

# R&D for Luminometers in $e^+e^-$ Colliders

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BTU, DESY and RWTH

on behalf of FCAL

# FCAL R&D Collaboration

FCAL was founded in 2002

The mission was R&D for the instrumentation of the very forward region of detectors at future  $e^+e^-$  colliders, design, construction and test of prototypes

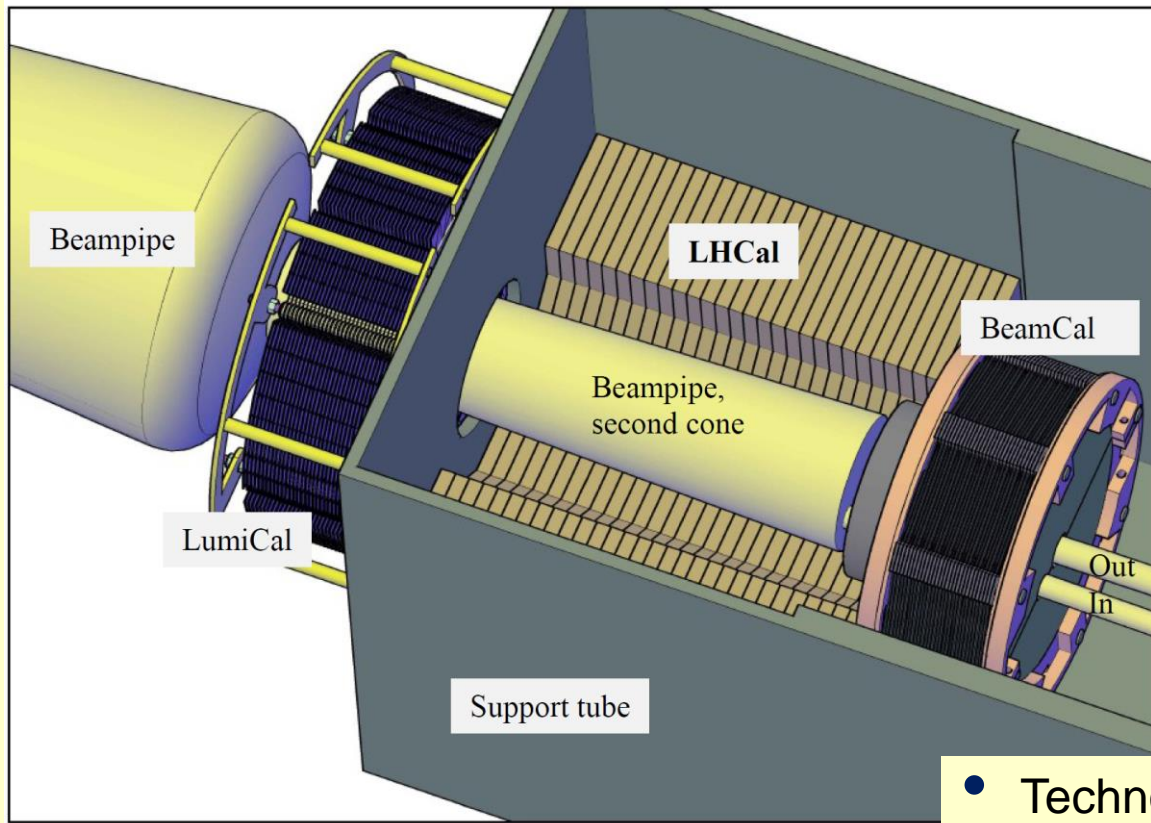
In its best times:

- 70 physicists
- 15 Institutes, from Americas, Asia, Europe
- Contacts to ILD, SiD and CLICdp



# Design of the very forward region

## Forward region of an $e^+e^-$ collider detector



- LumiCal for precise luminosity measurement (Counting Bhabhas)
- BeamCal for fast luminosity Measurement (using beamstrahlung)
- Both for large polar angle coverage (important for new particle searches)

- Small Moliere radius
- High granularity

- Technology choice: Si or GaAs/W sandwich calorimeters
- $1 X_0$  absorber thickness, 20 (30) layers in ILC (CLIC)



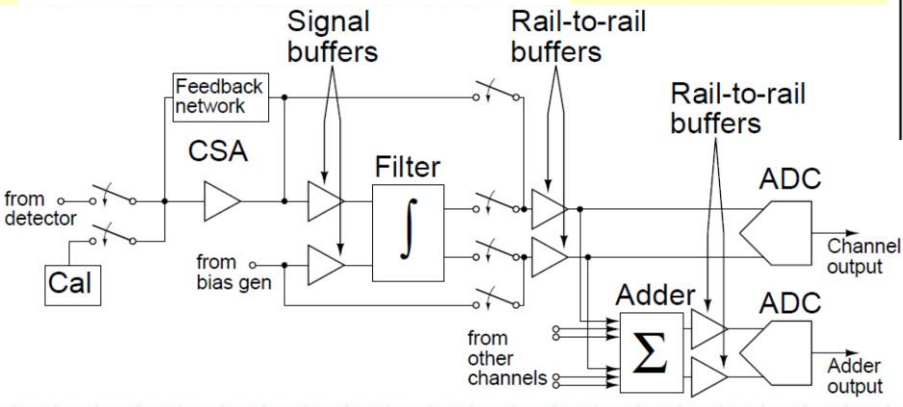
# BeamCal Simulations



Fast readout of beamstrahlung pair depositions in areas after each bunch crossing  
 In addition energy of beamstrahlung photons ( $E_\gamma$  in GamCal)

- Fast luminosity estimate using beamstrahlung depositions (bunch-by-bunch at ILC)
- Beam parameter estimation
- Fast feedback to the machine

beam parameter	unit	nom.	resolution, 14 mrad	
			no $E_\gamma$	with $E_\gamma$
$\sigma_x$	nm	655.0	$700. \pm 49.$	$660. \pm 43.$
$\Delta\sigma_x$	nm	0.0	$7. \pm 30.$	$17. \pm 20.$
$\sigma_y$	nm	5.7	$5.8 \pm 7.1$	$5.1 \pm 2.7$
$\Delta\sigma_y$	nm	0.0	$-0.53 \pm 0.97$	$0.26 \pm 0.80$
$\sigma_z$	$\mu\text{m}$	300	$331. \pm 67.$	$295. \pm 31.$
$\Delta\sigma_z$	$\mu\text{m}$	0.0	$3. \pm 56.$	$4. \pm 35.$



JINST 3 (2008) P10004

Dedicated ASIC development with fast AND to be used in the feedback system

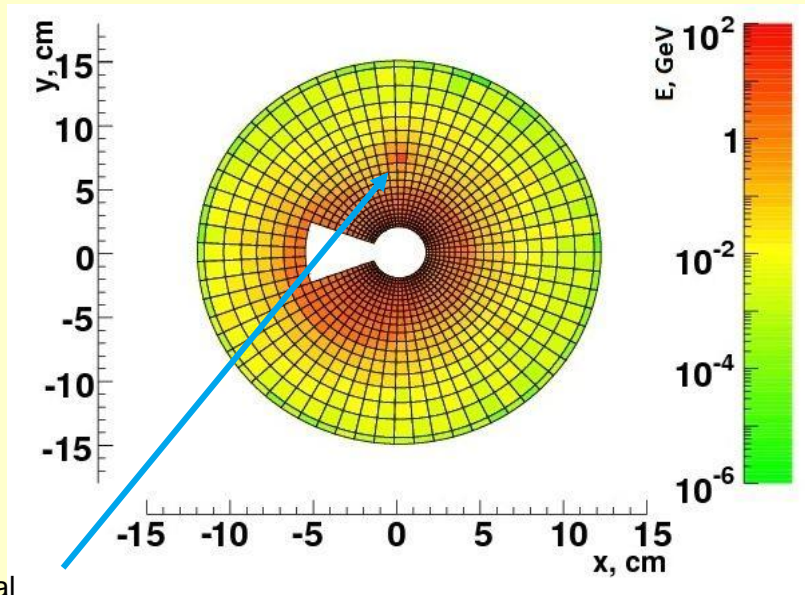
Fast response to separate incoming machine induced background from beamstrahlung

Design done, no prototypes



# BeamCal simulations

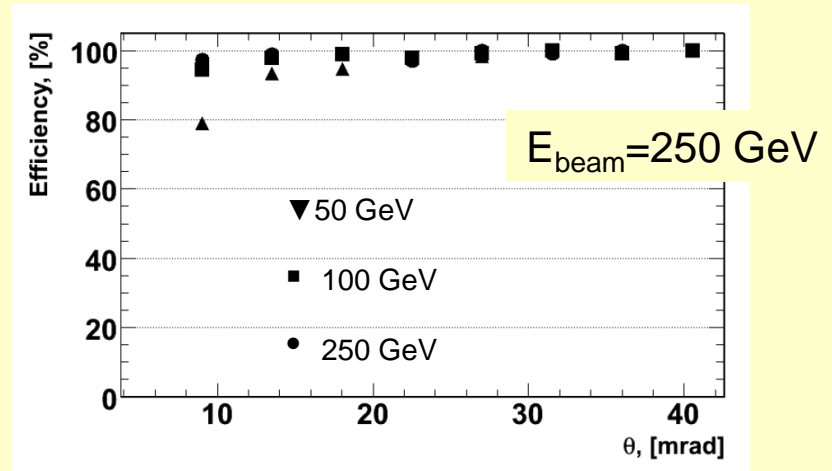
## Detection of low angle electrons



Local deposition of a single electron

Efficiency of electron detection, depends on the relative fraction of the depositions

- Average the background depositions for 10 BX per pad
- Subtract them from a signal event
- Search for a local shower in the remaining depositions



# LumiCal simulations

Luminosity is a key parameter in an experiment

$$N = \sigma \cdot L$$

Number  
of  
events

Cross  
section

Luminosity

Precision requirements on  $L$  derived from physics, expected statistics of  $e^+ e^- \rightarrow f f (\gamma)$

$O(10^{-3})$  up to 500 GeV, e.g. ILC (few years of running,  $500 \text{ fb}^{-1}$ )

$O(10^{-2})$  up to 3 TeV, e.g. CLIC

Better  $O(10^{-4})$  for running at Z

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The gauge process is low angle Bhabha scattering,  $e^+e^- \rightarrow e^+e^-(\gamma)$

Strong requirements on the mechanical and position precision of LumiCal

*JINST* 5 (2010) P12002

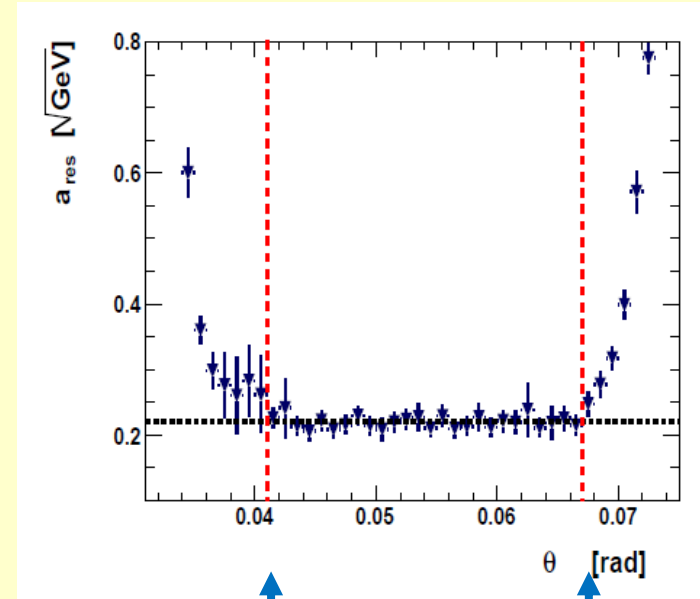
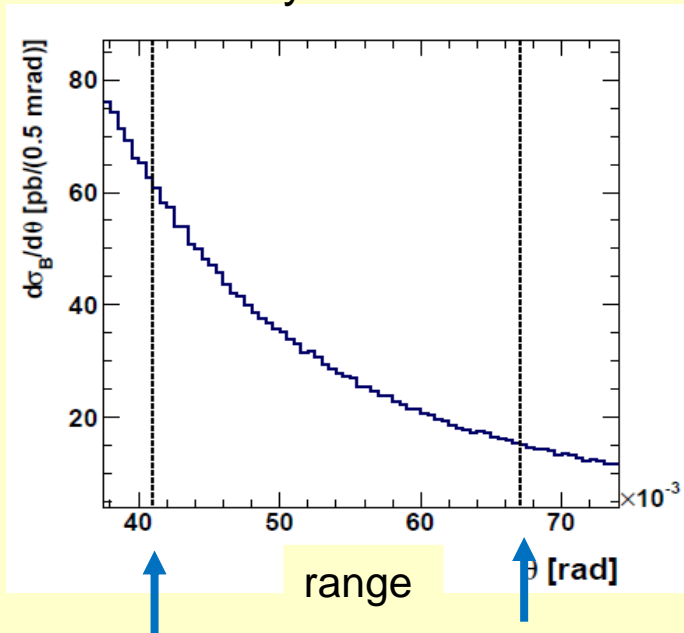
# LumiCal

## Luminosity measurement

$$L = \frac{N_{BH}}{\sigma_{BH}}$$

Number of Bhabha events in a certain  $\theta$  range

Bhabha cross section (from theory)



- Challenge is the control of the inner acceptande limit,  $O(10\mu\text{m})$
- A small range is important in case limited space available
- Bias on polar angle measurement

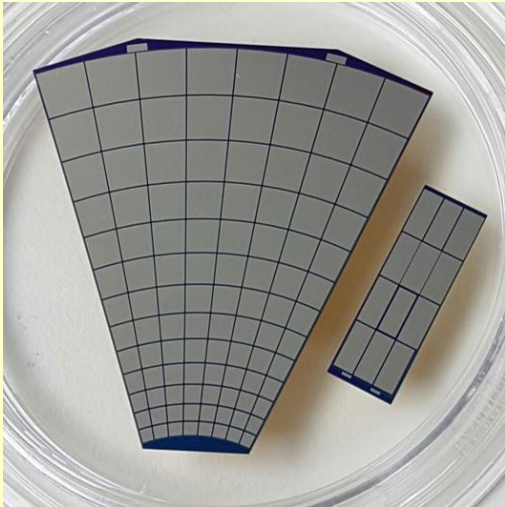
- Sharp edges
- Small leakage

Requires small Moliere radius!

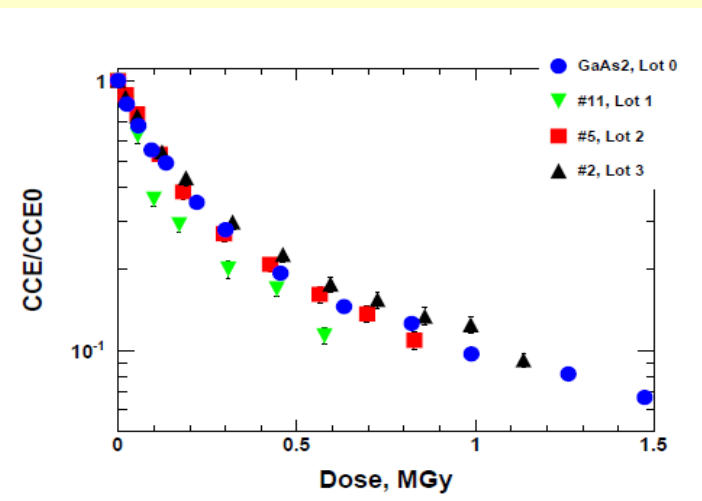
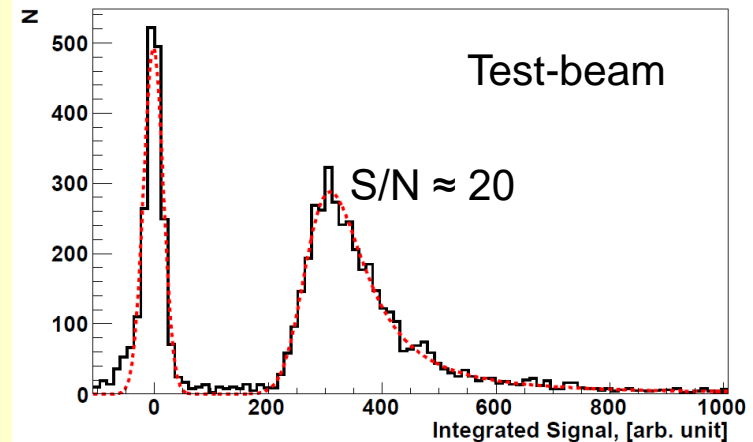


# Sensor Technology BeamCal: GaAs

Development of high resistivity GaAs sensors with Tomsk State University



- Sensor thickness 500  $\mu\text{m}$
- Resistivity  $10^9 \Omega\text{m}$
- Bias voltage 100 V
- Leakage current  $O(100\text{nA})$  per pad
- Rad hard up to several MGy (electrons  $\rightarrow$  beamstrahlung pairs)



JINST 7 (2012) P11022

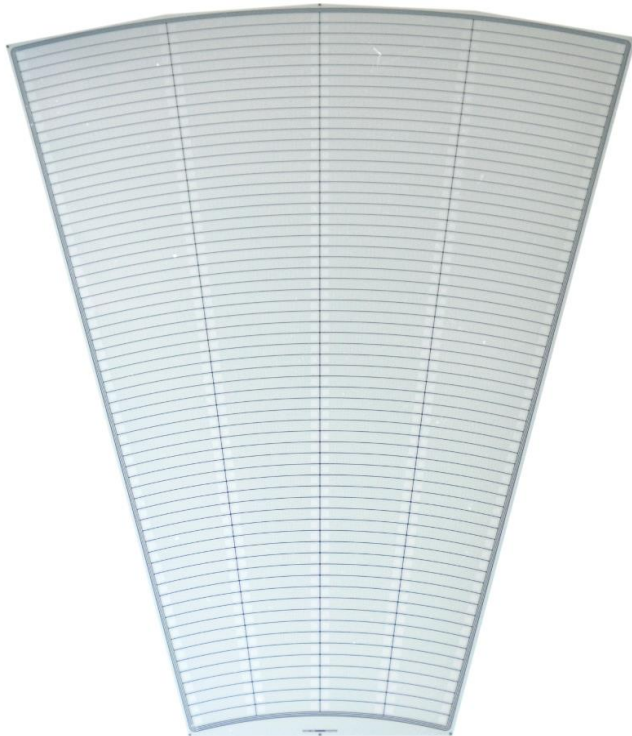




# Sensor Technology LumiCal: Silicon

Developed with Hamamatsu

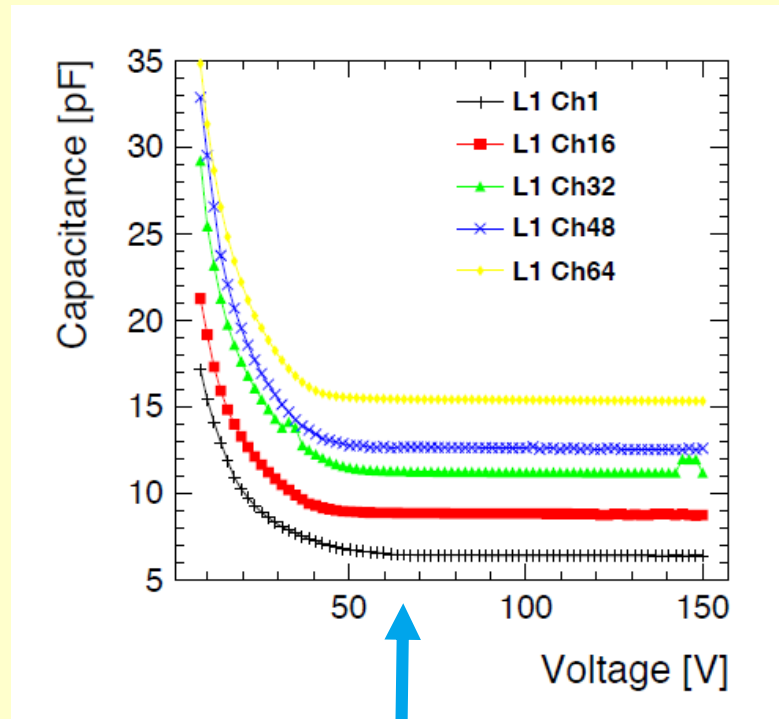
Outer active radius  $R = 195.2$  mm



Inner active radius  $R = 80.0$  mm

Si sensor prototype

- Thickness  $320 \mu\text{m}$
- $p^+$  in  $n$
- DC coupled to FE

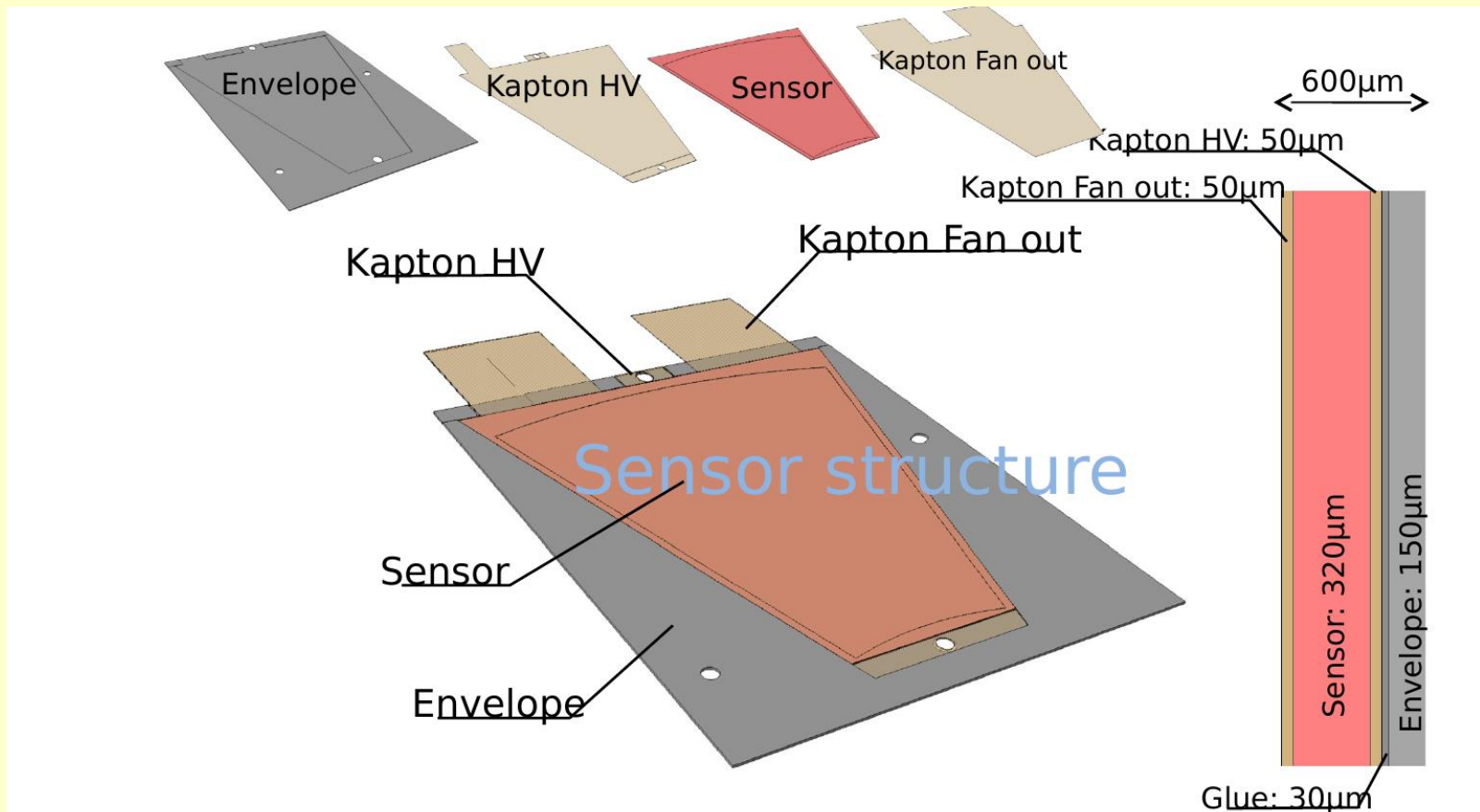


Full depletion at  
60-70 V

# Technology detector planes

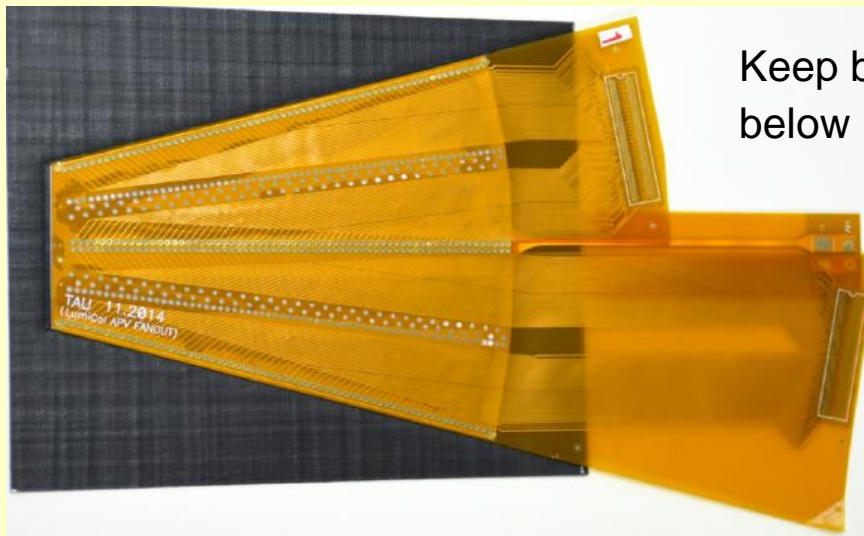
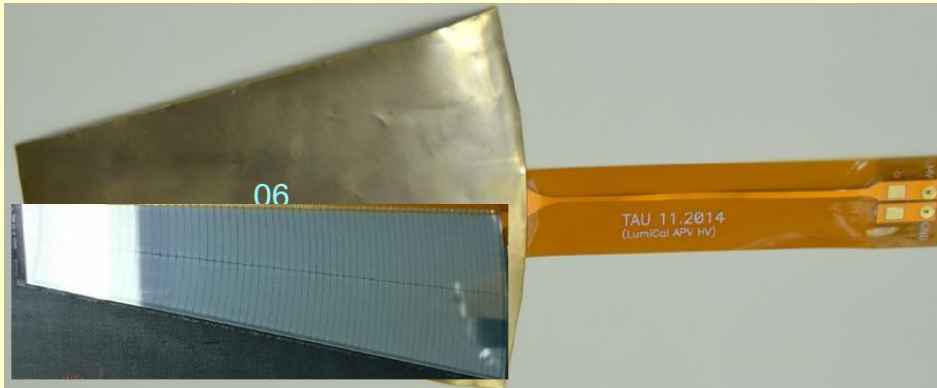
To keep the Moliere radius small:

- Thin sensor planes ( $< 1\text{mm}$ )
- Readout via copper traces on flexible Kapton PCB

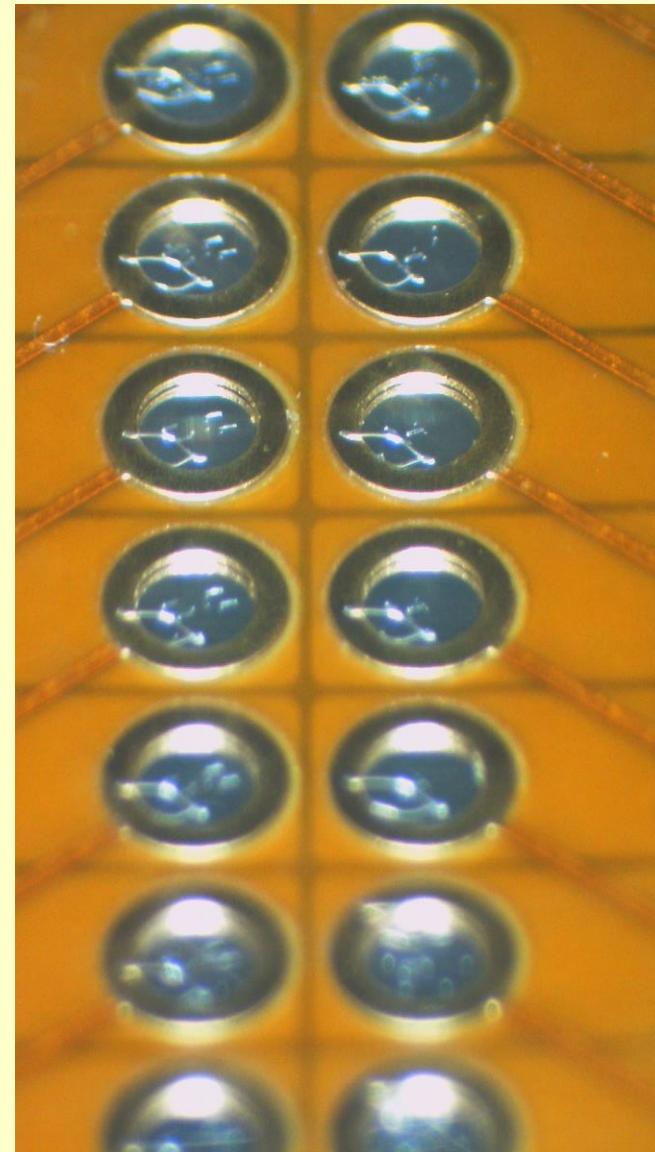


# Technology detector planes

Connecting the sensor pads to copper traces on Kapton fan-out



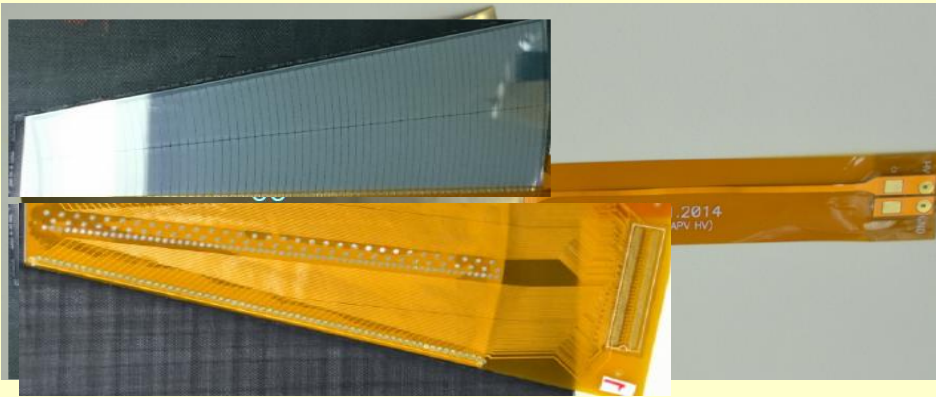
Keep bond loops below 100  $\mu\text{m}$



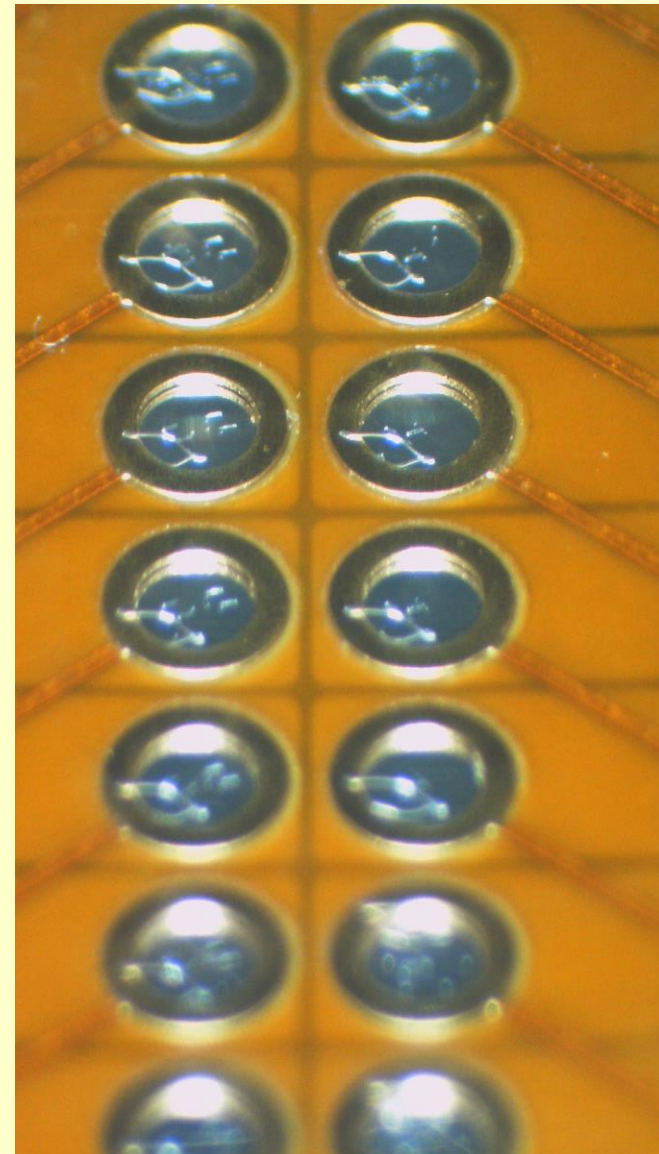


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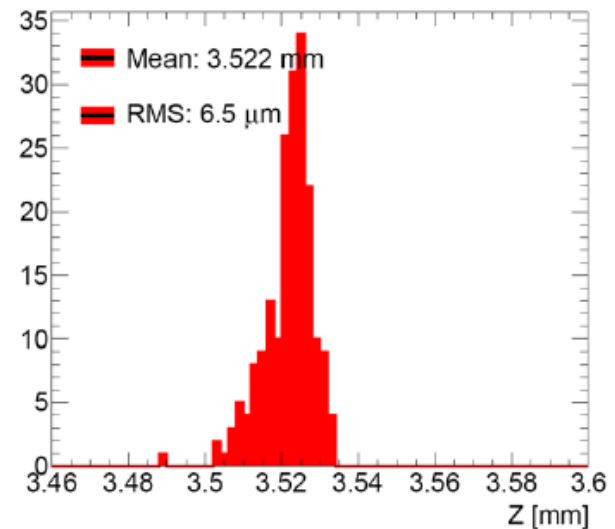
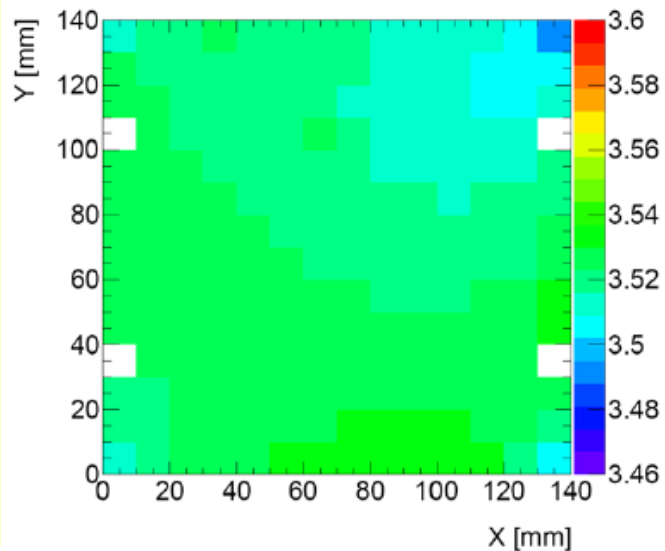
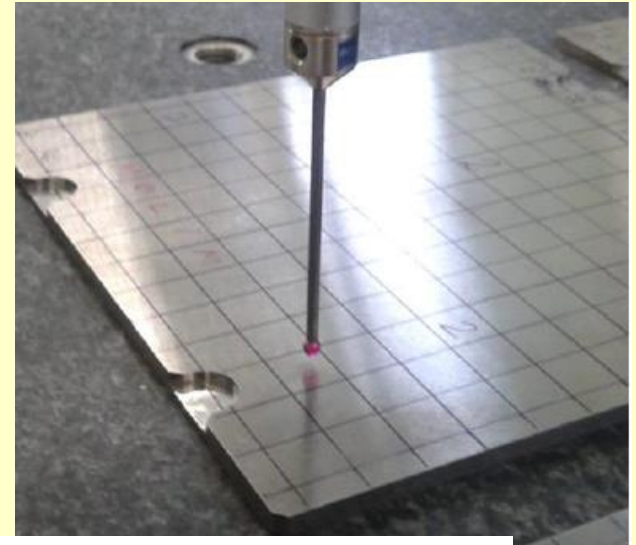
# Technology W-Plates

W-plates of high planarity

Max. deviation  $O(10\mu\text{m})$

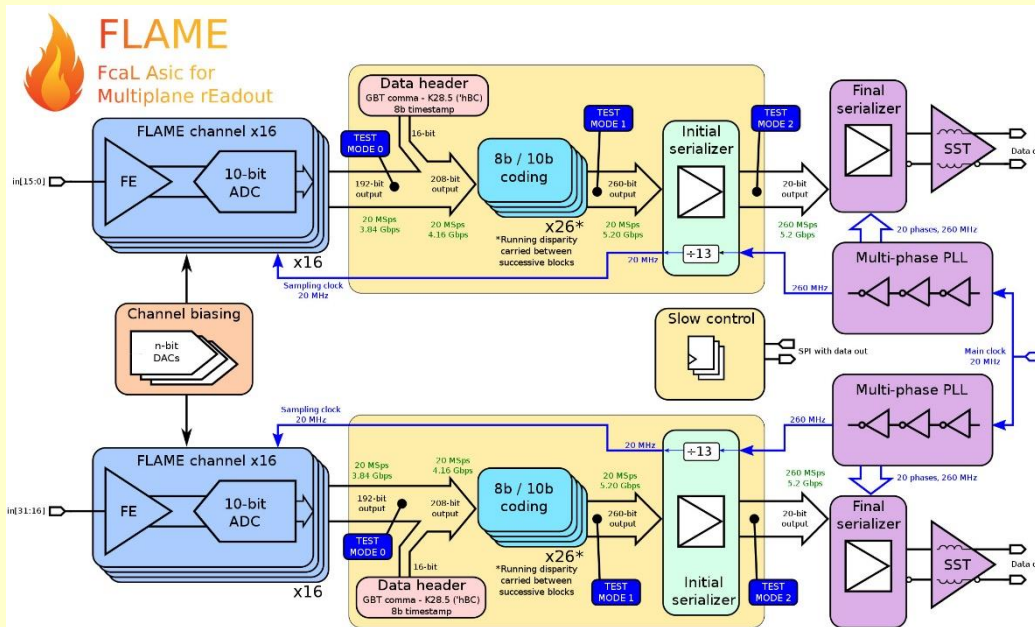
Alloy: W (92.5%) Ni (5.25%), Cu (2.25%)

Density:  $18\text{ gcm}^{-3}$



# FE electronics

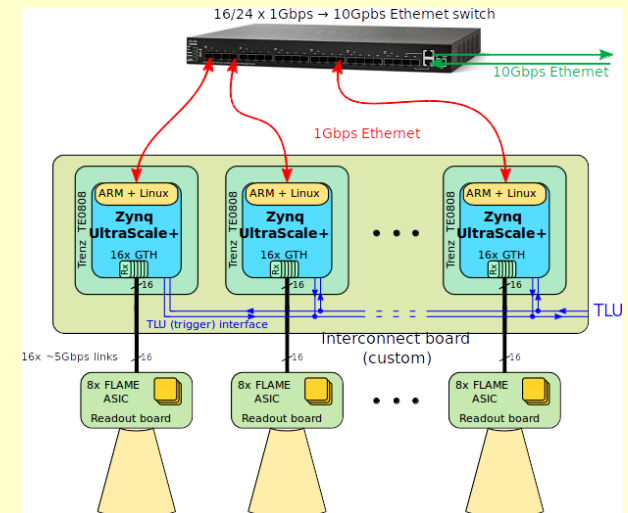
Dedicated FE electronics in 130 nm TSMC



- Variable gain (MiP sensitive)
- 10-bit SAR
- Peaking time 55 ns
- Power dissipation 2 mW per channel, power pulsing foreseen

Signal processing using FPGA

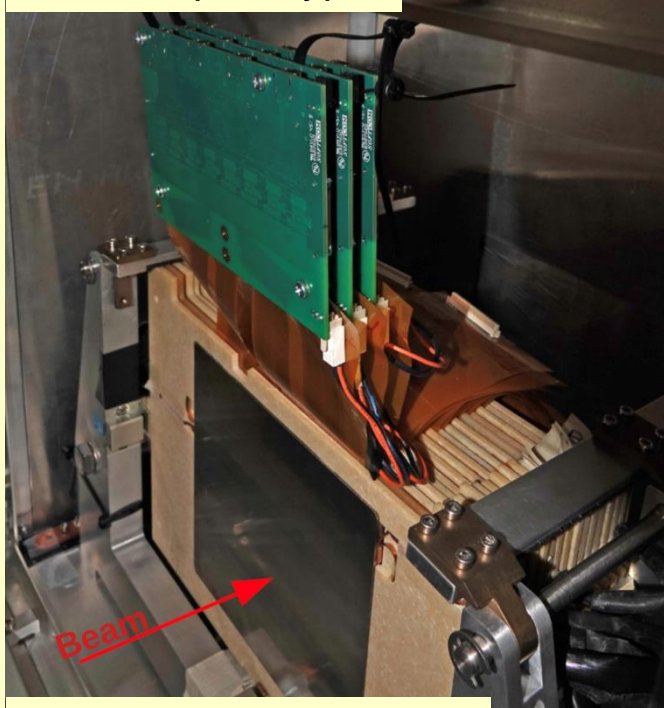
JINST 10 C01018





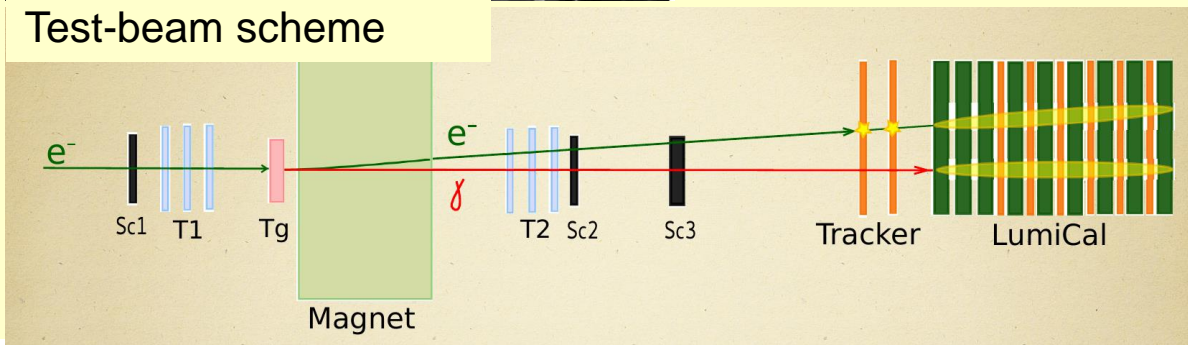
# Prototype

## LumiCal prototype

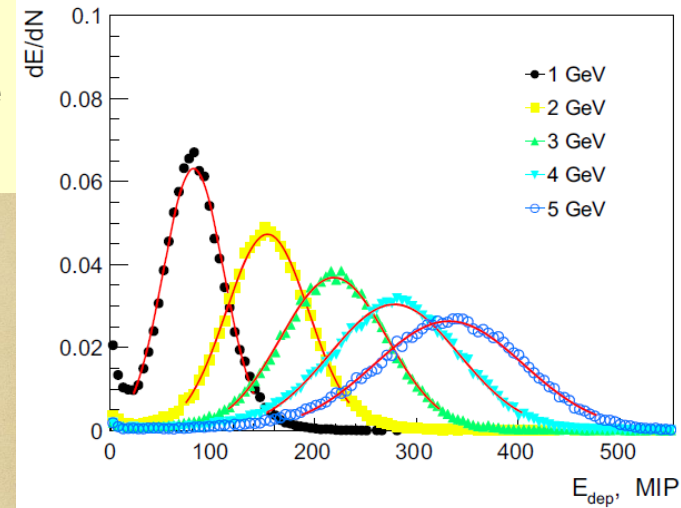


- 20 sensor/absorber planes available
- Partly instrumented with FLAME ASICs (remaining with APV25)
- TLU trigger box, EUDAQ (SRS from RD51)

## Test-beam scheme

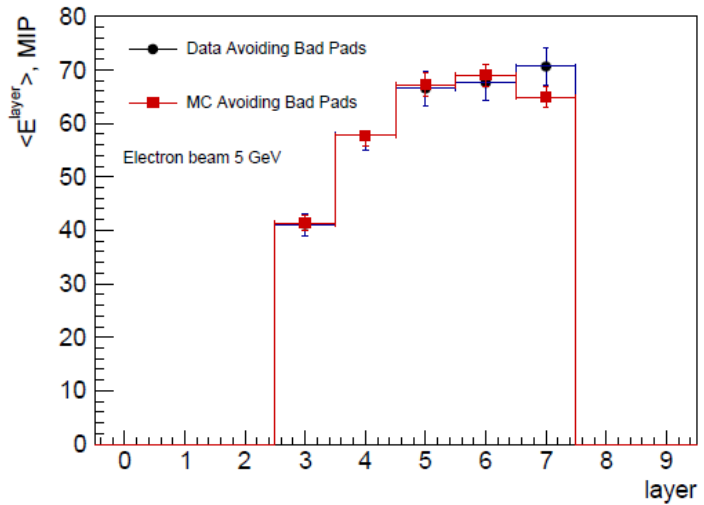


Energy deposited in the calorimeter

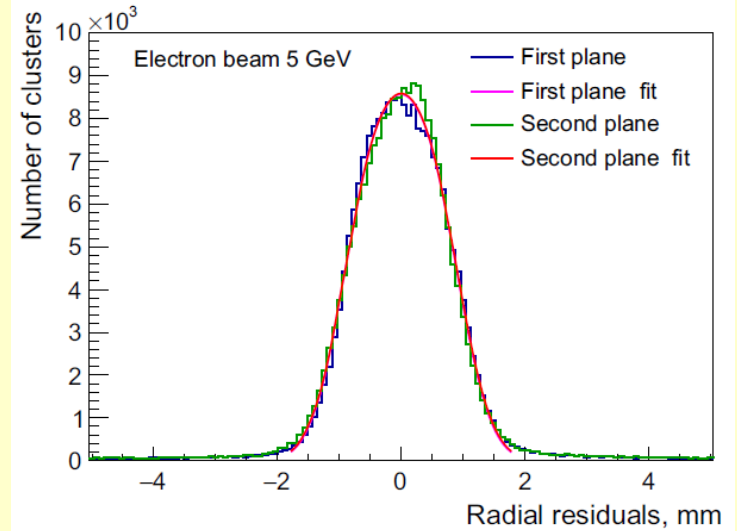




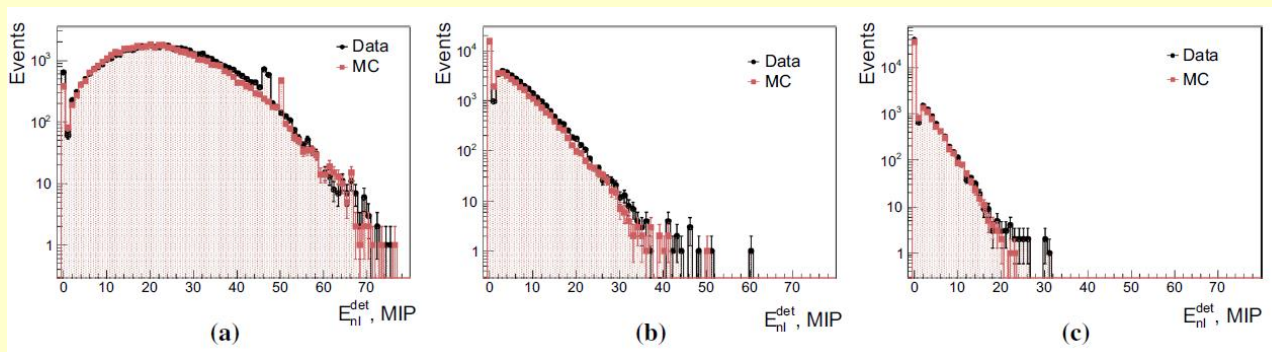
# Test-beam results



Longitudinal shower development, data/MC comparison

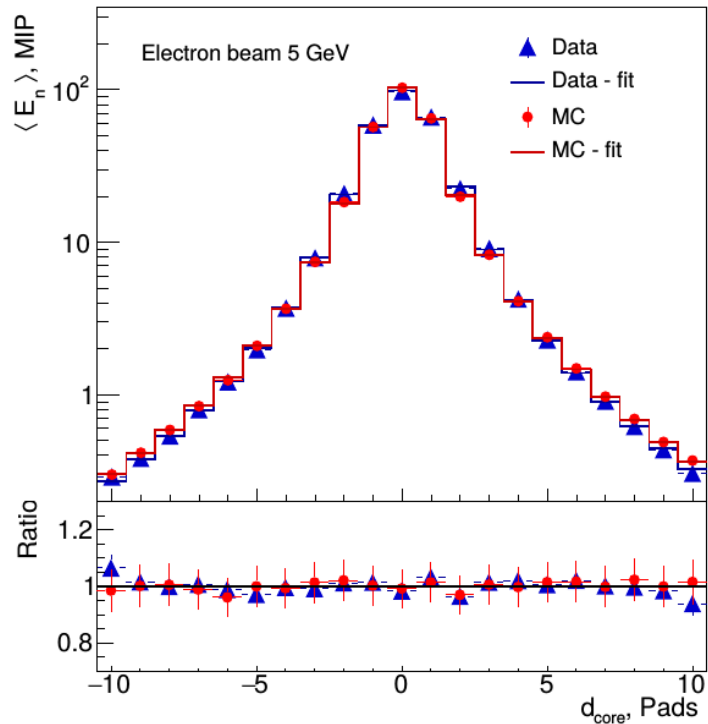


Shower position resolution 440  $\mu\text{m}$



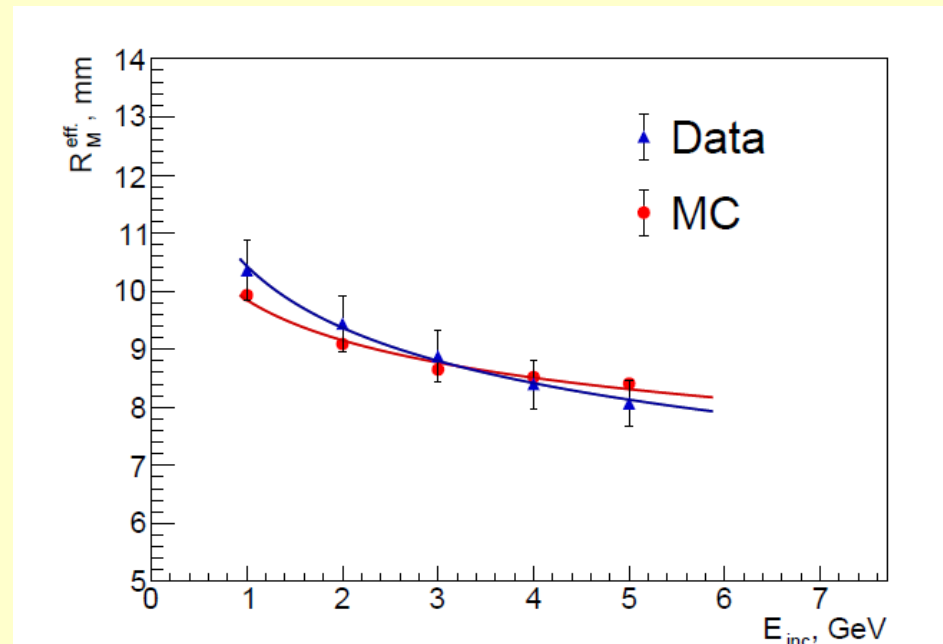
Transverse shower development, data/MC comparison (a) shower core, (b) 2 pads away, (c) 5 pads away, 7 X<sub>0</sub> upstream

# Moliere radius



Projection of the energy deposit on the transverse plane

- Effective Moliere radius:  $\sim 8 \text{ mm}$  (5GeV)
- approaching the technological limit



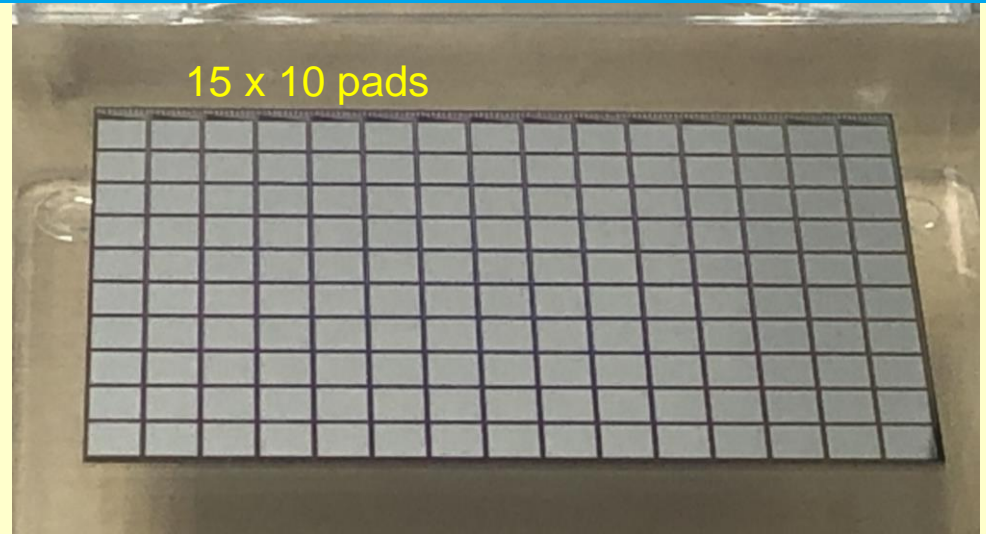
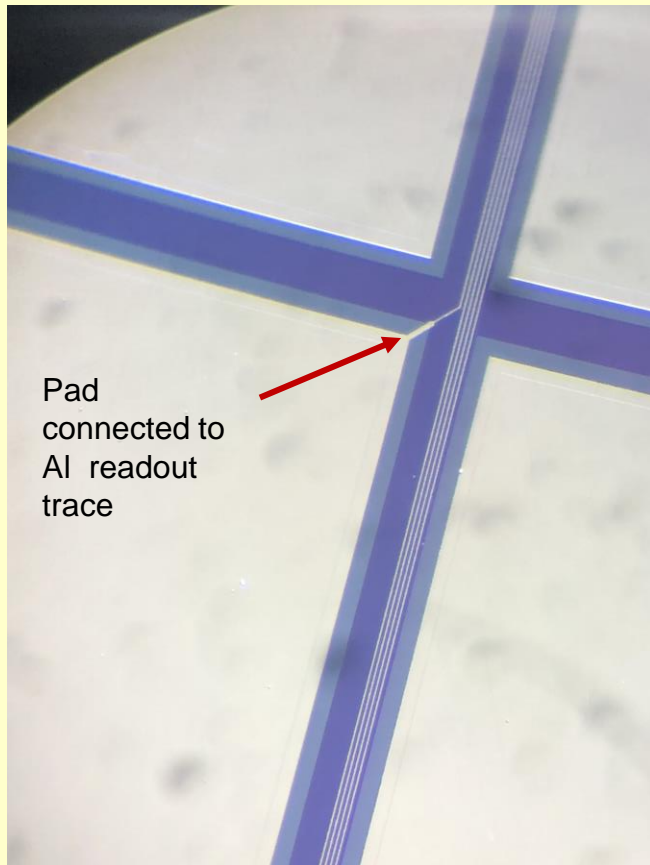
Energy dependence of  $R_M$  due to limited number of instrumented sensor planes (6)

- Published in: *Eur.Phys.J.C* 79 (2019) 7, 579

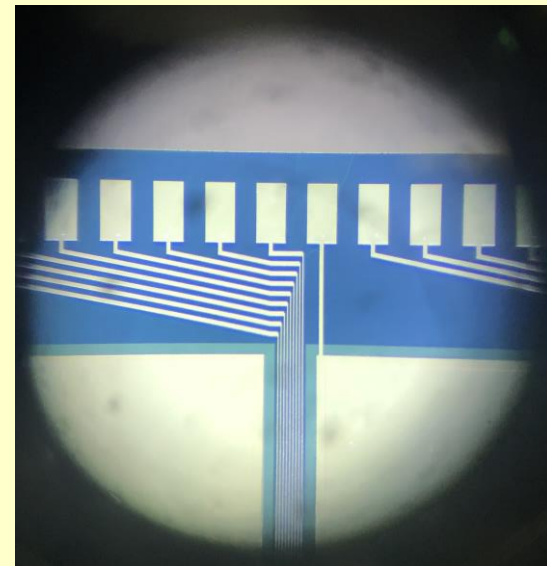


# new technology GaAs sensors

New technology → Sensors, with signal routing integrated on the sensor

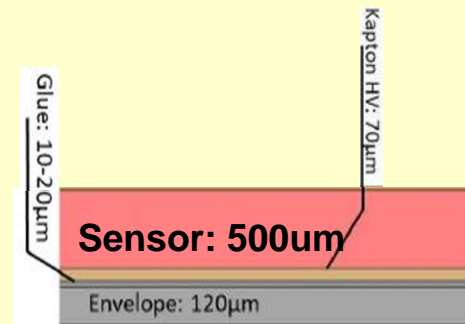
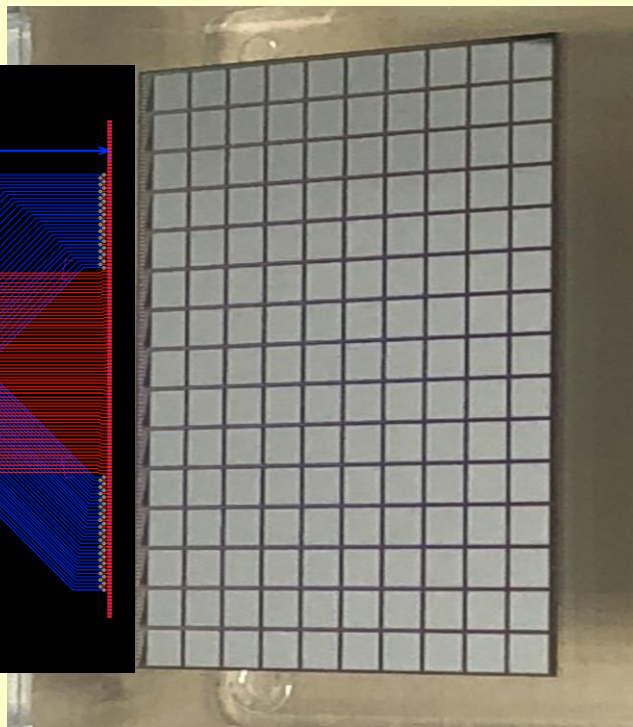
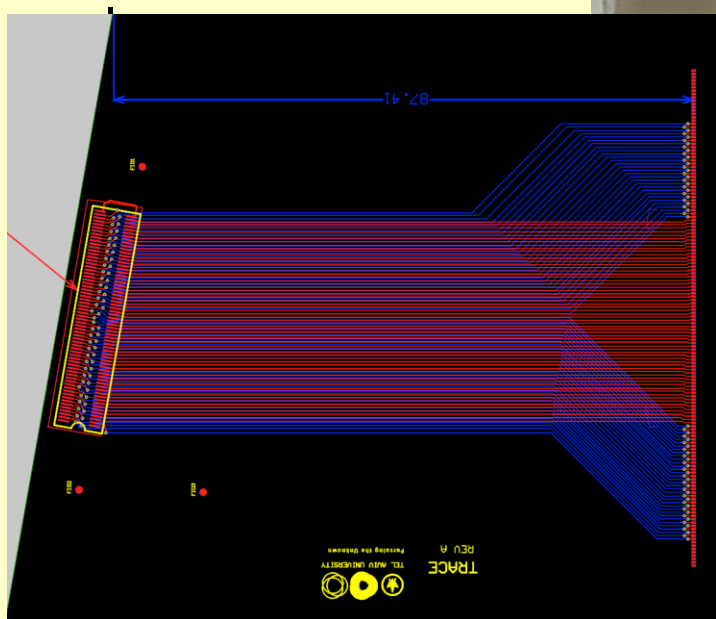


Bond pads at the upper sensor edge, To be connected to the FE ASIC



# Read out connections

Assembled sensor



Thickness 710 µm

Details still to be designed for a robust and reliable connectivity scheme,  
Prototype below

# Testbeam

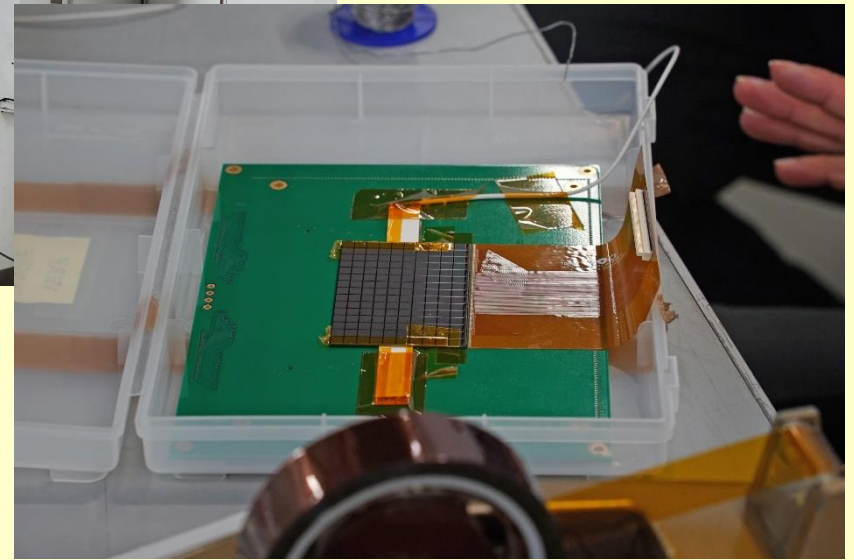
## New signal routing technology on GaAs sensors

Beam test Nov. 8-14 at T24



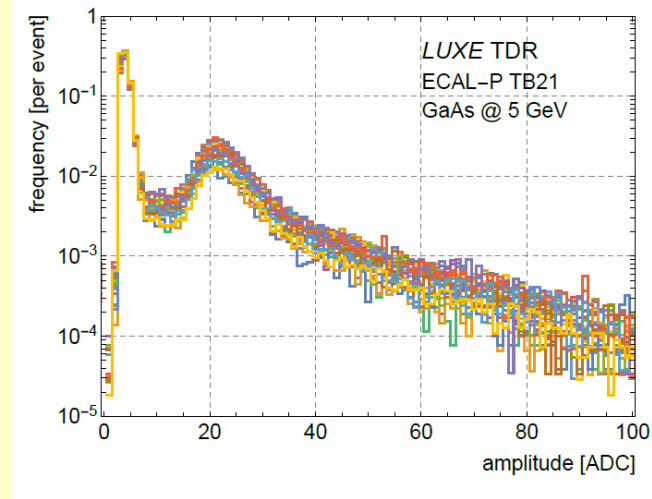
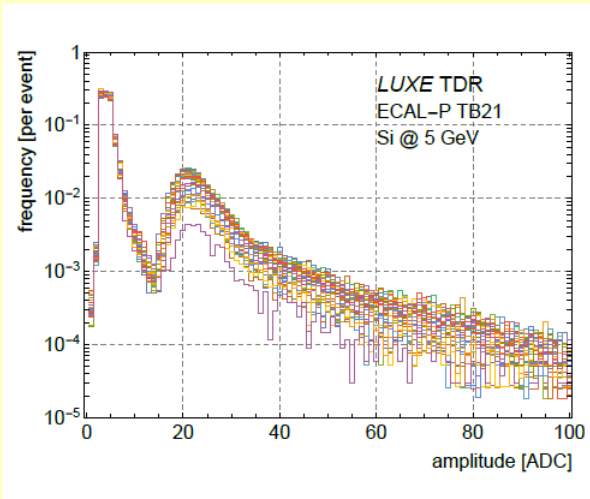
Sensor box (DUT)  
downstream of the  
beam telescope

Two GaAs sensors (with new routing Al strips) and two Calice silicon sensors were prepared to be connected to FLAME readout

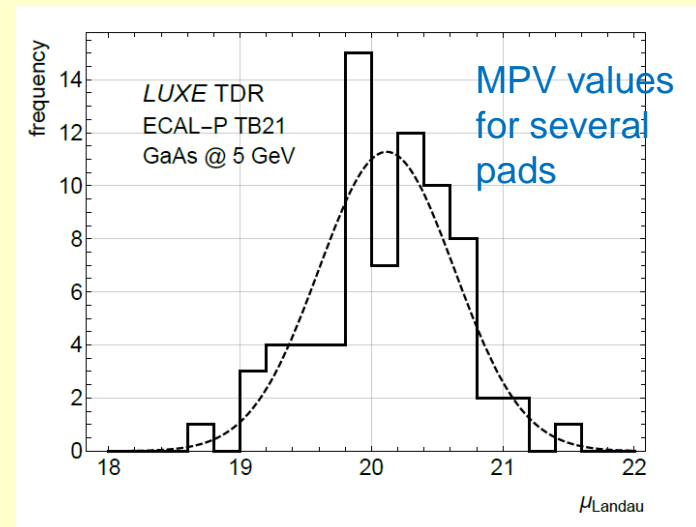
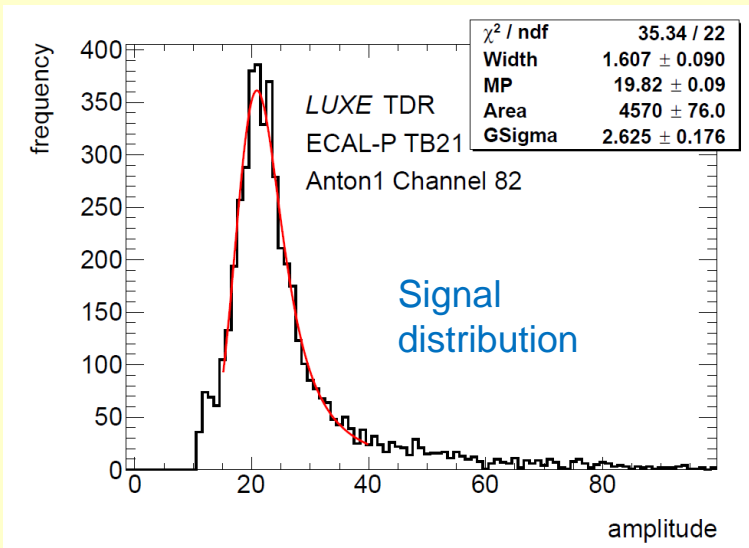




# Test-beam results

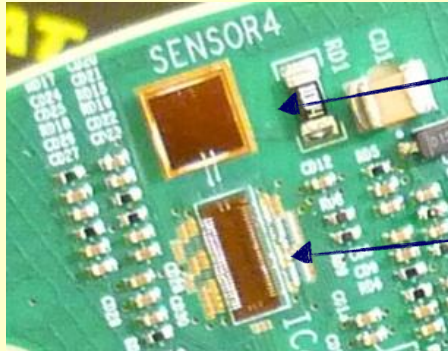


Signal size for Si and GaAs similar (due to very low hole mobility in GaAs)



# Spin-offs

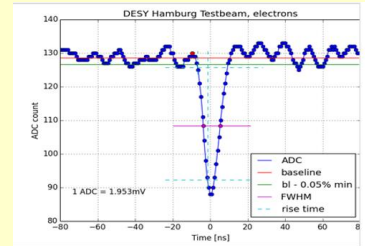
## Luminometer and Beam Condition Monitor for the CMS experiment



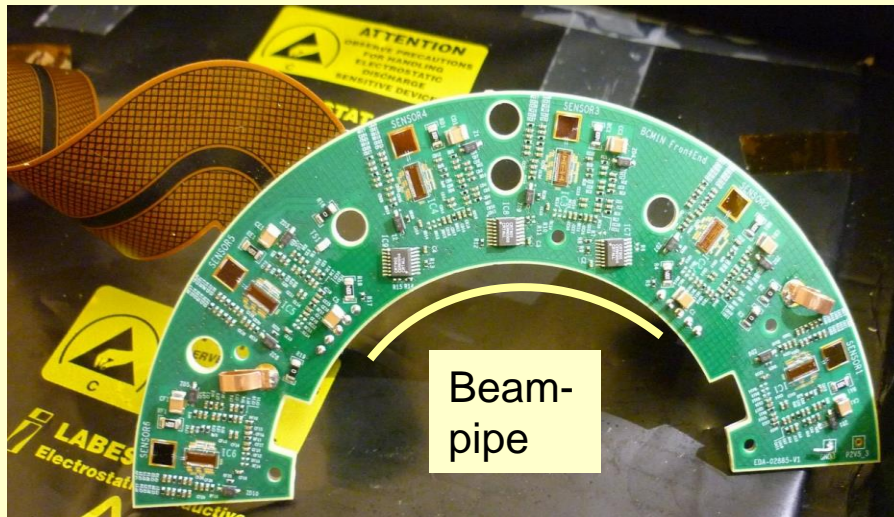
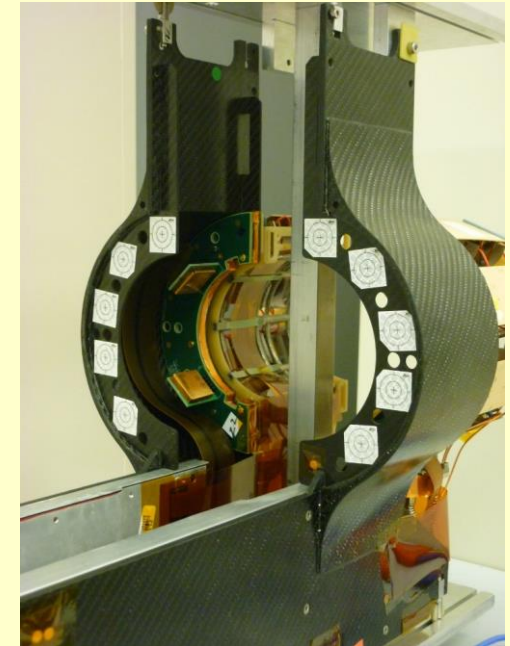
sensor pads (Si diodes or diamond)

Front-end ASIC, supers-fast (sub-Nanosecond time measurement)

Designed in UST Krakow & CERN



Carbon fiber structure



Beam-pipe

Half ring with flexible Kapton PCB

Components of FLAME are used in the upgrade of the CMS HGCAL



# Summary

- Two luminometers, BeamCal and LumiCal are designed for ILC or CLIC- like collider
- Fine-granular sensors and dedicated FE electronics were developed
- Assembled sensors planes of less than 1 mm thickness were build
- The transversal and longitudinal shower shape was measured in an electron beam up to 5 GeV, and compared with simulations, very good agreement found
- The effective Moliere radius was measured and approched the ‚technological limit‘
- GaAs sensors have been developed with signal routing traces integrated in the sensor
- Test-beam results show expected performance, signal size comparable to silicon
- The current political situation requires to reconsider the next steps
- FCAL has still millions of test-beam data. Person-power for analysis currently very small

# Lessons for other colliders

- The polar angle range must be adapted to collect sufficient Bhabha event statistics (depends on available space, energy)
- Flame peaking time of 55 ns was set for ILC. Use at CLIC was possible thanks to low Bhabha rate per BX, and time resolution of a few ns.
- Data flux to be adapted to expected rates
- Background, beam-strahlung, bunch-charge density impact, polarisation to be considered.

# Beam-test campaign

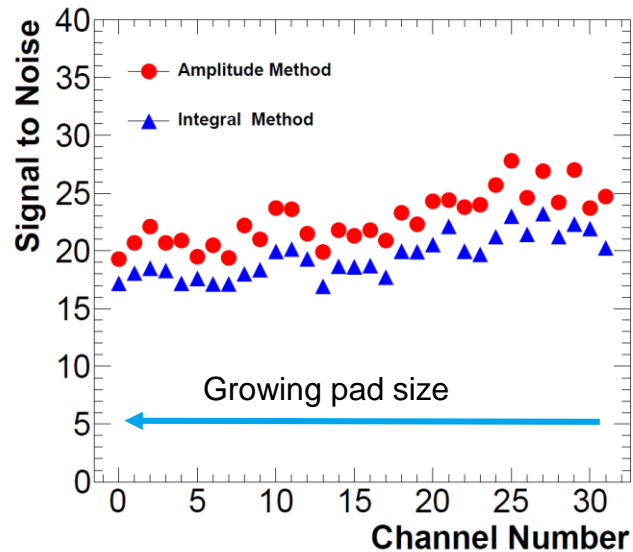
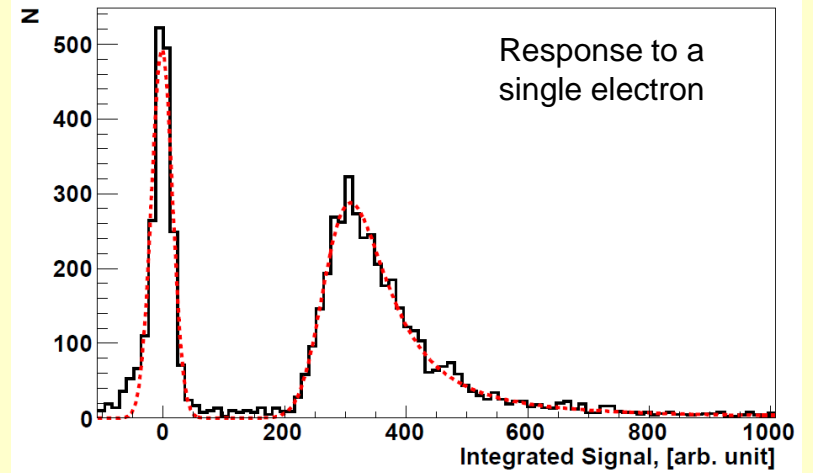
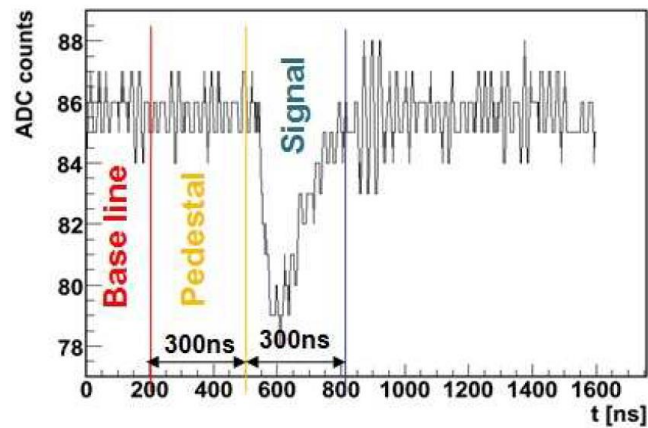
Participants from AGH-UST, ISS TAU



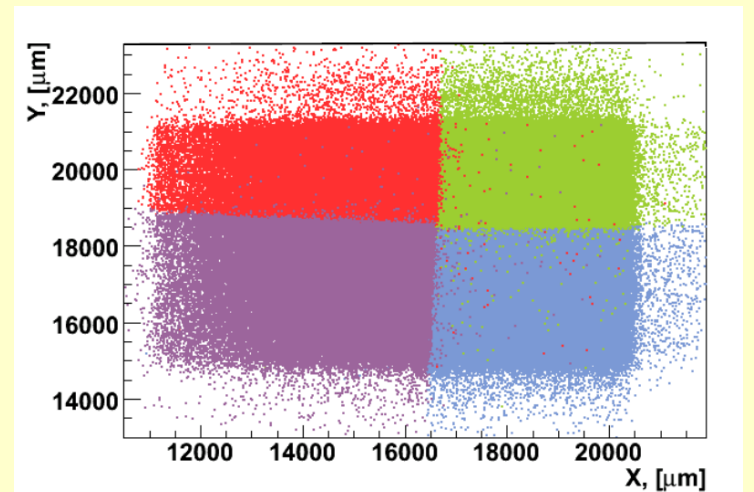
# backup

# GaAs sensors

## GaAs measurement results 2011

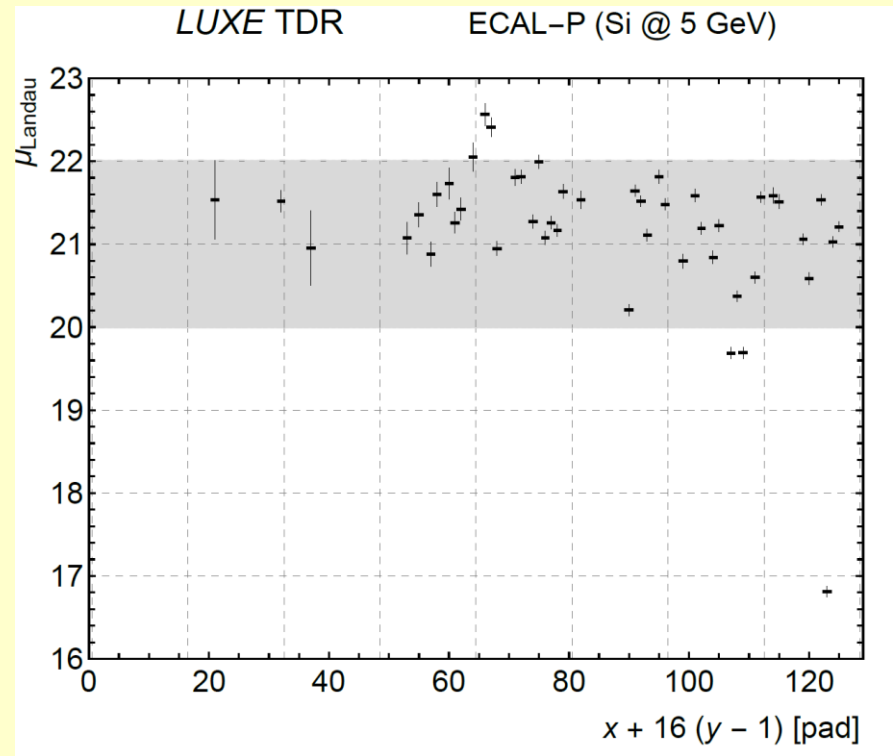
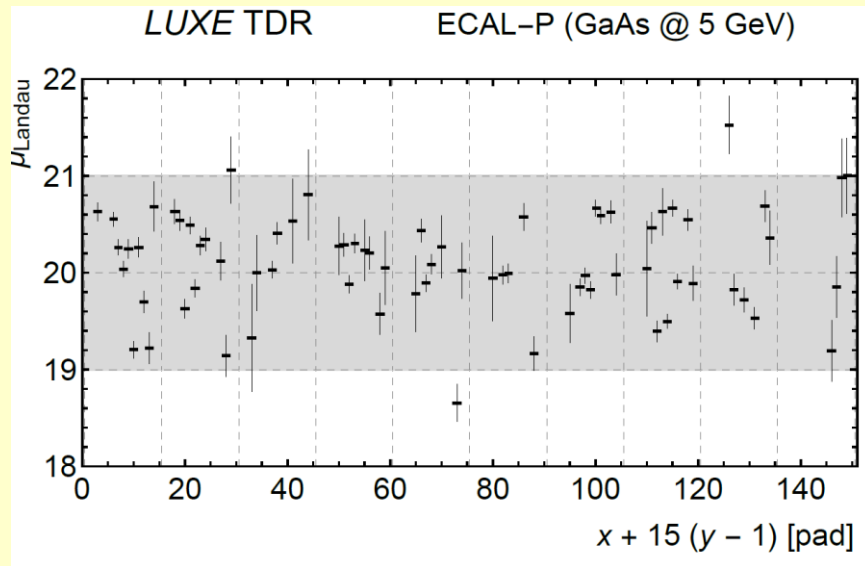


Using the information from the ZEUS beam telescope





# Test-beam results



MPV as a function of the pad number

Similar for GaAs and silicon sensors,

Assuming 5% calibration uncertainty of the FE ASIC channels -> response is independent of the pad number

Quantitative study in the next test-beam