



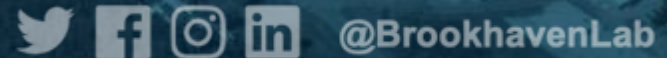
*Crab Cavity Design Options*

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# Double Quarter Wave (DQW)

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# DQW Design Evolution

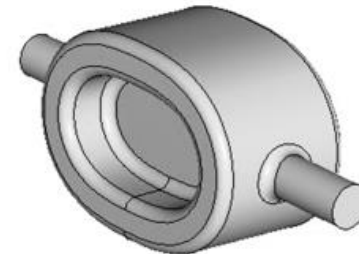


HL-LHC

- 400 MHz
- Vertical kick
- With waist
- Elliptical profile

... No clearance issues, ease fab, reduce cost →

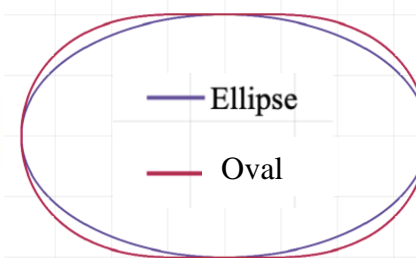
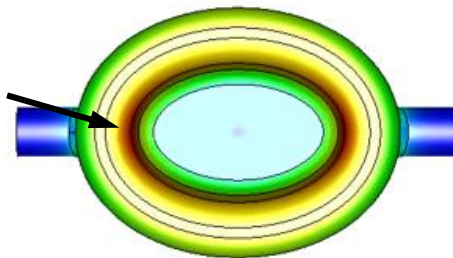
...Further reduce peak fields →



EIC

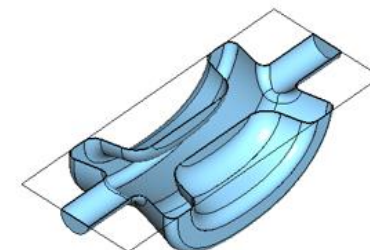
- 200, 400 MHz
- Horizontal kick
- Flat walls
- “Cassini” oval profile

Max. peak surface H



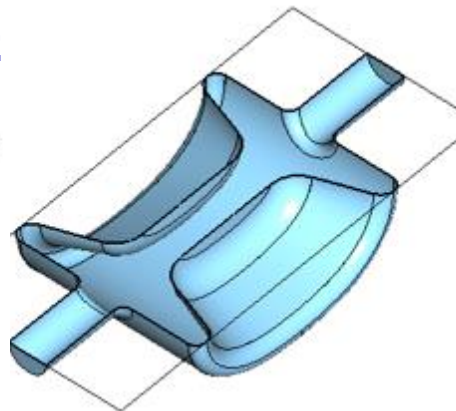
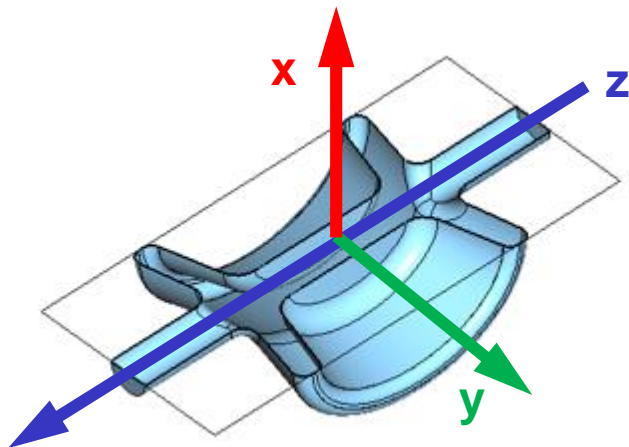
ILC = HL-LHC + EIC

- With waist, “Cassini” oval profile

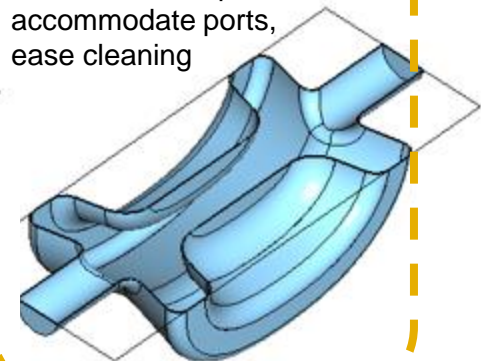


# Comparison Between Cavity Models

	LHC-type DQW (B05)	EIC-type DQW (A42)	LHC+EIC-type (C02)
Aperture, capacitive plate distance (mm)	20	20	20
Profile	Elliptical, with waist	Oval, straight walls	Oval, with waist
Dimensions: L x W x H (mm)	95 x 100 x 88	115 x 98 x 82	117 x 76 x 97
Circuit Rt/Q (Ohm)	309	333	311
Geometric factor (Ohm)	80	82	97
Epk (MV/m) at 1.86 MV	50	56	55 ←
Bpk (mT) at 1.86 MV	99	81	84 ←
First HOM (GHz)	1.74 (z)	1.98 (z)	2.18 (z) ←



Added advantages:  
broad inductive plate to  
accommodate ports,  
ease cleaning



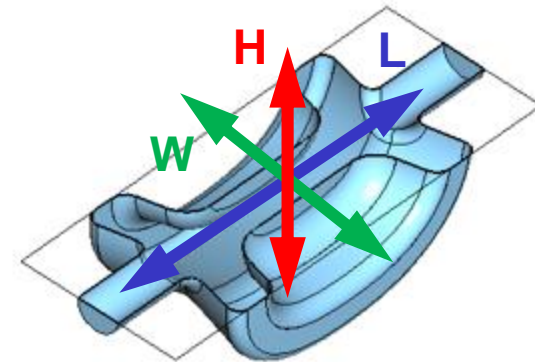
# DQW Aperture Study

All LHC+EIC DQW type with oval (Cassini) profile and waist.

Aperture (mm)	30*	25* (NEW)	20
Dimensions: L x W x H (mm)	126 x 91 x 106	117 x 82 x 104	117 x 76 x 97
Circuit Rt/Q (Ohm)	153	211	311
Geometric factor (Ohm)	104	102	97
Epk (MV/m) at 1.86 MV	63	58	55
Bpk (mT) at 1.86 MV	109	99	84
First HOM (GHz)	1.84 (z)	2.00 (z)	2.18 (z)

\* Peak fields may be further reduced with refined optimization

#cavities for 125 GeV (Total Vcc = 1.86 MV)	2
#cavities for 500 GeV (Total Vcc = 7.4 MV)	6



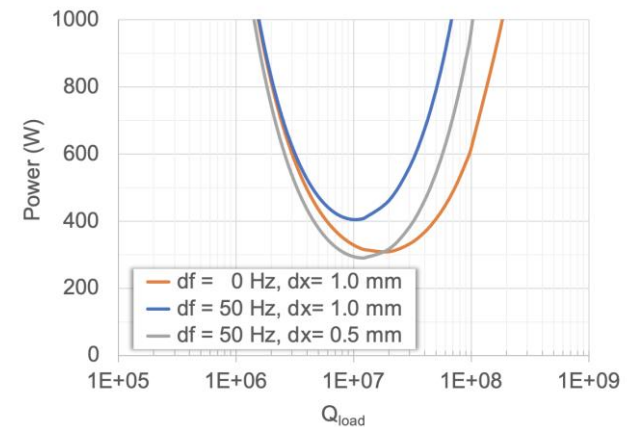
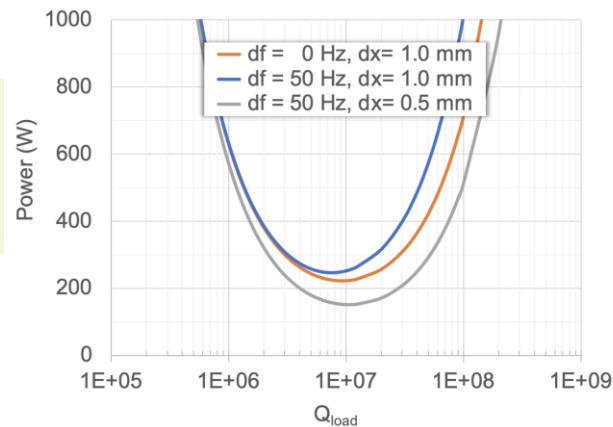
# Power Requirement

Input power required by detuned ( $\Delta\omega$ ) crab cavity ( $\varphi_b = 0$ ) loaded by offset beam ( $y$ ):

$$P_g = \frac{1}{8} \frac{|\vec{V}_\perp|^2}{(R/Q)_\perp Q_{load}} \times \left\{ \left[ 1 + \frac{2(R/Q)_\perp \kappa y Q_{load} * I_{b0} \cos\varphi_b}{|\vec{V}_\perp|} \right]^2 + \left[ 2Q_L \frac{\Delta\omega}{\omega_0} + \frac{2(R/Q)_\perp \kappa y Q_{load} * I_{b0} \sin\varphi_b}{|\vec{V}_\perp|} \right]^2 \right\}$$

ILC CC Specs v11	125 GeV, 10 Hz upgrade	500 GeV
Frequency $\omega_0/2\pi$ (GHz)	1.3	1.3
Total $V_\perp$ (MV)	1.86	7.4
$I_{b0}$ (mA)	8.75	7.6
No. DQW cavities	2	5
$V_\perp$ per cavity (MV)	0.93	1.48
DQW $R/Q_\perp$ ( $\Omega$ , circuit)	211	211
Max. offset $y$ (mm)	0.5	0.5
Detuning $\Delta\omega/2\pi$ (Hz)	50	50

⇒ Take target  $Q_e = 1e7$ ,  
with 130 Hz bandwidth  
and 300 W power req.



# Fundamental Power Coupler

Several options inspected (all using 40 mm  $\emptyset$  tube for DN40 CF flange):

- (1) Target  **$Q_e = 1e7$  easily obtained by hook coupler** (H) inserted in horizontal port opened at inductive plate (like LHC DQW). Low  $P_0 \sim 1.4$  W ( $V_t = 0.93$  MV, copper).



- (2) Attempts to attain similar coupling levels with **cone-like coupler** (E) inserted in horizontal port at the beam pipe only provided  $Q_e \sim 1e8$ .



- (3) A **pringle-like coupler** (E) provided similar results as option (2).

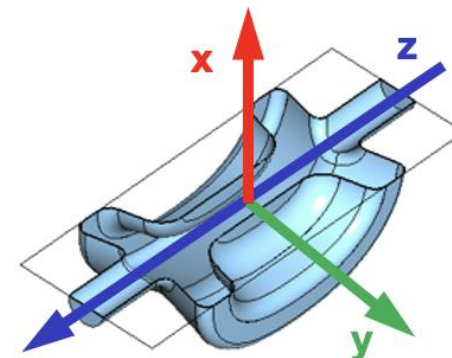
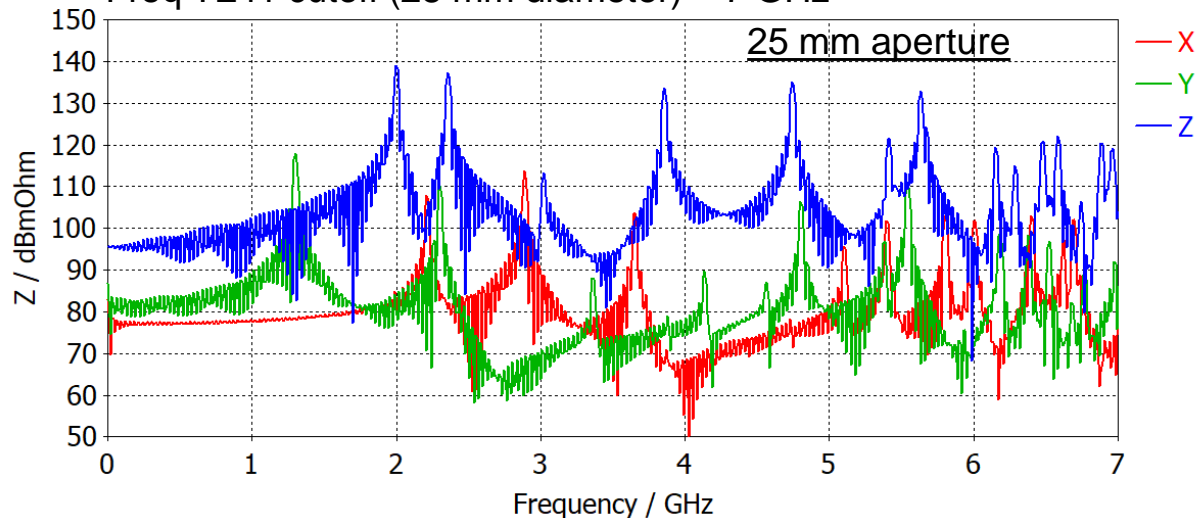


- (4) Explored coupling levels offered by **ice cream scoop coupler** inserted in (preferable) vertical port at the beam pipe with insufficient  $Q_e \sim 1e10$ . Further studies ongoing drawing from EIC DQW design experience.



# Mode Spectra w/o HOM Couplers

Freq TE11 cutoff (25 mm diameter) = 7 GHz



HOM #	Freq (GHz)	R/Q (circuit)	Type
(1)	2.00	43 $\Omega$	Long. (z)
(2)	2.21	23 $\Omega/m$	Vert. (x)
(3)	2.30	28 $\Omega/m$	Hor. (y)
(4)	2.36	31 $\Omega$	Long. (z)
(5)	2.89	26 $\Omega/m$	Vert. (x)

Impedance threshold [ILC CC Spec v13]	Total	Per cavity (5 cavities)
Zx (M $\Omega/m$ )	48.8	9.8
Zy (M $\Omega/m$ )	61.7	12.3
Zz	TBD	--

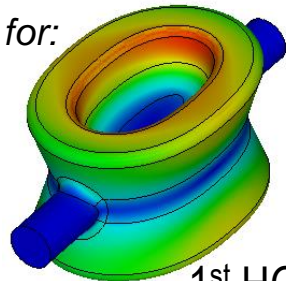
⇒ Damping required of about 3 orders of magnitude.

# HOM Coupler Design

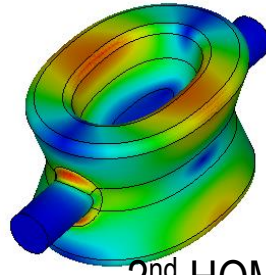
Three main approaches under consideration:

- (1) Install **HOM couplers in horizontal ports** opened at inductive plate (H-coupling like LHC DQW).
- Filter can be TESLA-like.
  - May require several HOM couplers at different locations to extract all the required HOMs.

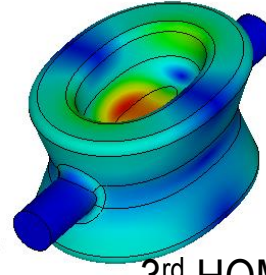
*H-field for:*



1<sup>st</sup> HOM



2<sup>nd</sup> HOM

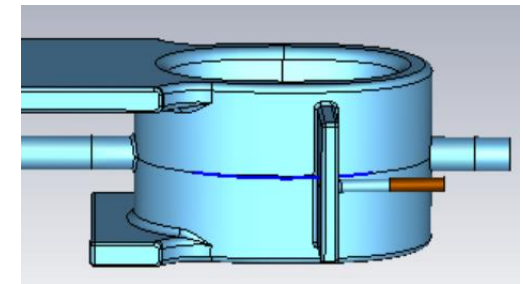


3<sup>rd</sup> HOM



- (2) Due to high frequency of the 1<sup>st</sup> HOM, a **WG or WG stub coupled to an antenna**.

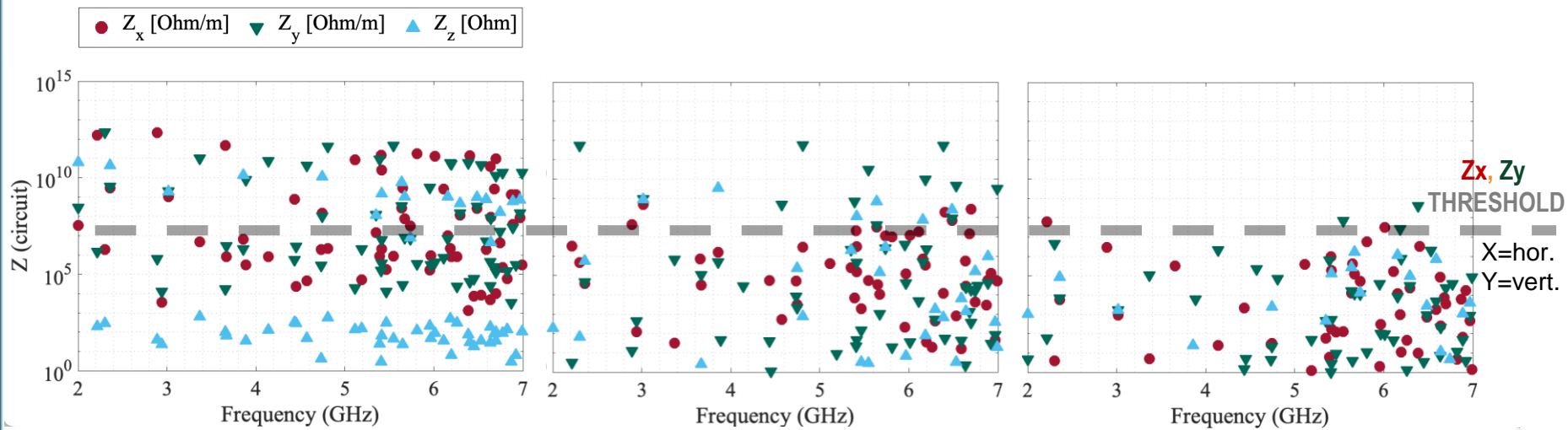
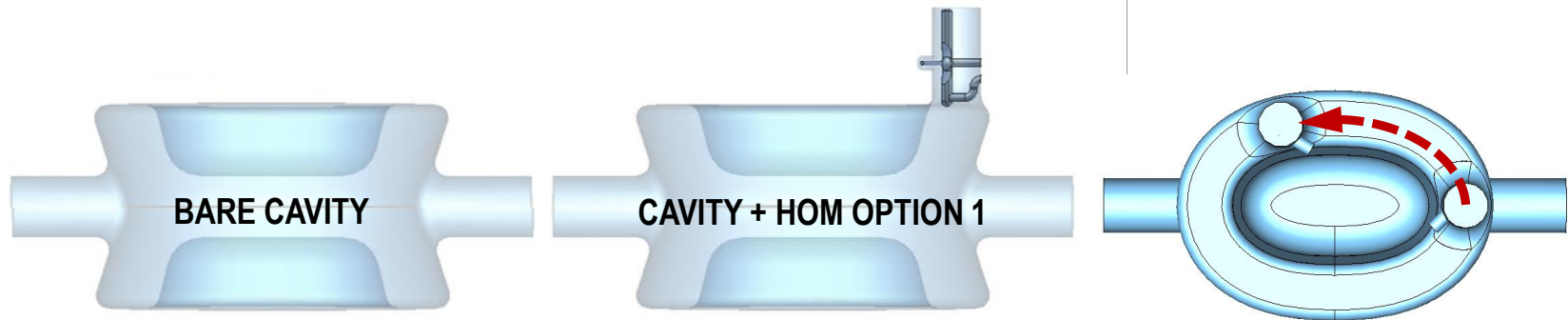
[Rectangular WG with a  $\sim 75$  mm has  $f_{c,TE10} = 2$  GHz.]



- (3) A combination of options (1) and (2).



# HOM Coupler Option (1)

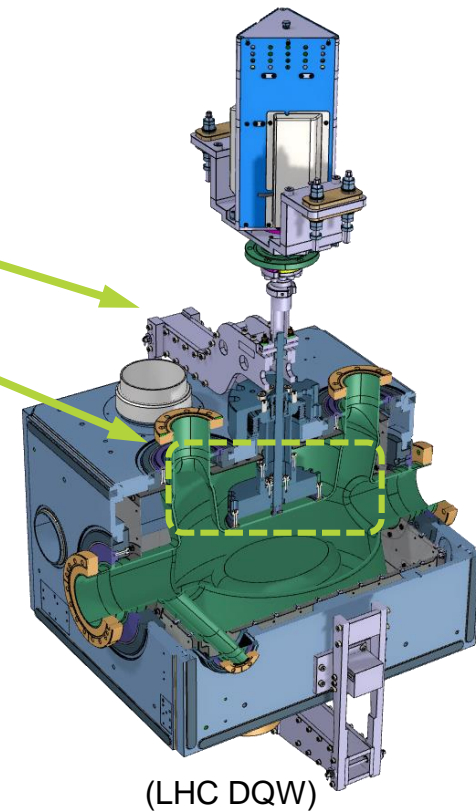
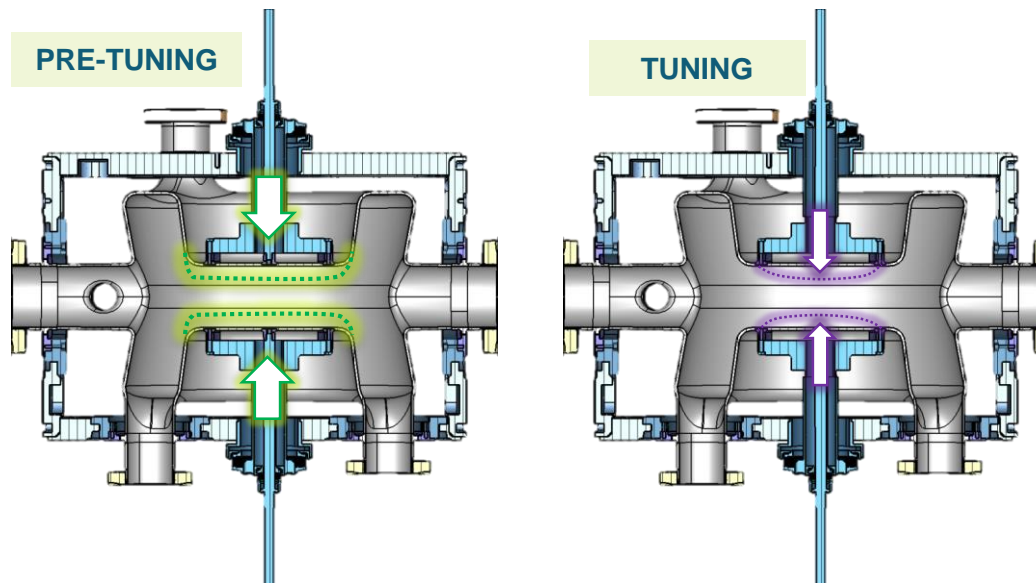


- **Promising first results** for 1.3 GHz ILC DQW with single HOM coupler and TESLA filter and successful coupling scheme of LHC. DQW motivated the use of **several HOM couplers** at different locations **on inductive plate**.

# Tuner Concept

Active tuning realized by scissor-jack frame connected to the push-pull tuning systems of both capacitive plates.

- ▷ Designed to ensure symmetric displacement of the plates and hence preserve E-field center location.
- ▷ Enables **asymmetric pre-tuning** and **symmetric tuning**.

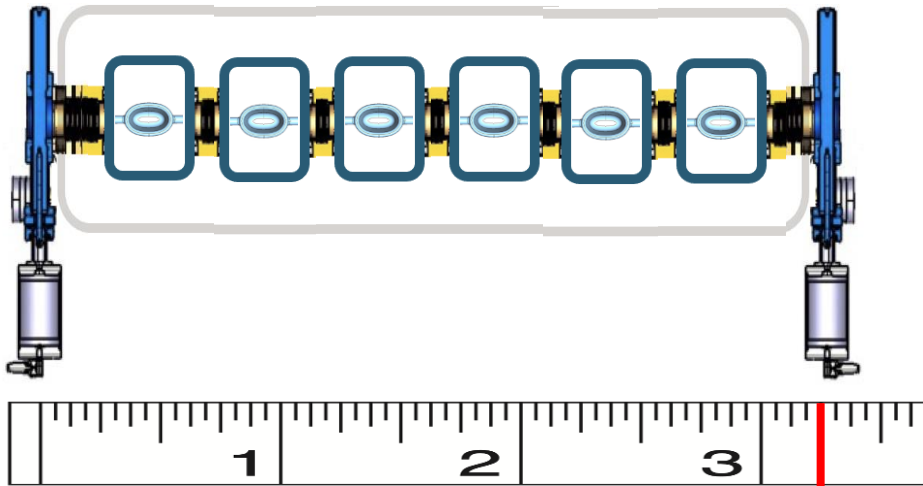


- ▷ Provides **reinforcement** to **sensitive capacitive region**.
- ▷ Further **development requires He vessel design**.

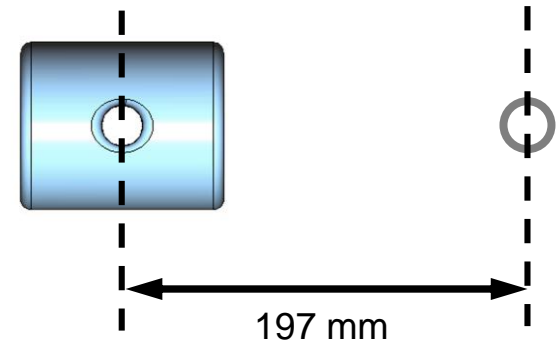
# Scalability. Integration: Cryomodule, 2<sup>nd</sup> Beam Pipe

- For 1 TeV CoM beam scenario, **6 DQW cavities** are sufficient to **provide a 7.4 MV crabbing kick for 500 GeV**.
- Length available of **3.25 m enough for crab cavities and other necessary components** (cold-warm transitions, gate valves, etc.).
- Sufficient **clearance to 2<sup>nd</sup> beam pipe for coupler integration**.

Side view, 6 DQW in cryomodule



Front view, distance to 2<sup>nd</sup> beam pipe



# Summary and Overview

- ▶ The **DQW** cavity is a **compact solution for the ILC crabbing system.** Two **single-cell cavities** provide **1.86 MV with safe max. peak fields.**
- ▶ Tuner and coupler integration can be borrowed from HL-LHC and EIC.
- ▶ Cavity **compactness opens the possibility of manufacturing the cavity out of ingot,** which in turn makes the port fabrication much easier and enables the implementation of port interfaces with smooth surfaces for peak field reduction. (The HOM coupler for the HL-LHC DQW was made from ingot and demonstrated good performance.)
- ▶ Fabrication and **testing of a prototype** will help the decision on how many cavities are needed to provide the required crabbing kick for ILC.
- ▶ **To be done:** refine HOM damping scheme, multipacting, multipoles, He vessel and cryomodule integration, mech. analysis.

# 1.3 GHz ILC DQW Crab Cavity

Parameter	Unit	Value	
Operating frequency	(GHz)	1.3	
SOM		None	
First long. HOM	(GHz)	2.00	
First trans. HOM	(GHz)	2.21	(vertical)
Ep/Et*		3.60	
Bp/Et*	(mT/MV/m)	6.14	(coupler dependent)
G		102	
Rt/Q (acc)	(Ohm)	422	
RtRs	(Ohm^2)	43044	
Vt max per cavity	(MV)	1.44	[Ep limited]
Vt operational per cavity (125 GeV)	(MV)	0.93	
No. cavities (125 GeV)		2	
Extendability (500 GeV)		6	
Number of cells		1	
Cavity diameter	(mm)	104	
Min. Aperture	(mm)	25	
Flange-to-flange length	(mm)	TBD	
FPC Loaded Q		1e7	
Loaded Bandwidth	(kHz)	0.13	
Cavity input power	(kW)	0.3	
Stored energy (at Vt operational)	(J)	0.25	
HOM impedance		TBD	[Coupling scheme under dev.]
Loss and Kick Factors		TBD	
Multipole Parameters		TBD	
Max. Stress, Max. Pressure		TBD	[Mech. support needed]
Nb per cavity	(kg)	15	