



**SiD Machine Detector Interface  
Recycled From  
ALCW 2015, KEK, Japan  
23 April 2015**

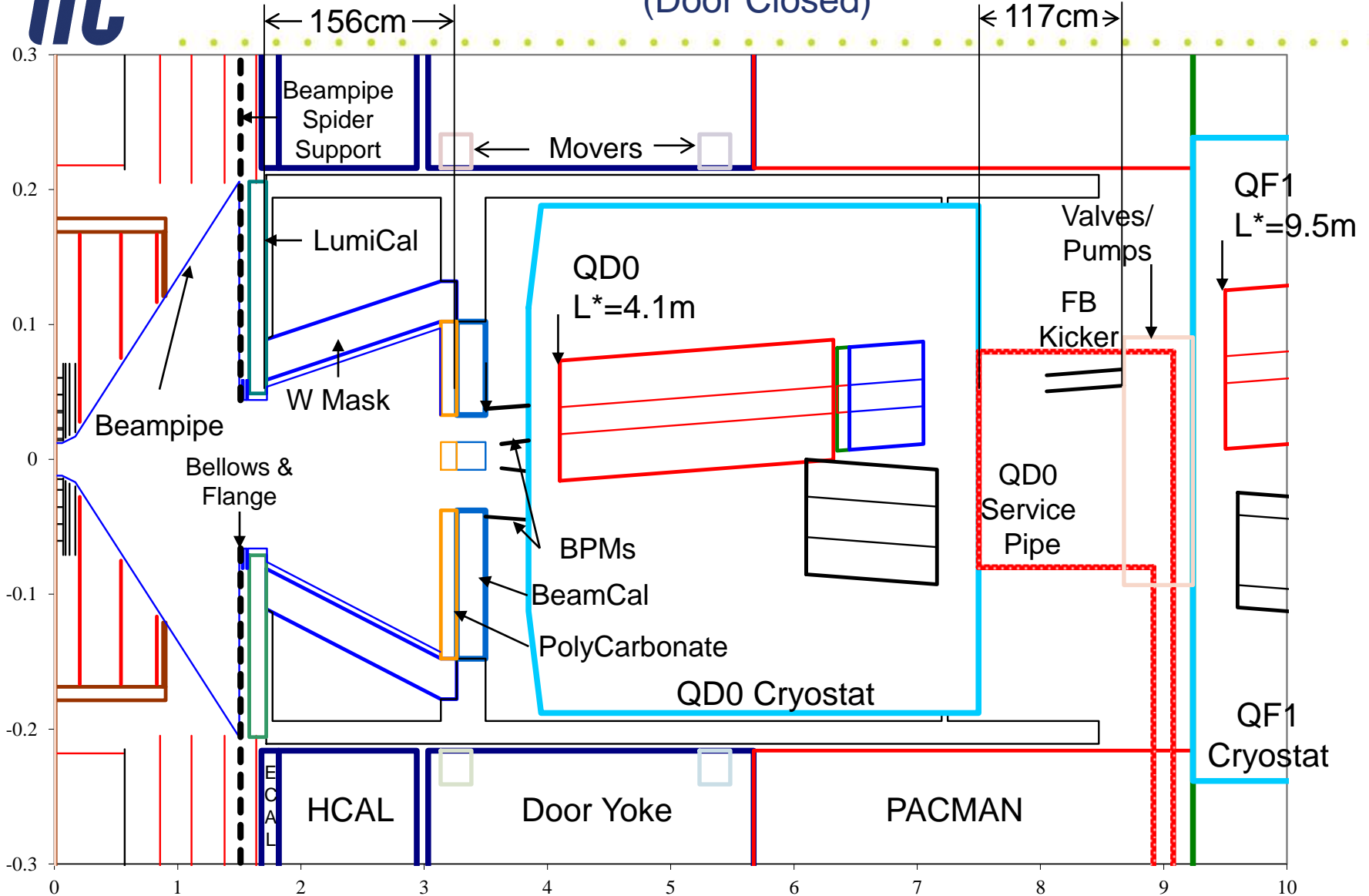
**Tom Markiewicz/SLAC**

**2021-09-17**

**ILC IDT WG3 MDI-BDS**



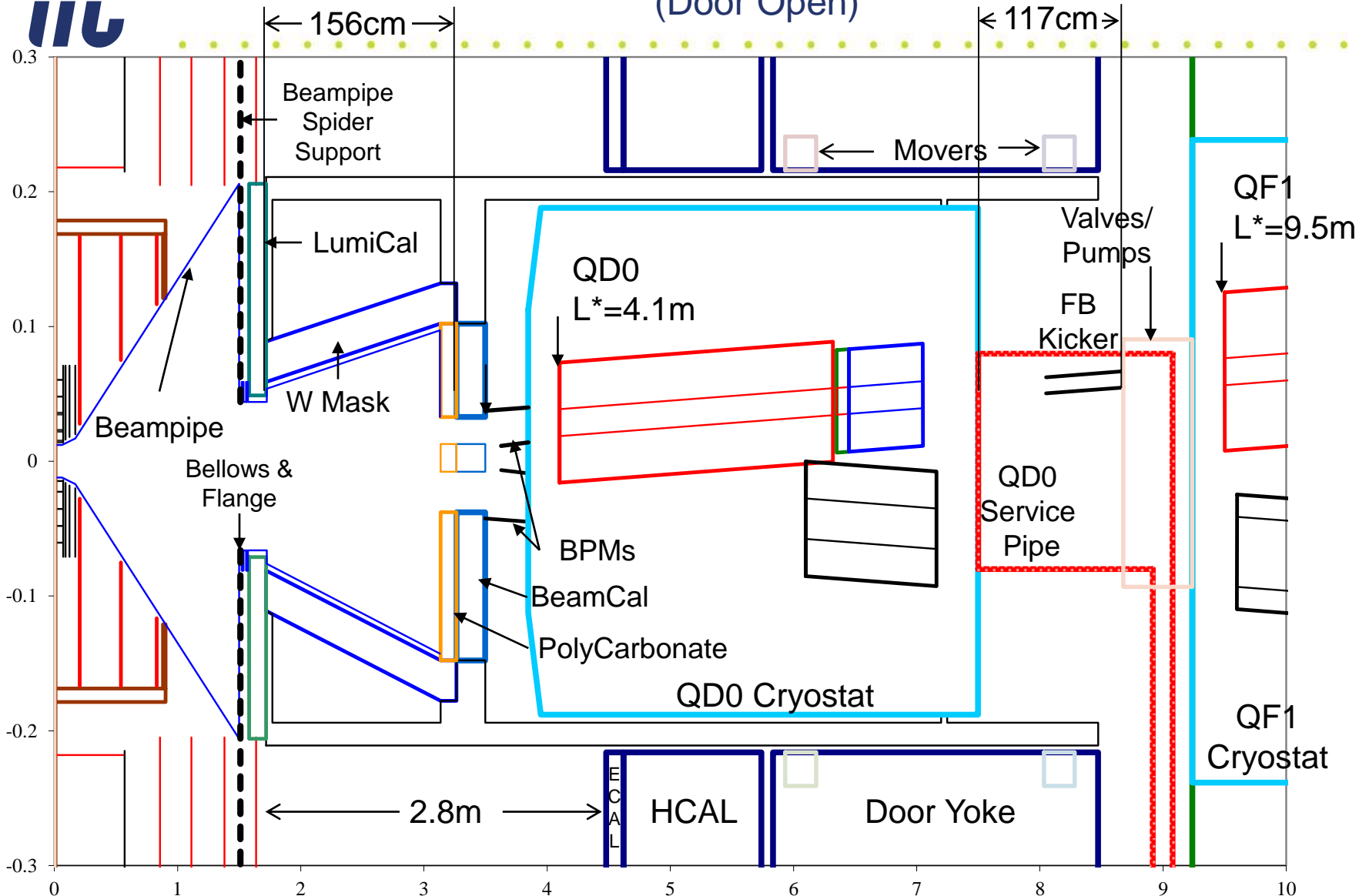
# SiD 4.1/9.5m FD with FB Kicker Behind QD0 (Door Closed)





# SiD 4.1/9.5m FD with FB Kicker Behind QD0

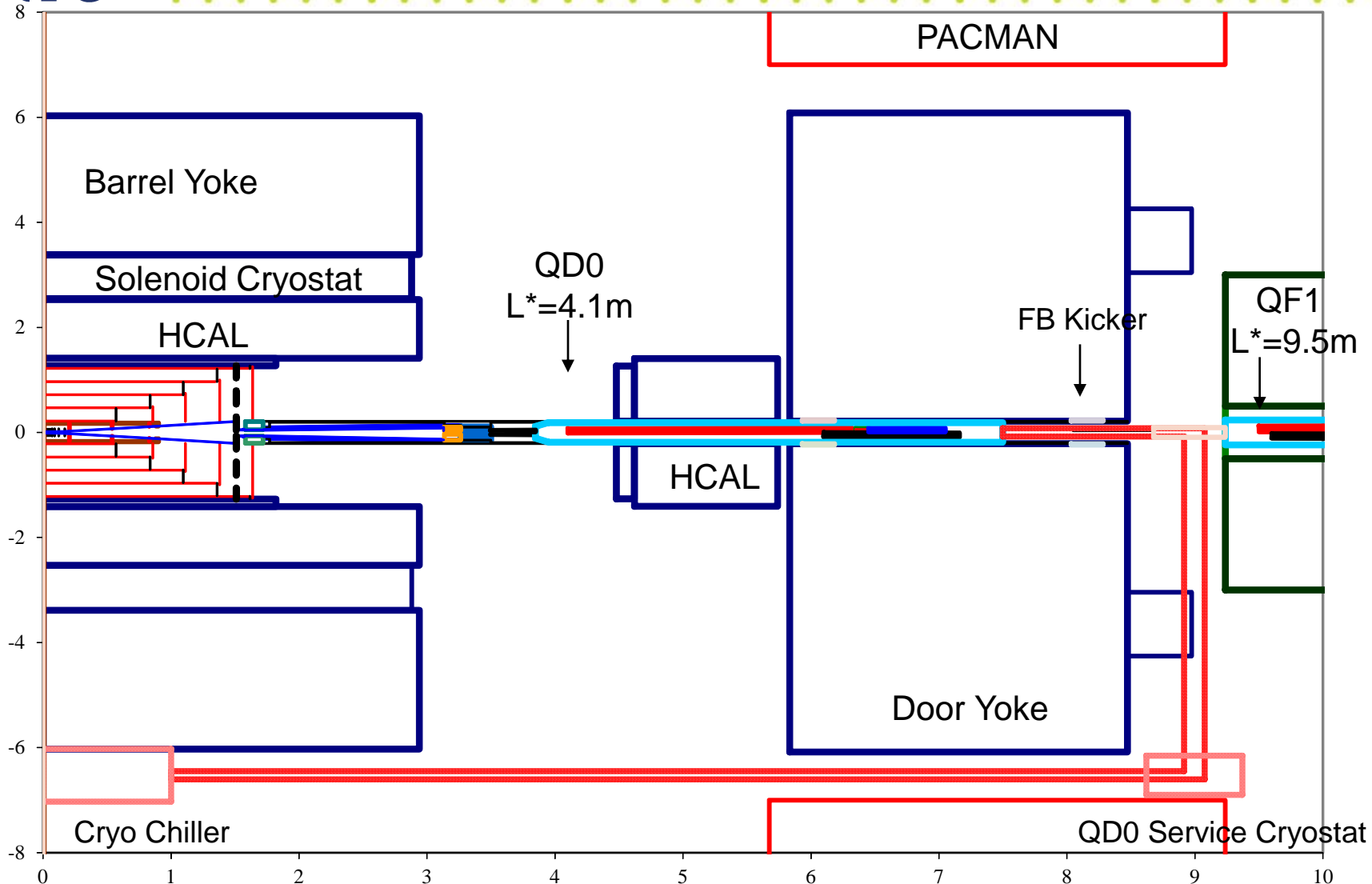
(Door Open)





# SiD Schematic

(Door Open 2.8m)





# “Recent(?) Past” MDI Projects

2011-12 for DBD:

- Add real vacuum components to beamline to make sure it is buildable
- QD0 Support Tube and Magnet Mover System
- Frequency Scanning Interferometer System
- Vacuum and High Order Mode Calculations

Older:

- Self Shielding Calculations (2010?)
- PACMAN Engineering (2008?)
- Beam-Beam Backgrounds, **DID/Anti-DID**, Apertures (2006 and for “SB2009”)

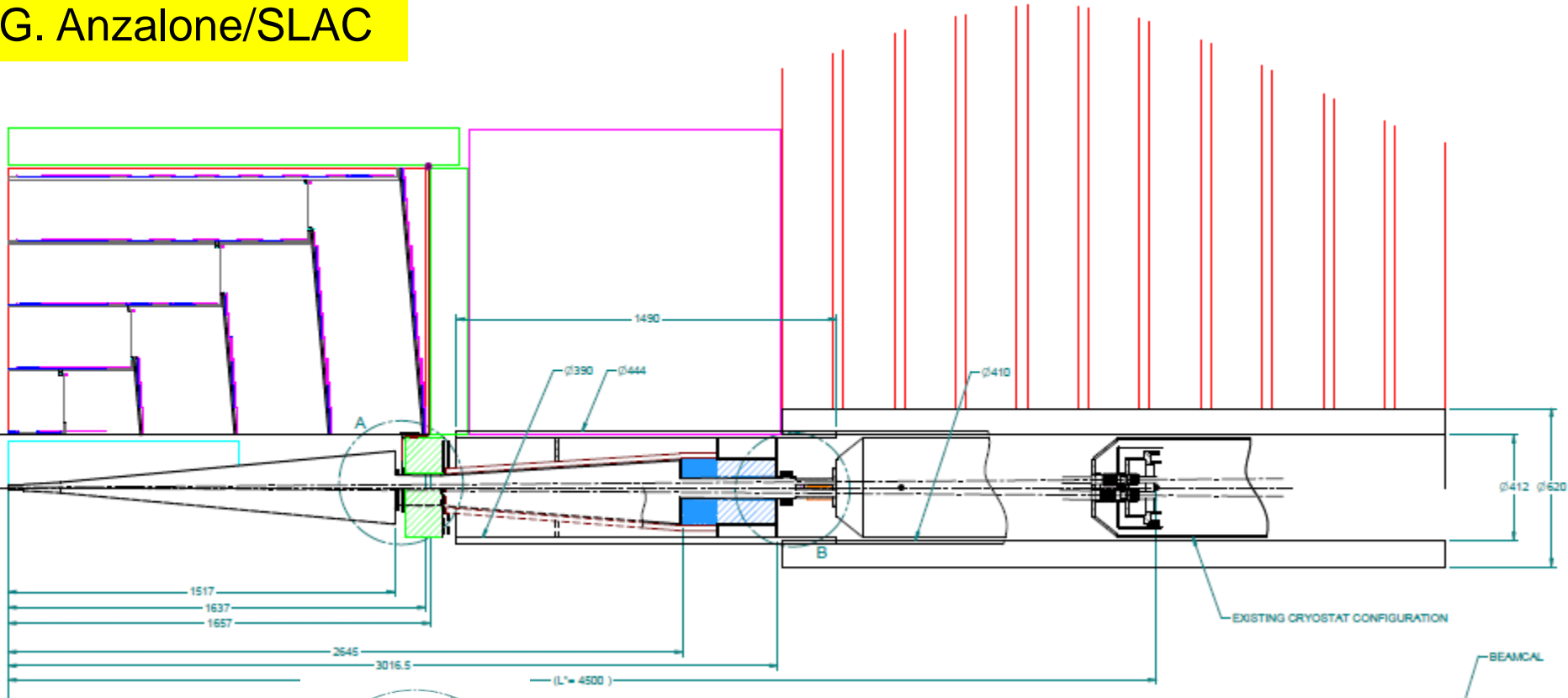
Hot Topic Again



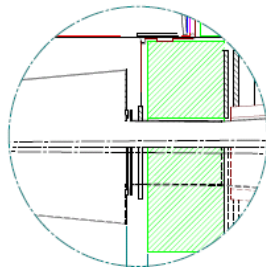
# Granada LCWS'11 Engineering Model

## Go from PPT Engineering to COTS parts

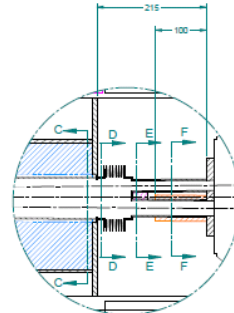
G. Anzalone/SLAC



Transitions  
Critical



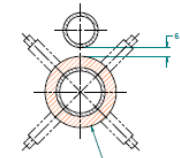
DETAIL A  
1:3



DETAIL B  
1:3

T. M

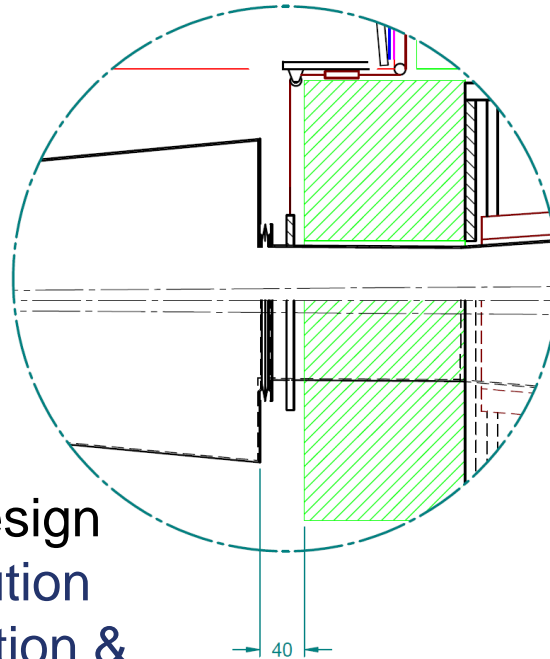
LAC



SECTION F-F  
1:8



# More Aggressive Bellows Design



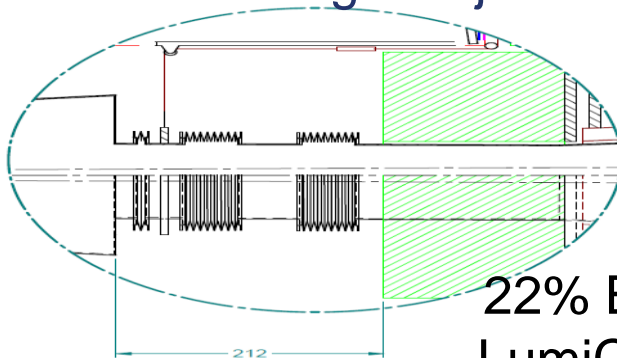
Assume functionality of double multi-convolution bellows provided by bellows outboard of the VXD support

Need to ensure adequate clearance between beampipe and all FCAL components

Suggested that this bellows “comes for free” if back end of cone appropriately engineered

Handshake with QD0/FCAL Support Scheme Essential

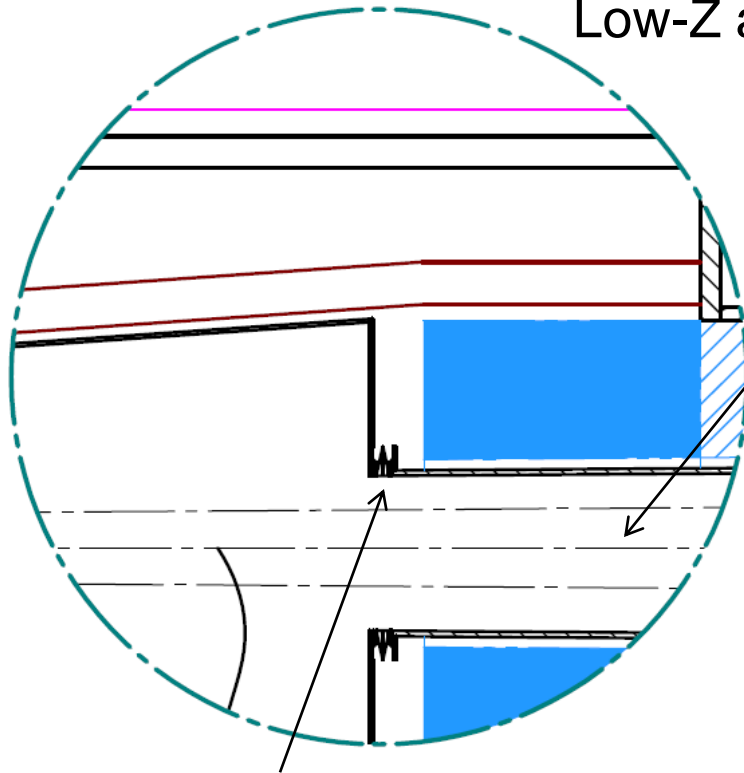
Rejected Conservative Design  
2-multi & 1-single convolution  
bellows to allow FCAL position &  
VXD angle adjust



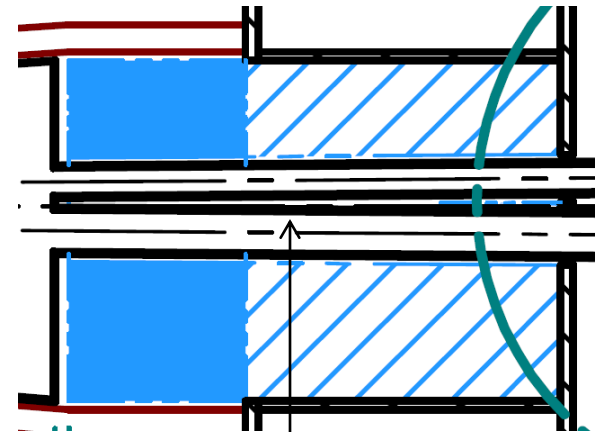
22% Evts in  
LumiCal lost

# Vacuum: Still Assumes QD0 Cryo-Pump Only, But.....

Recent suggestion to eliminate **individual** beampipes within **BeamCal** and the Low-Z absorber for better conductance



(“Virtual”?) Single Convolution Bellow in front of BeamCAL

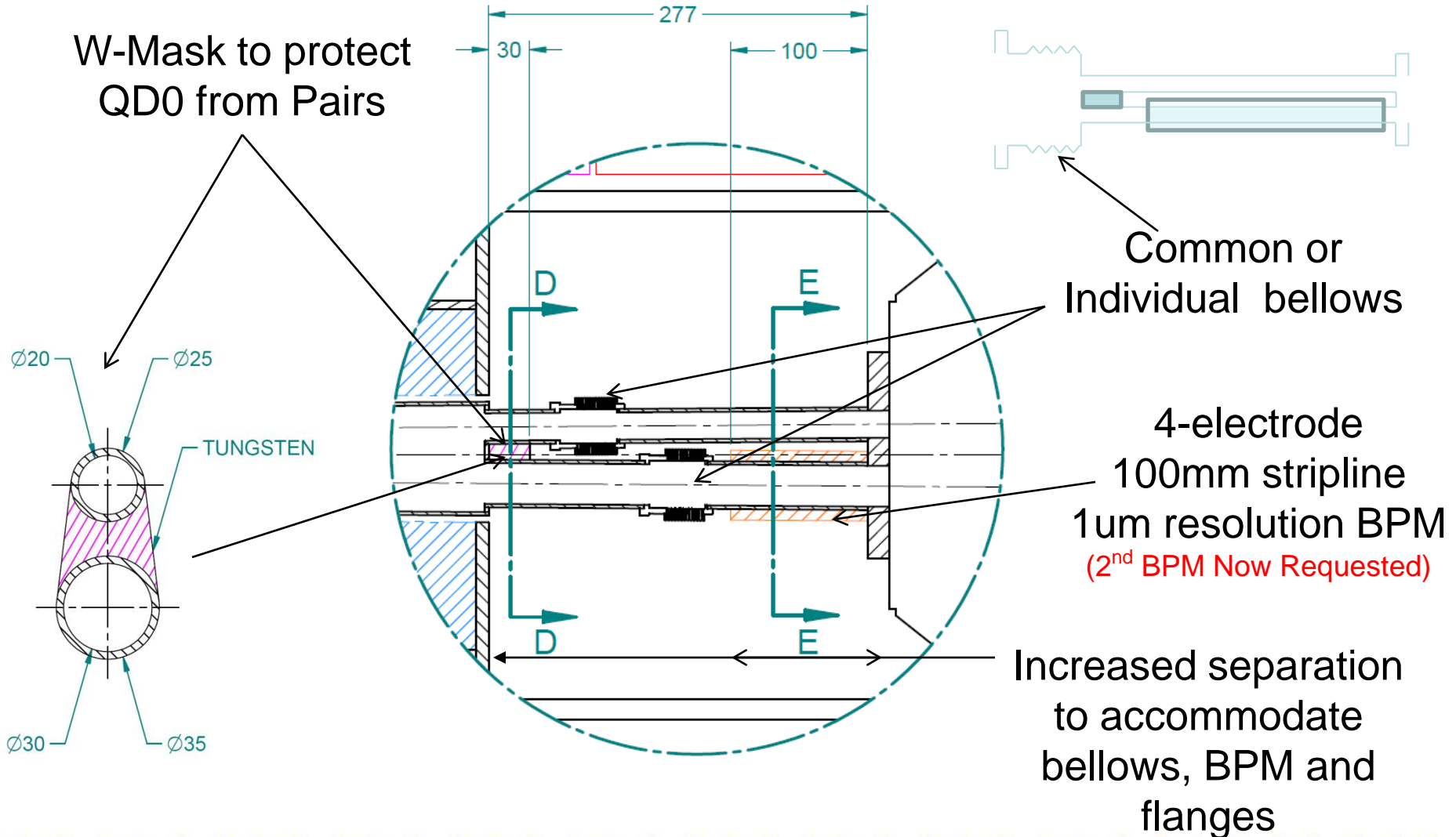


Previous Version  
Implication to reduced BeamCal acceptance not yet considered



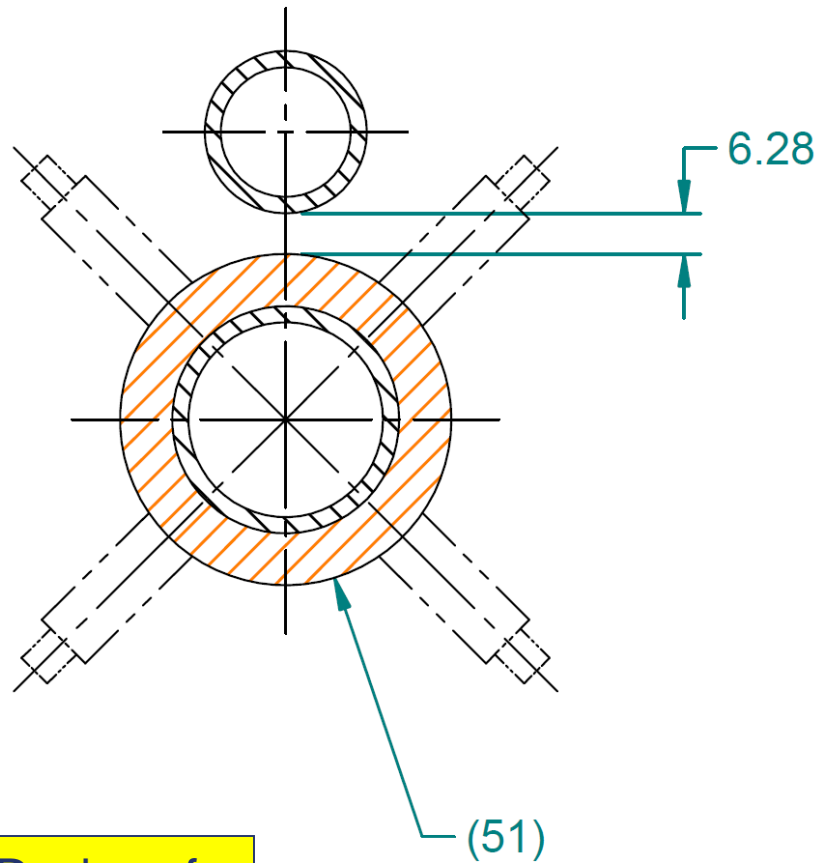


# Space Behind BeamCal Increased from 100mm→277mm to accommodate BPM





# Transverse Space Behind BeamCal Tightly Constrained



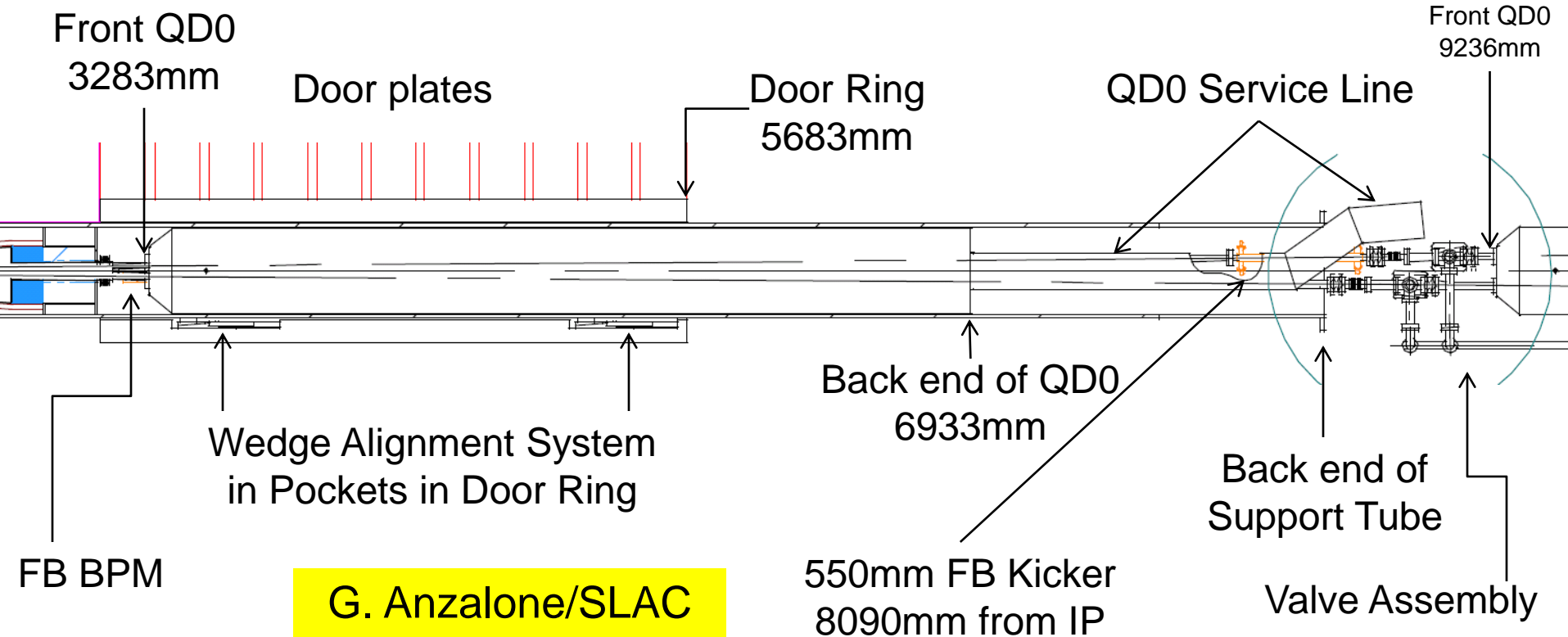
Electro-mechanical Design of  
Fast Feedback BPM & Kicker  
by S. Smith/SLAC 2006



# Evolution of QD0-QF1 region

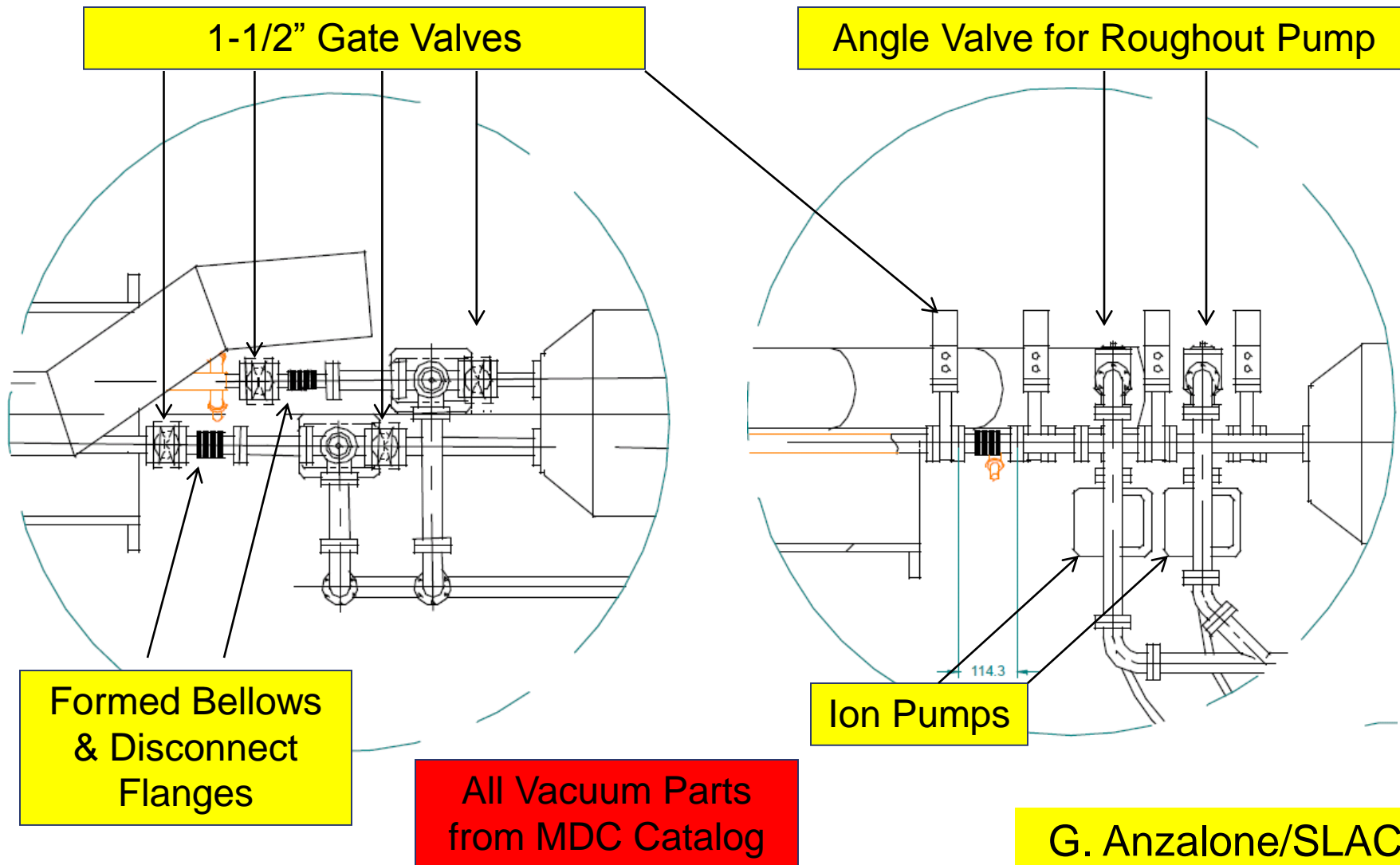
( $L^* = 3.5\text{m}$  Design; needs updating)

- Valve/Pump Out/RGA assemblies near QF1 end
- QD0 Service Line to 2K chiller extended maximally to rear
- Support tube behind QD0 extends to allow 2.8m door opening transitioning to a half-cylinder for access



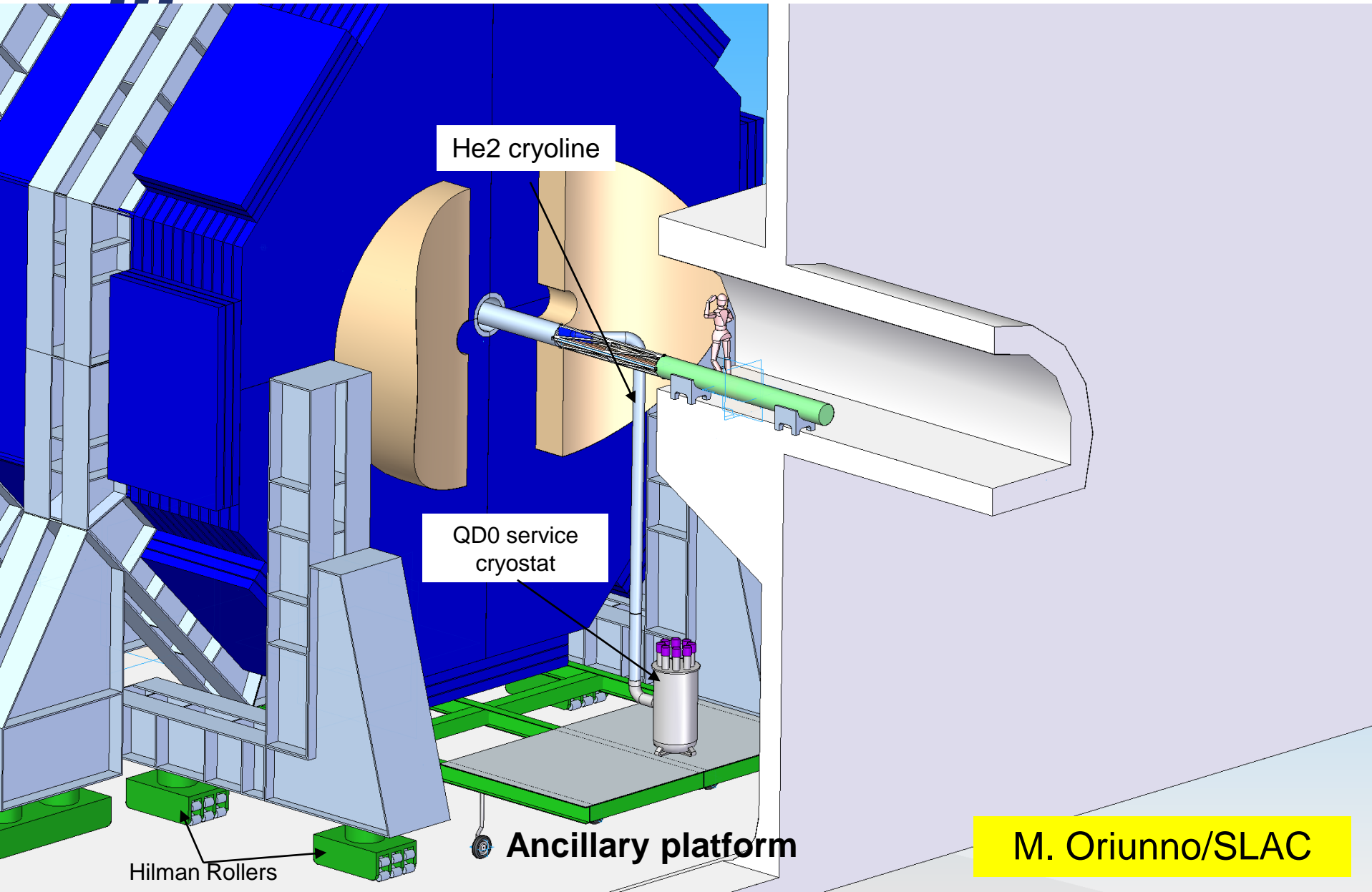


# Plan & Elevation Views of Disconnect & Pumpout Valves Required for Rapid Push-Pull



G. Anzalone/SLAC

# Integration of the QD0 cryoline

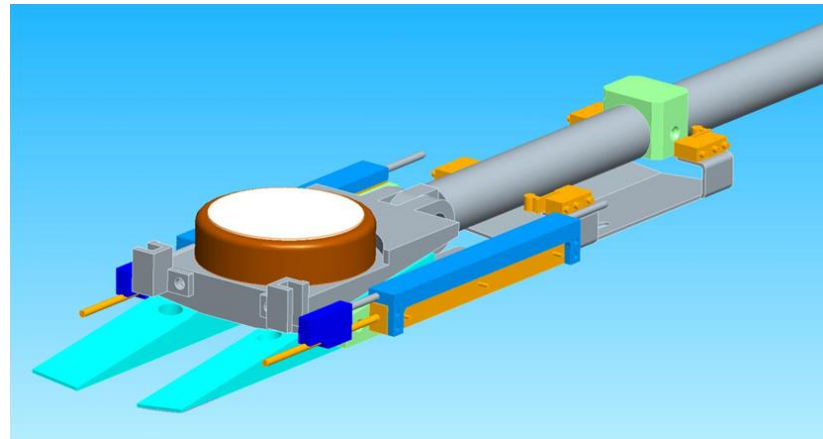
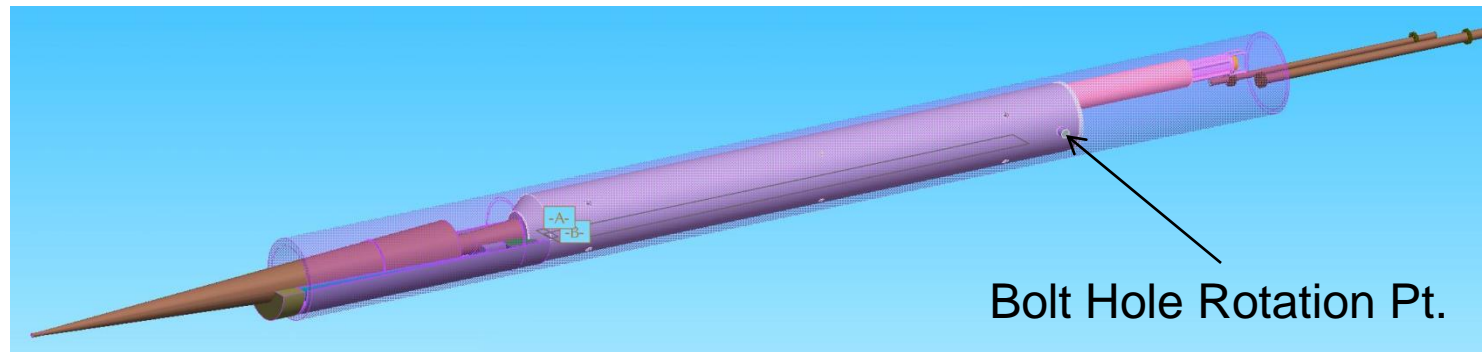


M. Oriunno/SLAC



# BNL Design of QD0 Support and Alignment System

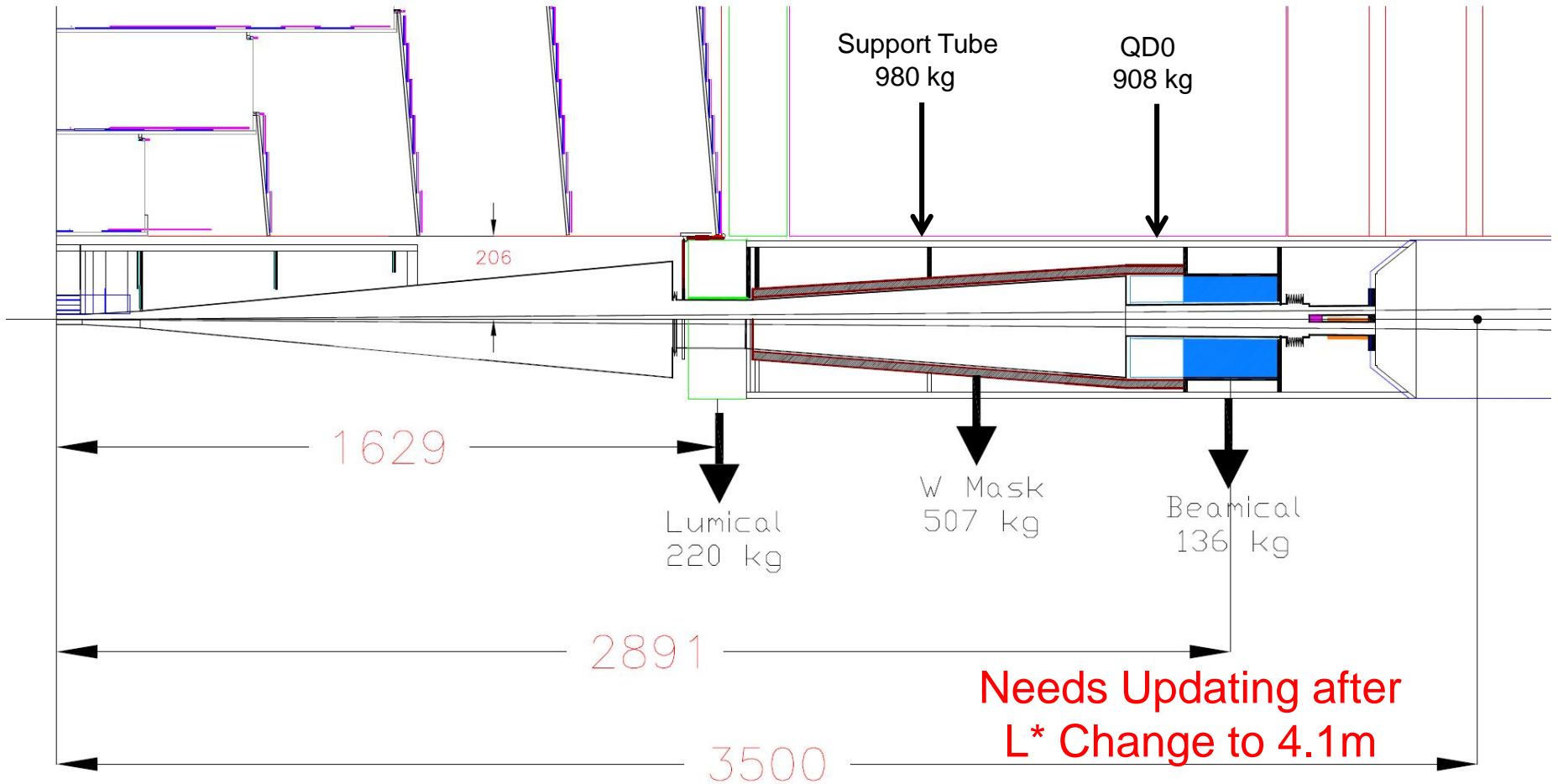
- ANSYS analysis of QD0 outer can in either original 0.25" or suggested 1" thickness shows unacceptable deformation of cold mass support structure
- BNL designed an external support tube and a compact mover system



Bill Sporre/BNL



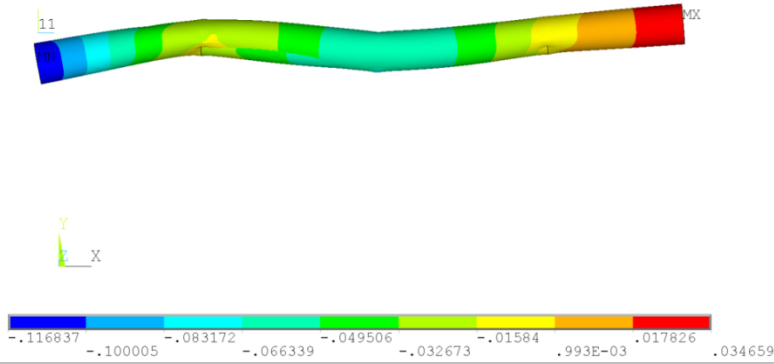
# Support Tube Analysis Weight Distribution When LumiCal & BeamCal Supported on Extension of QD0 Cryostat



NODAL SOLUTION  
 STEP=1  
 SUB =1  
 TIME=1  
 UY (AVG)  
 RSYS=0  
 DMX =.116897  
 SMN =-.116837  
 SMX =.034659

MAR 19 2012  
 17:08:28

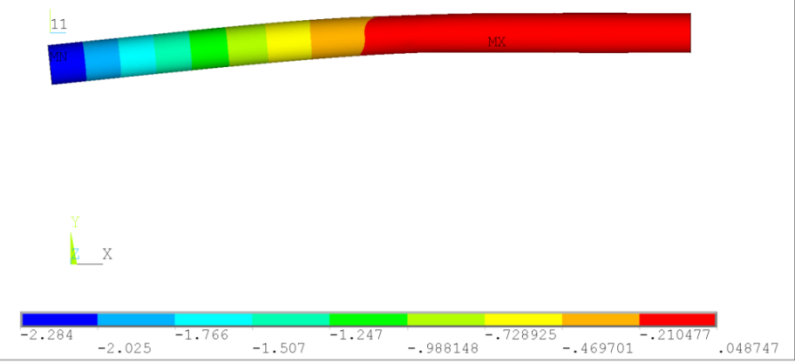
### Displacements (mm)



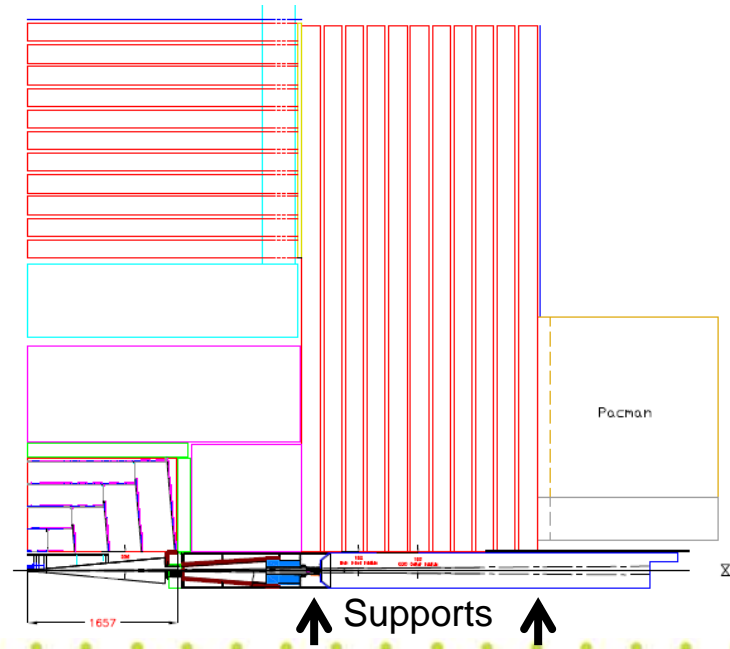
NODAL SOLUTION  
 STEP=1  
 SUB =1  
 TIME=1  
 UY (AVG)  
 RSYS=0  
 DMX =2.286  
 SMN =-2.284  
 SMX =.048747

MAR 19 2012  
 17:04:16

### VM Stresses (Kgf/mm<sup>2</sup>)



↑  
 Door Closed:  
 100um deflection  
 At LumiCal



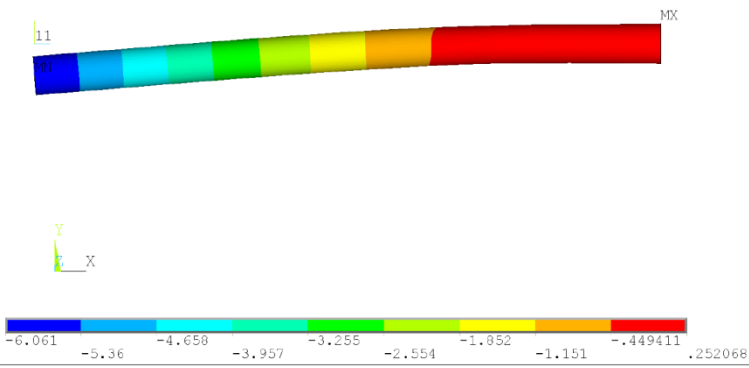
M. Oriunno/SLAC

Needs Updating after  
 L\* Change to 4.1m



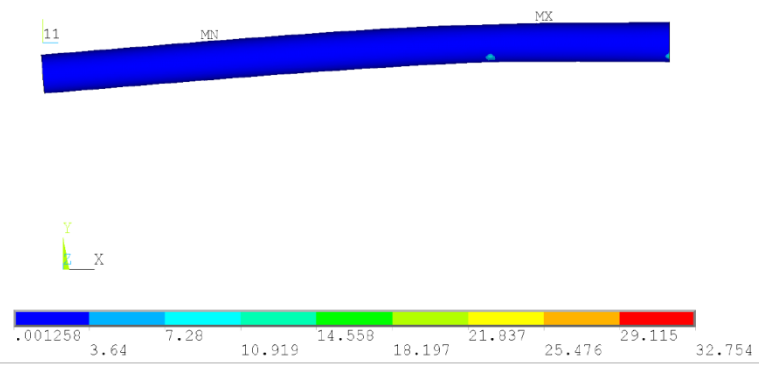
NODAL SOLUTION  
STEP=1  
SUB =1  
TIME=1  
UY (AVG)  
RSYS=0  
DMX =6.065  
SMN =-6.061  
SMX =.252068  
MAR 19 2012  
17:02:32

### Displacements (mm)

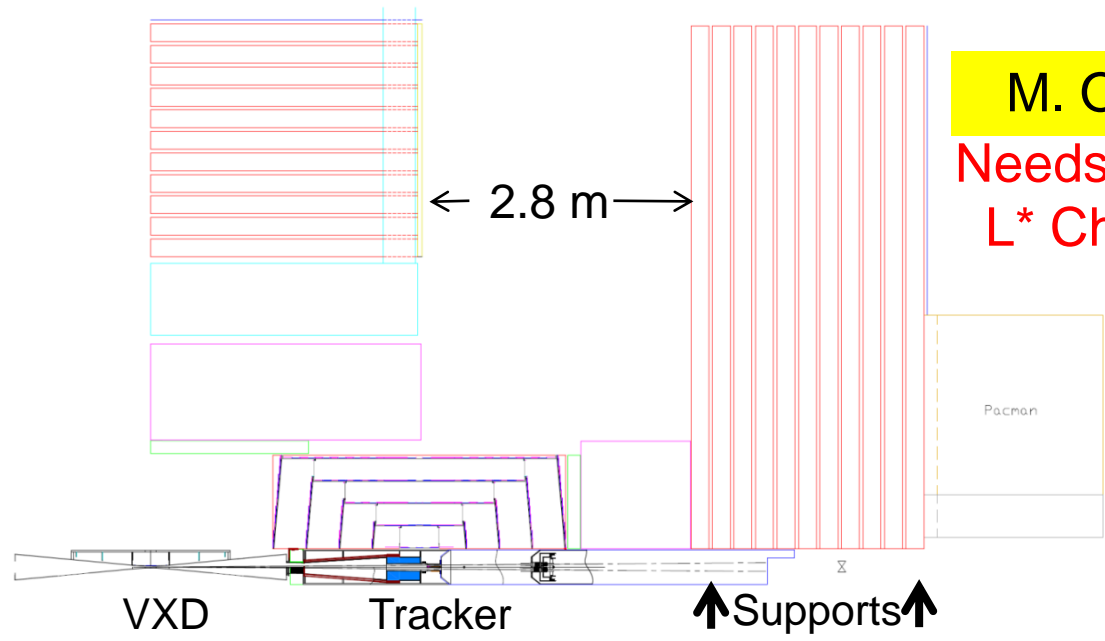


NODAL SOLUTION  
STEP=1  
SUB =1  
TIME=1  
SEQV (AVG)  
DMX =6.065  
SMN =.001258  
SMX =32.754  
MAR 19 2012  
17:01:53

### VM Stresses (Kgf/mm<sup>2</sup>)



↑  
Door Open 2.8m:  
6mm deflection  
At LumiCal



**M. Oriunno/SLAC**  
**Needs Updating after**  
**L\* Change to 4.1m**



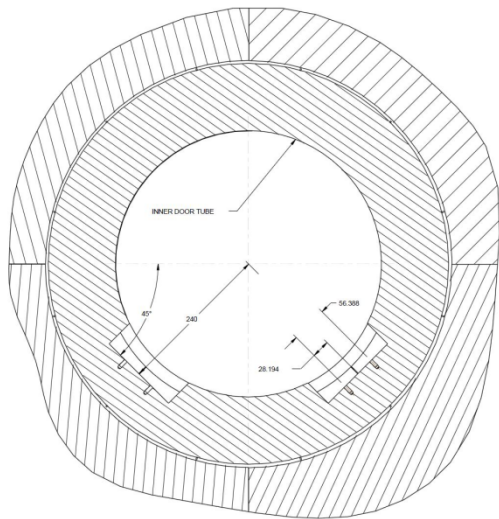
# QD0 Wedge Design **Concept**

Total Pad Travel as is = .475in

Height of pad and distance of displacement will be changed pending analysis on sagging of beam line.

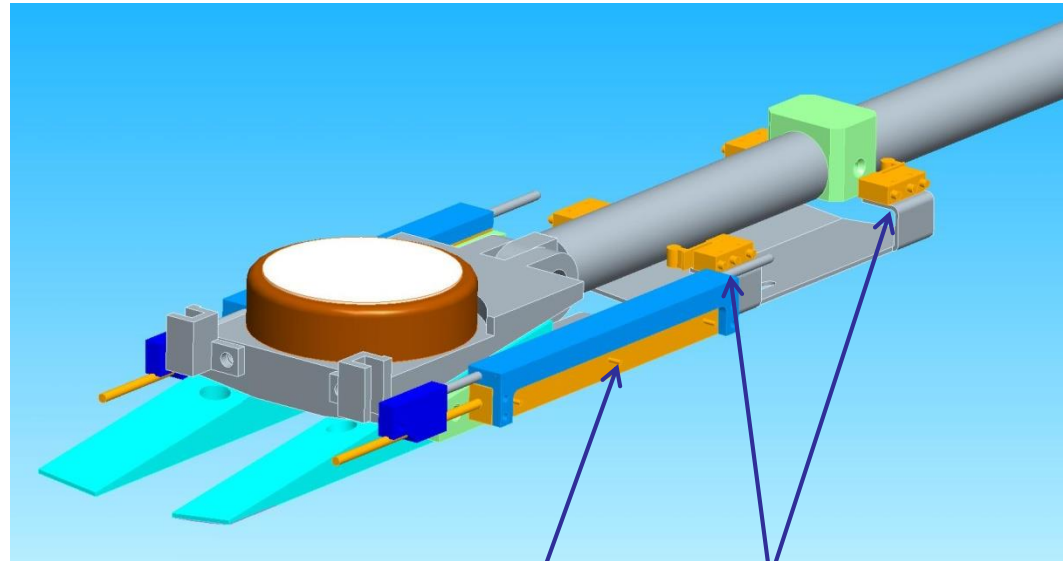
Conceptual design only at this point

Motor & Drive Rod system not yet done



Pads located in cutouts in iron ring to which door plates are welded

$216 < r < 620 \text{mm}$

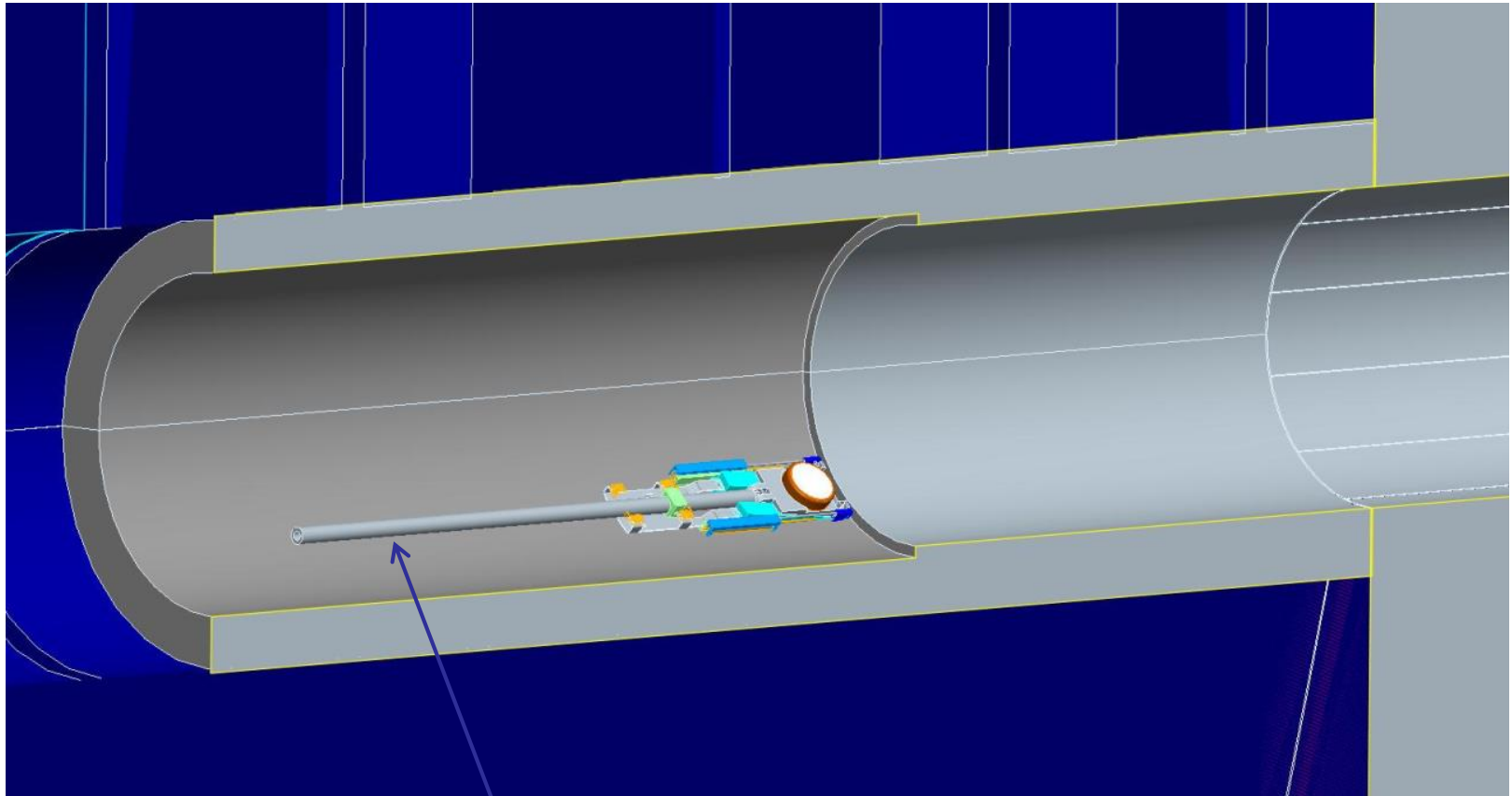


Potentiometer  
Limit Switches

Bill Sporre/BNL



# QD0 Wedge Design Concept



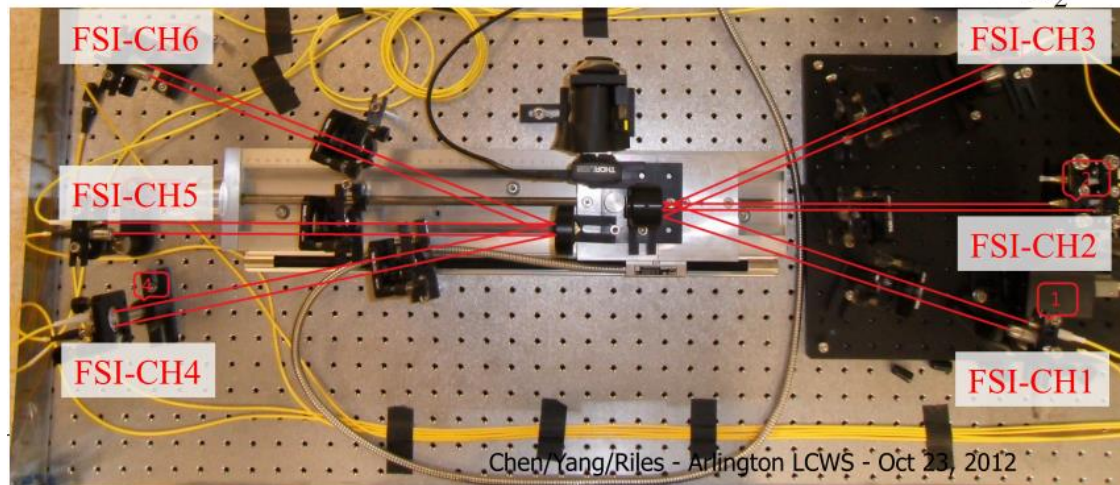
Bill Sporre/BNL

Drive Shaft & motors also need work



# Frequency Scanning Interferometry

- Pioneered by Armin Reichold et al at Oxford for ATLAS
  - **Oxford has commercialized a system bought by LCLS to monitor adjustable gap undulator: many heads**
- In SiD context, R&D program by Keith Riles et al at U. Michigan 2003-2007 (for SiD tracker) & 2011-2012 (for QD0)
  - Established an 8-channel optical table in Michigan lab
  - Verified 1-D, 2-D displacement measurements with **sub-micron precision**
  - Available equipment limits 3-D displacement test to few-micron precision, but should be fine
  - Developing corner cubes and customized beam launchers
  - Currently compact and light enough for MDI application, but not for SiD tracker



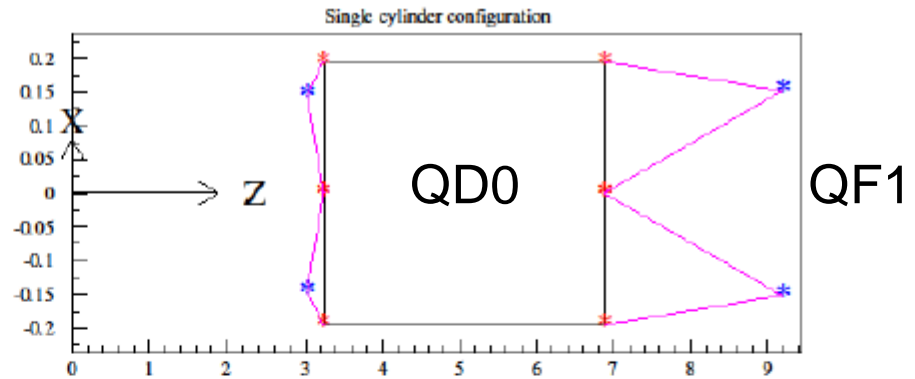
## 16 lines probably fine

- Precision better than needed
- Tolerant of channel loss

→ Need four retroreflectors on each end of QD0  
 → Need four launch points (2 beams each) on QF1 and Hcal

### Caveats:

- Assumes reference points on Hcal known!
- Bridging detector gap is important → Future simulation



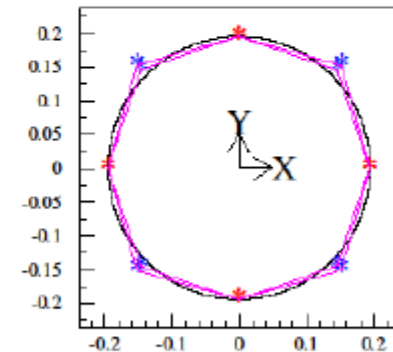
\* Detector point  
 \* Reference point  
 - Line of sight

Cylinder dimensions  
 Radius = 0.195 m  
 Half-length = 1.825 m

Refer. offsets from cylinder ends  
 $r = 2.0$  cm  $z = 231.4$  cm  
 $r = 1.1$  cm  $z = -20.8$  cm

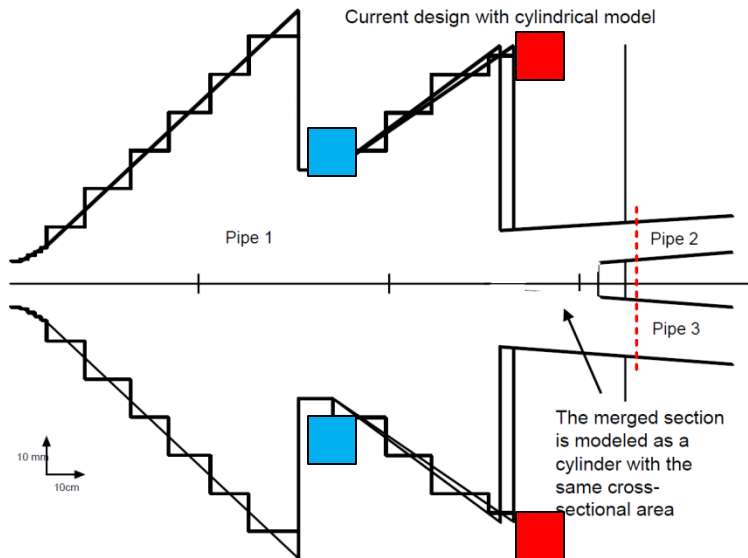
CM position precisions ( $\mu\text{m}$ )  
 $x = 1.3$   $y = 1.3$   $z = 0.1$

Axis rotation precisions ( $\mu\text{rad}$ )  
 $\text{pit} = 0.6$   $\text{yaw} = 0.6$   $\text{roll} = 1.6$

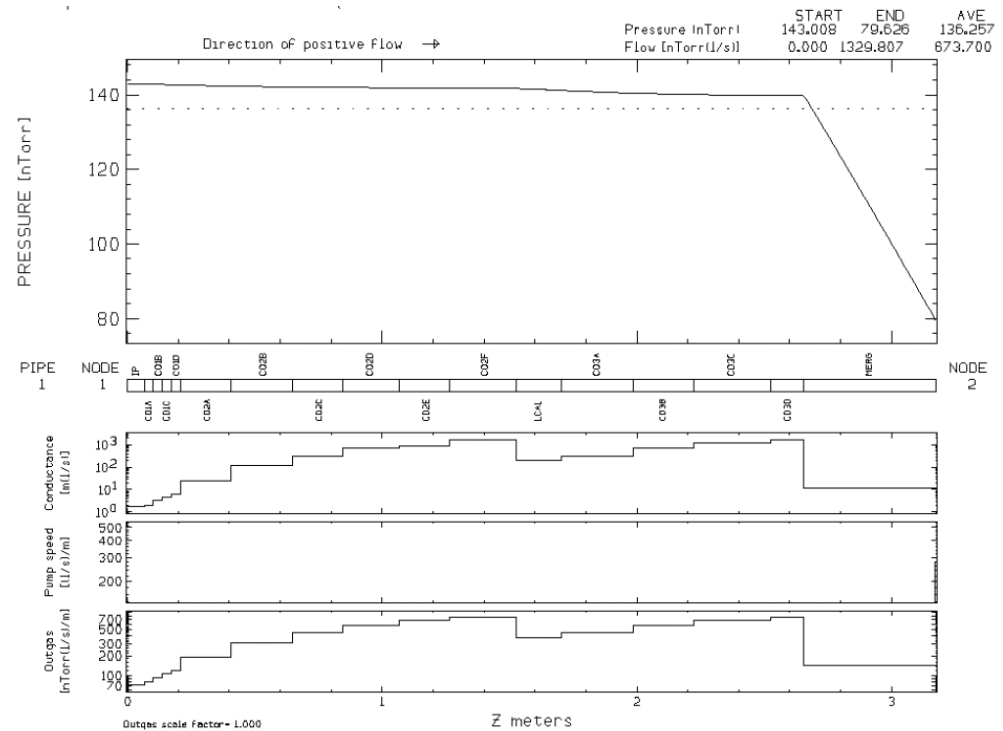


Keith Riles, Hai-Jun Yang/U. Michigan

- VACCALC: “ A Method for Calculating Pressure Profiles in Vacuum Pipes”, SLAC-PEP-II-APNOTE-6-94
  - The outgassing rate is taken to be 0.1 nTorr•l/s/cm<sup>2</sup>.



- If cryo-pump only      136 nTorr
- If add 10 l/s pump ■      69 nTorr
  - If add 20 l/s pump ■      46 nTorr





# Beam-Beampipe Interaction at the IP and in QD0

Beam-induced wakefields result in power loss due to trapped higher order modes and resistive wall heating

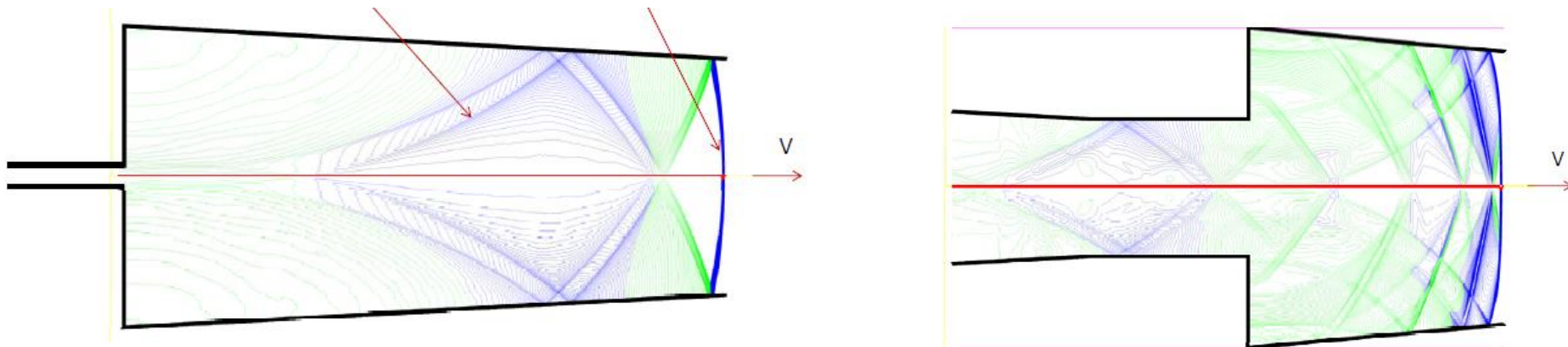
These have been calculated by A. Novokhatski for the current IR geometry using MAFIA and NOVO codes:

See: <http://ilcagenda.linearcollider.org/materialDisplay.py?contribId=2&materialId=slides&confId=5596>

Effects are very dependent on exact geometries, materials, shielding schemes and contact resistance

Sasha Novokhatski/SLAC

Wakefields and Bunch field as beam passes BEAMCAL and LUMICAL

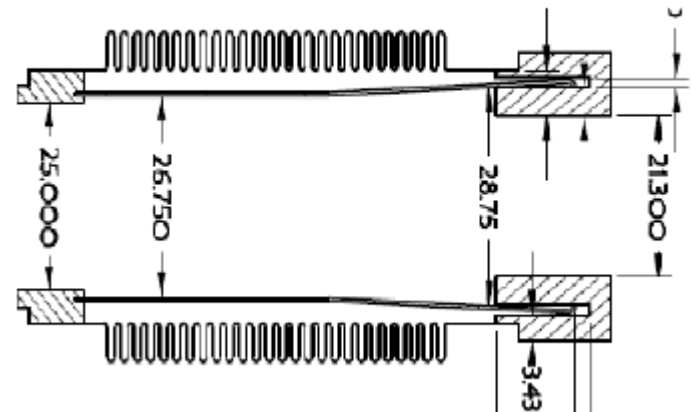
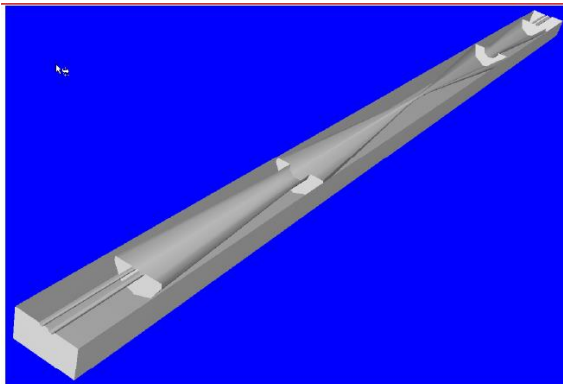




# Summary of HOM Heating at IP

- Average power of the wake fields excited in IR is around **30 W** for nominal parameters (6 kW pulsed)
  - **90% from modes excited in pipe (geometry (R/Q) & frequency dependent)**
  - **10% from resistive wall heating**
- In the QD0 region there is an additional ~4W from resistive losses in the pipes and wakefields, excited by pipe diameter changes, due to the shielded bellows
  - **Flange edge size, contact resistance, coatings important**
- Heating from BPMs and kickers must be added

Full 3D LOI Beam Pipe  
(no bellows, flanges, or  
pump ports included)



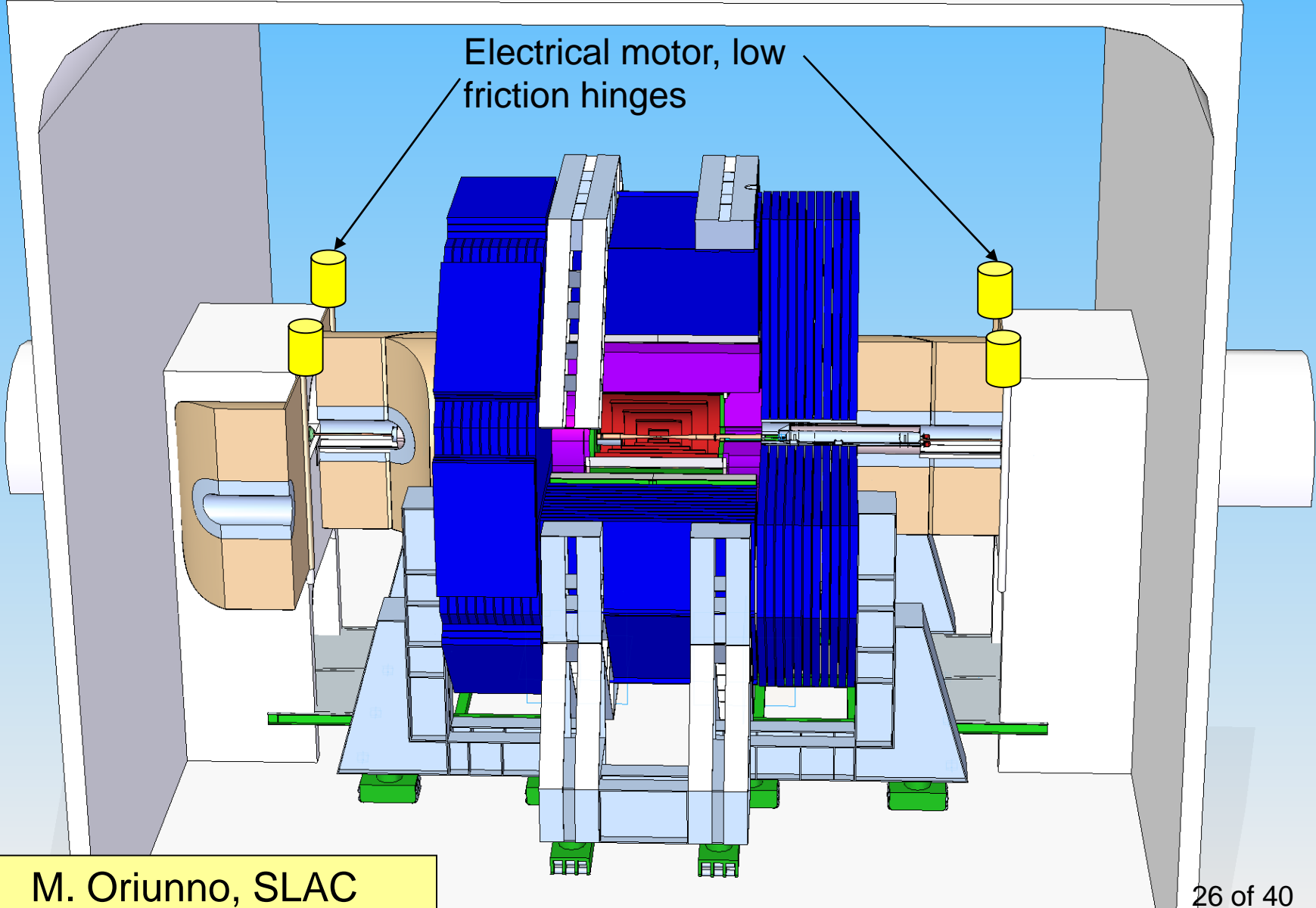




# Self-Shielding and PACMAN

- PACMAN shields IR Area between the detector and the beam tunnel
- Current Concept has a SiD-mounted piece and a ILC/SiD common piece to accommodate different detector sizes and QD0 support schemes
- Figures of merit are “Total Dose” and “Dose Rate”
  - **Relevant Japanese authorities need to be educated about the nature of ILC pulsed beams**
  - **Dose Rate limits (which seem artificially low given the short time scale of an “accident” (1ms)) need to be re-evaluated**
- Handling of PACMAN sub-pieces will likely determine underground crane requirements
- Design of UG IR Hall, tunnel lip that holds QF1, interface with platform motion system, QD0 support and push-pull all argue for active work in this area

# Current SiD “PacMan” Rotating Hinged Design

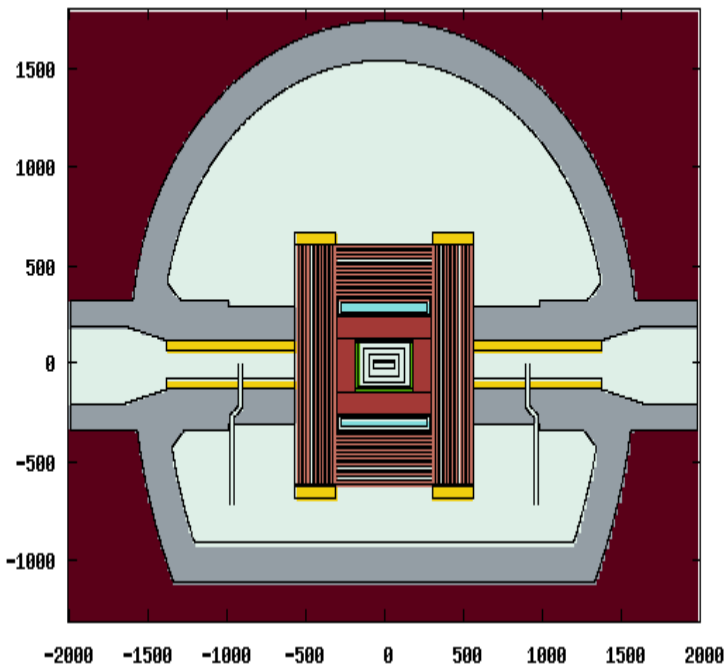


M. Oriunno, SLAC

# Geometry: pacman and SiD

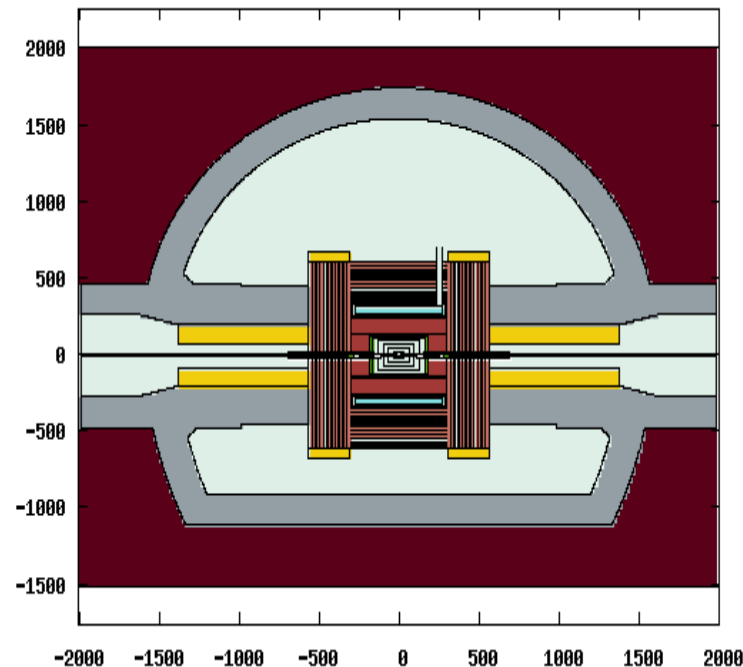
B-B'

SiD elevation at beam plane  
Small PACMAN



50 cm steel +  
170 cm concrete

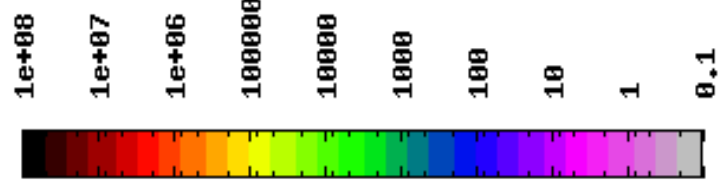
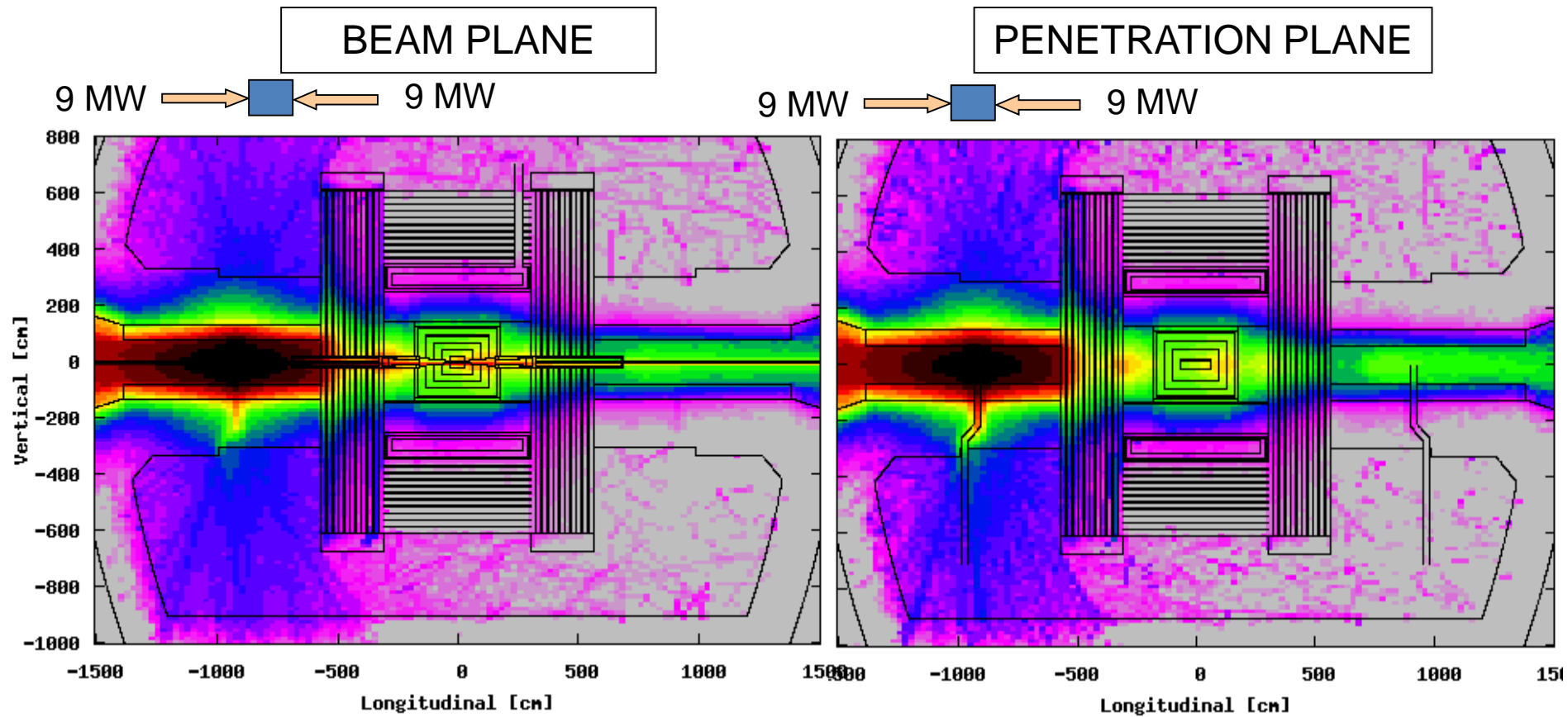
SiD elevation at beam plane  
Large PACMAN



120 cm steel +  
250 cm concrete



# 20 R.L. Cu target in IP-9 m. Small pacman.



- 1000  $\mu\text{Sv/event}$   
 - 18000  $\text{mSv/h}$



$\mu\text{Sv/event}$

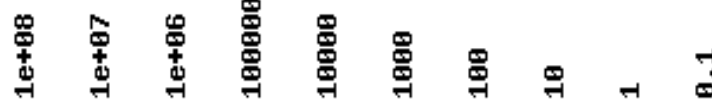
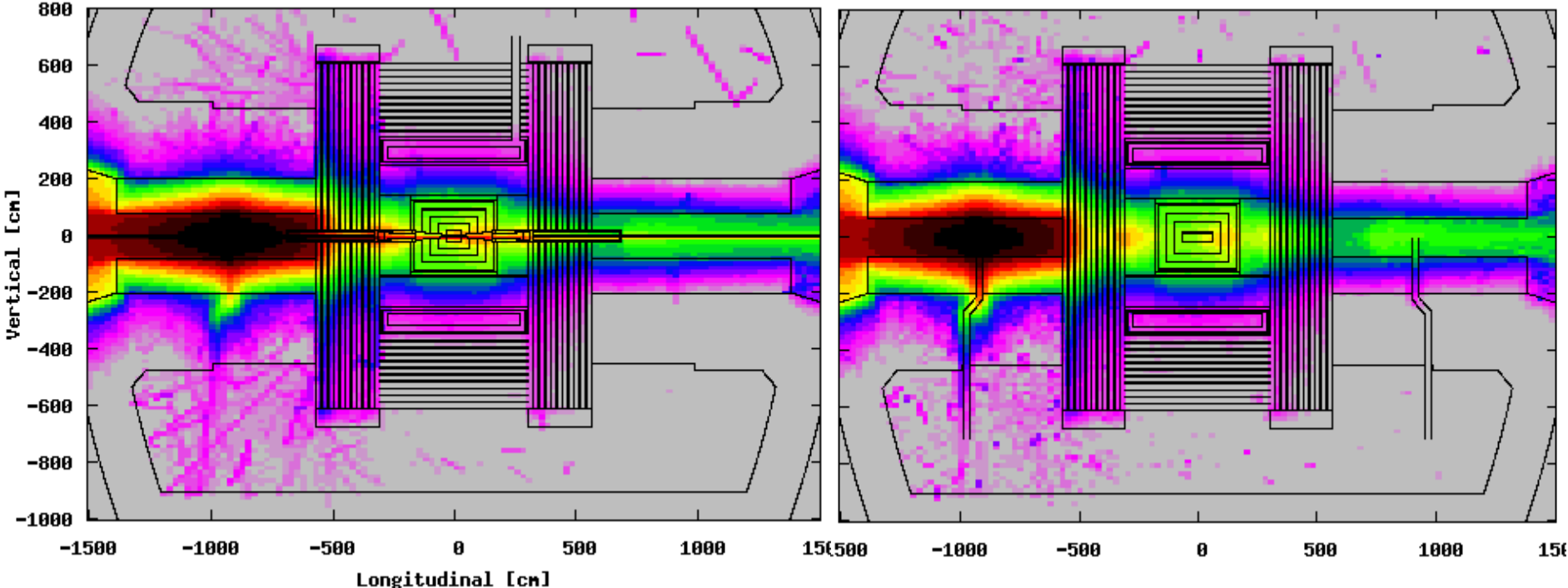
# 20 R.L. Cu target in IP @ 9 m. Large pacman.

BEAM PLANE

PENETRATION PLANE

9 MW → ← 9 MW

9 MW → ← 9 MW



μSv/event

- 10 μSv/event
- 180 mSv/h



M. Santana, SLAC - 2010 LCWS Beijing

## Provisional conclusions

- Small pacman and pacman-cavern interface are sufficient in terms of *dose per event*.
  - Beam aborted after 1 Train
- However, the *dose rates* for the small pacman are very high:
  - Proven mechanisms should be installed to:
    - avoid these accidents to occur
    - shut off beam after 1 train (200 mS)
  - Possible Debates
- The large pacman complies with all criteria.
- The penetrations in the pacman don't require local shielding.
- The shielding of the detector may be insufficient to comply with dose rate limit. Exclusion area?
- More studies ongoing (mis-steering...)





# Backgrounds & Forward Calorimetry

- All studies done by T. Maruyama in GEANT3 (pairs, SR) and FLUKA (Neutrons from Dump, Dose Rates)
- Last looked at for “SB 2009” IP Parameters and presented early 2011
- Have not kept up with changes to nominal beam parameters, beam energy variations, or changes to FCAL
- Questions of DID/anti-DID implementation, “bent solenoid”, new  $L^*$ , beampipe variants, etc. should be investigated

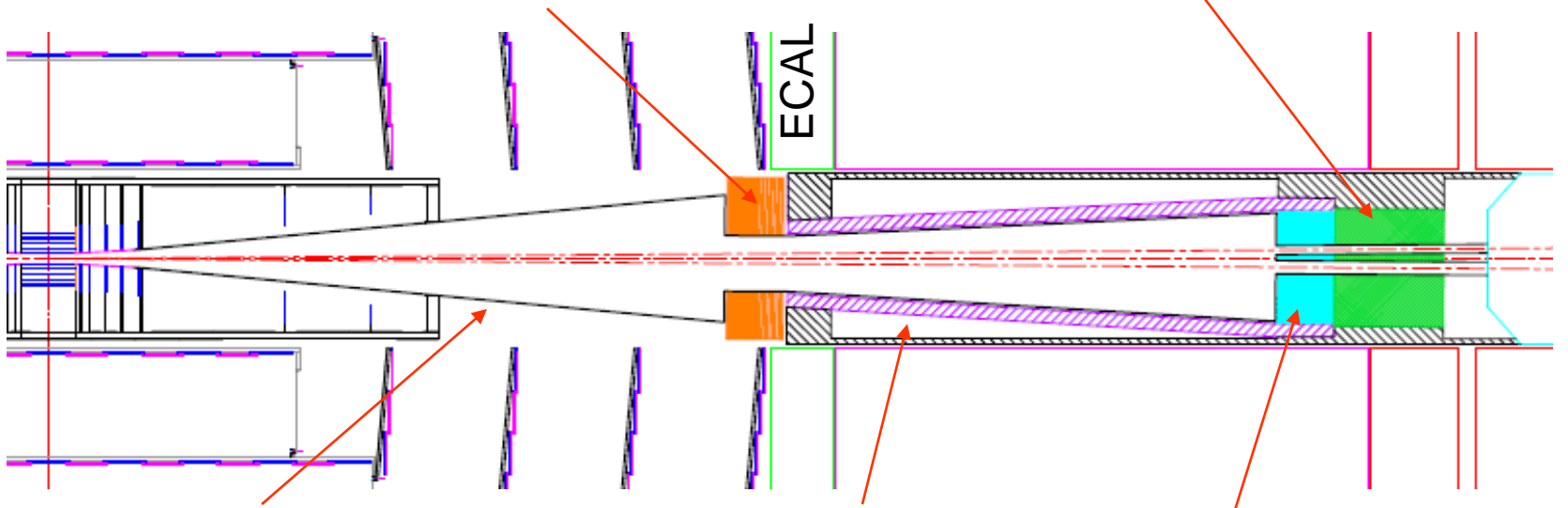
# SiD Forward Region

LumiCal

20 layers of 2.5 mm W +  
10 layers of 5.0 mm W

BeamCal

50 layers of 2.5 mm W



Beampipe

+/- 94 mrad (detector)  
+101 mrad, -87mrad (ext. line)

3cm-thick Tungsten Mask

13cm-thick BoratedPoly

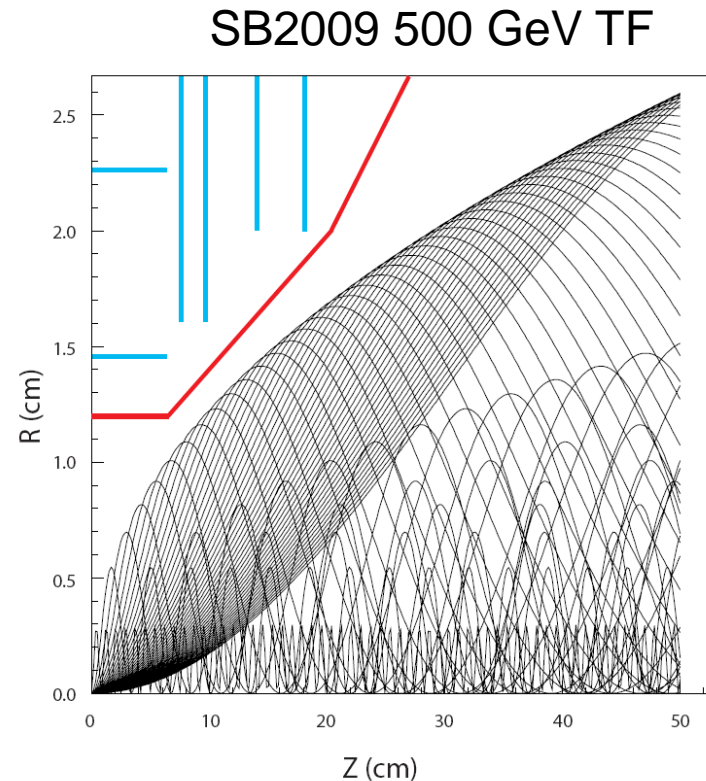
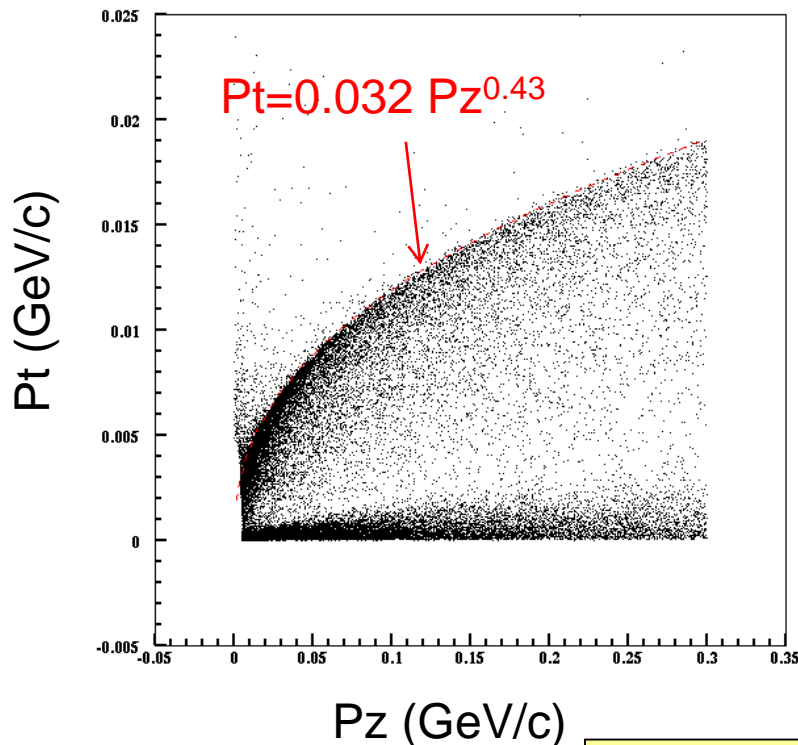
Centered on the outgoing beam line

T. Maruyama SLAC



# Pair edge and Beam pipe design

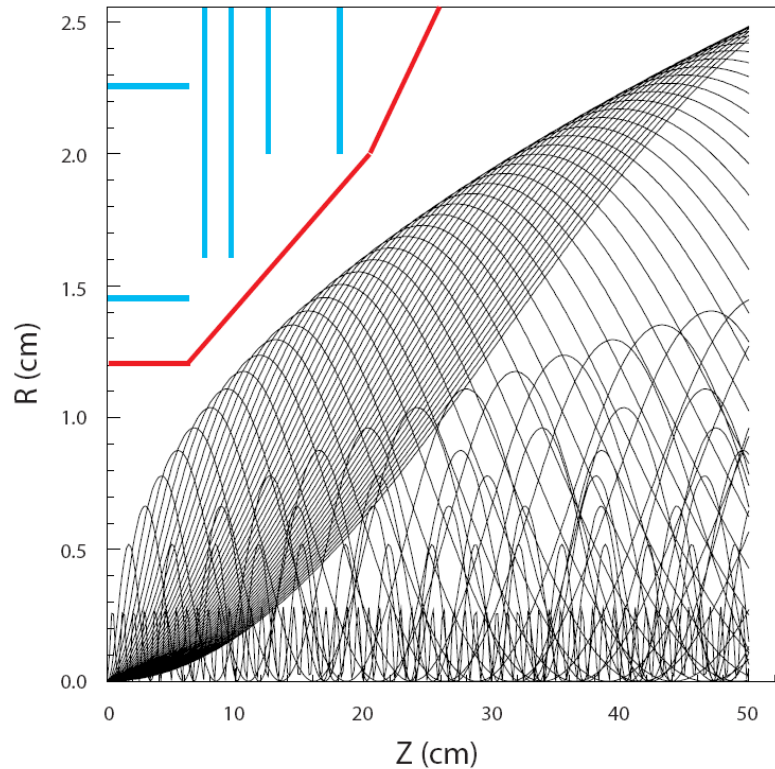
- Pairs develop a sharp edge and the beam pipe must be placed outside the edge.
- Find an analytical function of the edge in  $P_t$  vs.  $P_z$  space.
- Taking into account the crossing angle and solenoid field, draw helices in  $R$  vs.  $Z$  space.



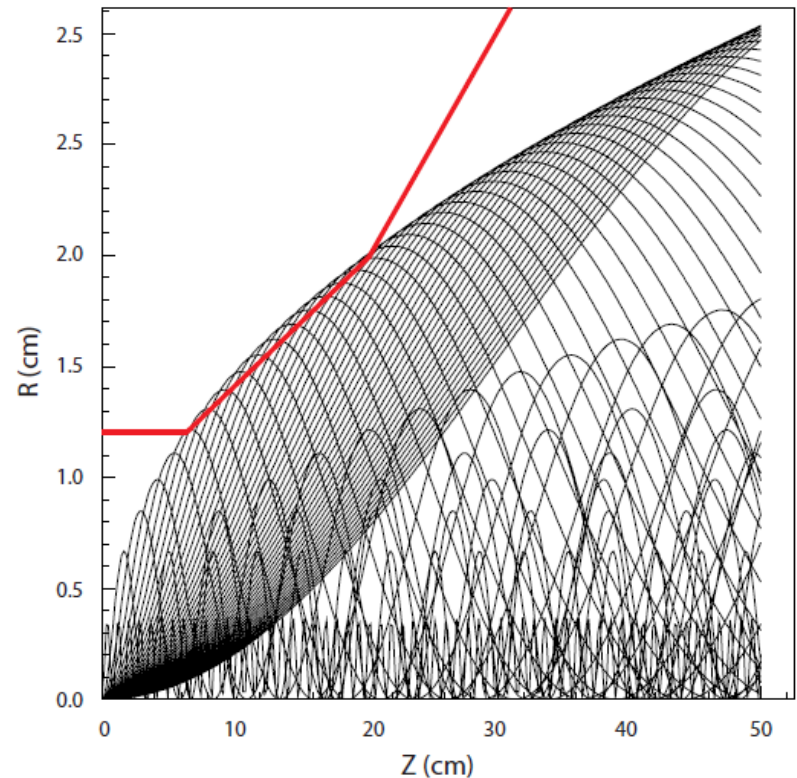
# SiD beam pipe and pairs edge

## Message: Aggressive Beampipe

### 500 GeV RDR Nominal

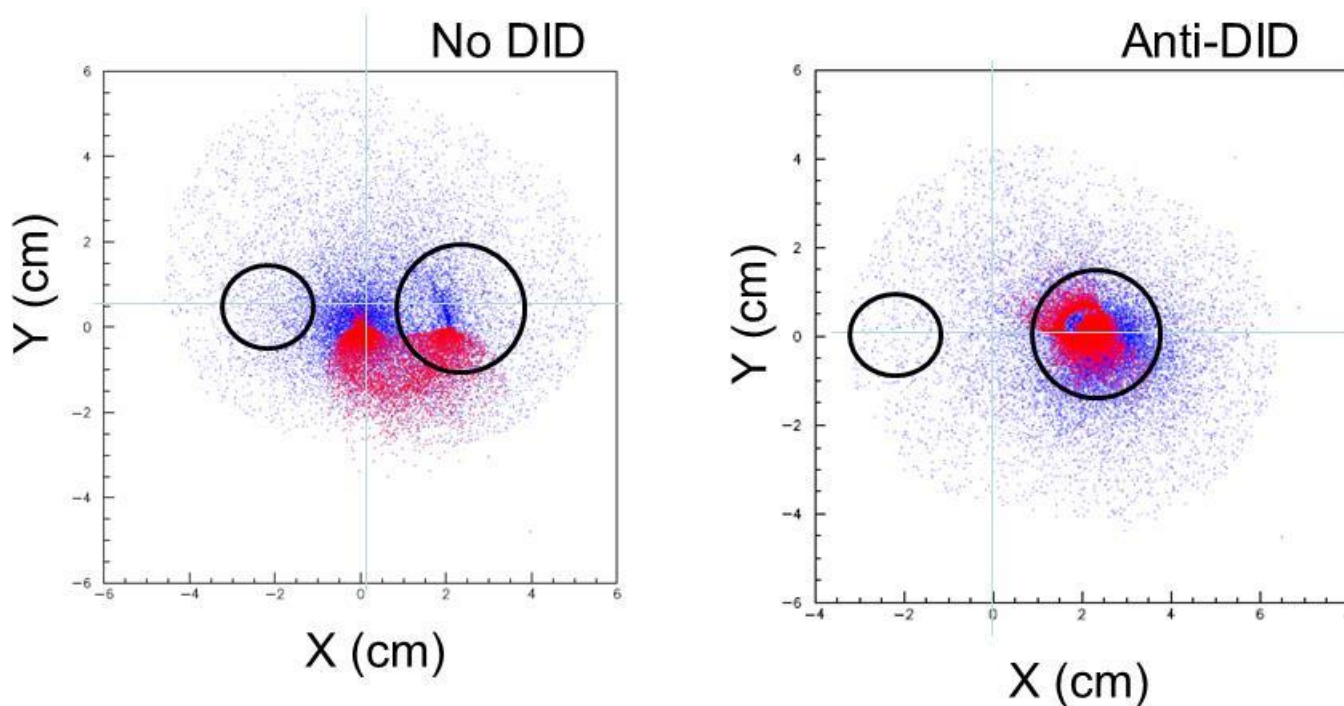


### 500 GeV RDR Low P



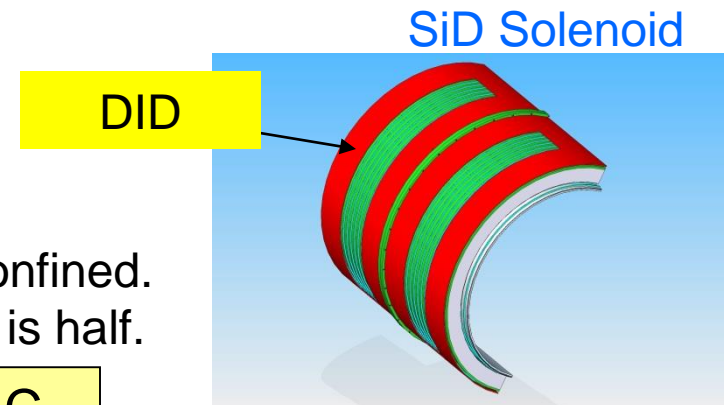
# Detector-Integrated-Dipole

Pairs at the face of BeamCal



**We want Anti-DID.**

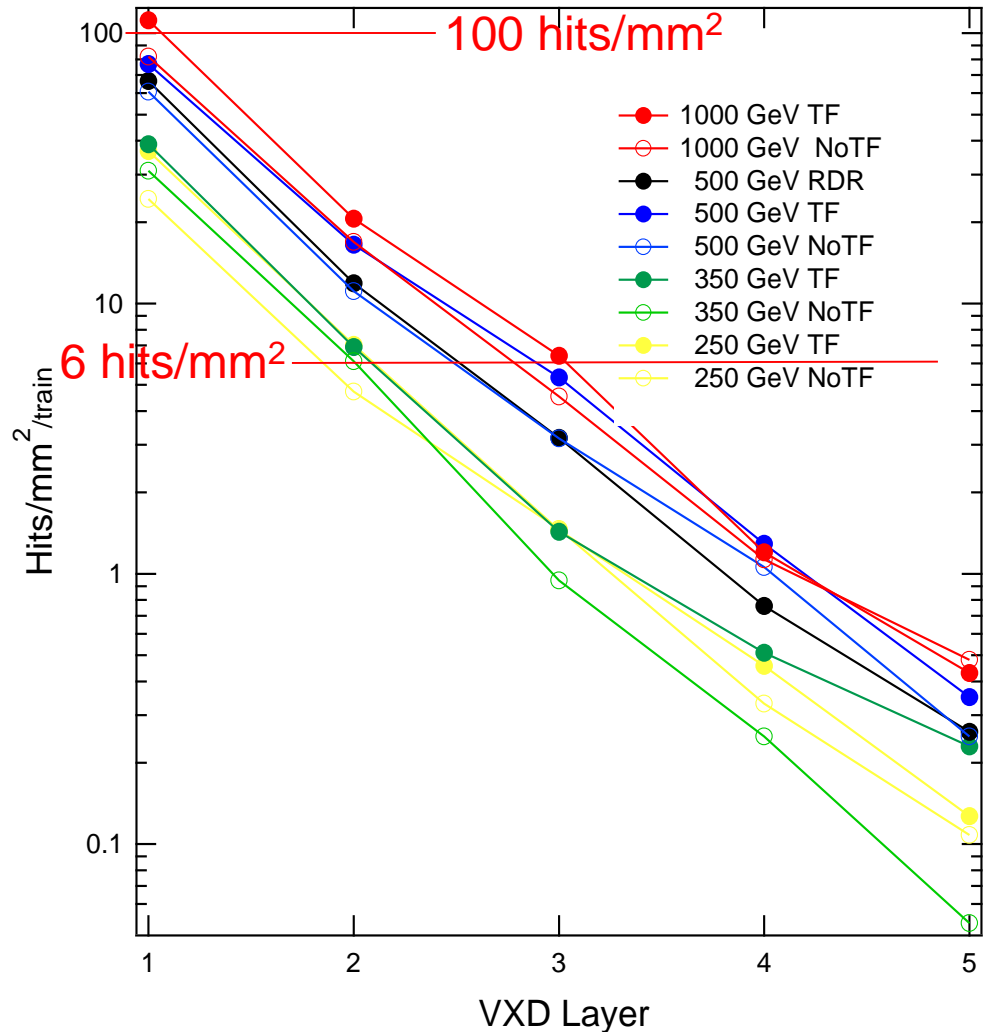
- Total pair energy into BeamCal is half.
  - 10 TeV/BX vs. 20 TeV/BX with NO-DID.
- Pair distribution is symmetric and more confined.
- No. photons backscattering to the tracker is half.



# VXD hit density / train

- Detector tolerance
- Use generic 1% pixel occupancy
- Dependent on sensor technology and readout sensitive window.
  - Standard CCD  $20\mu\text{m} \times 20\mu\text{m}$ 
    - 2500 pixels/mm<sup>2</sup>
    - **6 hits/mm<sup>2</sup>/sw** (assuming 1 hit → 4 pixels)
  - Fine pixel CCD  $5\mu\text{m} \times 5\mu\text{m}$ 
    - 40000 pixels/mm<sup>2</sup>
    - **100 hits/mm<sup>2</sup>/sw** (assuming 1 hit → 4 pixels)

T. Maruyama SLAC



# Summary

Every area mentioned would benefit from increased collaboration and fresh ideas

Prototypes and experimental verification of design will eventually be required.