



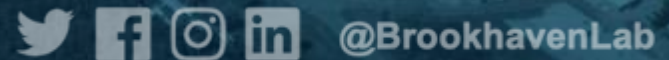
*Crab Cavity Design Options*

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# Double Quarter Wave (DQW)

Silvia Verdú-Andrés, Binping Xiao (BNL), Rama Calaga (CERN)

Update -- December 7, 2021



# DQW Design Evolution

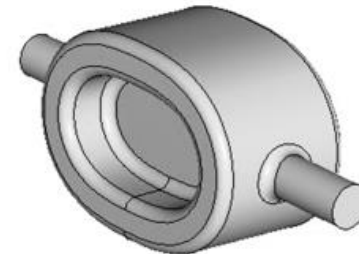


HL-LHC

- 400 MHz
- Vertical kick
- With waist
- Elliptical profile

... No clearance issues, ease fab, reduce cost →

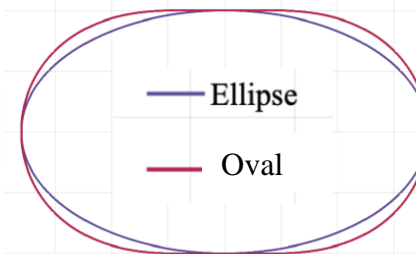
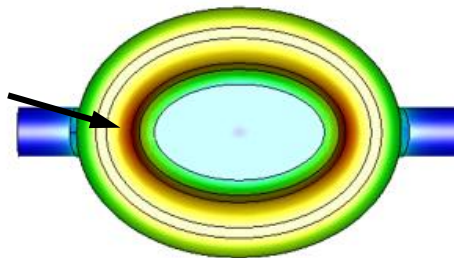
...Further reduce peak fields →



EIC

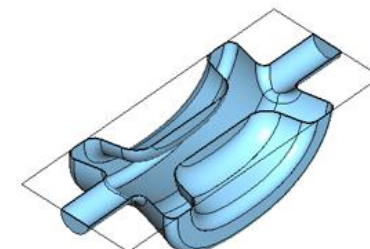
- 200, 400 MHz
- Horizontal kick
- Flat walls
- “Cassini” oval profile

Max. peak surface H



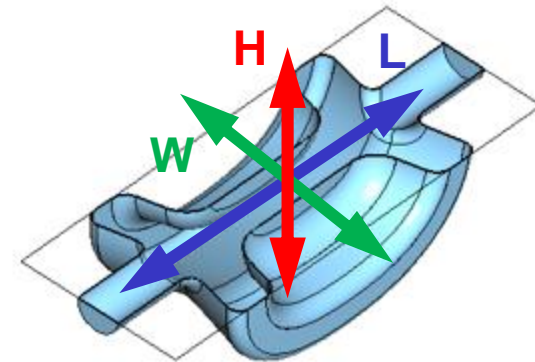
ILC = HL-LHC + EIC

- With waist, “Cassini” oval profile



# ILC 1.3 GHz: DQW aperture study

	LHC+EIC-type	LHC+EIC-type
Aperture, capacitive plate distance (mm)	30*	20
Profile	Oval, with waist	Oval, with waist
Dimensions: L x W x H (mm)	126 x 91 x 106	117 x 76 x 97
Circuit Rt/Q (Ohm)	153	311
Geometric factor (Ohm)	104	97
Epk (MV/m) at 1.86 MV	63	55
Bpk (mT) at 1.86 MV	109	84
First HOM (GHz)	1.84 (z)	2.18 (z)



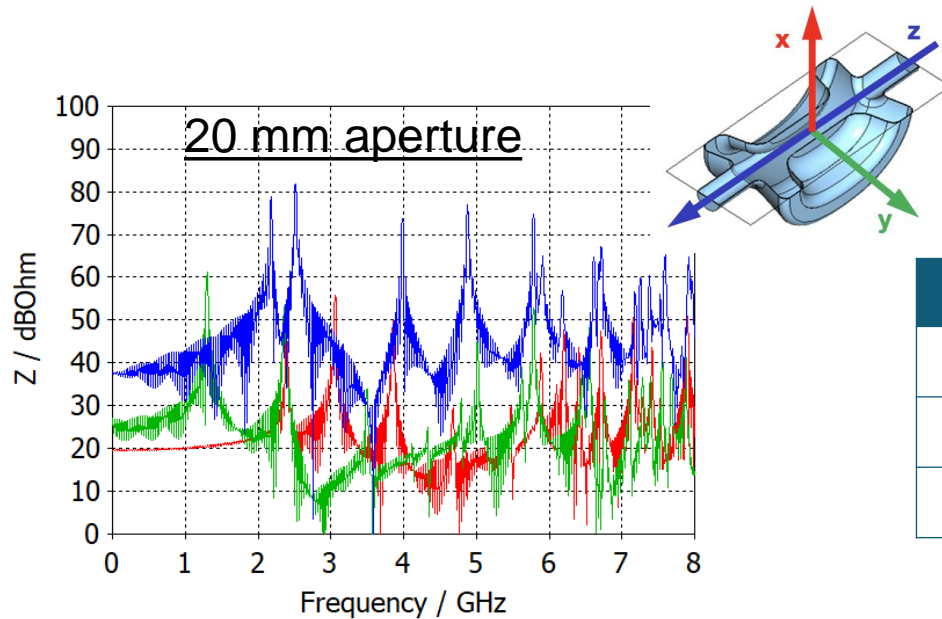
\* Peak fields may be further reduced with refined optimization

- Depending on beam scenario and adopted maximum peak fields and minimum aperture, one or two cavities needed to provide required crabbing kick with low peak fields.  
[Vt = 1.86 MV (for 125 GeV, with 1 cavity for 20 mm aperture or 2 for 30 mm) or 1.5 MV (for 500 GeV, with 5 cavities)]

- Next step : -- reiterate cavity optimization once aperture value is agreed upon

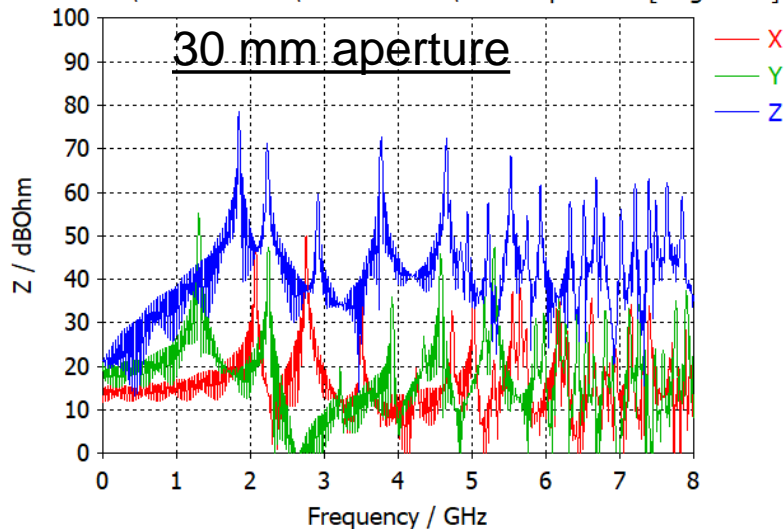
# Mode spectrum w/o HOM Couplers

LHC+EIC-type DQW

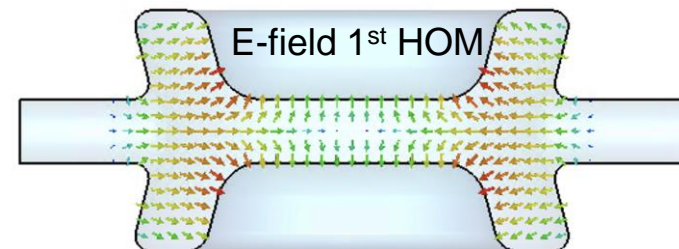


HOM Freq (GHz)	Type
2.18	Long. (z)
2.35	Horiz. (y)
2.39	Vertical (x)

1D Results\Particle Beams\ParticleBeam1\Wake impedance [Magnitude]



HOM Freq (GHz)	Type
1.84	Long. (z)



# Couplers

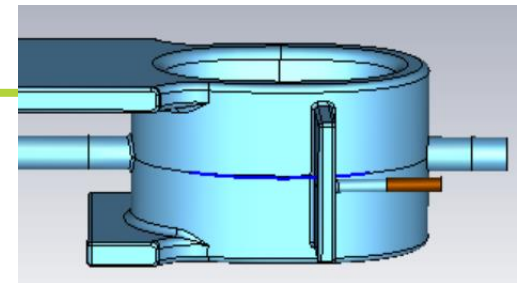
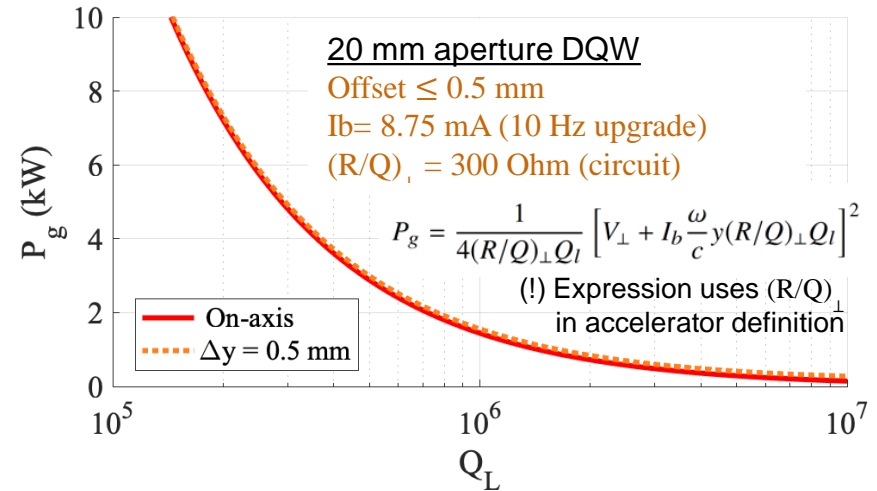
## INPUT POWER COUPLER

- ▶ Selecting a **loaded Q**  $\sim 10^6$  leads to **input power below 2 kW** with cavity bandwidth of **1.3 kHz**.

## HOM COUPLER

- ▶ Depending on the impedance requirements, either **coaxial or waveguide or a combination** can be used to damp the HOMs.
- ▶ Due to **high frequency of the 1<sup>st</sup> HOM**, a waveguide or a waveguide stub coupled to an antenna can be an efficient and simple solution.  
[Rectangular WG with a  $\sim 83$  mm has  $f_{c,TE10} = 1.8$  GHz.]

- Next steps: -- HOM coupler integration, FPC





*Crab Cavity Design Options*

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# Double Quarter Wave (DQW)

Silvia Verdú-Andrés, Binping Xiao (BNL), Rama Calaga (CERN)

October 27, 2021

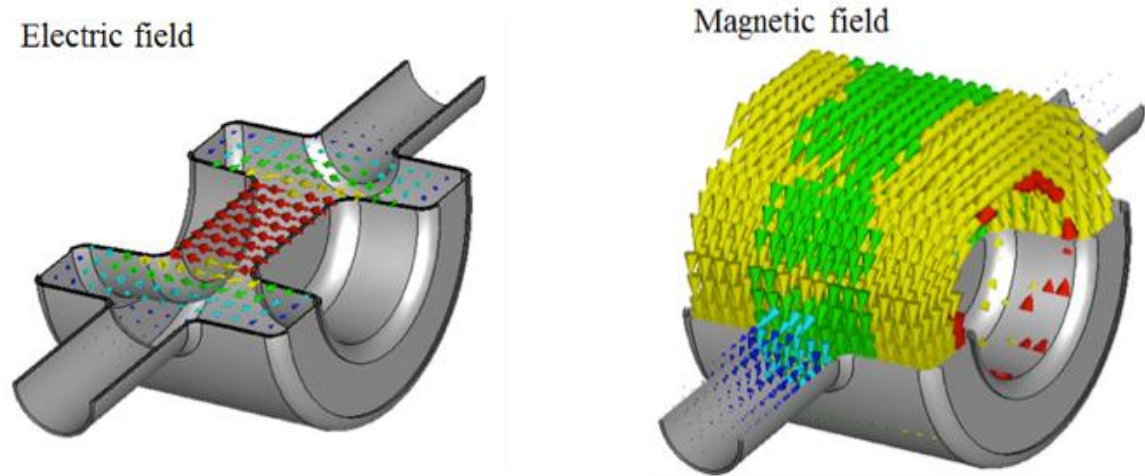
**ILCX2021**

**ILC Workshop  
on Potential Experiments**

ILC Workshop on Potential Experiments (ILCX2021)

# A compact crab cavity: the DQW

The **Double-Quarter Wave** (DQW) is an SRF single-cell deflecting (crab) cavity first proposed for the HL-LHC crabbing system.

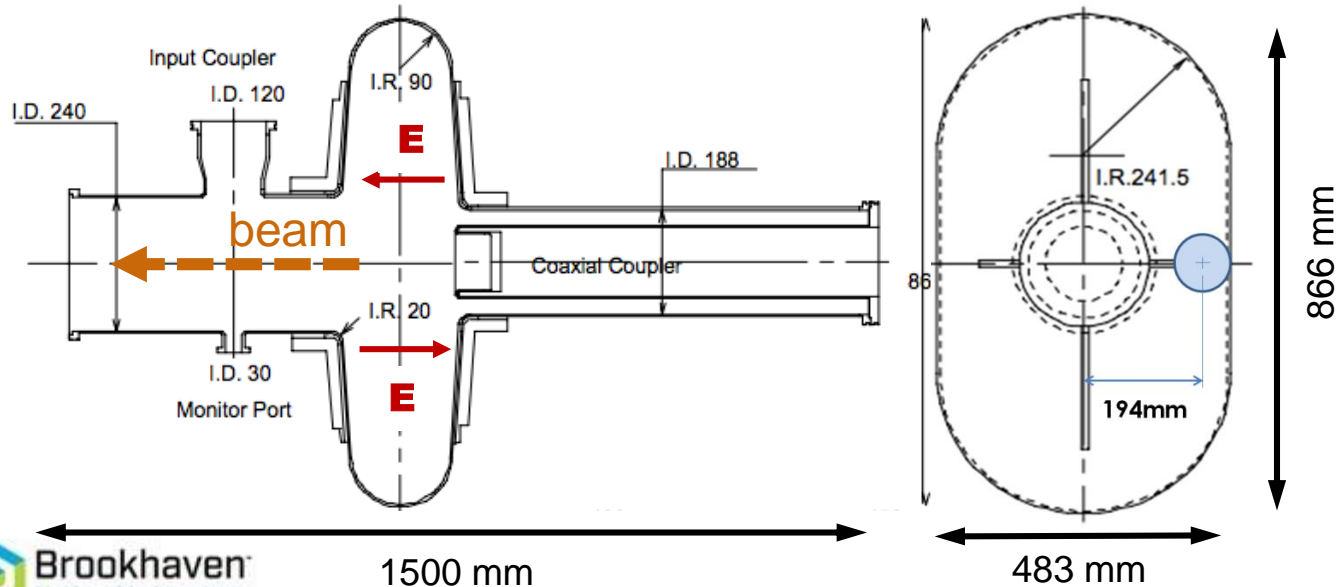
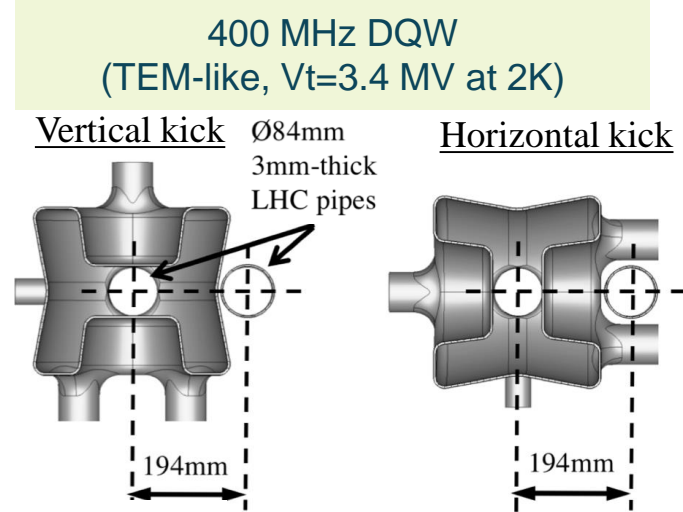


The fundamental mode of a DQW cavity provides a deflecting (crabbing) kick, with first Higher-Order Mode (HOM) well separated from fundamental mode: e.g.,  $f^{(1)}=580$  MHz for 400 MHz SPS DQW

# A compact crab cavity: the DQW

“Born” to satisfy **tight spatial constraints** imposed by the 2nd beam pipe of **LHC**, the **DQW is remarkably compact**.

509 MHz KEK-B  
(TM110h,  $V_t=2.8$  MV at 2.8K)

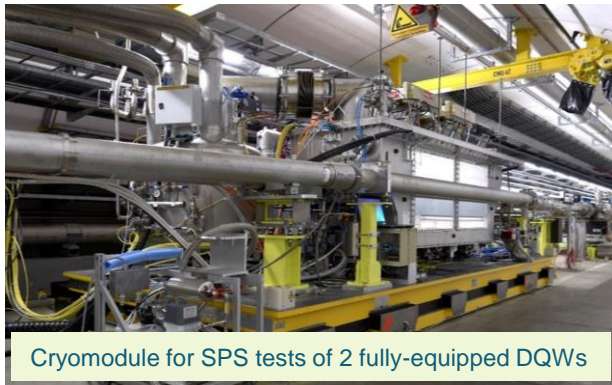
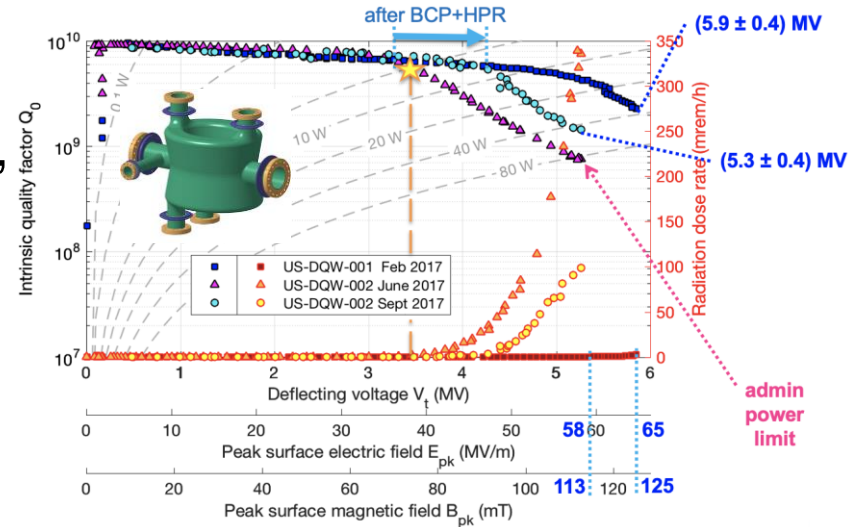


SAME SCALE

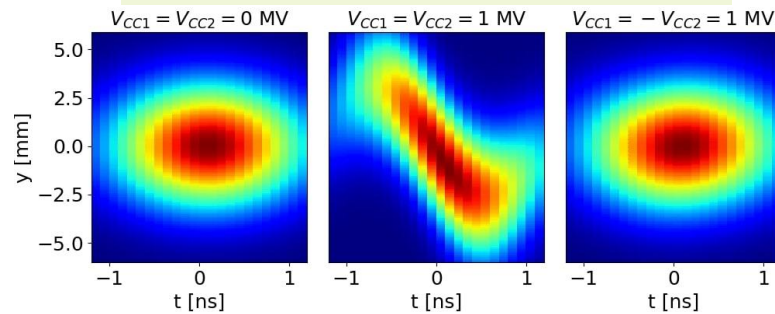


# 400 MHz DQW Performance

- ▷ Bare DQW cavity SPS-series reached  $V_t = 5.9$  MV before quench, corresponding to  $B_{pk} = 125$  mT.
- ▷ DQW used for first crabbing of proton bunches at SPS; test campaign will continue over 2022.



Crabbing reconstruction from head-tail monitor signal



[Phys. Rev. Accel. Beams 24, 062001](#)

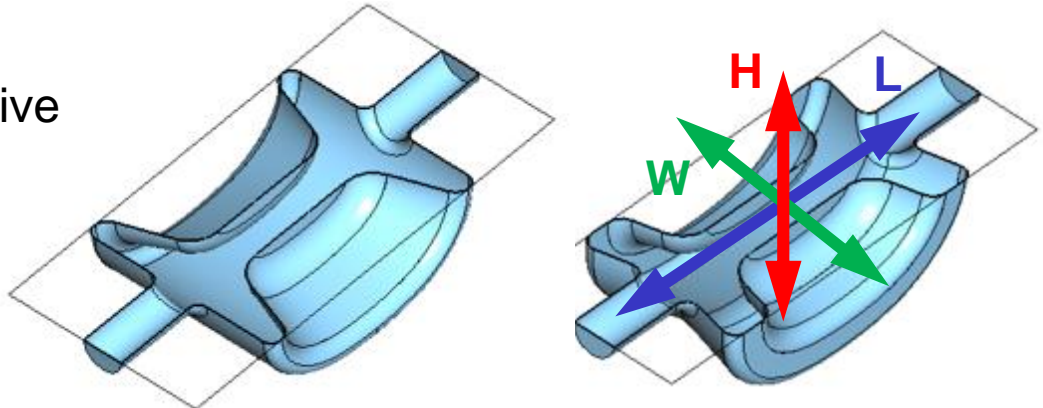
- ▷ KEK, CERN and BNL exploring DQW performance after electropolishing.

# ILC 1.3 GHz: Two DQW designs

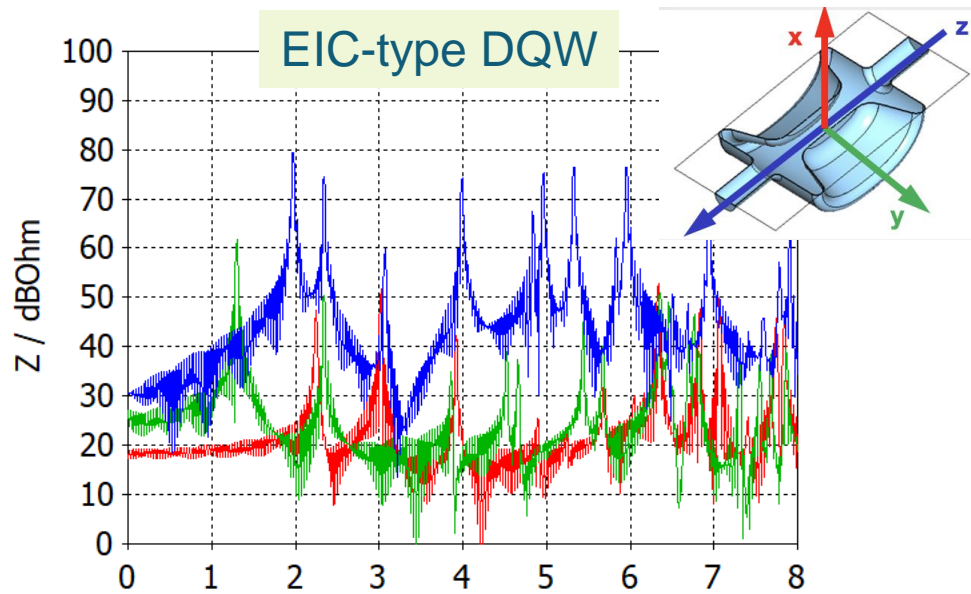
	EIC-type DQW	LHC+EIC-type
Aperture*, capacitive plate distance (mm)	20	20
Profile	Oval, straight walls	Oval, with waist
Dimensions: L x W x H (mm)	115 x 98 x 82	117 x 76 x 97
Circuit Rt/Q (Ohm)	333	311
Geometric factor (Ohm)	82	97
Epk (MV/m) at 1.86 MV	56	55
Bpk (mT) at 1.86 MV	81	84
First HOM (GHz)	1.98 (z)	2.18 (z)

\* Also studied 40 mm aperture

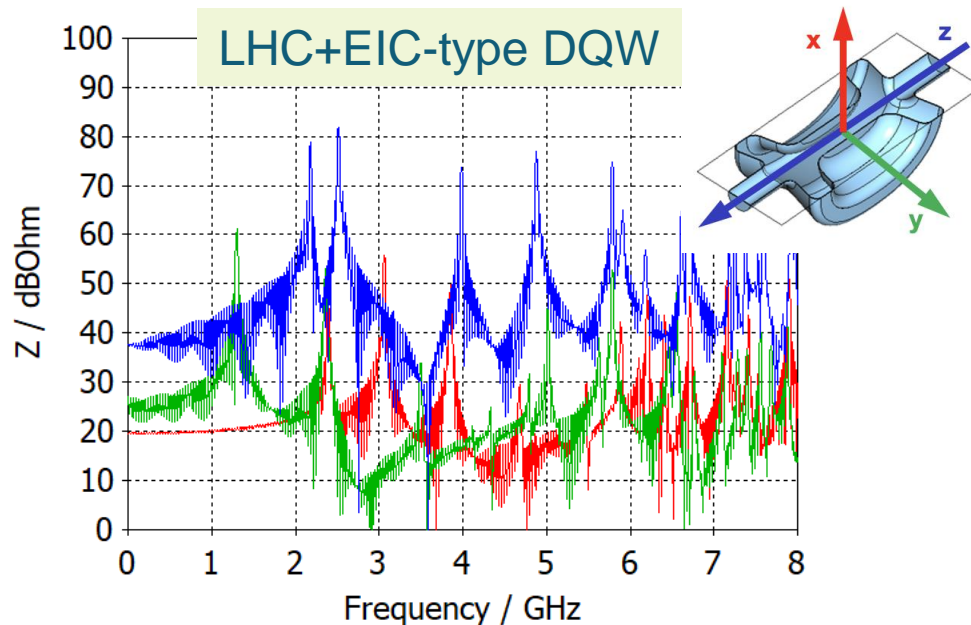
**Coupler integration** may drive the choice between the two.



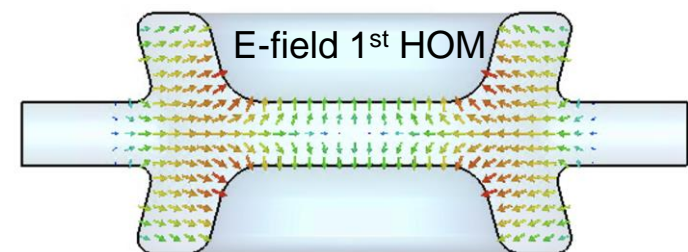
# Mode spectrum w/o HOM Couplers



HOM Freq (GHz)	Type
1.98	Long. (z)
2.26	Vertical (x)
2.34	Hybrid (y,z)

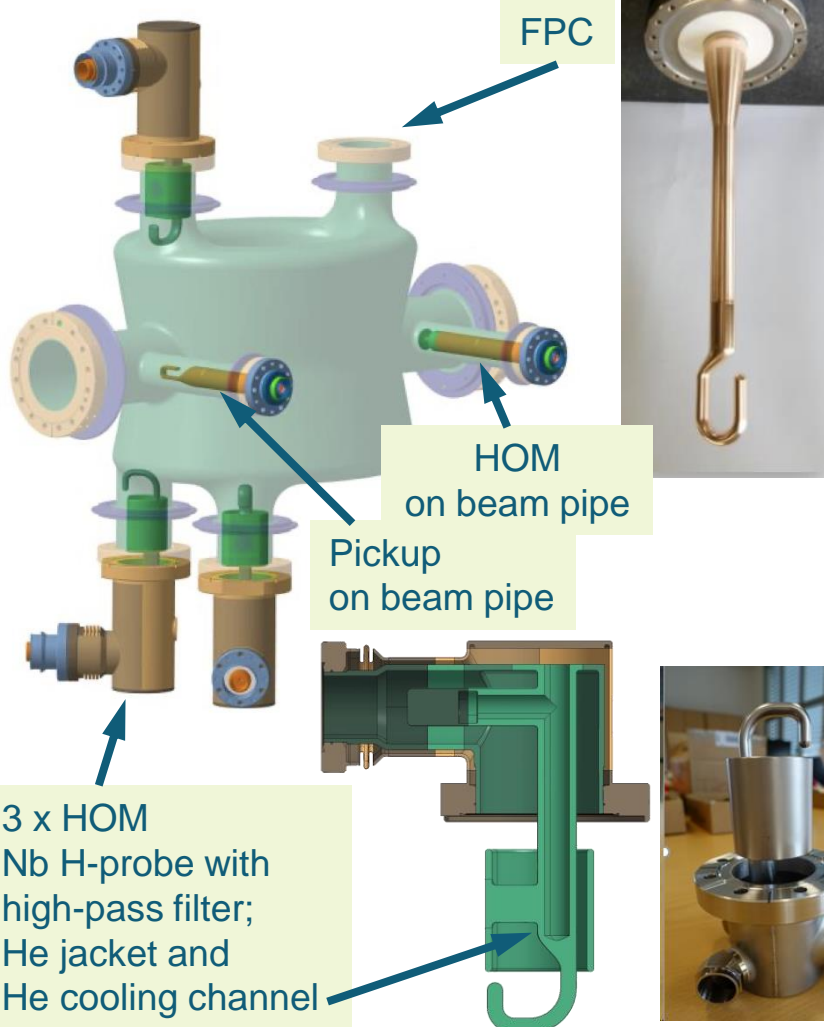


HOM Freq (GHz)	Type
2.18	Long. (z)
2.35	Horiz. (y)
2.39	Vertical (x)

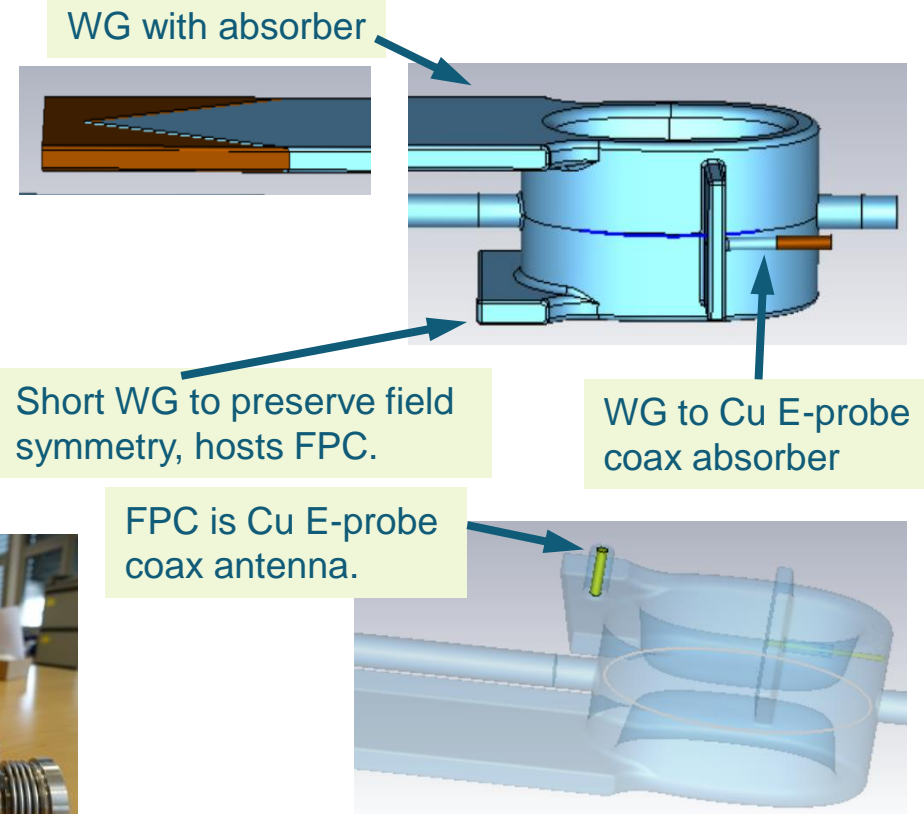


# Coupler possibilities (FPC, HOM)

HL-LHC



EIC



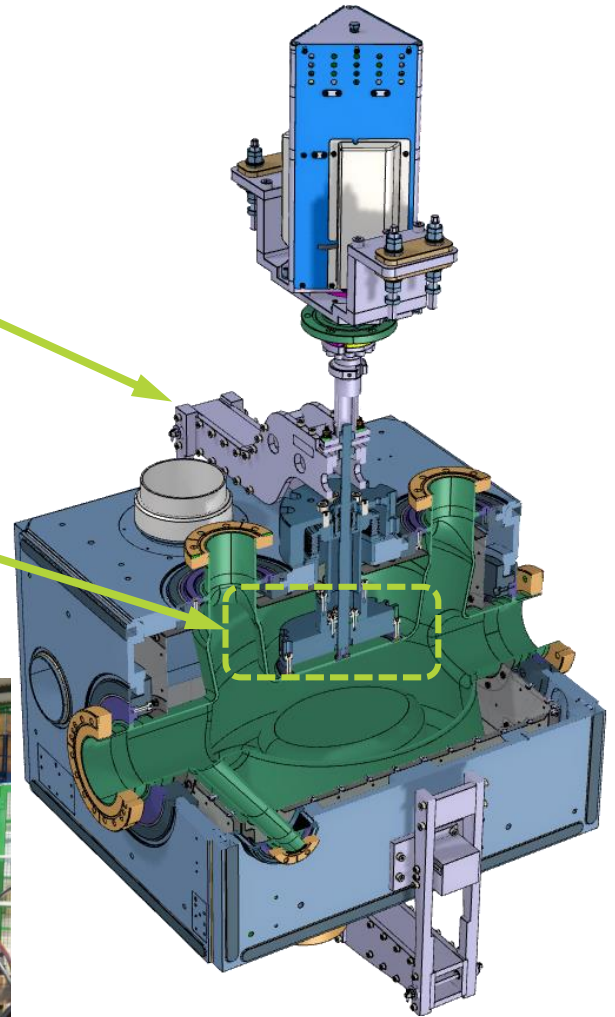
# Tuning System

- ▷ Active tuning realized by scissor-jack frame connected to the push-pull tuning systems of both capacitive plates.
- ▷ Designed to ensure symmetric displacement of the plates and hence preserve the electric field center location.

Elastic tuning range at 2 K:  
 $\pm 509$  kHz  
 $\pm 1.6$  mm

Max. force:  $\pm 3.8$  kN

Sensitivity: 318 kHz/mm  
2.2-2.4 kN/mm

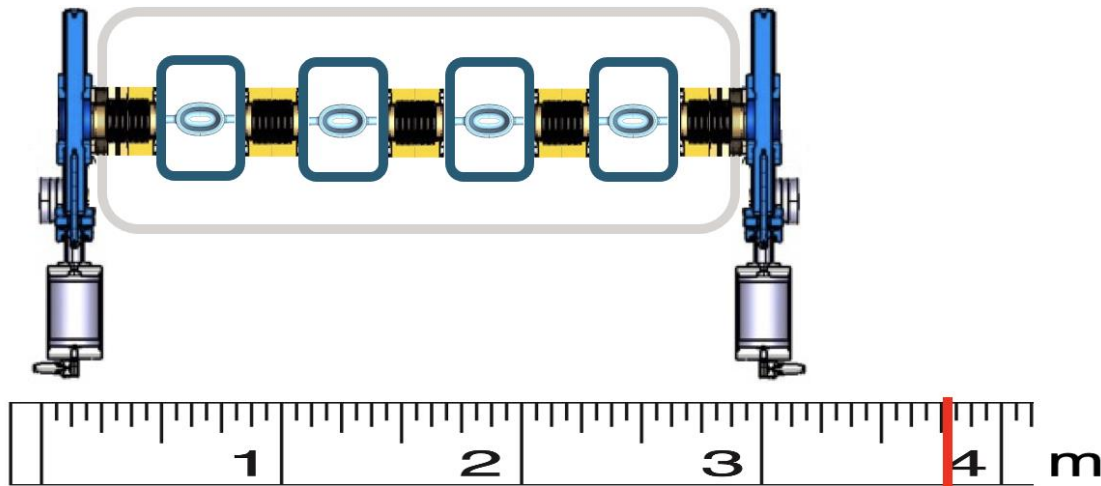


"Status of the HL-LHC Crab Cavity Tuner", SRF'19, TUP081

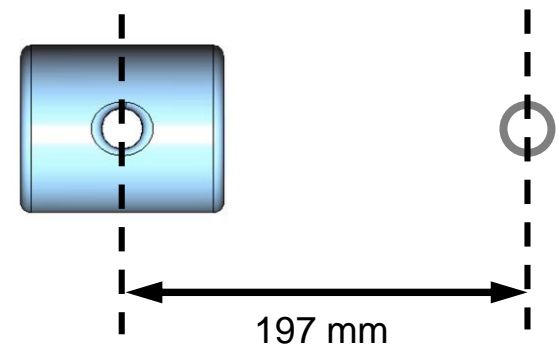
# Integration: cryomodule, 2<sup>nd</sup> beam pipe

- ▷ For 1 TeV CoM beam scenario, 4 or 5 DQW cavities are sufficient to provide a 7.4 MV crabbing kick at 1.3 GHz. Adding a 5<sup>th</sup> cavity could reduce the  $V_t/\text{cavity}$  to 1.5 MV.
- ▷ Length available of 3.8 m enough for crab cavities and other necessary components (cold-warm transitions, gate valves, etc.).
- ▷ Sufficient clearance to 2<sup>nd</sup> beam pipe for coupler integration.

Side view, 4 DQW in cryomodule



Front view, distance to 2<sup>nd</sup> beam pipe



# Summary and Overview

- ▷ The DQW cavity is a compact solution for the ILC crabbing system. One single-cell cavity provides 1.86 MV with safe max. peak fields.
- ▷ Tuner and coupler integration can be borrowed from HL-LHC and EIC.
- ▷ Cavity compactness opens the possibility of manufacturing the cavity out of ingot, which in turn makes the port fabrication much easier and enables the implementation of port interfaces with smooth surfaces for peak field reduction. (The HOM coupler for the HL-LHC DQW was made from ingot and demonstrated good performance.)
- ▷ Fabrication and testing of a prototype will help the decision on how many cavities are needed to provide the required crabbing kick for ILC.

# Backup



# References

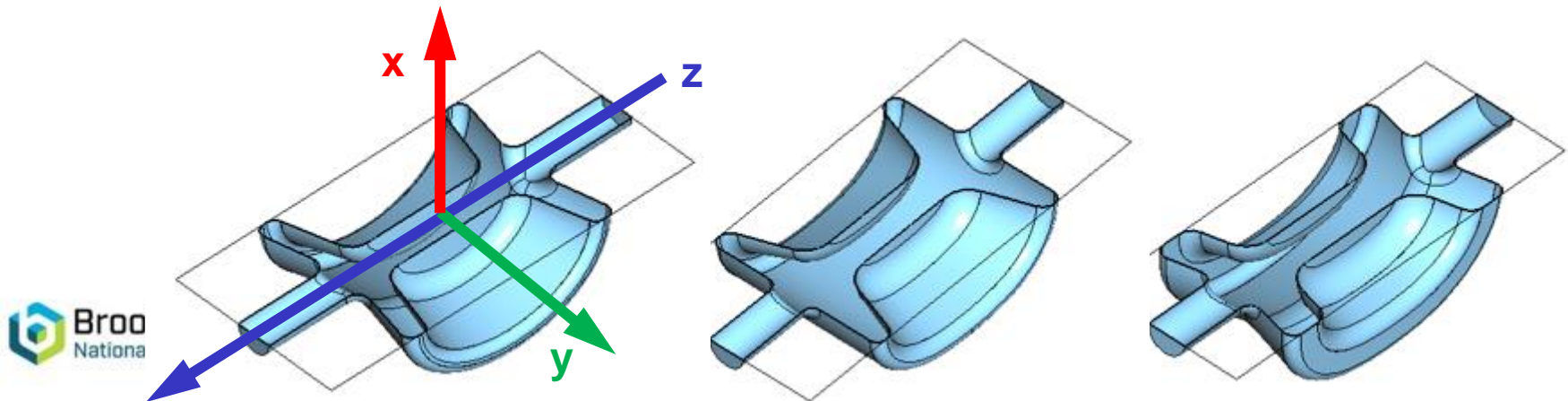
- [1] S. Verdú-Andrés et al., “*Power requirement and preliminary coupler design for the eRHIC crab cavity system*”, in Proc. of the 9th International Particle Accelerator Conference (IPAC18), Vancouver, British Columbia, Canada, April 29 - May 4, 2018:  
<https://www.osti.gov/servlets/purl/1436274>
- [2] J. Tuckmantel, “*Cavity-beam-transmitter interaction formula collection with derivation*”, CERN, Geneva, Switzerland, Rep. CERN-ATS-Note-2011-002-TECH, Jan. 2011.
- [3] S. Belomestnykh, “*PHY554 - Lecture 7: Circuit model and RF power requirements*”, presented at the Center for Accelerator Science and Education (CASE), Stony Brook, United States, Spring 2014:  
[http://case.physics.stonybrook.edu/index.php/Courses:\\_P554\\_Fundamentals\\_of\\_Accelerator\\_Physics,\\_Spring\\_2014](http://case.physics.stonybrook.edu/index.php/Courses:_P554_Fundamentals_of_Accelerator_Physics,_Spring_2014)
- [4] S. Verdu-Andres et al., “*Pathways for a compact double-quarter wave cavity with low peak surface fields and large deflecting kick*”, BNL Technical Note, Sep. 2021.

	LHC-type DQW	LHC+EIC-type	LHC+EIC-type
Aperture*, capacitive plate distance (mm)	40*	30*	20
Profile	Round, with waist	Oval, with waist	Oval, with waist
Dimensions: L x W x H (mm)	120 x 108 x 108	126 x 91 x 106	117 x 76 x 97
Circuit Rt/Q (Ohm)	95	153	311
Geometric factor (Ohm)	98	104	97
Epk (MV/m) at 1.86 MV	95*	63	55
Bpk (mT) at 1.86 MV	159*	109	84
First HOM (GHz)	--	1.84 (z)	2.18 (z)

\* May reach lower peak fields with oval profile

# Comparison between cavity models

	LHC-type DQW (B05)	EIC-type DQW (A42)	LHC+EIC-type (C02)
Aperture, capacitive plate distance (mm)	20	20	20
Profile	Elliptical, with waist	Oval, straight walls	Oval, with waist
Dimensions: L x W x H (mm)	95 x 100 x 88	115 x 98 x 82	117 x 76 x 97
Circuit Rt/Q (Ohm)	309	333	311
Geometric factor (Ohm)	80	82	97
Epk (MV/m) at 1.86 MV	50	56	55 ←
Bpk (mT) at 1.86 MV	99	81	84 ←
First HOM (GHz)	1.74 (z)	1.98 (z)	2.18 (z) ←



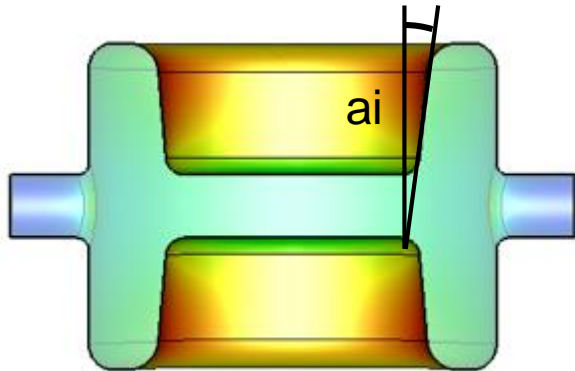
# Backup

## *Evolution of EIC DQW Crab Cavity*

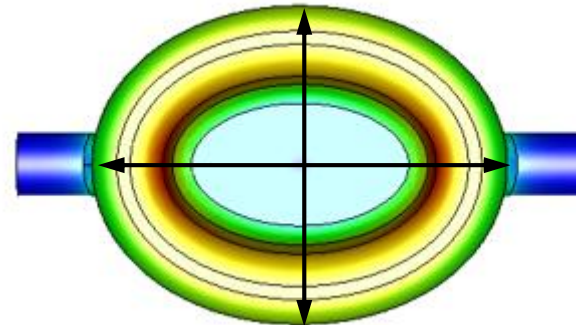
# Pathway to low Bpk/Vt

- Low Bpk/Vt in the 197 MHz DQW thanks to:

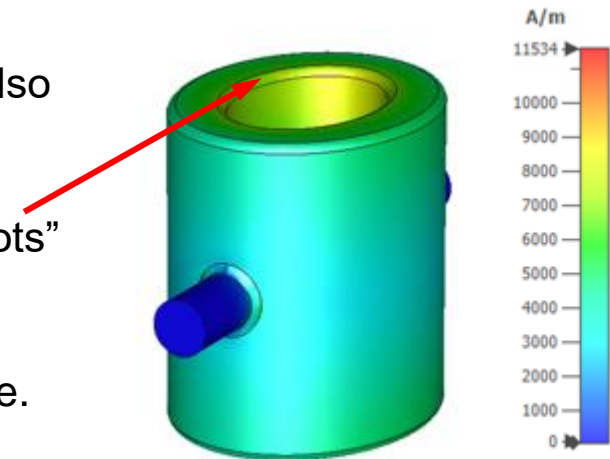
1) Inner wall slope “ai”



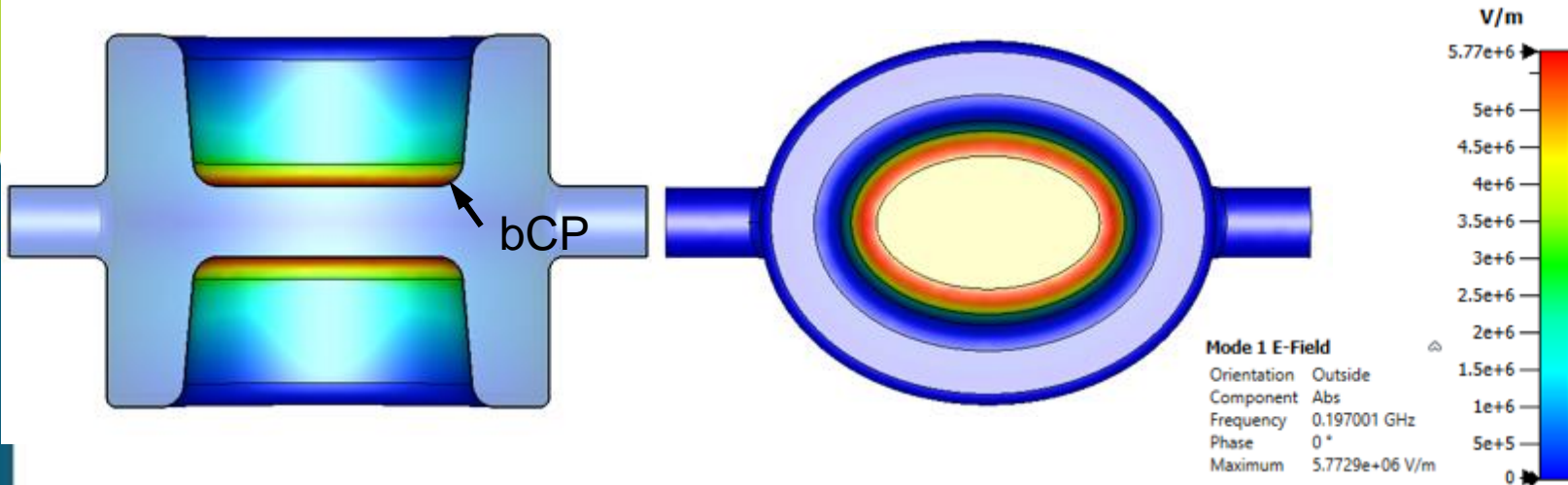
2) Ellipticity “EL” = Major radius / minor radius



- The impact of the outer wall slope “ao” on Bpk/Vt was also studied. No benefit was found.
- Inspect thoroughly field map to identify possible “hot spots” which can introduce an 10% error in value of Bpk.
- Rounded dome provides lower Bpk/Vt than classic dome.



# Pathway to low $E_{pk}/V_t$ (I)



Low  $E_{pk}/V_t$  in the 197 MHz DQW thanks to:

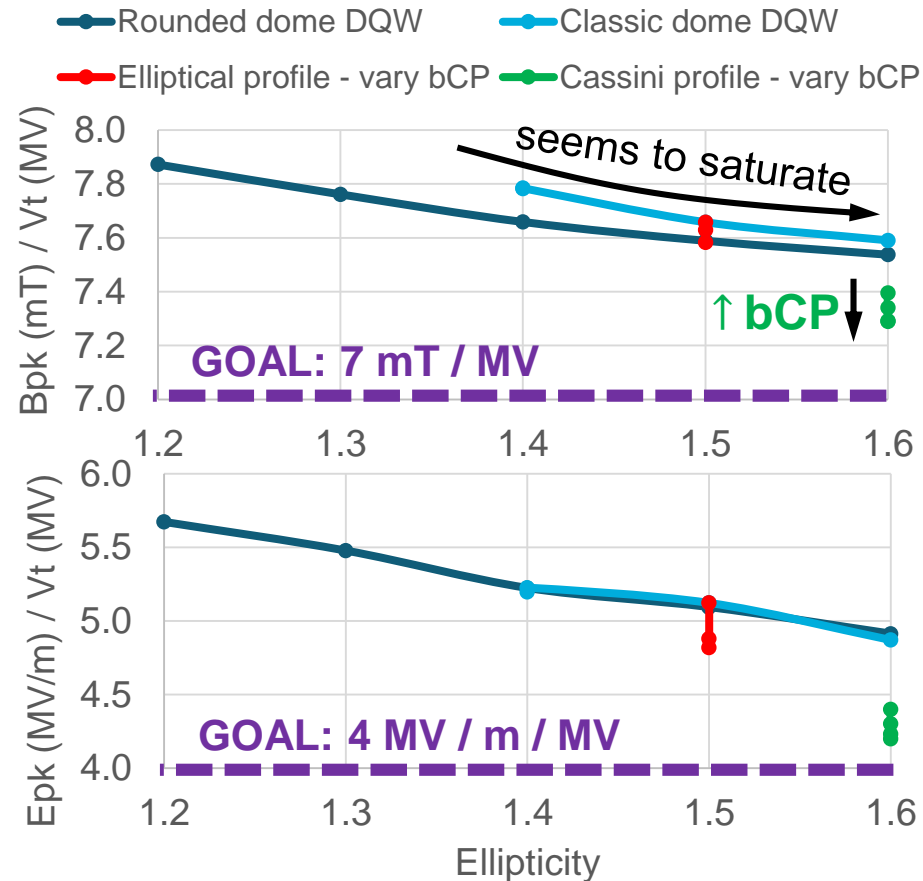
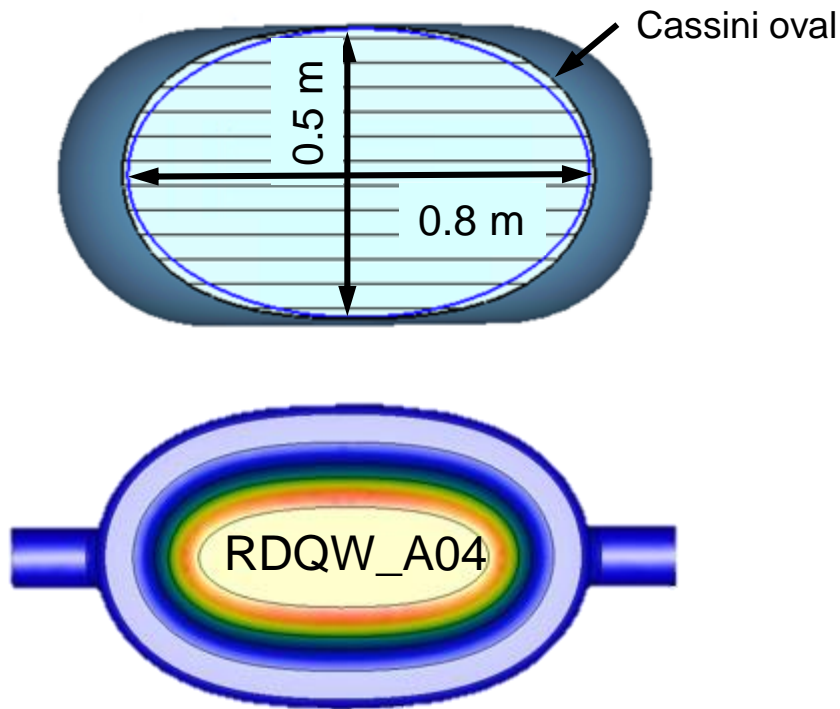
## 1) Capacitive plate blending “bCP”:

- No significant impact on  $R_t/Q$  (i.e. efficiency to provide kick is maintained despite modifying the capacitive plate).
- No impact on  $B_k/V_t$  as expected in first-order approximation.
- The “bCP” cannot be increased indefinitely for the elliptical profile.  
[Beyond a certain “bCP” value, the design software is unable to blend the corners by the major radius vertices. The max. “bCP” depends on the ellipticity value “EL” (e.g. for EL = 1.5, max. bCP = 40 mm). Work-around solution: Cassinian profile.]

# Pathway to low $E_{pk}/V_t$ (II)

## 2) Racetrack Cassinian profile:

- **Cassini oval** is just a planar section of a spindle torus.



- Finds significantly **lower  $E_{pk}/V_t$  and  $B_{pk}/V_t$  than any other DQW geometry**, with remarkable values for figures of merit:  $V_t / E_{pk} / L = 0.30$  and  $V_t / B_{pk} / L = 0.17 \text{ MV/mT/m}$ ,  $E_{pk} \sim 48 \text{ MV/m}$  and  $B_{pk} \sim 84 \text{ mT}$  for  $V_t = 11.5 \text{ MV}$ .

# Best 197 MHz DQW in terms of peak fields

Parameter description (all mm unless specified)	Name	RDQW_A04
Aperture	AP	100
Distance between capacitive plates	CD	100
Beam pipe diameter	BPD	100
Beam pipe diameter tapered section	BPD2	NA
Beam pipe length	BPL	200
Beam pipe taper length	BPT	NA
Blend capacitive plate (radius)	b_CP	50
Blend outer conductor	b_OC	15
Blend inner conductor	b_IC	35
Blend beam pipe (radius)	b_BP	20
Outer conductor diameter	OCD	500
Inner conductor diameter	ICD	250
Inductor length	IL	184.25
Gap between conductors	(OCD-ICD) / 2	125
Ratio coaxial conductors	OCD/ICD	2
Ellipticity	E or EL	1.6
Inner wall angle (deg)	ai	5
Outer wall angle (deg)	ao	NA
<b>Electromagnetic quantities</b>		
Resonant frequency	freq [GHz]	0.197
Epk/Vt	Epk/Vt [1/m]	4.20
Bpk/Vt	Bpk/Vt [mT/MV]	7.29
Epk (Vt NOM)	Epk_NOM [MV/m]	34.86
Bpk (Vt NOM)	Bpk_NOM [mT]	60.52
Transverse impedance over Q	Rt/Q [Ohm]	1028
Surface resistance (copper model)	Rs [Ohm]	3.66E-03
Quality factor (copper model)	Q0	2.15E+04
Geometric factor	G	78.73

