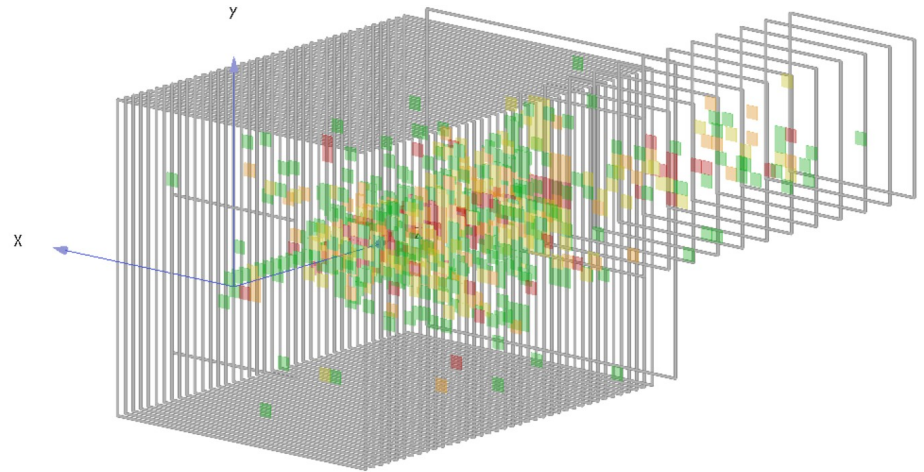


Status of AHCAL R&D work

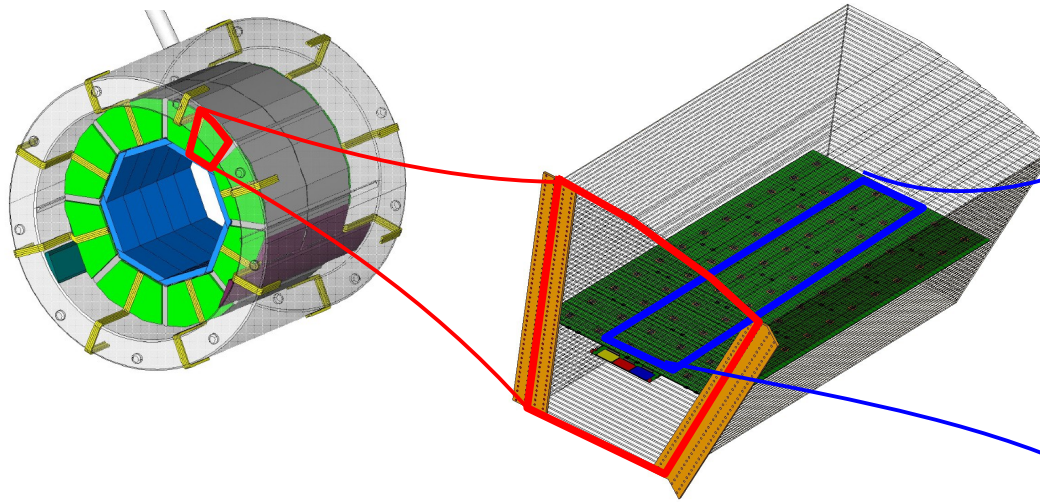
AHCAL technological prototype

- > Design
- > Construction
- > Data Taking
- > Calibration, Stability and Analysis
- > Further Developments

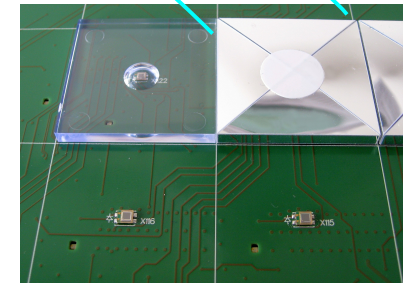
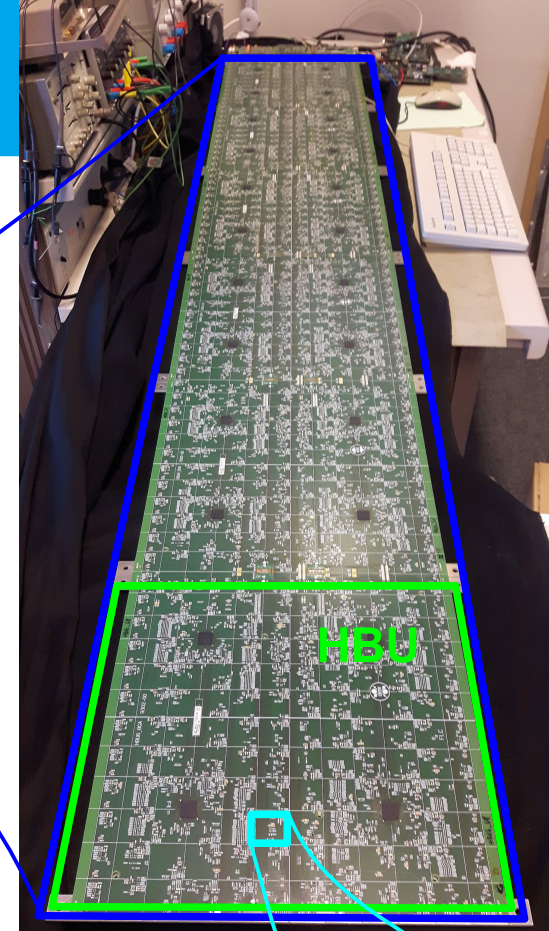


Katja Krüger, on behalf of the CALICE AHCAL groups
ILD Group Meeting
9. February 2021

AHCAL technological prototype: design

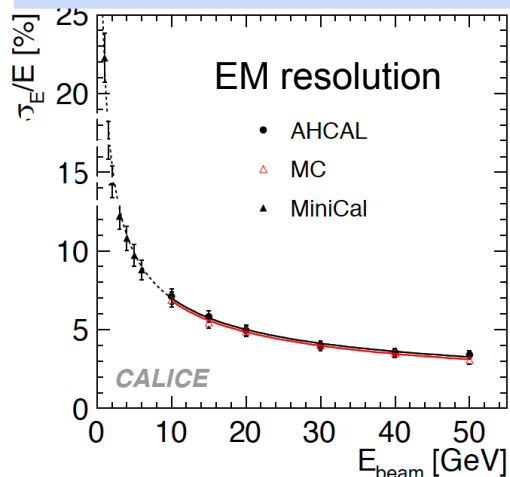


- highly granular scintillator SiPM-on-tile hadron calorimeter, $3 \times 3 \text{ cm}^2$ scintillator tiles optimised for uniformity
- fully integrated design
 - front-end electronics, readout
 - voltage supply, LED system for calibration
 - no cooling within active layers
 - electronics adapted to ILC beam structure -> power pulsing
- scalable to full detector (~ 8 million channels)
- geometry inspired by ILD, similar to SiD and CLICdp
- **H**CAL **B**ase **U**nit: $36 \times 36 \text{ cm}^2$, 144 tiles, 4 SPIROC2E ASICs
 - slabs of 6 HBUs, up to 3 slabs per layer



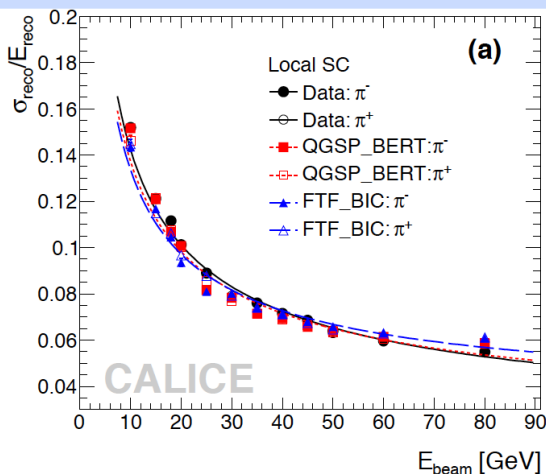
Reminder: AHCAL physics prototype results

Detector validation



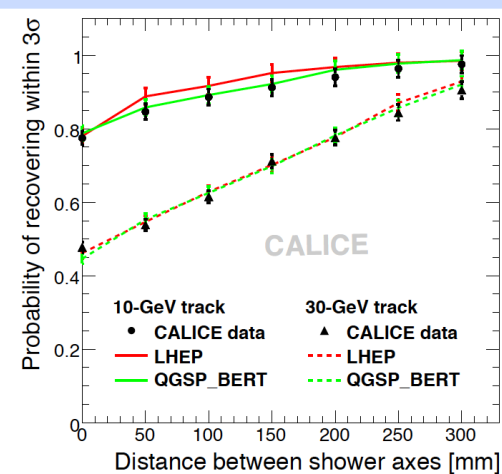
JINST 6, P04003 (2011)

Performance validation



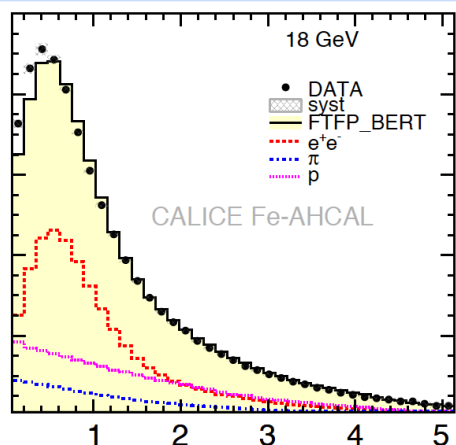
JINST 7, P00917 (2012)

Particle Flow validation



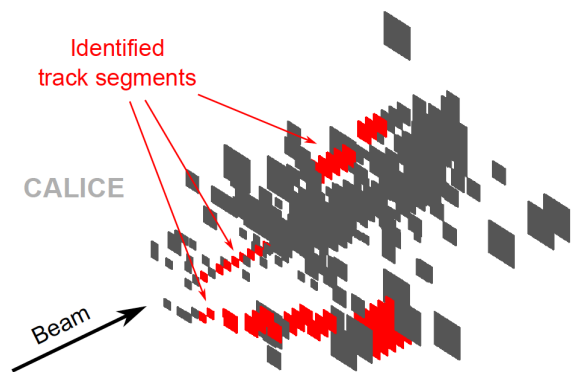
JINST 6, P07005 (2011)

Geant 4 validation

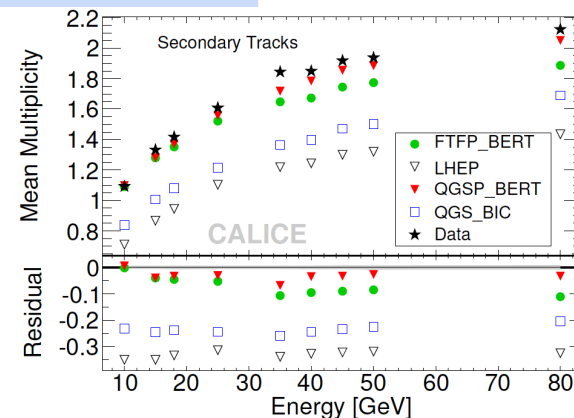


JINST 8, P07005 (2013)

Imaging validation



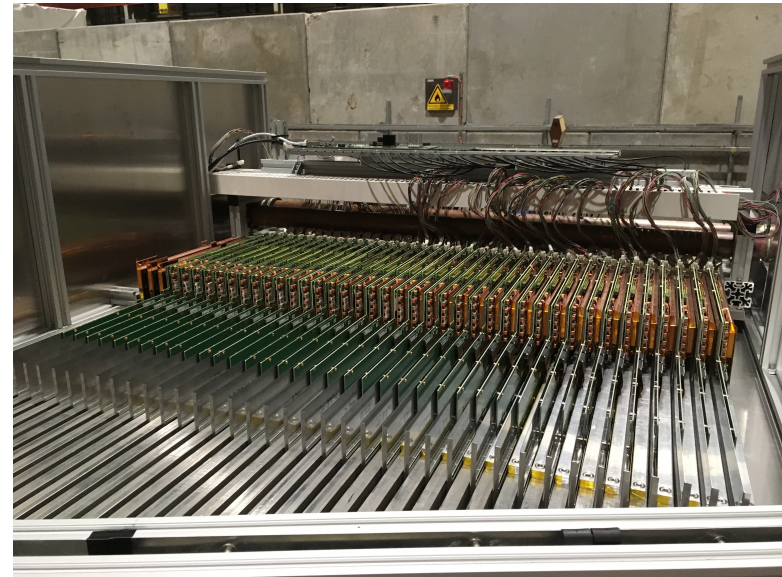
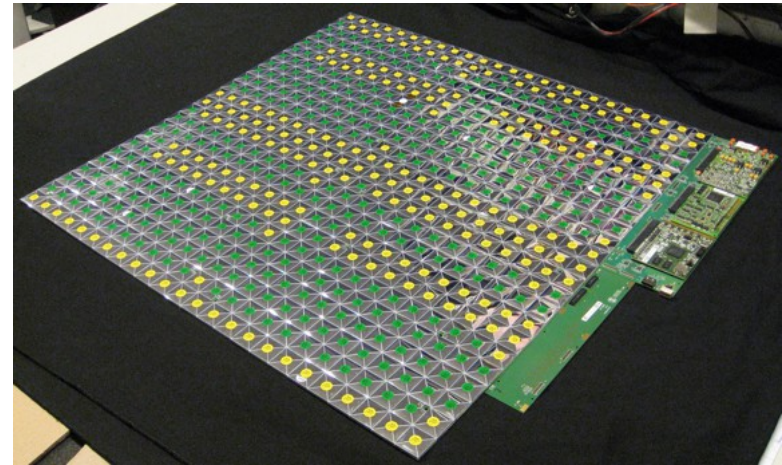
JINST 8, P09001 (2013)





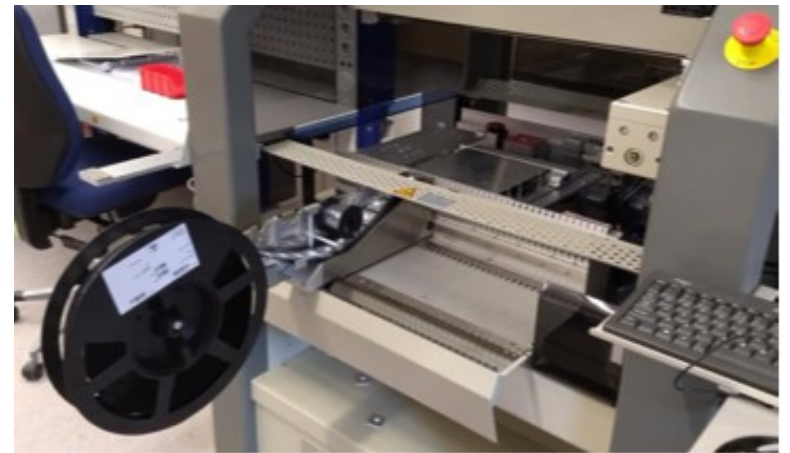
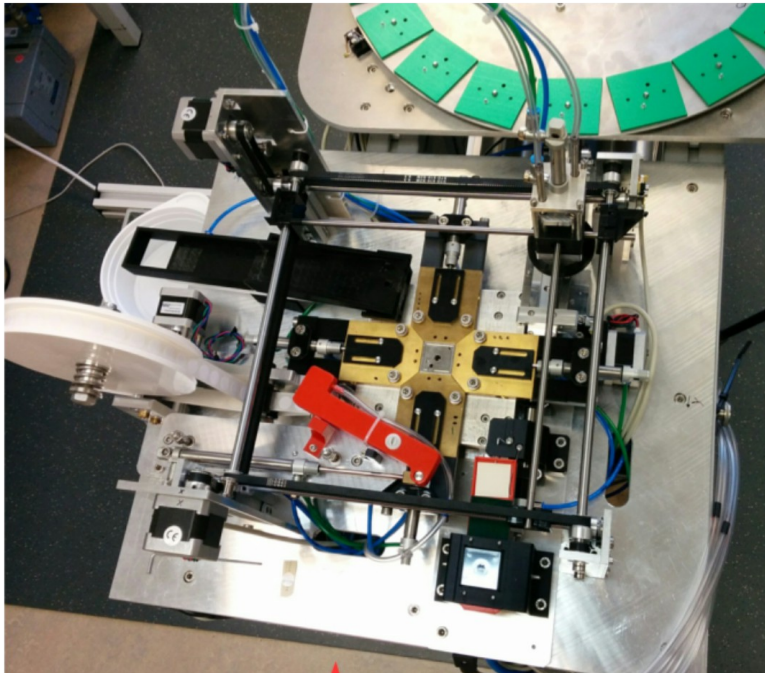
AHCAL technological testbeam prototype

- 38 active layers of $72 \times 72 \text{ cm}^2$
- 4 HBUs per module
 - 16 ASICs, 576 channels of $3 \times 3 \text{ cm}^2$ tiles
 - in total: 608 ASICs, ~ 22000 channels
- all modules with surface-mount MPPCs
 - S13360-1325PE
 - 2668 pixels
 - operated at 5V overvoltage
 - nominal operation voltage within 200mV in a module -> use same voltage
- all modules are interchangeable
- additionally in June and October: “Tokyo module” with $6 \times 6 \text{ cm}^2$ tiles
- construction October 2017 – April 2018



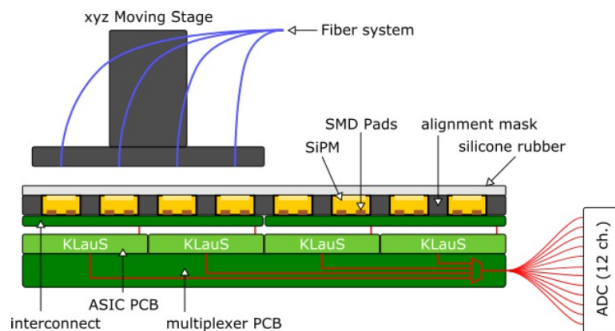
Mass production

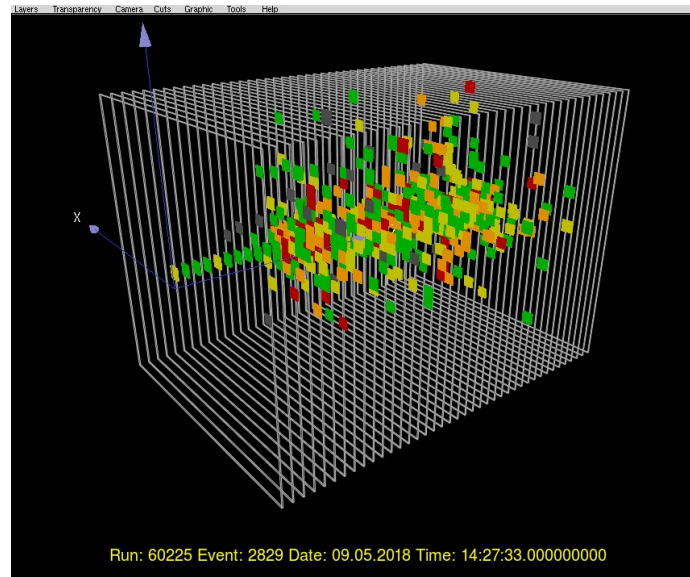
- design optimized for mass production
 - SMD SiPMs soldered automatically
 - injection-moulded polystyrene tiles, no further surface treatment
 - automatic wrapping in ESR reflector foil
 - glueing of tiles with screen printer and pick-and-place machine



Quality assurance and calibration

- SiPM sample tests
- tile sample tests
- test of all ASICs
- all individual HBUs tested and calibrated with LEDs and cosmics
- all modules (2*2 HBUs) tested with cosmics
- all modules calibrated with LEDs and DESY beam
- result: overall quality very good
- **<1‰ dead channels**



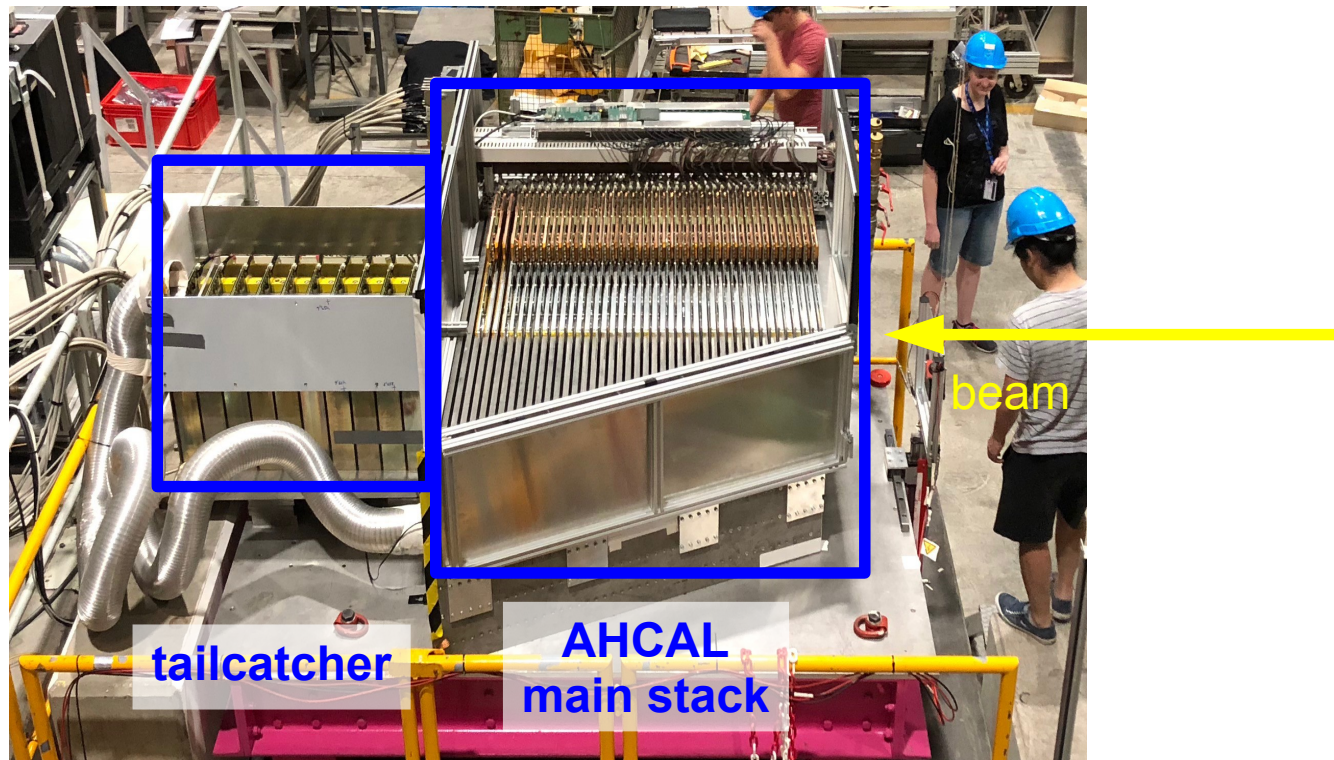


Testbeam setup 9. – 23. May 2018 in H2 at SPS



- 38 active layers of 72*72 cm² in steel absorber with 1.7 cm layer thickness ($\sim 4 \lambda$)
- mounted on the movable platform (“scissors table”) in H2
- beam instrumentation: wire chambers, trigger scintillators, Cherenkov detector

Testbeam setup 27. June – 4. July 2018 in H2 at SPS



> as in May, plus:

- added one module with 6*6 cm² tiles
- added CMS HGCal “thick stack” (12 layers of 1 HBU, 7.4 cm steel absorber) as tailcatcher
- added single HBU in front of absorber as “pre-shower” detector

Goals of SPS testbeam

> technical

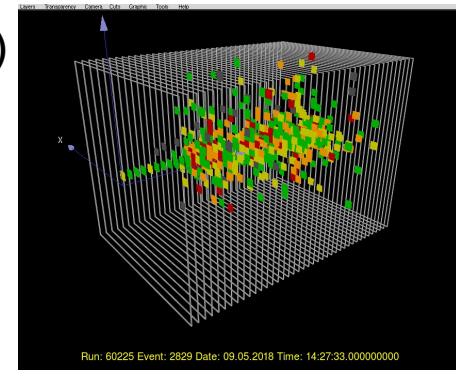
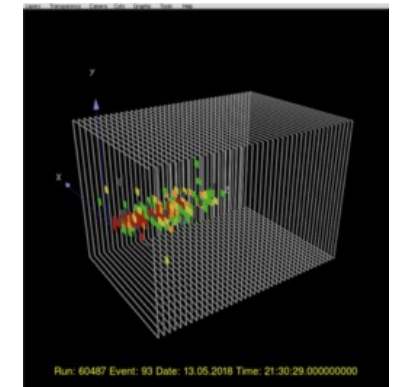
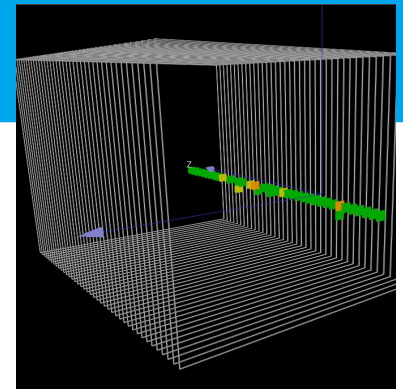
- demonstrate capabilities of SiPM-on-tile calorimeter concept with scalable detector design
- reliable operation of large prototype (with power pulsing!)

> scientific

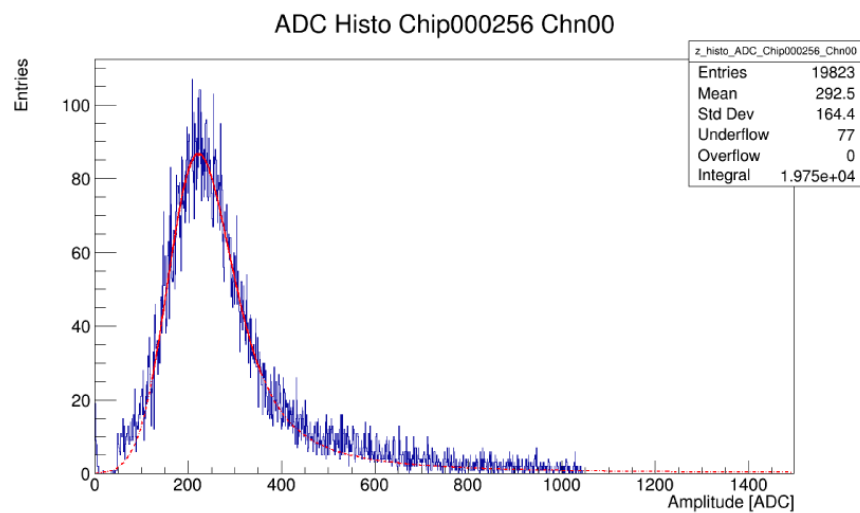
- energy linearity and resolution for electrons and pions
- hit time correlations
- shower profiles
- shower separation

> data sets

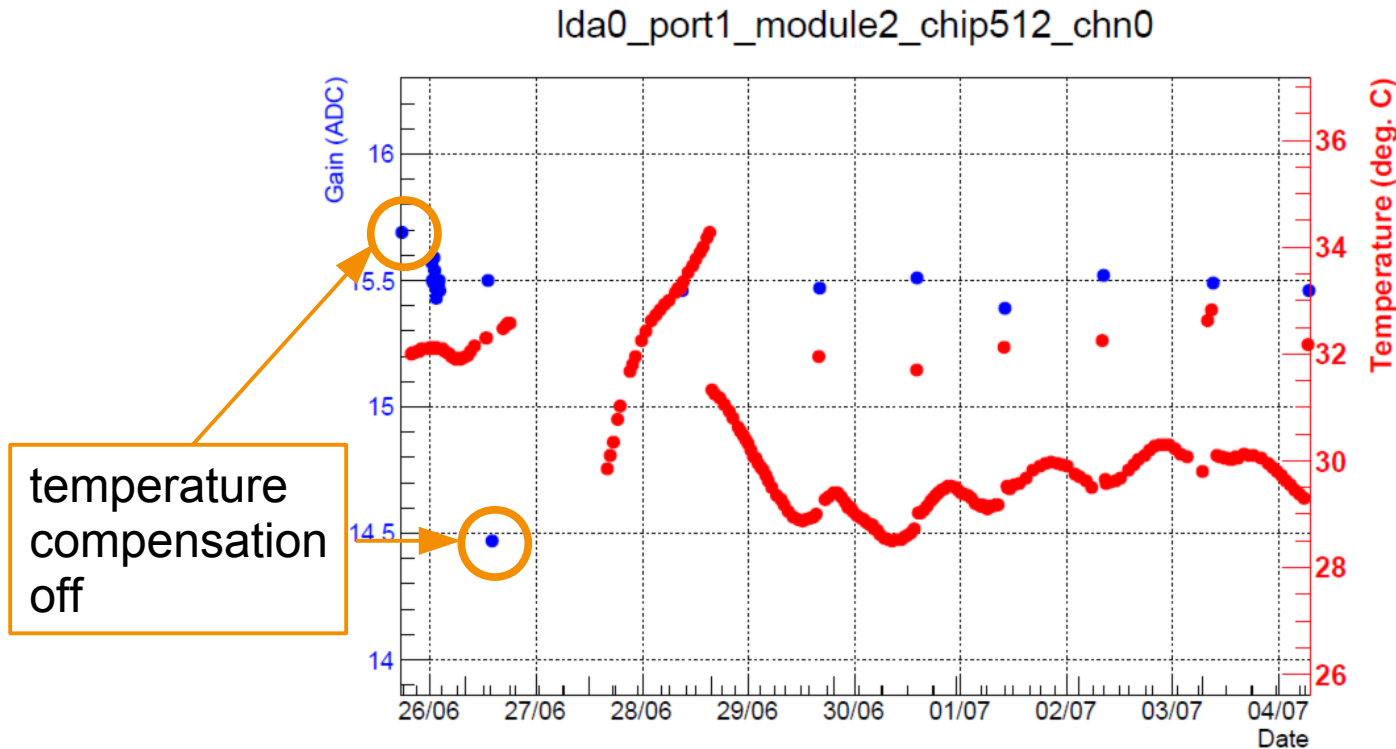
- wide **muon** beam for (cross check of) MIP calibration
- energy scan for **electrons** (with and without power pulsing)
 - energies: 10, 20, 30, 40, 50, 60, 80, 100 GeV
- energy scan for negative **pions**
 - energies: 10, 15, 20, 30, 40, 50, 60, 80, 100, 120, 160, 200 GeV (+ test at 350 GeV)
- typically several 100,000 events per energy & particle type
- data at shifted beam positions



Calibration, Stability & Analysis



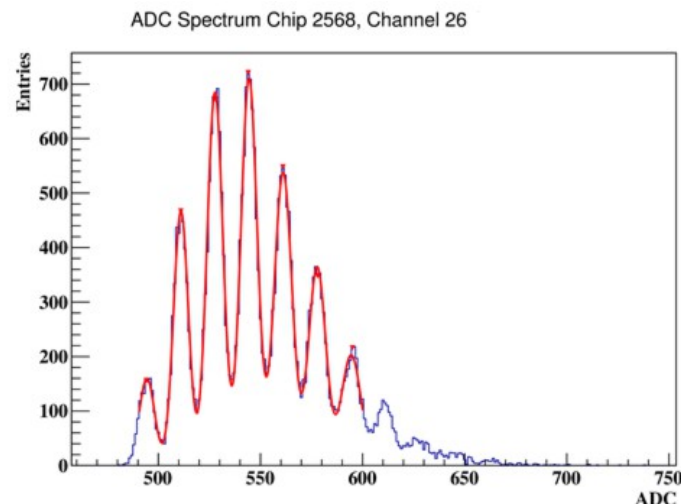
Stable operation: Temperature compensation



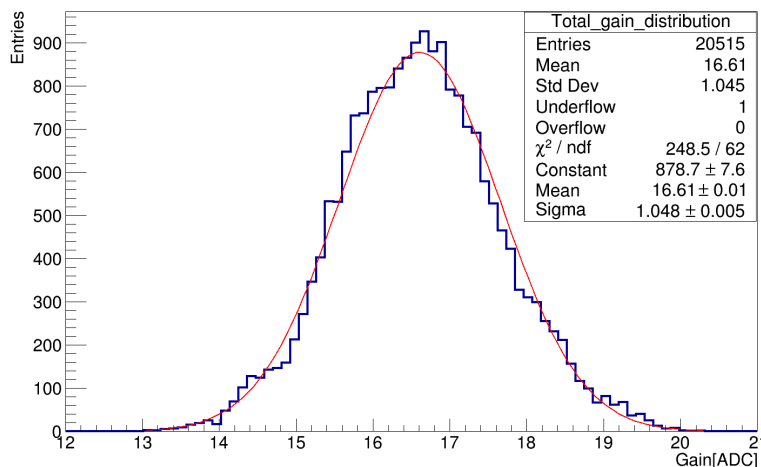
- gain and photon detection efficiency of SiPMs depend on temperature
 - can avoid changes by stabilizing temperature or adapting bias voltage (HV)
- temperature compensation: use mean temperature in a layer to adjust HV
- used routinely, HV changes as expected, gain stays stable

Uniformity and Stability: Gain

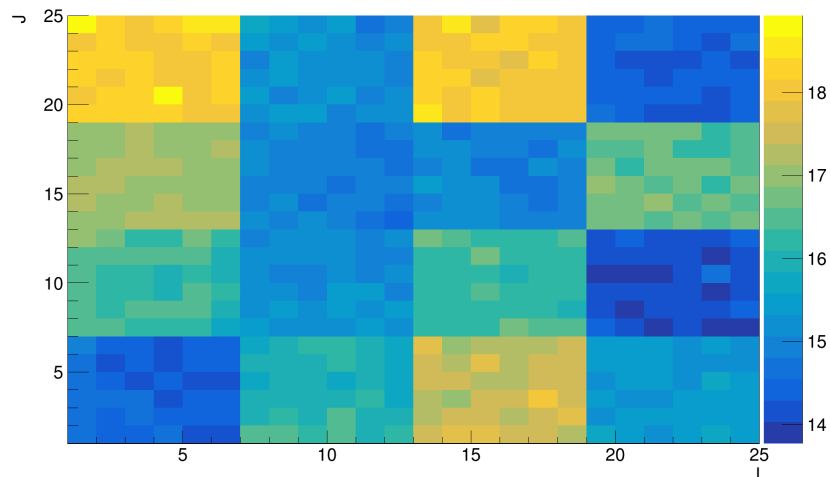
- product of SiPM (charge/pixel) and ASIC (ADC/charge) gains
- determined from single-pixel-spectra in LED runs
 - initial determination & daily checks
- $\mu=16.6$ ADC/pixel, RMS=1.0 ADC/pixel (6%)
 - within an ASIC: $\sim 2.5\%$
- **uniform and very stable gain**



Total Gain Distribution

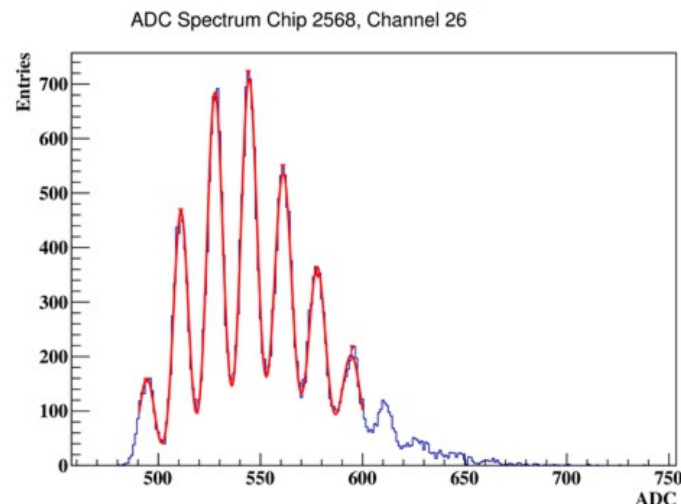


Gain of layer 12

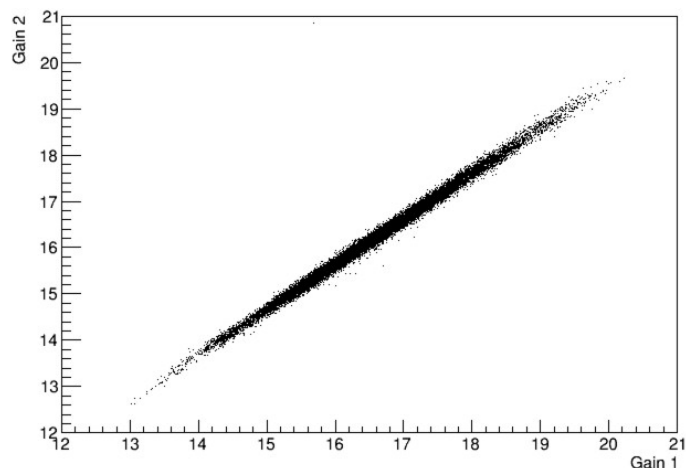


Uniformity and Stability: Gain

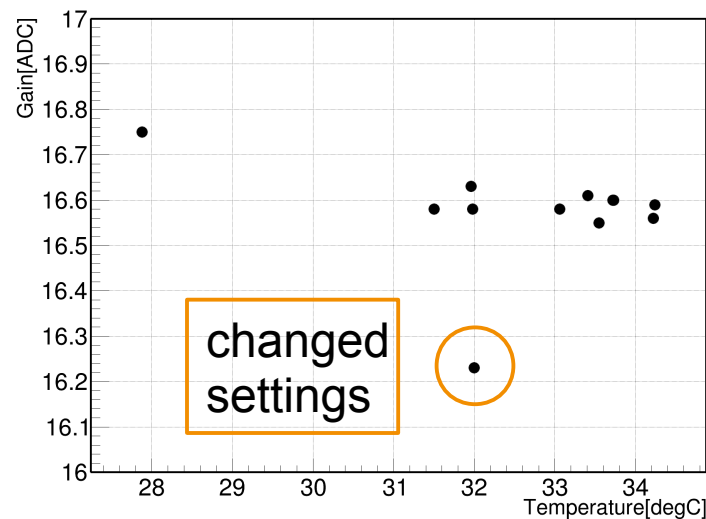
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 - initial determination & daily checks
- $\mu=16.6$ ADC/pixel, RMS=1.0 ADC/pixel (6%)
 - within an ASIC: ~2.5%
- **uniform and very stable gain**



Correlation

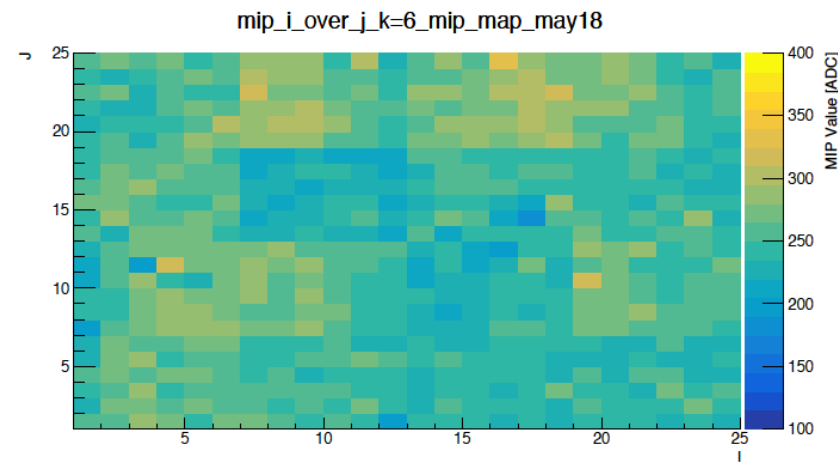
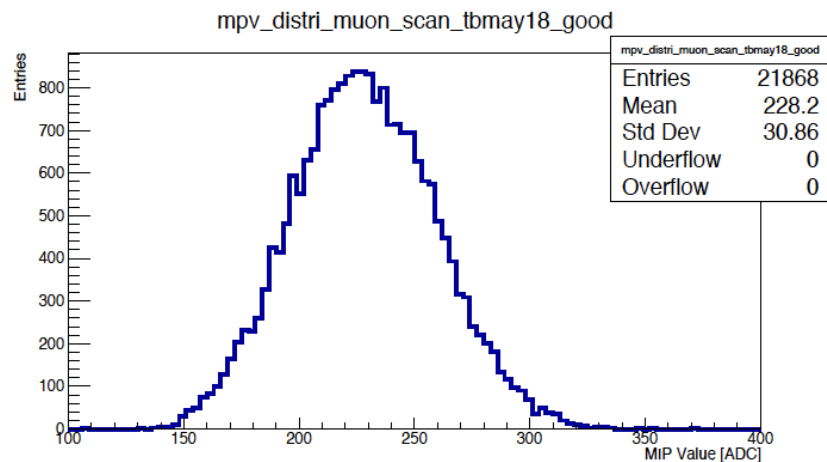
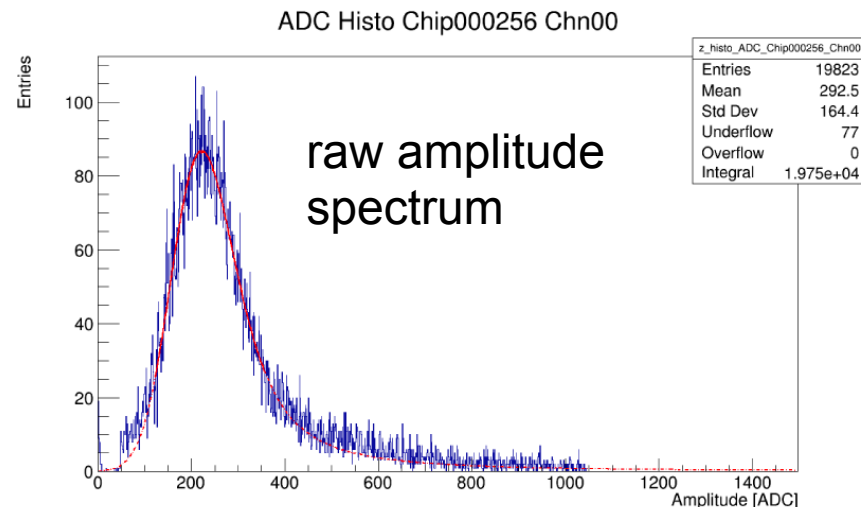


Temperature vs mean gain dependence



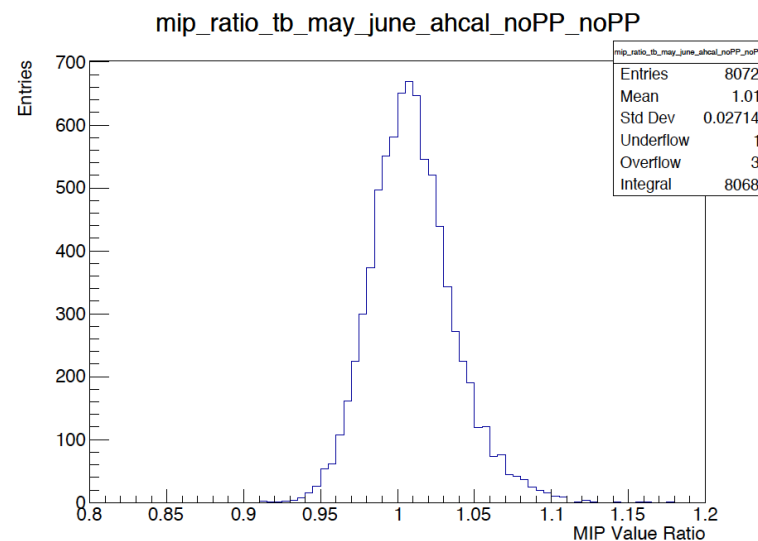
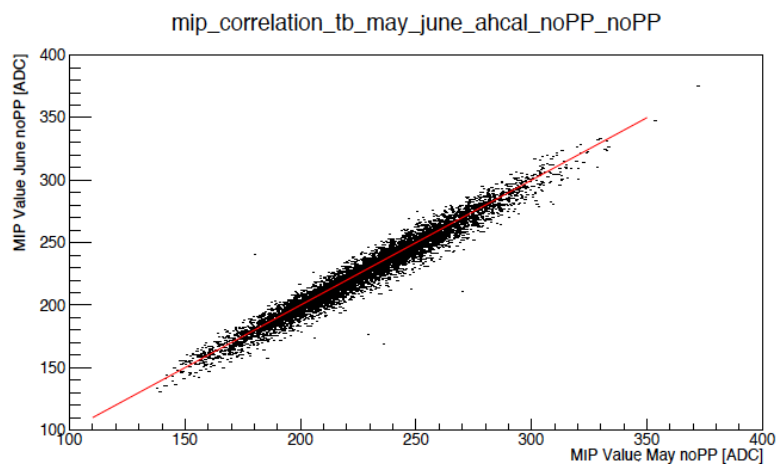
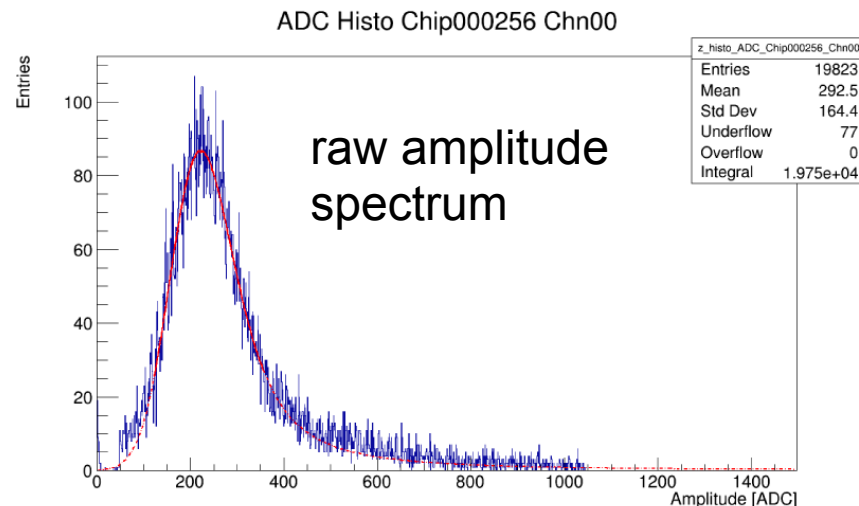
Uniformity and Stability: MIP signal

- MIP signal: product of light yield (pixel/MIP) and gain (ADC/pixel)
- MIP value in ADC relevant for trigger threshold
- $\mu=228$ ADC, RMS=31 ADC (14%)
 - **uniform** enough for same trigger threshold for all channels



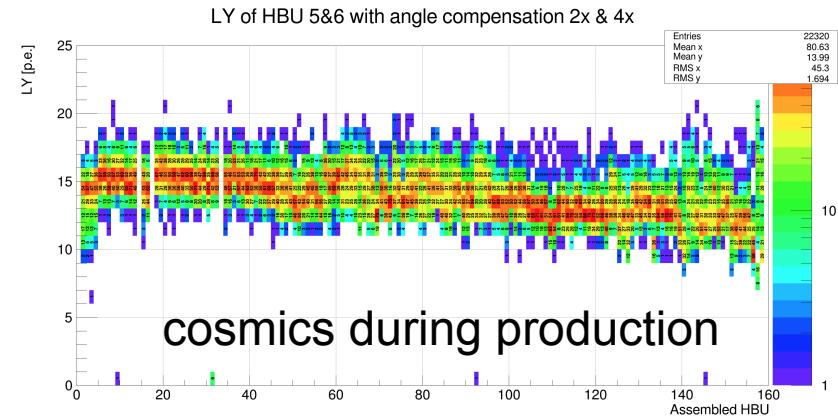
Uniformity and Stability: MIP signal

- MIP signal: product of light yield (pixel/MIP) and gain (ADC/pixel)
- MIP value in ADC relevant for trigger threshold
- $\mu=228$ ADC, RMS=31 ADC (14%)
 - **uniform** enough for same trigger threshold for all channels
- **stable** between May and June runs

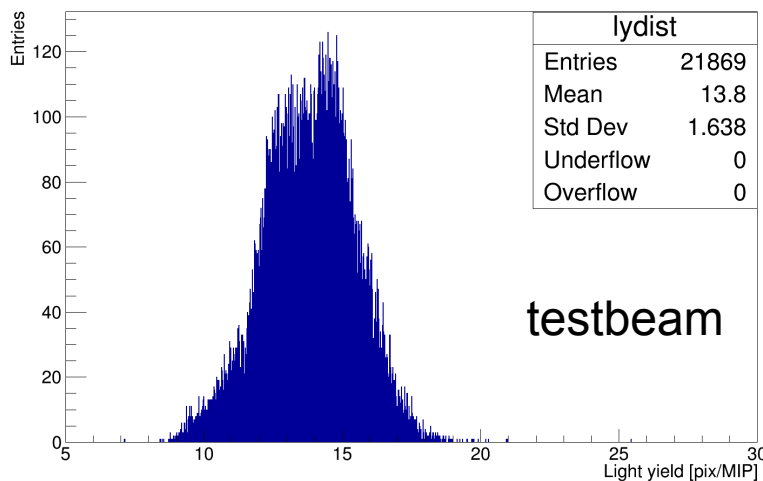


Uniformity and Stability: Light Yield

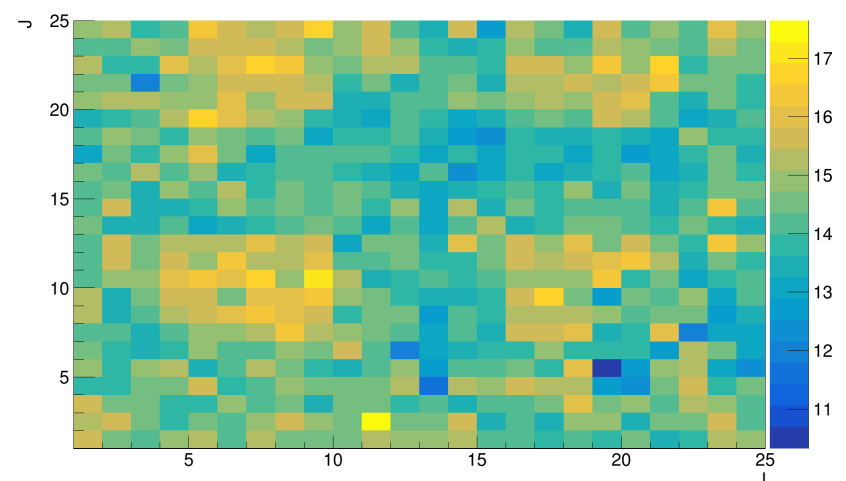
- light yield is characteristic of SiPM-tile system
- calculated from MIP signal and gain
- $\mu=13.8$ pixel, RMS=1.6 pixel (12%)
 - smaller RMS than MIP value in ADC
 - small decrease during production
- **0.5 MIP threshold at ~7 pixels leads to negligible noise**
(trigger threshold at ~0.3 MIP)



light yield of AHCAL

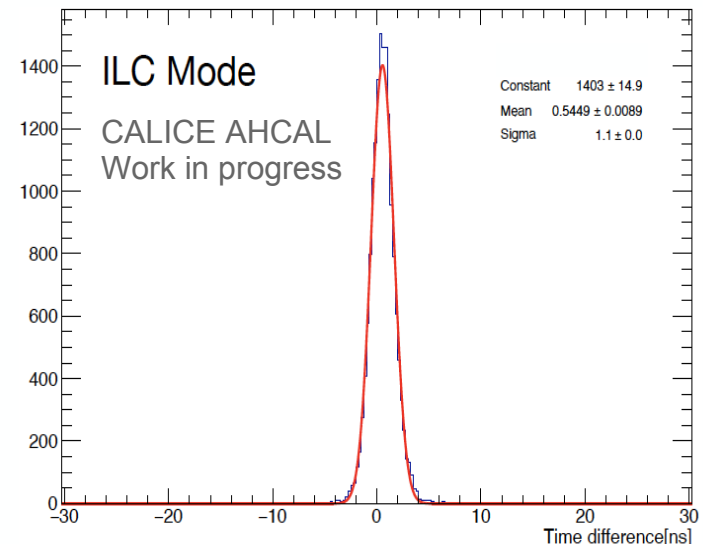
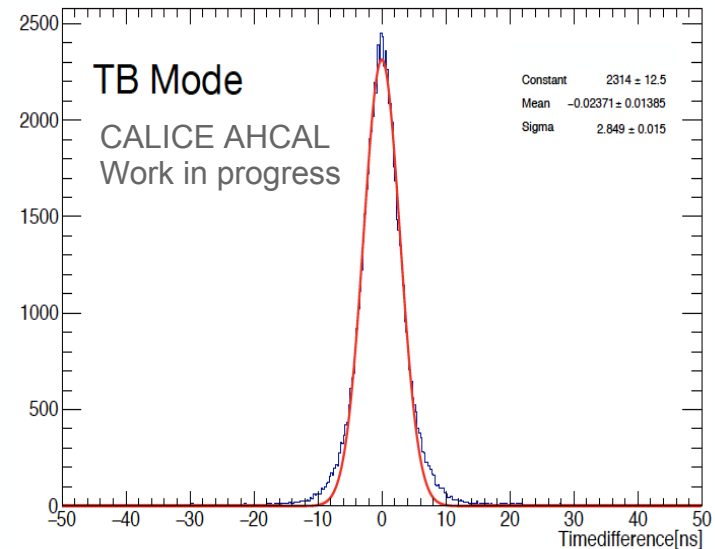


light yield of layer_12



New feature: hit time measurement

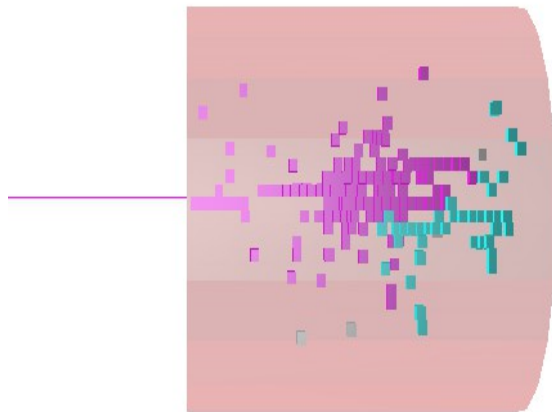
- > time is measured with a TDC, resolution depends on bunch clock
 - SPIROC ASIC can run with different bunch clocks: 250 kHz (testbeam mode) and 5 MHz (ILC mode)
- > design goal is ~ 1 ns resolution in ILC mode
- > Use time difference between two channels (in different layers) to exclude contribution from time reference
- > ~ 2 ns resolution in testbeam mode
 ~ 0.8 ns resolution in ILC mode
 - resolution deteriorates with number of hits in an ASIC



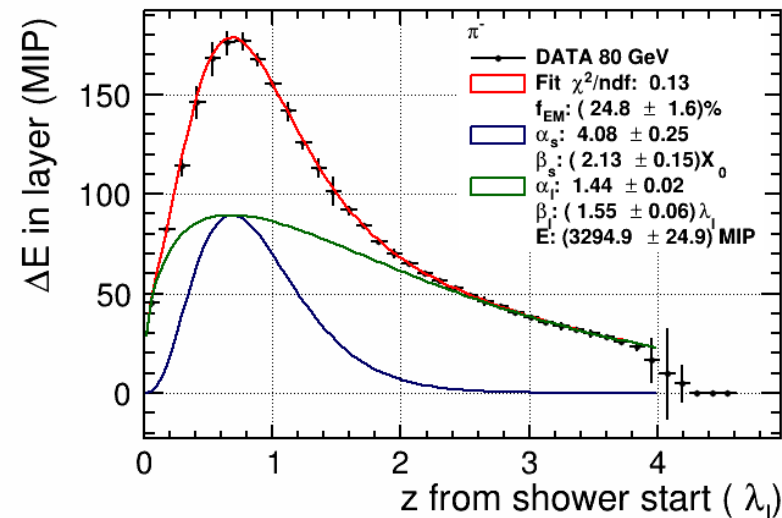
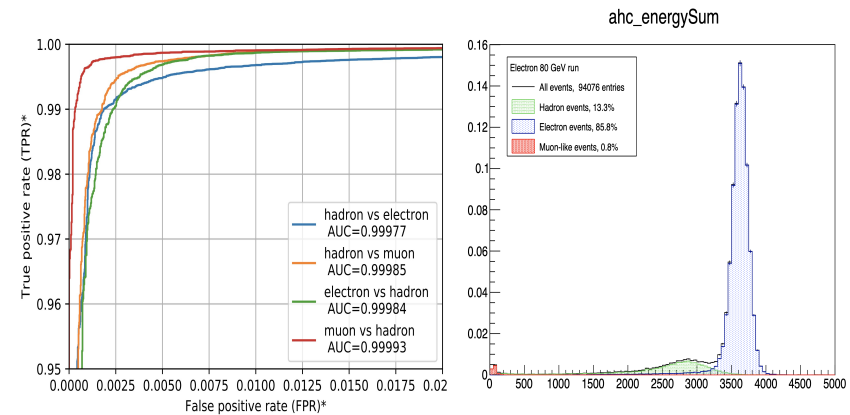
Ongoing Analyses

Analysis of 2018 data progressing well

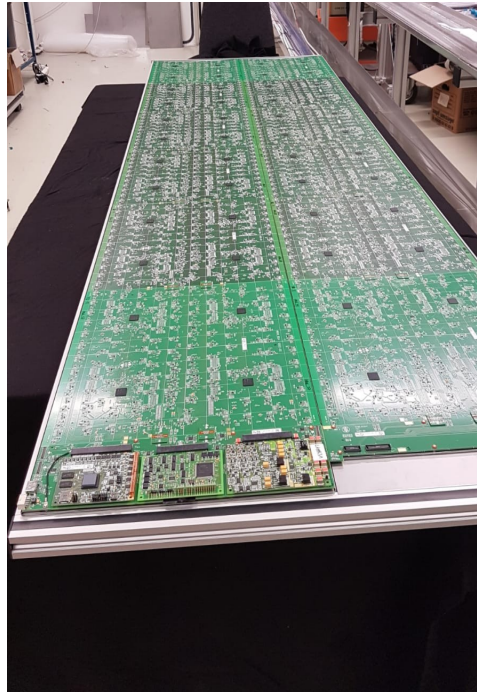
- All calibrations determined
- Large simulation samples produced
- High level analysis tools developed
- Particle ID based on BDT
- Application of PFA
- Shower shapes
- Machine Learning studies



Magenta: Charged Hadron
Cyan: Neutral Hadron
Grey: Unclustered Hits

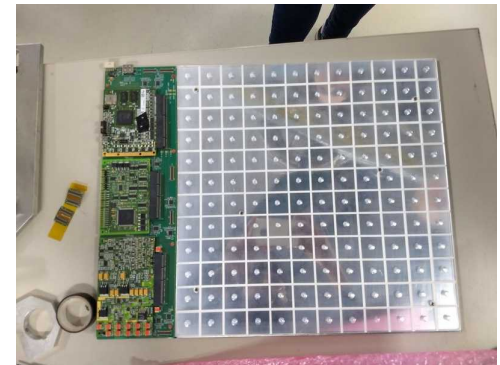
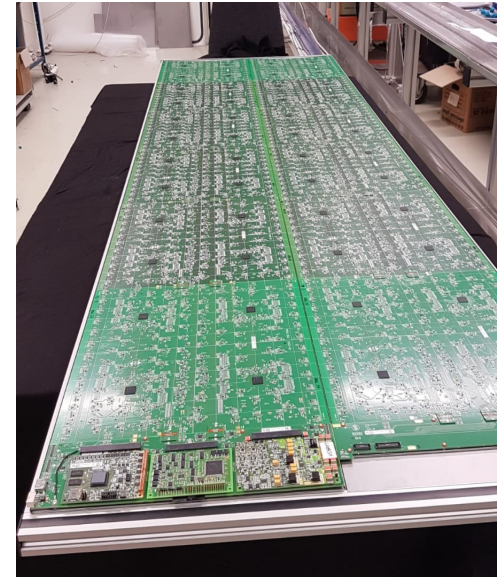


Further developments



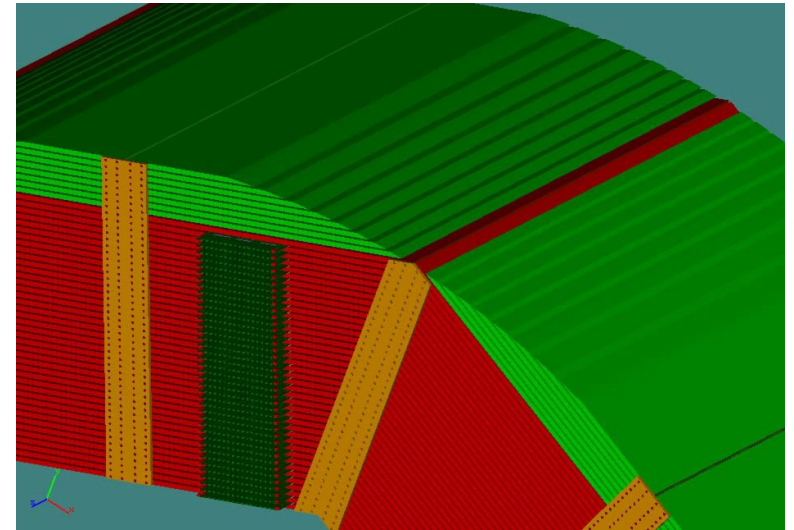
AHCAL prototype: further developments and future plans

- AHCAL developments
 - test of full-sized ILD layers: have tested 2*6 HBUs
 - Megatiles: would allow larger units for mechanical assembly
 - alternative readout ASIC (KlauS): would allow continuous running
- Synergies with SciECAL
- Future tests with the large prototype
 - CERN SPS testbeam back in 2021
 - combined beam test with ECAL in front is highly desirable for realistic performance studies
 - beam tests with (existing) tungsten absorber structure



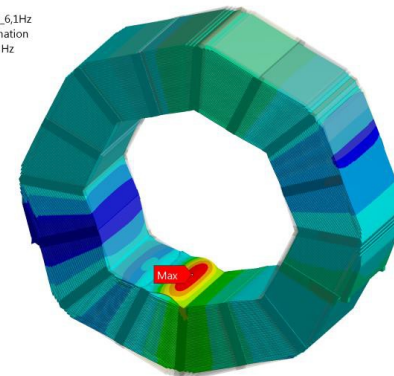
Mechanical Structure & Interfaces

- > Tesla geometry
 - Allows easy access to all components that might affect a significant fraction of the detector
 - Strength shown in earthquake studies
- > Interfaces in barrel-endcap gap
 - Current size fits into available space in ILD
 - Further miniturisation might be possible → synergies with developments for SiECAL



D: Modal
Total Deformation_6,1Hz
Type: Total Deformation
Frequency: 6,0905 Hz
Unit: mm

3,761 Max
3,3431
2,9252
2,5073
2,0894
1,6715
1,2537
0,83577
0,41788
0 Min

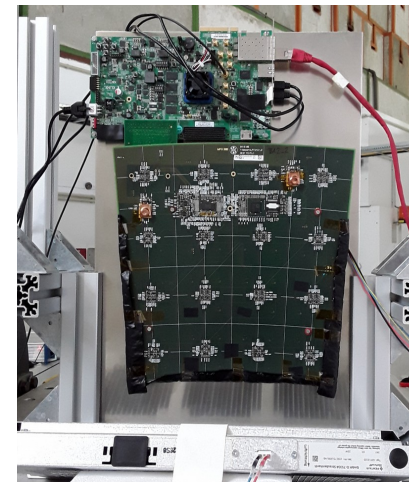
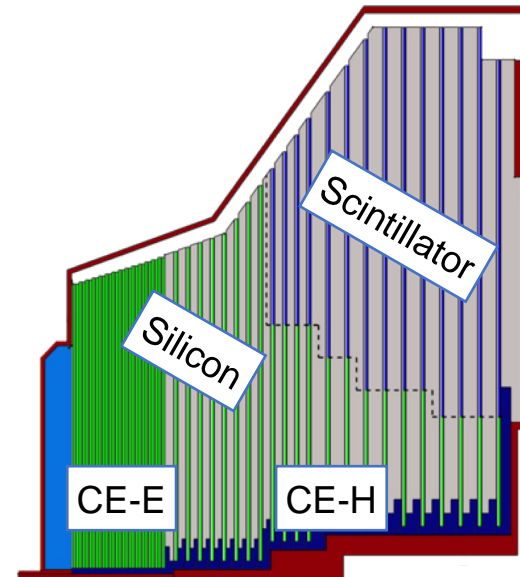


0,00 1500,00 3000,00 (mm)
750,00 2250,00



Developments for other SiPM-on-Tile Calorimeters

- Or: what do we learn from HGCAL?
- SiPM-on-Tile part of HGCAL follows AHCAL design to a large extent
 - Has factor ~ 10 more channels
 - Needs to be installed by 2026
 - Lives in a much harsher environment (radiation, data rates, ...)
- Building HGCAL will be an invaluable experience for scaling up a concept by a factor ~ 100 from a testbeam prototype to an ILC detector

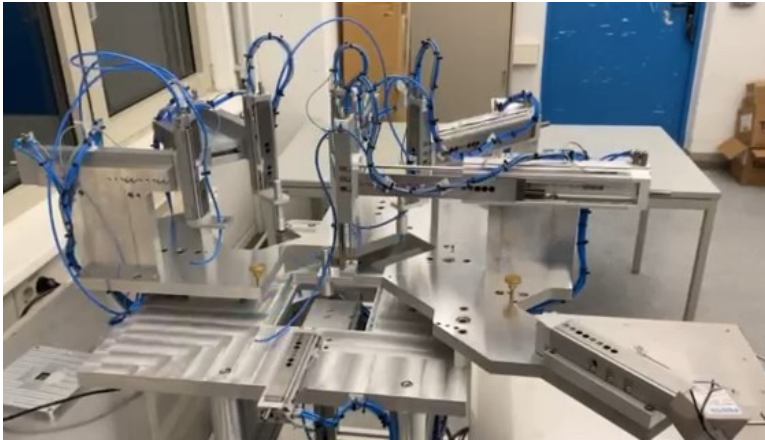


Developments for other SiPM-on-Tile Calorimeters

Recent developments in assembly procedures

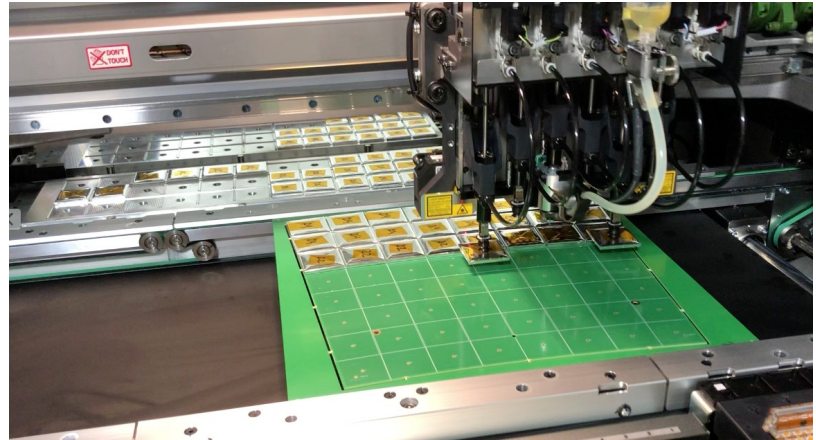
Tile Wrapping

- More robust tile wrapping machine



Tile Placing & Glueing

- New pick-and-place machine installed at DESY in the Detector Assembly Facility



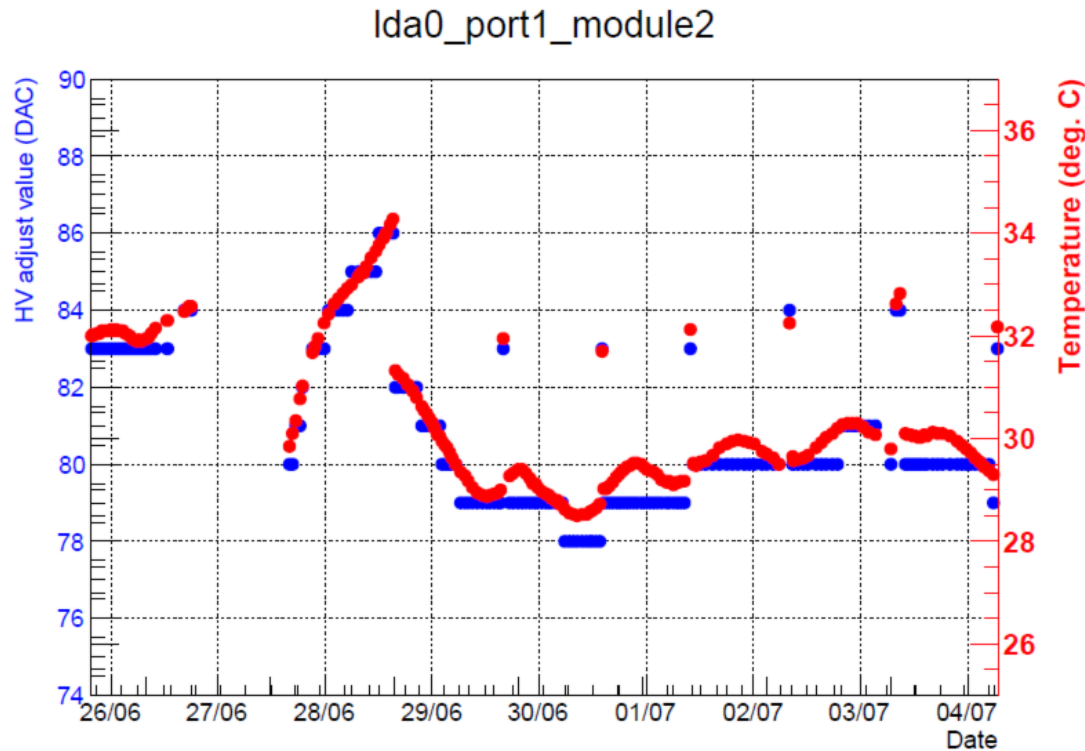
Summary

- > Construction of large AHCAL technological prototype demonstrated:
 - design scalable to a linear collider detector
 - scalable production & assembly methods
- > Testbeam operation in 2018 demonstrated:
 - very stable running
 - very good data quality
- > Construction of SiPM-on-tile part of HGICAL will demonstrate:
 - next step on the way to an ILC detector



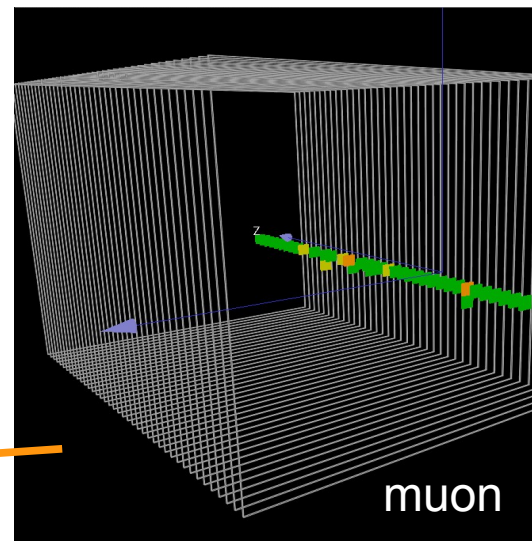
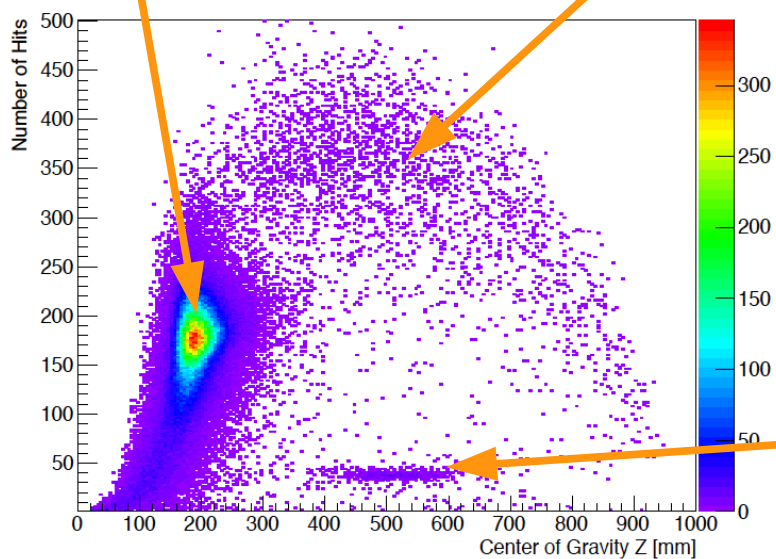
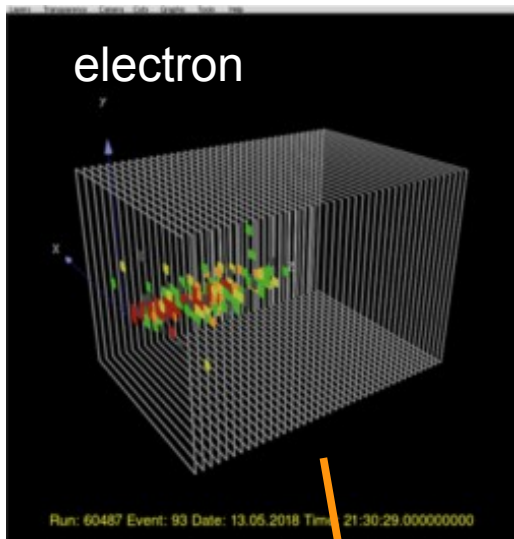


Stable operation: Temperature compensation



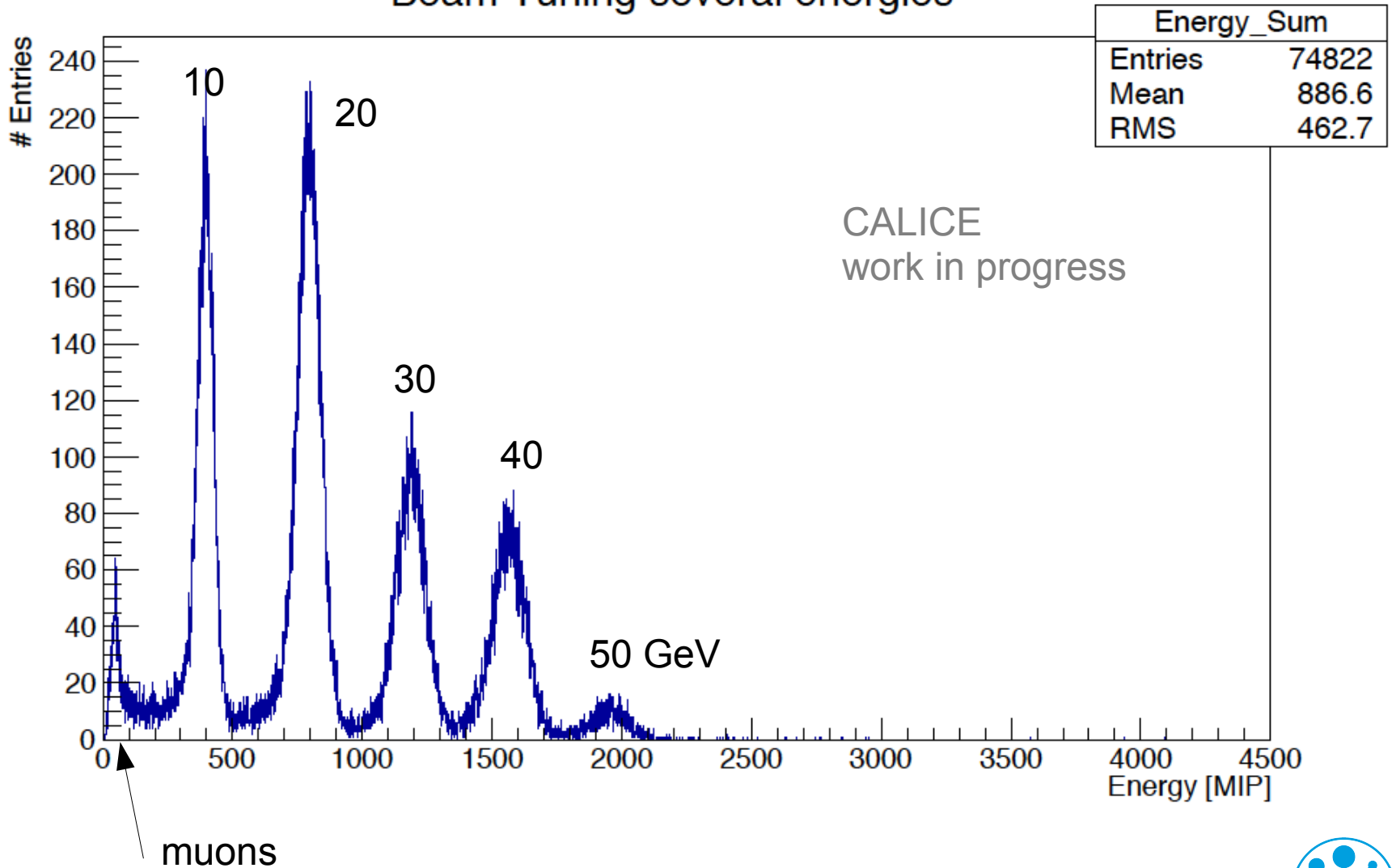
- gain and photon detection efficiency of SiPMs depend on temperature
 - can avoid changes by stabilizing temperature or adapting bias voltage (HV)
- temperature compensation: use mean temperature in a layer to adjust HV
- used routinely, HV changes as expected, gain stays stable

Very first look into data

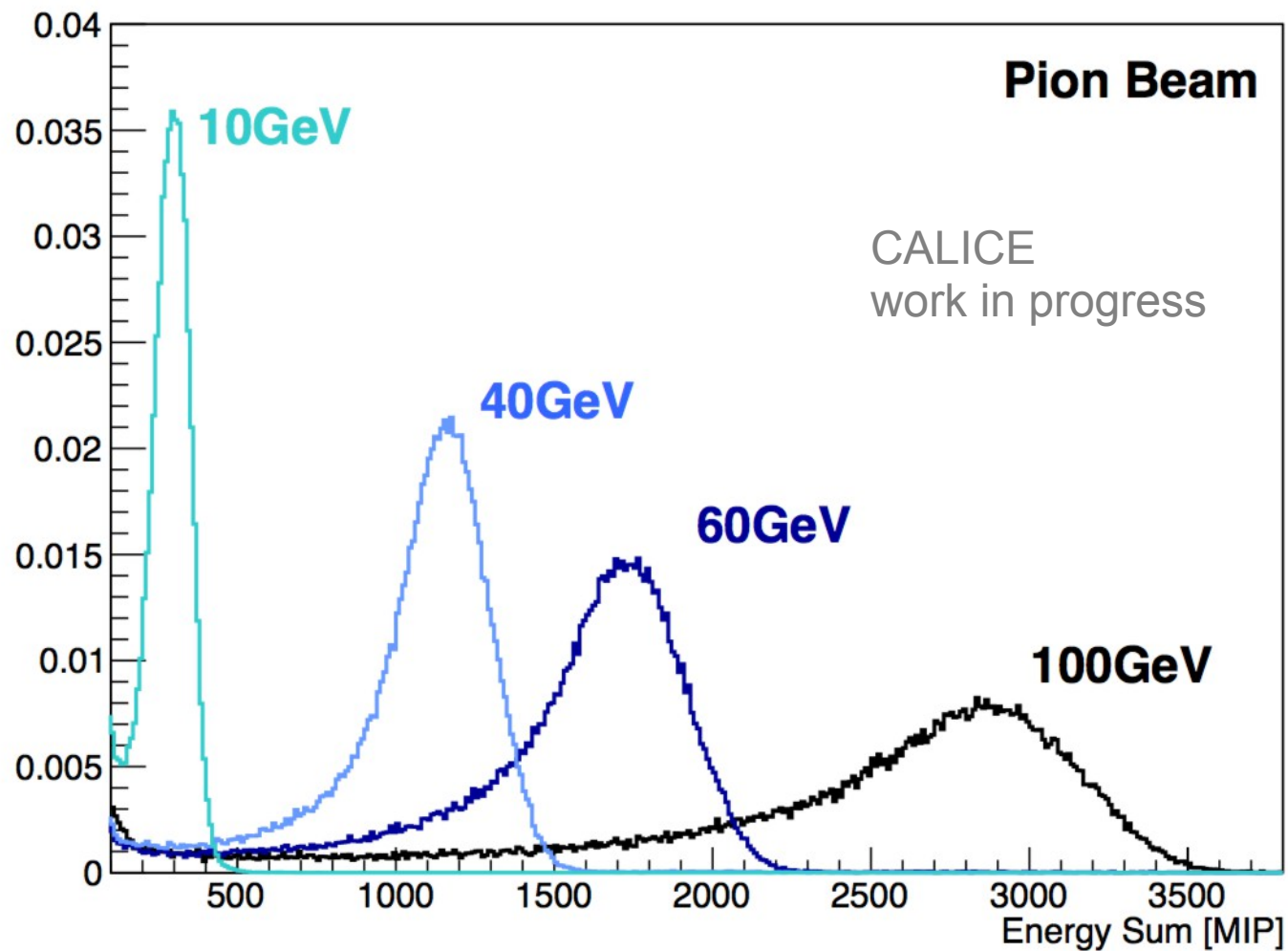


Electrons during beam tuning in June

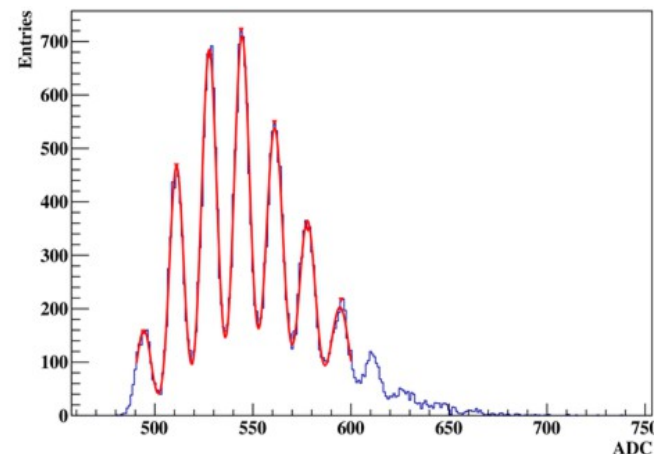
Beam Tuning several energies



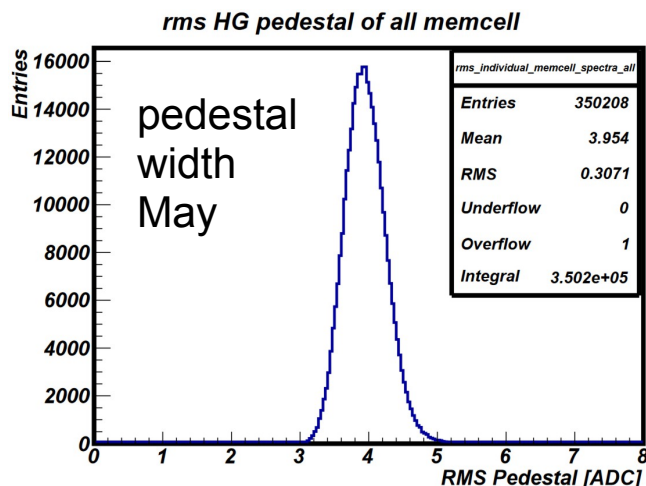
Very first look into pion data



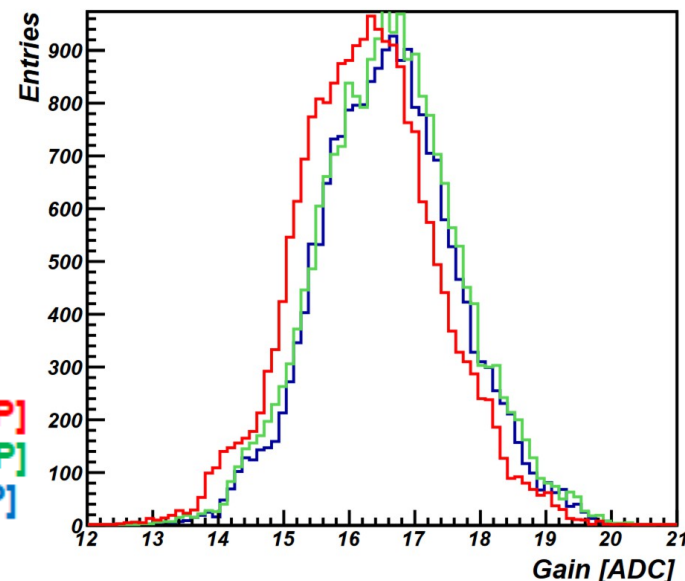
- data: LED data taken with external trigger
- **pedestal** can give information on dead and noisy channels
- **gain** from single-pixel-spectra
 - translation of signals to pixel scale, needed for SiPM saturation corrections
 - monitoring of detector stability
- **<1‰ dead channels**
- **very homogenous gain, very stable operation**



Total Gain Distribution

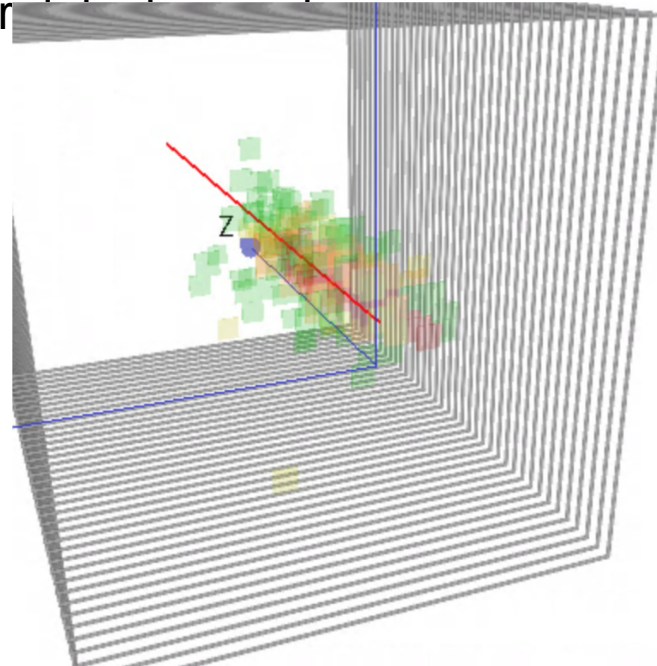
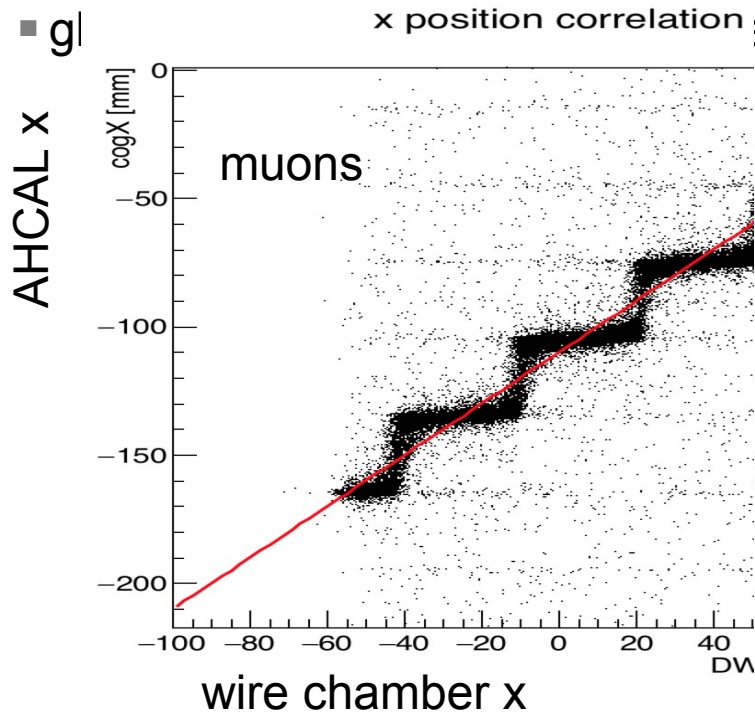


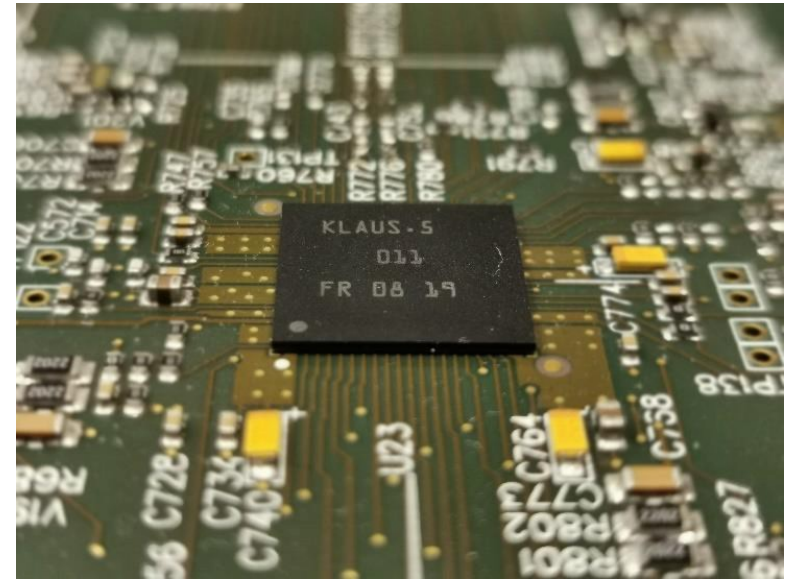
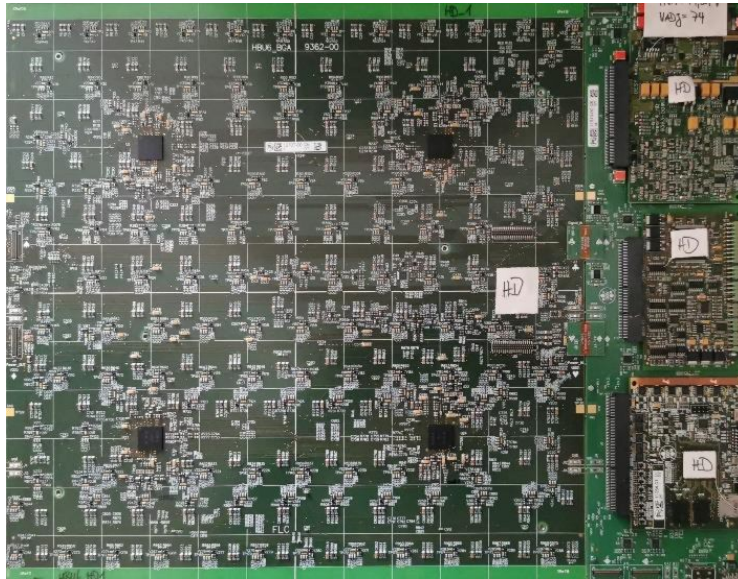
RED - October [PP]
Green - June [no-PP]
Blue - May [no-PP]



Wire chambers

- wire chambers can give more precise position information
- wire chambers read out separately, assignment to AHCAL events by time
 - encountered some unexpected effects, solved
- **wire chamber information now available in reconstruction and event display**

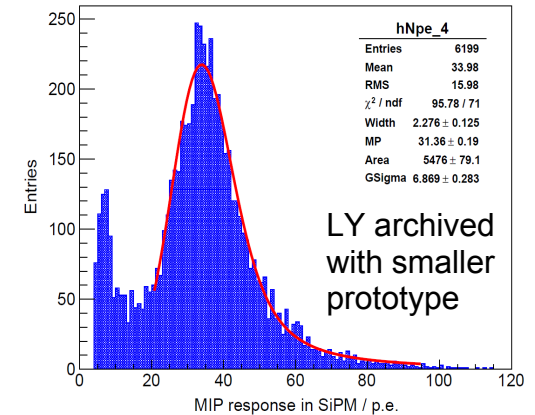




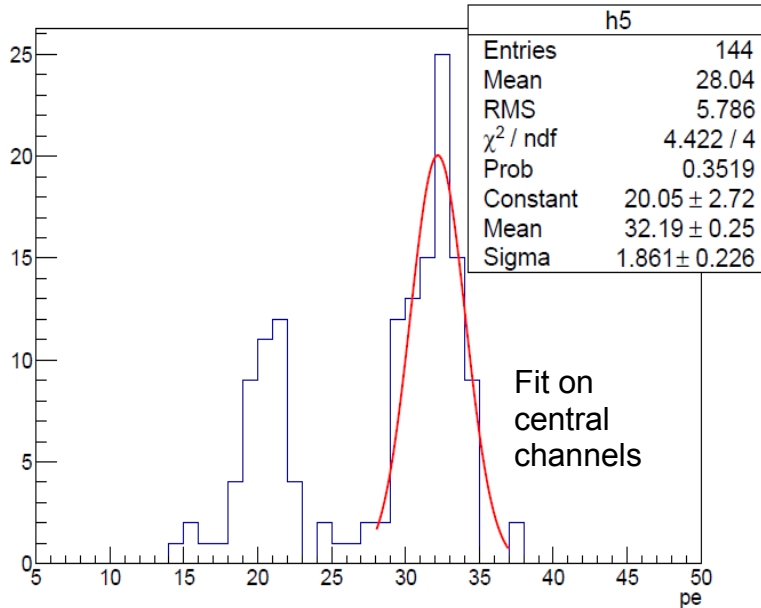
- dedicated HBU for Klaus readout ASIC
 - BGA packaged KLauS-5 ASIC (Uni Heidelberg)
 - new SiPM sensor with smaller pitch, Hamamatsu S14160-1315PS (smaller gain than our “standard” S13360-1325PE)
 - a few tiles have been assembled
- readout data format as close as possible to SPIROC2E to ease DAQ integration
 - stand-alone USB DAQ working, to be tested in March 2020 testbeam

- > MT 6 measured with cosmic ray test stand
- > Excellent light yield performance for Megatile 6
 - LY (~32 p.e) in central channels in perfect agreement with 3x3 prototype
- > Large difference between edge and central channels
 - Reflective foil at corner slightly broken while cutting?
 - Needs improvement

MIP Response in Cosmics Data at Channel 28



Light yield for Megatile 6, new foil on edge, LY4



Light yield Map Megatile 6: unpolished surface and dimples, new foil on edge, LY4

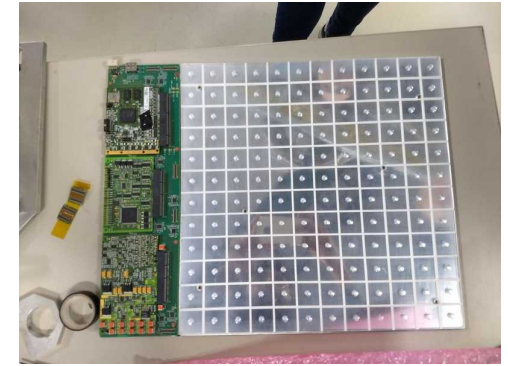


Scintillator Calorimetry: Future

Technological Developments

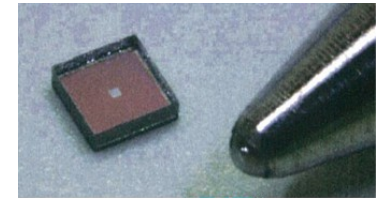
Development of alternative scintillator geometries

- Full characterisation of mega-tiles, towards large-scale production techniques, integration into the large prototype



Development of readout electronics

- Klaus readout ASIC: construction of a full layer, integration into the large prototype
- compact readout and power interfaces, synchronised with developments for ECAL



Fundamental studies of rad-hard SiPMs

Development of advanced algorithms including Deep Learning methods

