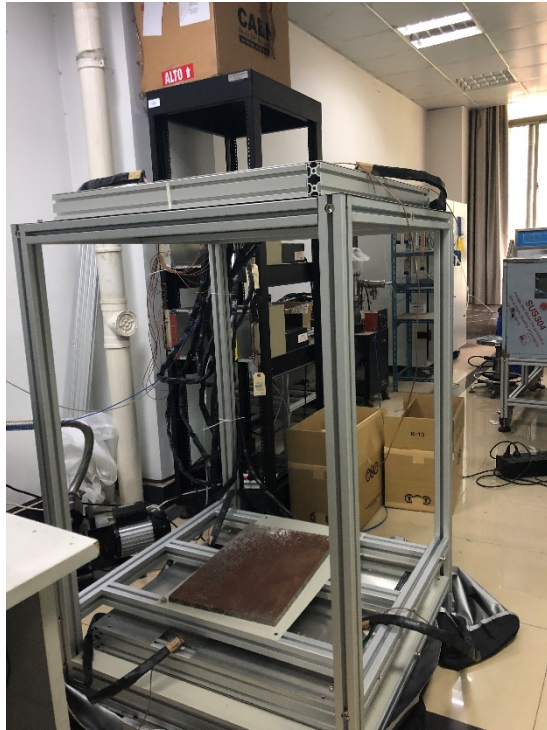
Pedestal at high trigger rate



Pedestal at low trigger rate



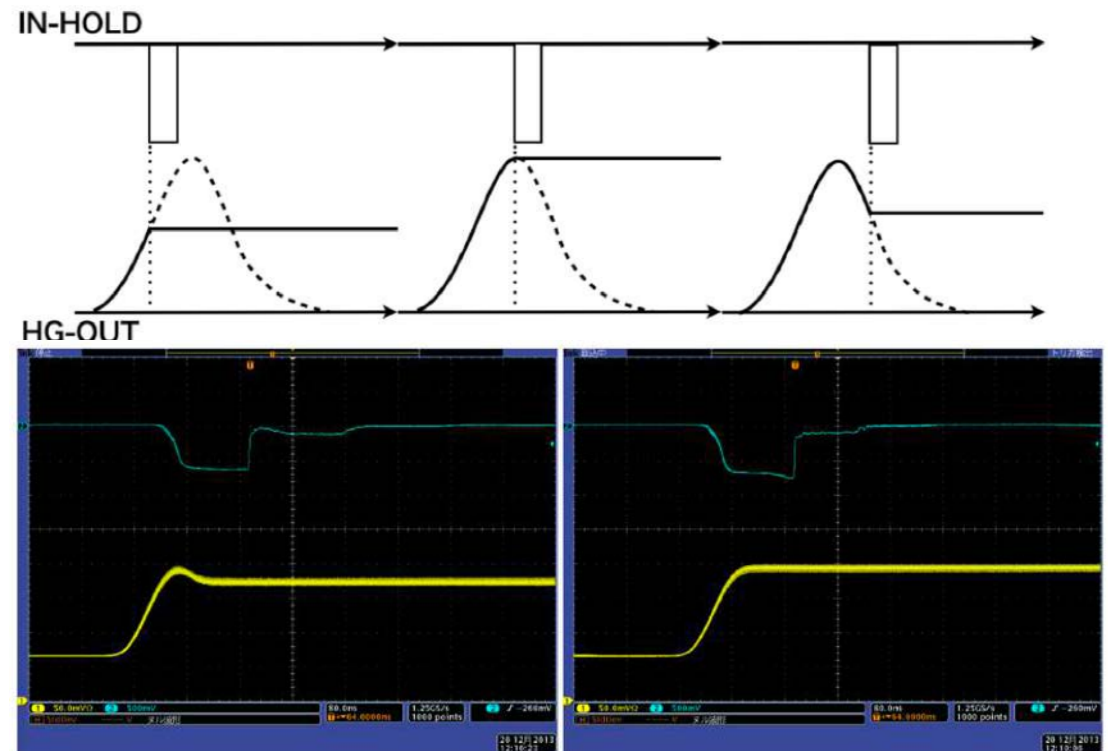
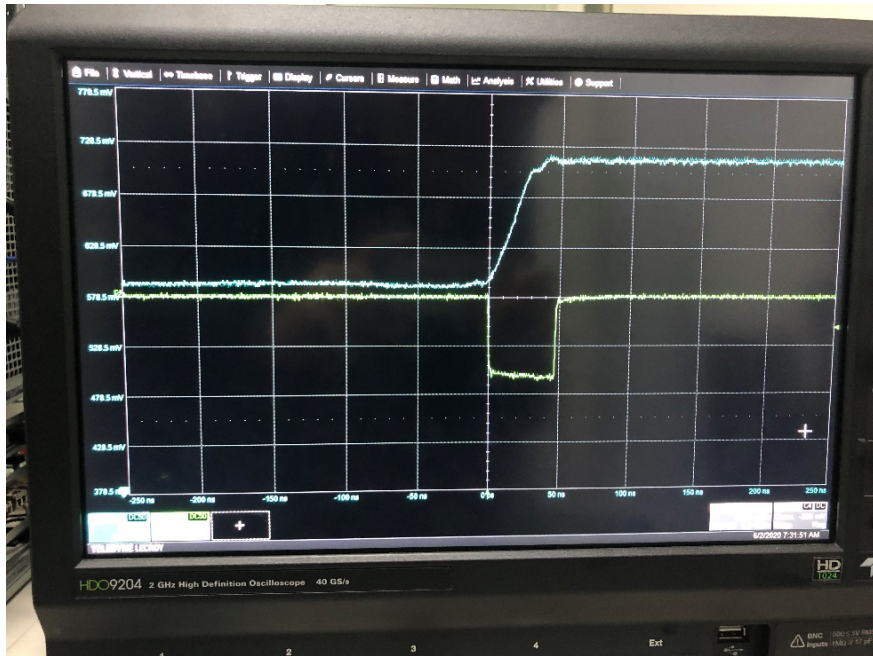
Hodoscope commissioning



- Hodoscopes setup completed

Hodoscope commissioning

- Check the waveform of HG-OUT on EASIROC using the test charge



- Now working on some problems of EASIROC modules
- Joint with Sc-ECAL prototype CR test in preparation

Outline

- Introduction
- CEPC Sc-ECAL prototype design and development
- Progress of prototype commissioning
- **Summary and future plan**

Summary and future plan

- CEPC Sci-W ECAL technological prototype is commissioning
 - ✓ DAQ tested with multi-EBUs and the combined system work synchronized
 - ✓ 32 EBU layers have been tested and functional well
 - ✓ Prototype integrated with mechanic structure, fans cooling and light shield function well
 - ✓ Modified DAQ logic for SPIROC work improperly at very low event rate
- To do next
 - cosmic ray test of the full prototype and calibration for all channels
 - preparation for the test beam at DESY planned in February 2021

Thanks !

Additional

Sc-ECAL prototype

weight	W-Cu alloy	3750 g * 32	> 200 Kg
	Support structure	1220 g * 16	
	EBU	500 g * 32	
	Mechanic, power and cables	~ 50 Kg	
Connectors	HDMI	36	46
	Power (EBU & fans)	4+4	
	Trigger	2	
Cables	Power for EBU (inside + outside)	32+4	104
	HDMI	32*2	
	Fans and trigger	2+2	
Screws	HDMI connector	2*18*2	> 1290
	Fans and EBU power connector	4*6*2+4*4	
	Mechanic framework	(4+16+16+6)*2+(22+12)*2+18+16	
	Support for supper layer	16*8	
	Supper layer	(16+12+24)*16	

First commissioning

CQX512调试

第1组数据

路数\种类	电流(A)	状态
电压(V)	6.11V	正常
第1路	0.85	正常
第2路	0.84	正常
第3路	0.82	正常
第4路	0.83	正常
第5路	0.84	正常
第6路	0.83	正常
第7路	0.86	正常
第8路	0.81	正常
第9路	0.81	正常
第10路	0.83	正常
第11路	0.80	正常
第12路	0.83	正常
第13路	0.83	正常
第14路	0.84	正常
第15路	0.81	正常
第16路	0.83	正常

全部开机

第2组数据

路数\种类	电流(A)	状态
电压(V)	6.11V	正常
第17路	0.81	正常
第18路	0.86	正常
第19路	0.00	正常
第20路	0.81	正常
第21路	0.80	正常
第22路	0.83	正常
第23路	0.82	正常
第24路	0.88	正常
第25路	0.82	正常
第26路	0.81	正常
第27路	0.77	正常
第28路	0.80	正常
第29路	0.79	正常
第30路	0.81	正常
第31路	0.82	正常
第32路	0.79	正常

全部关机

通讯指示: 通讯正常

设置电压 输入值(6-8V): 应用

退出

Temperature

