

# Megatiles for the AHCAL: hardware improvements and measurements with cosmic ray and testbeam data

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CALICE Collaboration Meeting - 25.03.2021



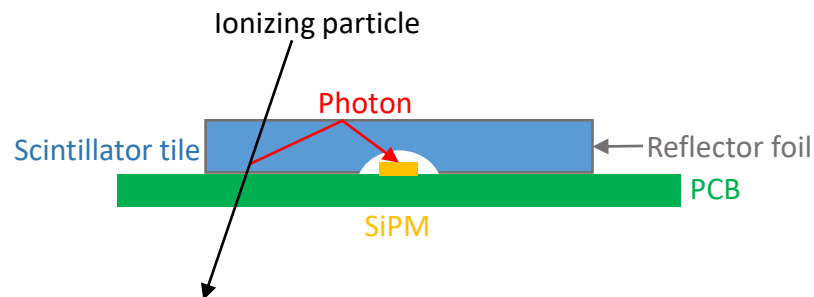
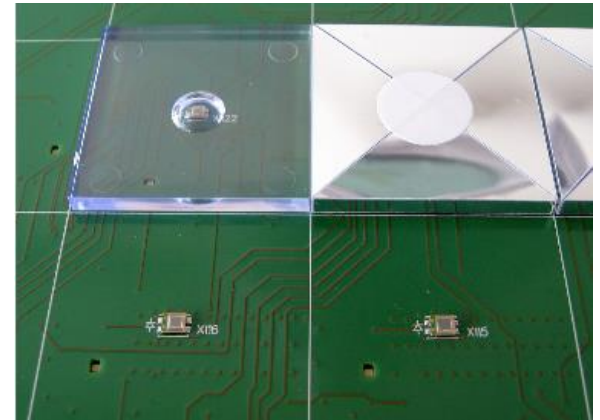
Bundesministerium  
für Bildung  
und Forschung



JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ

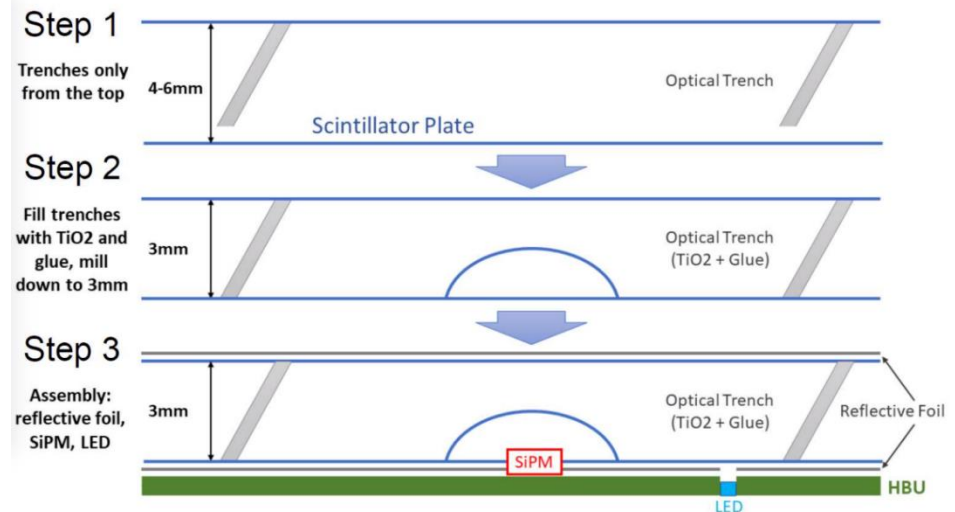
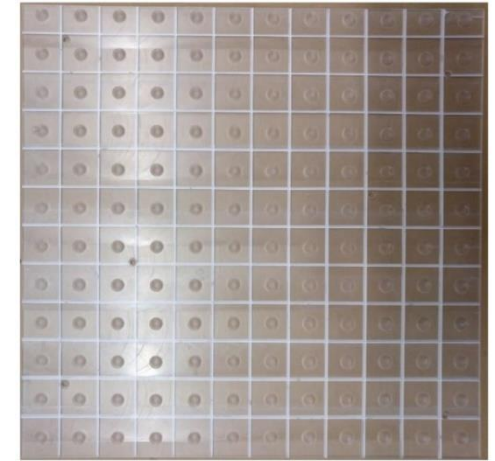
# AHCAL Technological Prototype Design

- Individually wrapped 3 x 3 cm<sup>2</sup> scintillator tiles
- Tile thickness: 3 mm
- Read out with SiPMs
- 144 channels per board



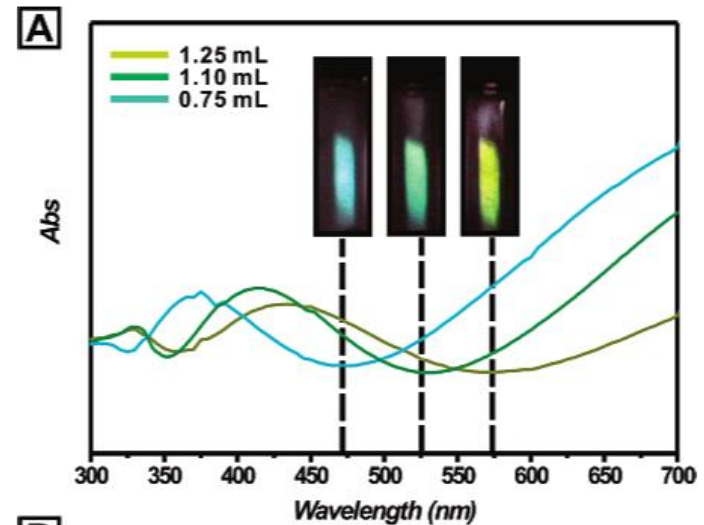
# Megatile Concept

- Simplification of assembly process
- 36x36 cm<sup>2</sup> scintillator plate
  - Trenches filled with glue + TiO<sub>2</sub>
  - Scintillator wrapped in reflective foil
    - ⇒ Air gap
- Trench angle optimised for LY
  - Angle = 30°: minimal dead area
- 7 versions produced since 2017



# Glue + TiO<sub>2</sub> Mixture

- LY depends on glue + TiO<sub>2</sub> mixture
  - Absorption/reflection vs  $\lambda$  depends on concentration, size and shape of TiO<sub>2</sub> granulate
- Trade-off:
  - Liquid enough to fill trenches
  - Adequate granularity
- Tested various mixtures
- Improved in latest prototypes

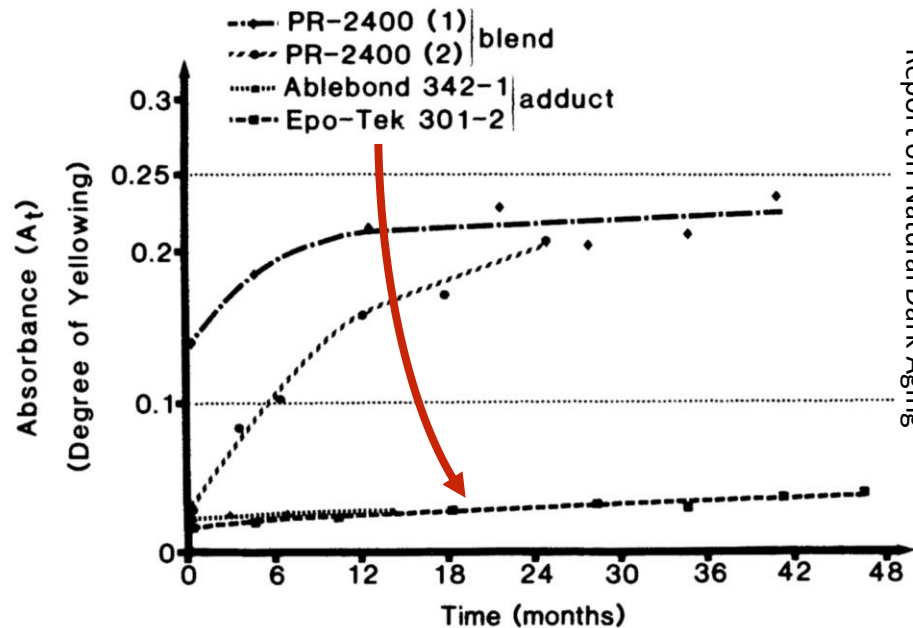


Taijor Made Mie Scattering Color Filters  
Made by Size-Tunable Titanium Dioxide Particles

Min Chiao Tsai et al., J. Phys. Chem. C,  
Vol. 112, No. 7, 2008

# Glue + TiO<sub>2</sub> Mixture

- Glues known to yellow with time
    - Amplified with UV light and additives (like TiO<sub>2</sub>)
    - Current choice: lowest ageing effect (10% yellowing threshold after > 15 years)
- ⇒ Epotek 301-2-FL



The Yellowing of Epoxy Resin Adhesives:  
Report on Natural Dark Aging

Jane L. Down, Studies in Conservation Vol.  
29 No. 2 (1984)

# Development of Megatile

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- Continuously tested in cosmic test stand in Mainz
- Megatile lying flat with pressure on top
- Scintillators on top and bottom as triggers



# Megatile: A Promising Concept

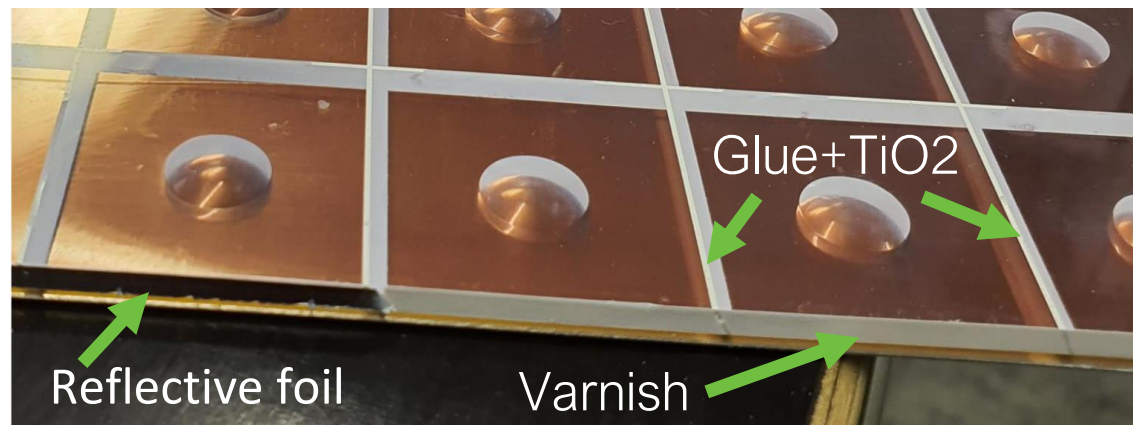
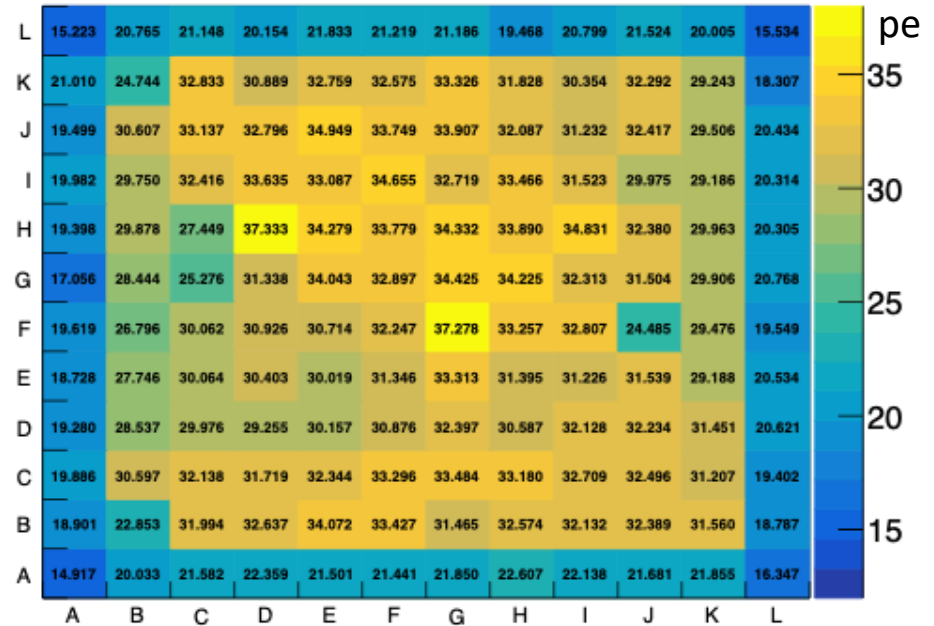
- High LY  $\approx 32$  pe/MIP (in MT6)  
 $\approx$  as single wrapped tile





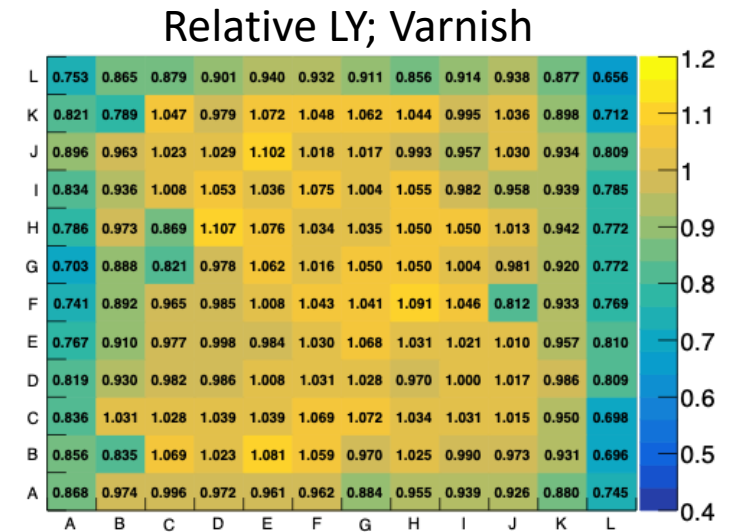
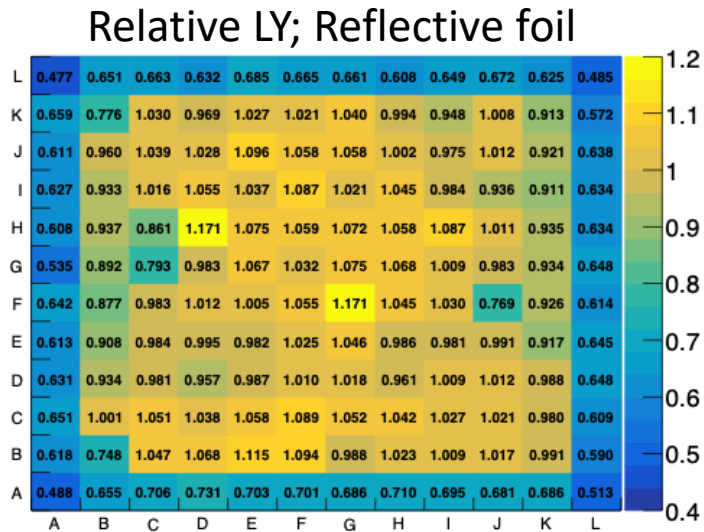
# Edge Channels

- High LY  $\approx 32$  pe/MIP  
 $\approx$  as single wrapped tile
- But: Edges  $\approx 20$  pe/MIP
- Reason: Coating of edges technically difficult
- Simple workaround:
  - Adhesive reflective foil on edges
  - Limited improvement (included above)
- New solution: spray white varnish





# Edge Channels

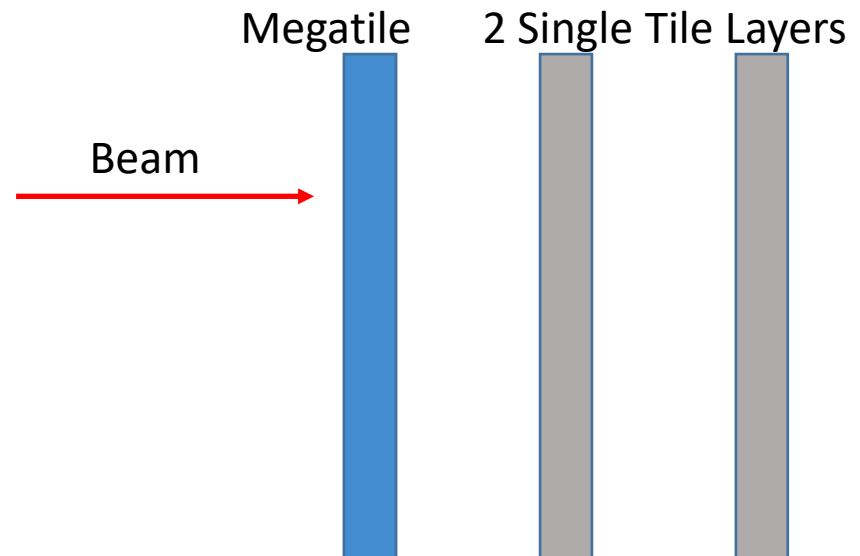


- Uniformity map: For each quadrant, plot  $LY/\langle LY \text{ in central channels} \rangle$
- Average ratio of 44 edge channels: 0.67- $\rightarrow$ 0.84
- Not yet perfect, but already  $>15\%$  improvements
  - More studies ongoing

# Test Beams

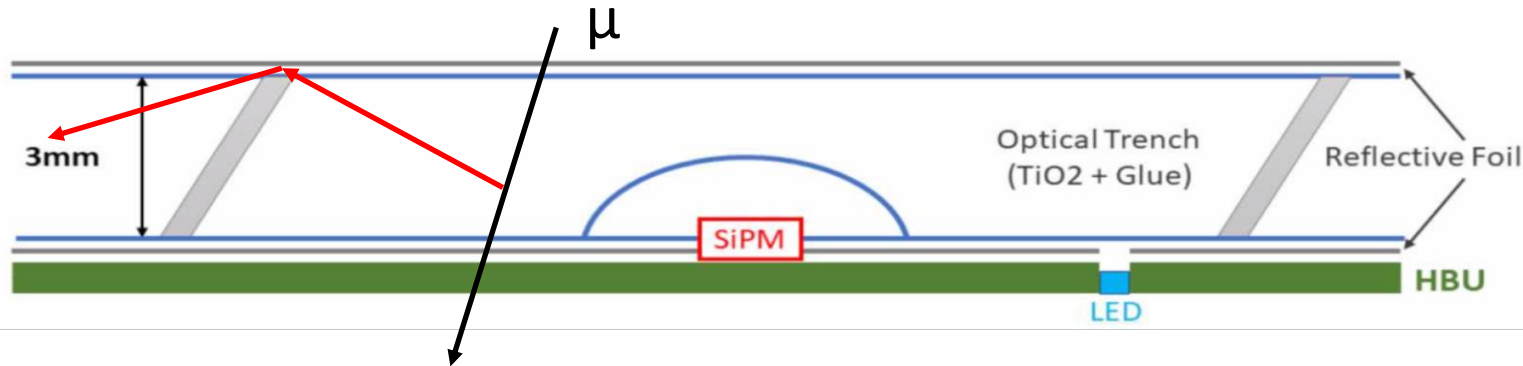
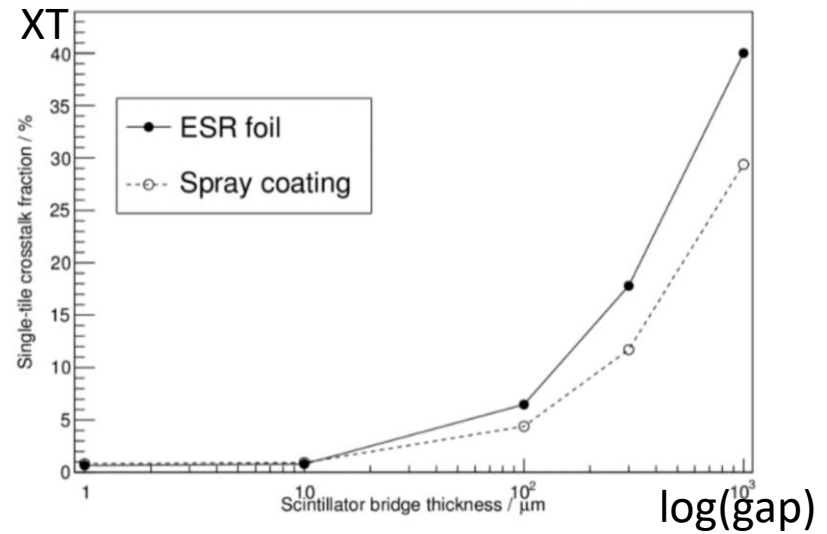
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- 3 test beams at DESY II: 2019 with MT4 and 2020 with MT6
- Electron beam at 3 GeV
- Megatile layer (MT), 2 single tile layers, beam telescope in front



# Cross Talk

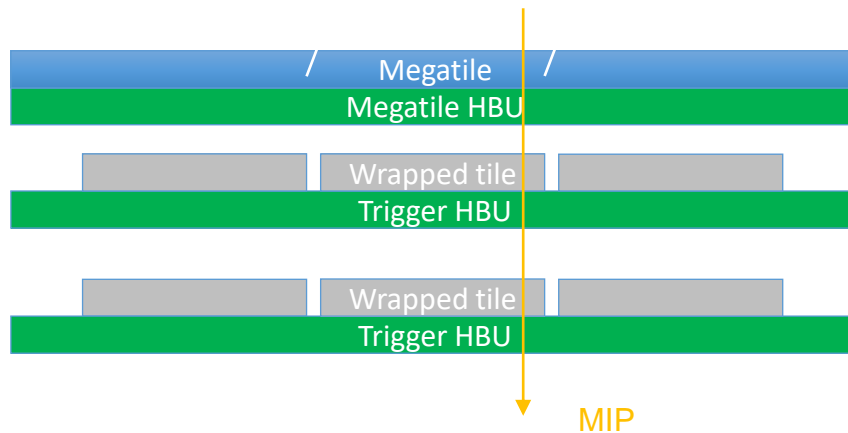
- Light escaping central cell through airgap
  - ⇒ CT depends on air gap
  - ⇒ Sim: 3.5% for 100  $\mu\text{m}$
- CT = energy in neighbour channel / energy central channel



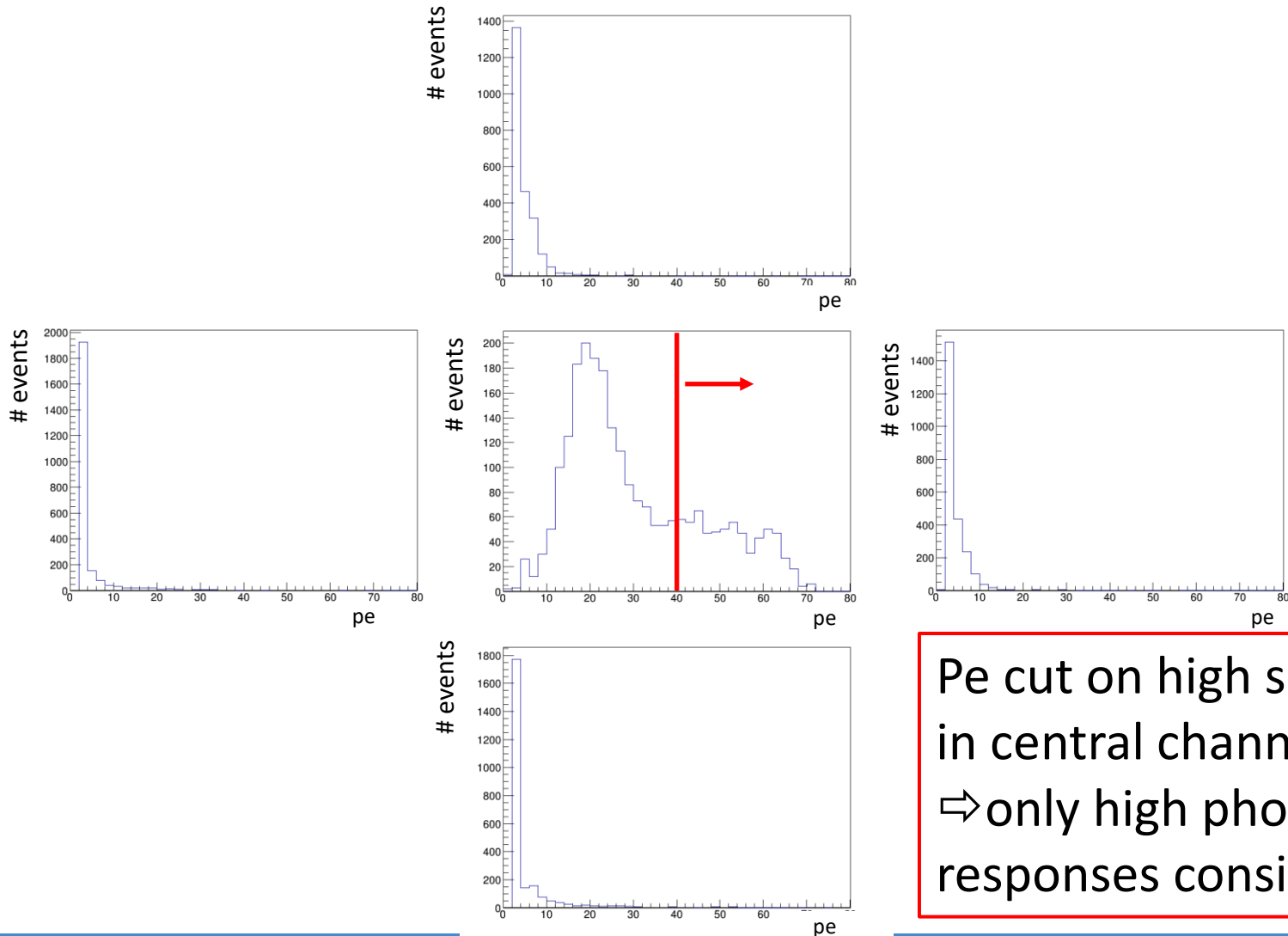
# Measurement of Cross Talk

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1. Central channel of MT defined by coincidence in single tile layers

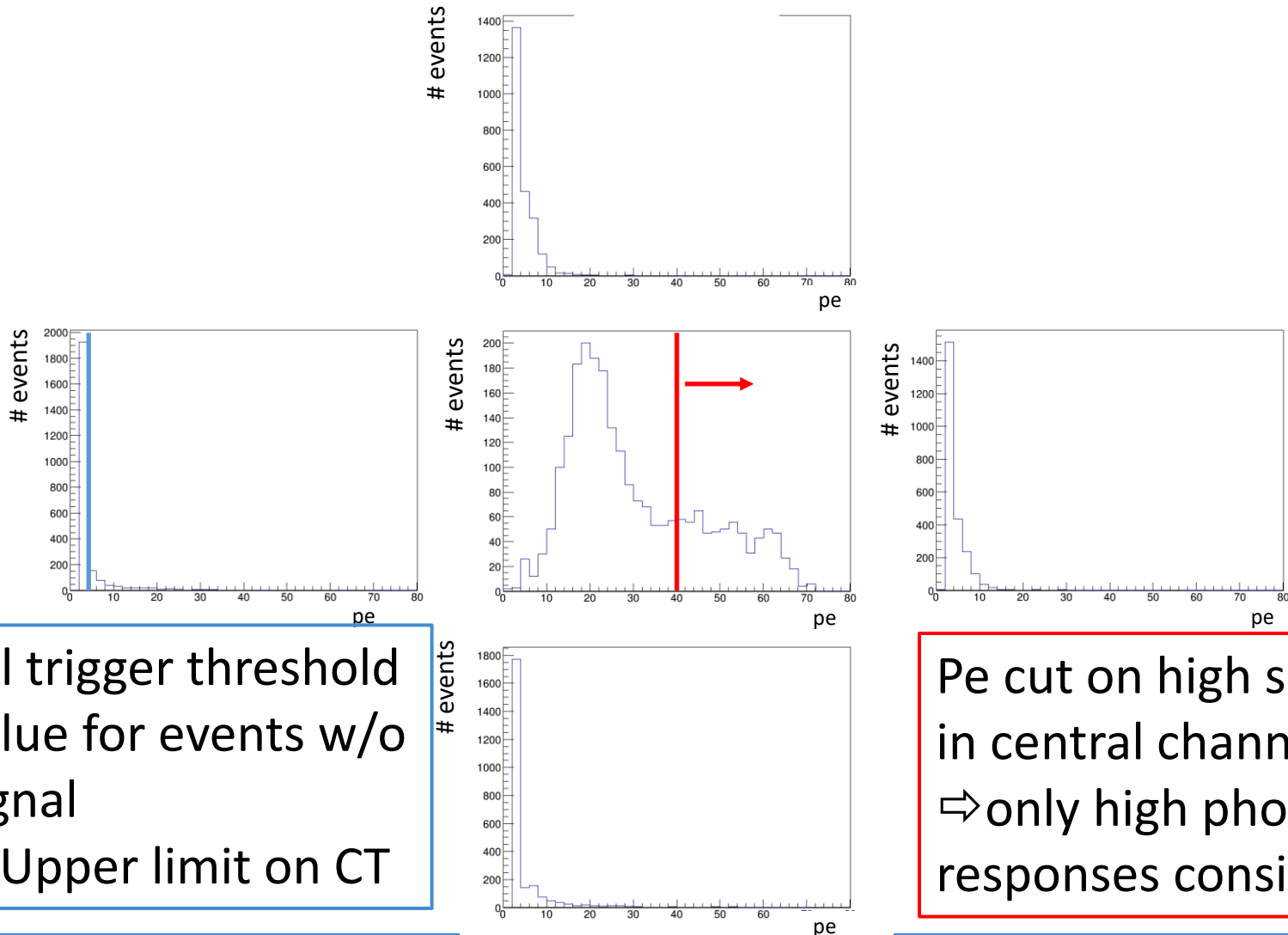


# Measurement of Cross Talk



Pe cut on high signal  
in central channel  
⇒ only high photon  
responses considered

# Measurement of Cross Talk



Fill trigger threshold value for events w/o signal  
⇒ Upper limit on CT

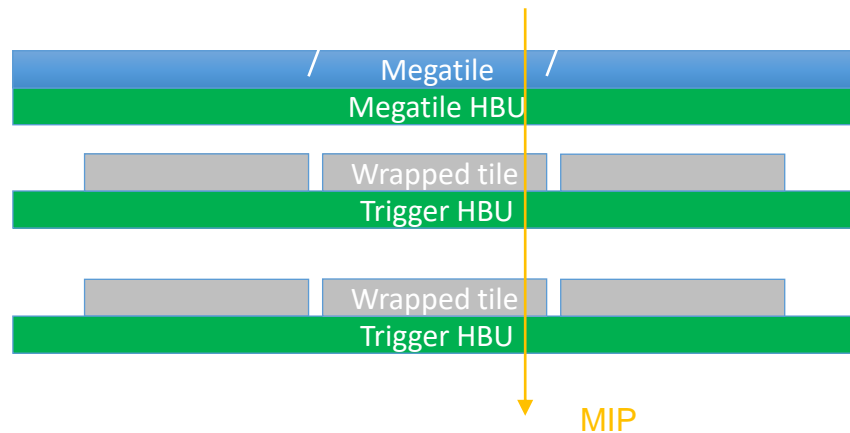
Pe cut on high signal in central channel  
⇒ only high photon responses considered



# Measurement of Cross Talk

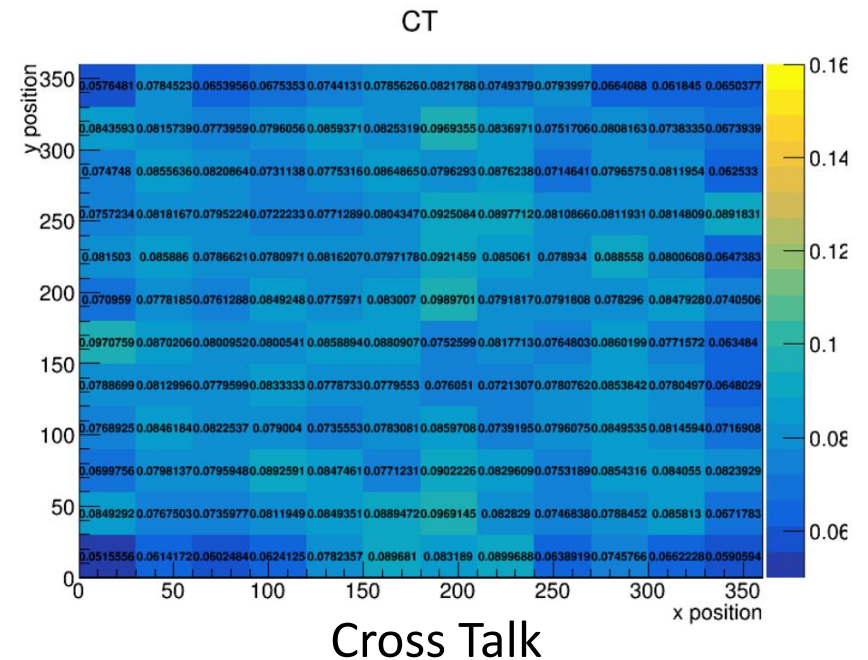
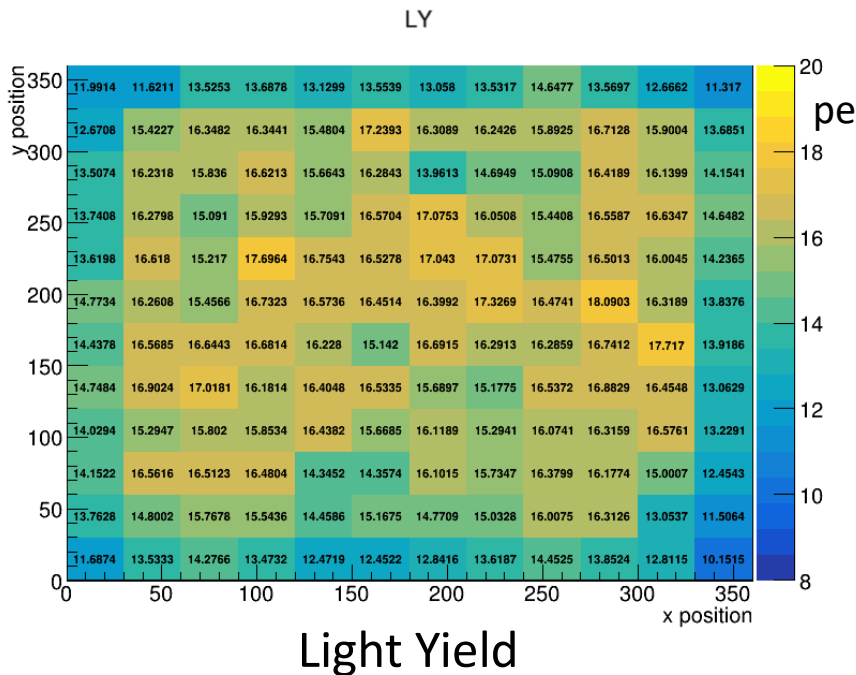
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1. Central channel of MT defined by coincidence in single tile layers
2. Pe cut on central tile
3. Fill not triggered channels with threshold value (3 pe)
4.  $CT \leq \text{pe neighbour channel} / \text{pe central channel}$



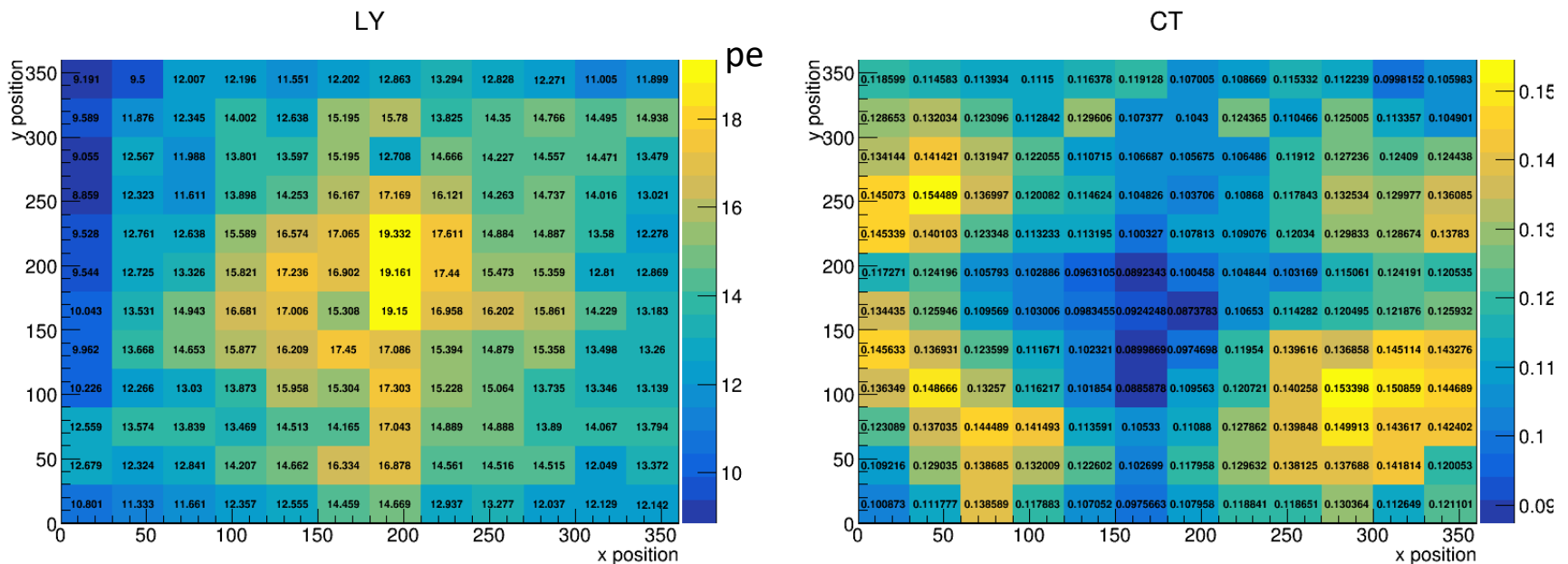
# Results of MT4, Cosmic Ray Test Stand

- In Cosmic Ray Test Stand:
  - Very uniform LY and CT in central channels
  - Magnitude as expected



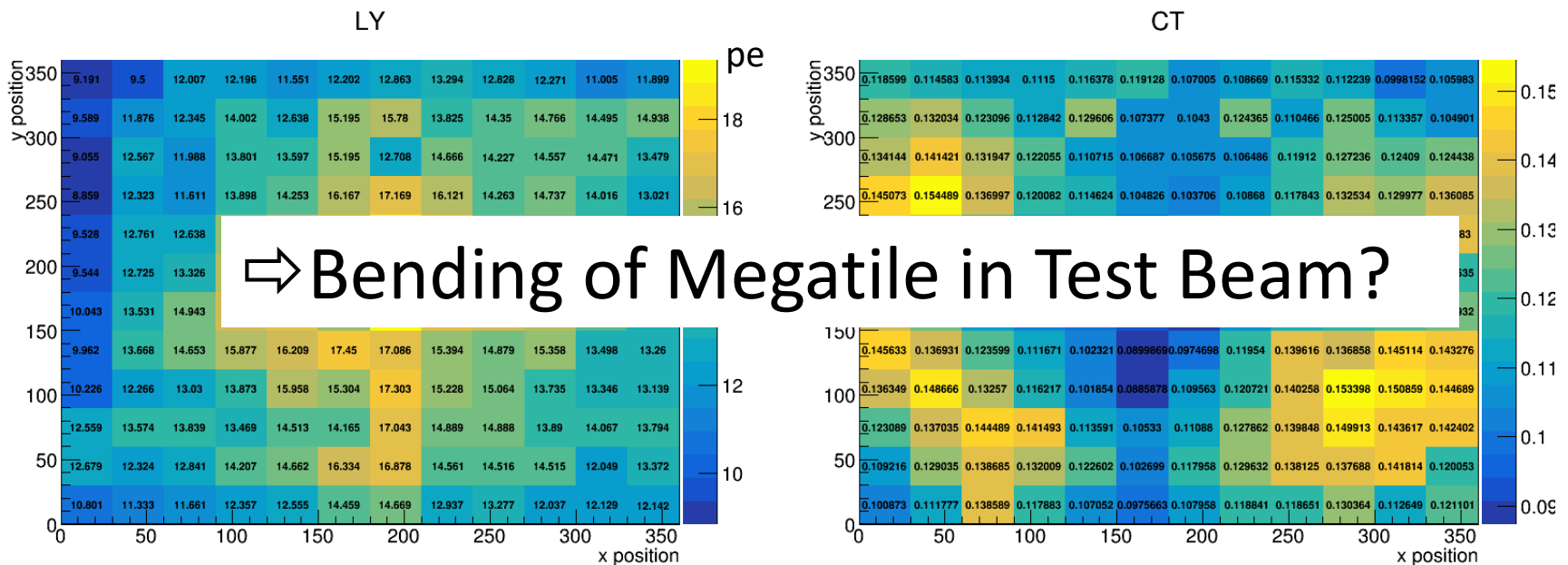
# MT4: First Attempt at Test Beam (2019)

- Values at center of Megatile of expected magnitude
- Not uniform compared to Cosmic Ray Test Stand
- Anticorrelation between LY and CT



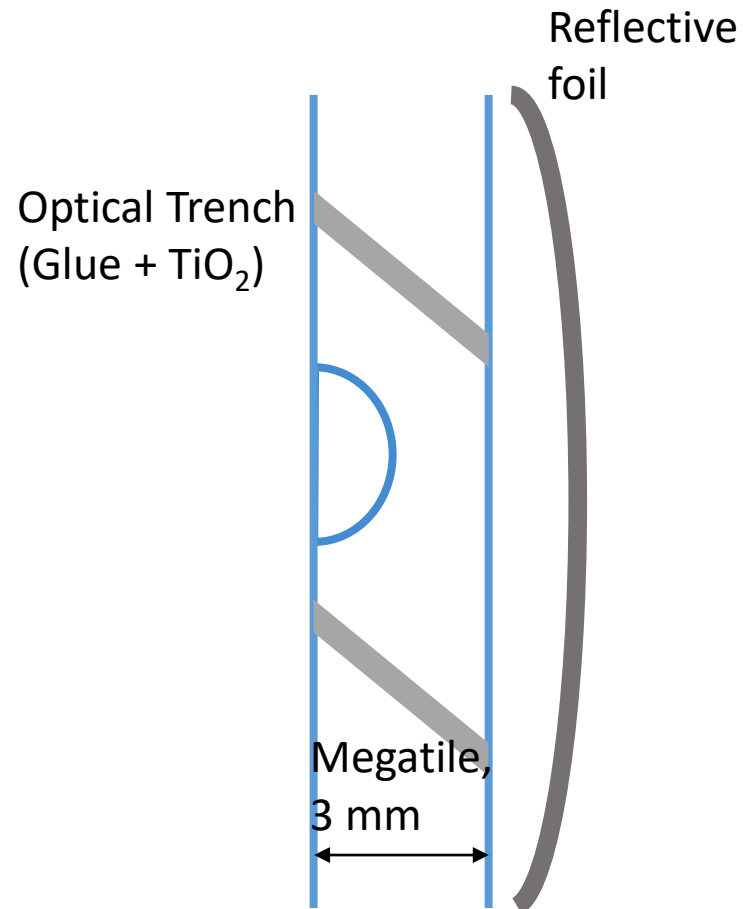
# MT4: First Attempt at Test Beam (2019)

- Numbers in center of expected magnitude
- Not uniform compared to Cosmic Ray Test Stand
- Anticorrelation between LY and CT



# Foil Bending in Air Stack

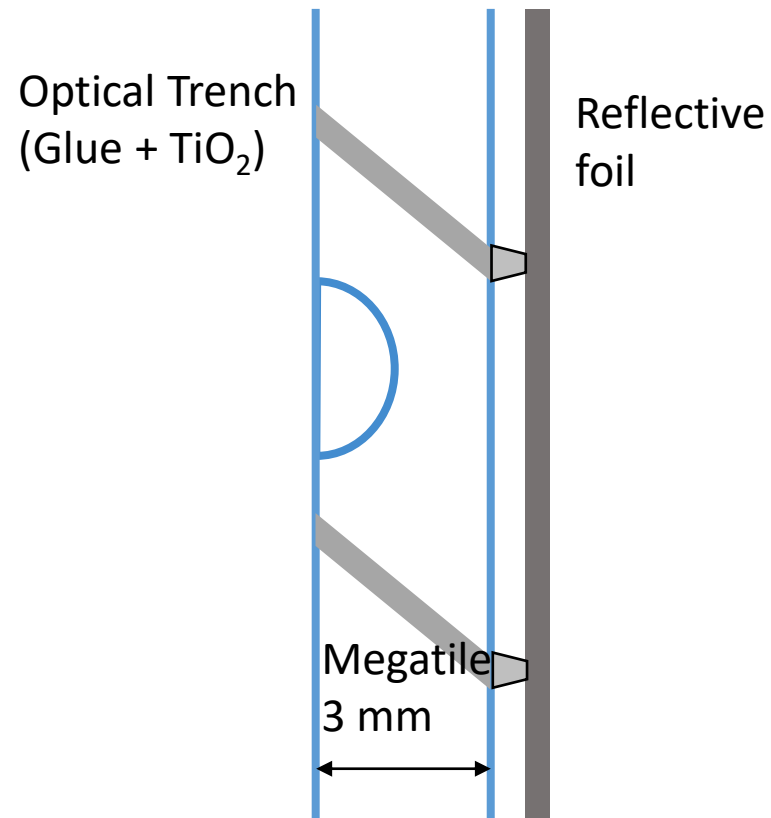
- In cosmic ray test stand: MT lying flat, heavy metal plate on top
- In TB: MT upright  
⇒ Foil is bending



# Solution: Glue Foil

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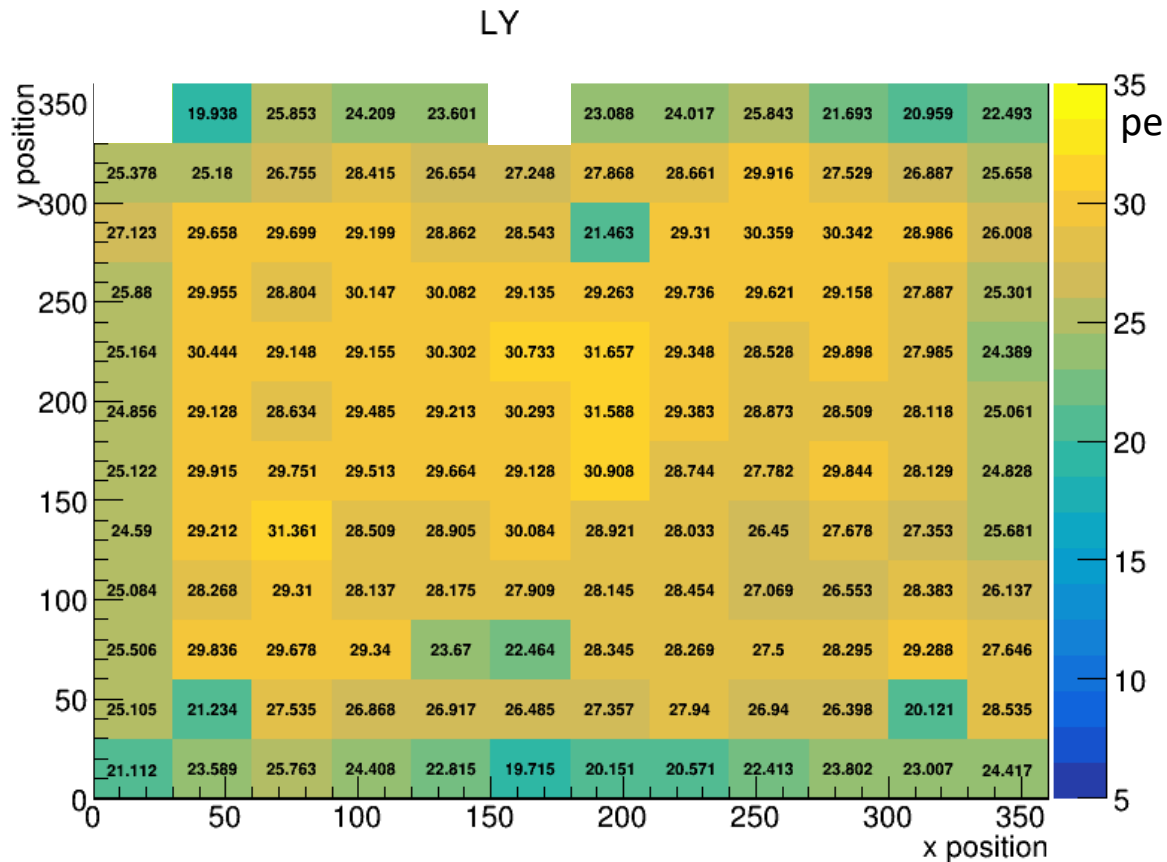
- Glue foil to Megatile along the trenches  $\Rightarrow$  MT6





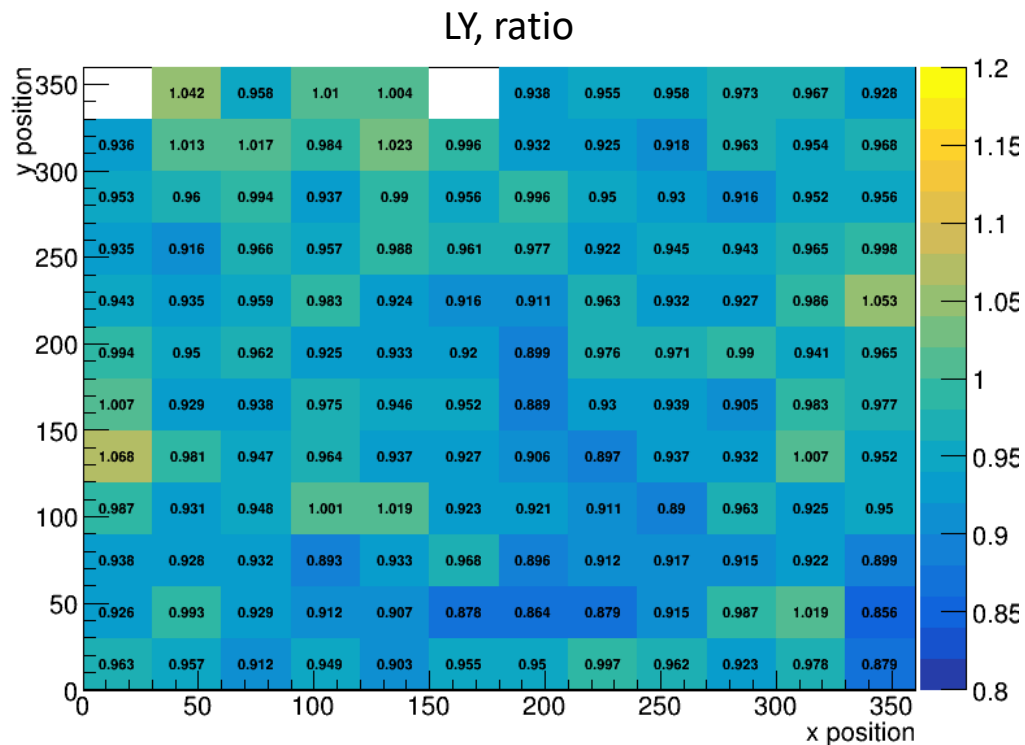
# LY of MT6 at Test Beam (2020)

- Quite uniform



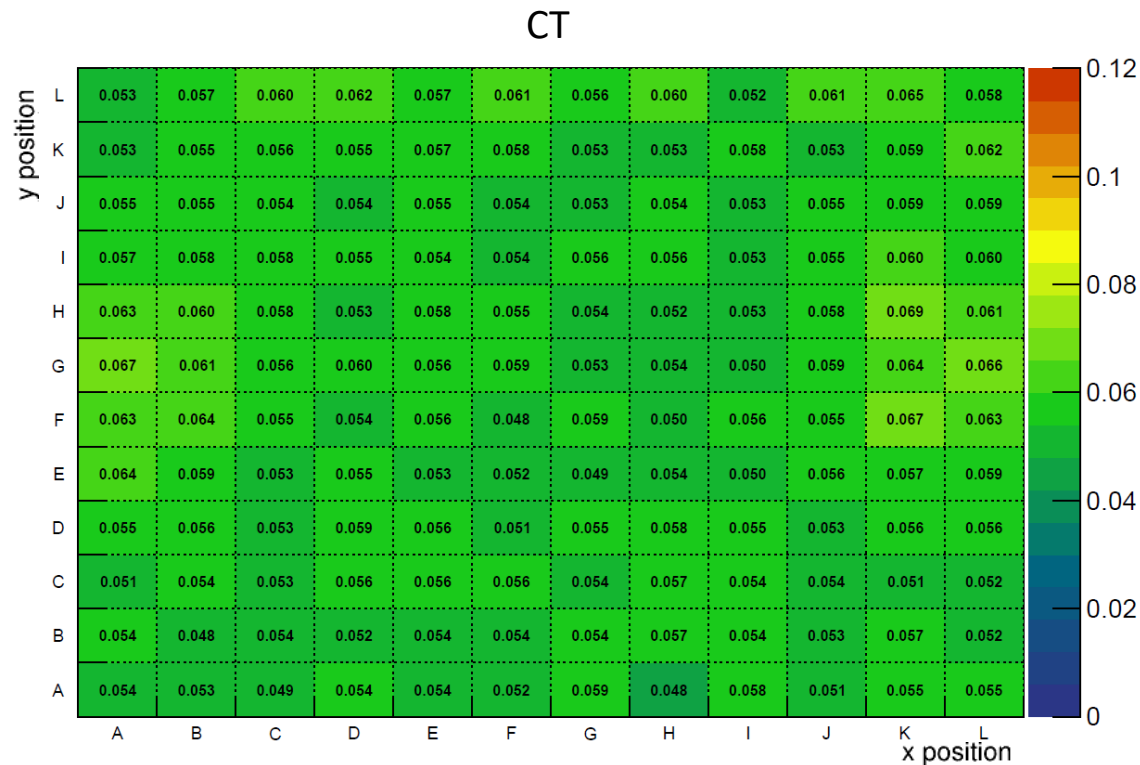
# LY Comparison

- Ratio between test beam and cosmic ray test stand results
- Compatible within 15%



# Cross Talk in Cosmic Ray Test Stand, MT6

- Similar to MT4
- Cross talk for TB: work in progress



# Ageing Studies

- Optical stability of trenches linked to  $\text{TiO}_2$  + glue mixture

December 2019



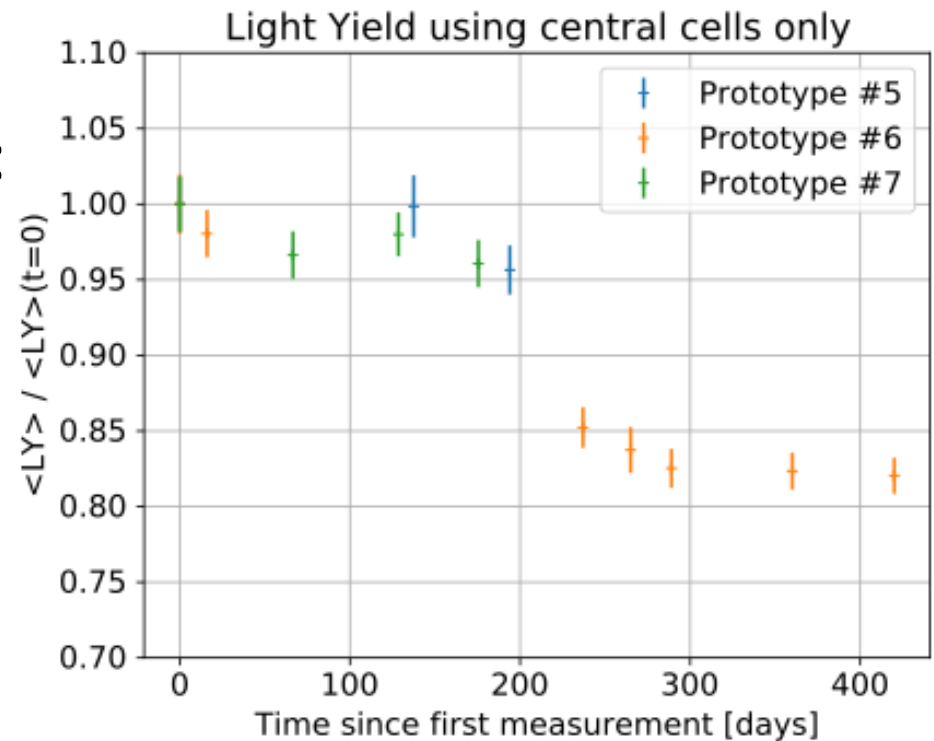
August 2020



- 15% lower LY after 8 month
- Repeat LY measurement periodically (couple month) to spot evolution

# Ageing Studies

- MT6 seems to be stabilised after August 2020
- No significant effects in MT5 and 7
- Temperature stable within 0.5°C
  - ⇒ Not the cause
- Most likely explanation: accidental exposure to light during first lockdown
- Further tests ongoing



# Conclusion

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## **Conclusion:**

- LY values in test beam confirm results from cosmic ray test stand
- LY in edge cells on average 84% of central cells
- Airgap between scintillator and foil under control both at cosmic ray test stand and TB
- Cross talk at acceptable level with cosmic ray
- No unexpected ageing observed



# Outlook

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- Cross talk in 2020 test beam data
- More data available, to be analysed
  - Including uniformity scans with beam telescope
- Ongoing monitoring of ageing

Thank you for your  
attention!

# Backup

# Impact of pe Cut on Cross Talk

