

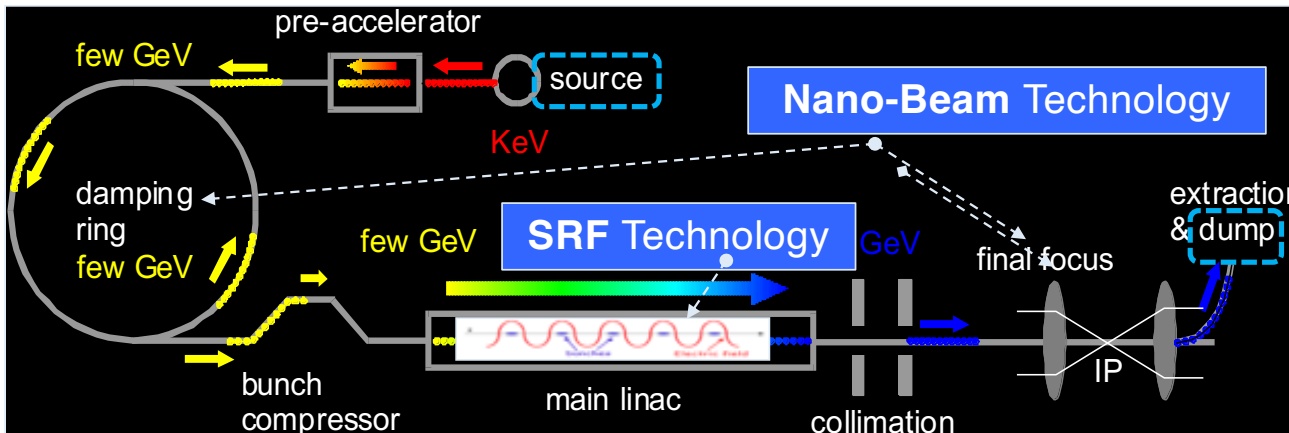
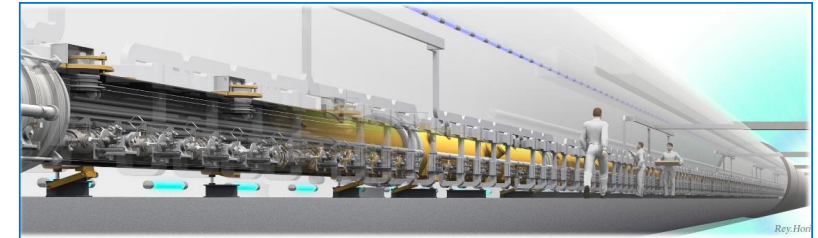
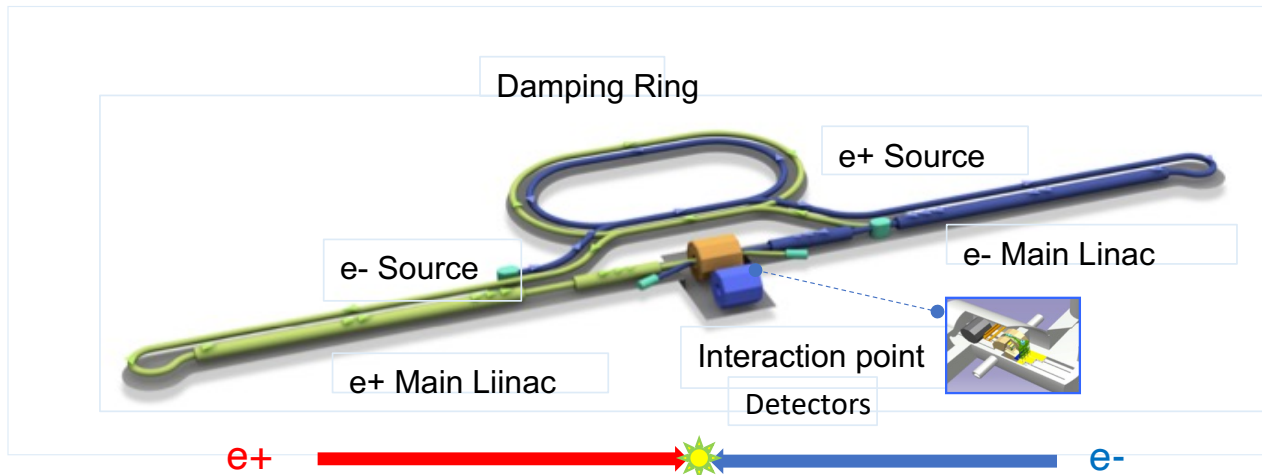
IDT WG2 Project Introduction

Shin-ichiro Michizono and Akira Yamamoto
(ILC-IDT and KEK)

To be presented at ILC CC Down-select Review Meeting, April 4, 2023

<https://agenda.linearcollider.org/event/9958/timetable/#20230404>

ILC and the Accelerator Technology



| Parameters | Value |
|---------------------------|---|
| Beam Energy | 125 + 125 GeV |
| Luminosity | 1.35 / 2.7 x 10 ¹⁰ cm ² /s |
| Beam rep. rate | 5 Hz |
| Pulse duration | 0.73 / 0.961 ms |
| # bunch / pulse | 1312 / 2625 |
| Beam Current | 5.8 / 8.8 mA |
| Beam size (y) at FF | 7.7 nm |
| SRF Field gradient | < 31.5 > MV/m (+/-20%) Q ₀ = 1x10 ¹⁰ |
| #SRF 9-cell cavities (CM) | ~ 8,000 (~ 900) |
| AC-plug Power | 111 / 138 MW |

ILC Baseline and the Upgrades

| Quantity | Symbol | Unit | Initial | | Z pole | E / \mathcal{L} Upgrades | | |
|----------------------------|----------------------------------|--|---------|-----------------------|------------|----------------------------|--------|--------|
| | | | Initial | \mathcal{L} Upgrade | | 250 | 500 | 250 |
| Centre of mass energy | \sqrt{s} | GeV | 250 | 250 | 91.2 | 500 | 250 | 1000 |
| Luminosity | \mathcal{L} | $10^{34} \text{cm}^{-2} \text{s}^{-1}$ | 1.35 | 2.7 | 0.21/0.41 | 1.8/3.6 | 5.4 | 5.1 |
| Polarization for e^-/e^+ | $P_-(P_+)$ | % | 80(30) | 80(30) | 80(30) | 80(30) | 80(30) | 80(20) |
| Repetition frequency | f_{rep} | Hz | 5 | 5 | 3.7 | 5 | 10 | 4 |
| Bunches per pulse | n_{bunch} | 1 | 1312 | 2625 | 1312/2625 | 1312/2625 | 2625 | 2450 |
| Bunch population | N_e | 10^{10} | 2 | 2 | 2 | 2 | 2 | 1.74 |
| Linac bunch interval | Δt_b | ns | 554 | 366 | 554/366 | 554/366 | 366 | 366 |
| Beam current in pulse | I_{pulse} | mA | 5.8 | 8.8 | 5.8/8.8 | 5.8/8.8 | 8.8 | 7.6 |
| Beam pulse duration | t_{pulse} | μs | 727 | 961 | 727/961 | 727/961 | 961 | 897 |
| Accelerating gradient | G | MV/m | 31.5 | 31.5 | 31.5 | 31.5 | 31.5 | 45 |
| Average beam power | P_{ave} | MW | 5.3 | 10.5 | 1.42/2.84* | 10.5/21 | 21 | 27.2 |
| RMS bunch length | σ_z^* | mm | 0.3 | 0.3 | 0.41 | 0.3 | 0.3 | 0.225 |
| Norm. hor. emitt. at IP | $\gamma\epsilon_x$ | μm | 5 | 5 | 5 | 5 | 5 | 5 |
| Norm. vert. emitt. at IP | $\gamma\epsilon_y$ | nm | 35 | 35 | 35 | 35 | 35 | 30 |
| RMS hor. beam size at IP | σ_x^* | nm | 516 | 516 | 1120 | 474 | 516 | 335 |
| RMS vert. beam size at IP | σ_y^* | nm | 7.7 | 7.7 | 14.6 | 5.9 | 7.7 | 2.7 |
| Luminosity in top 1 % | $\mathcal{L}_{0.01}/\mathcal{L}$ | | 73 % | 73 % | 99 % | 58.3 % | 73 % | 44.5 % |
| Beamstrahlung energy loss | δ_{BS} | | 2.6 % | 2.6 % | 0.16 % | 4.5 % | 2.6 % | 10.5 % |
| Site AC power * | P_{site} | MW | 111 | 138 | 94/115 | 173/215 | 198 | 300 |
| Site length | L_{site} | km | 20.5 | 20.5 | 20.5 | 31 | 31 | 40 |

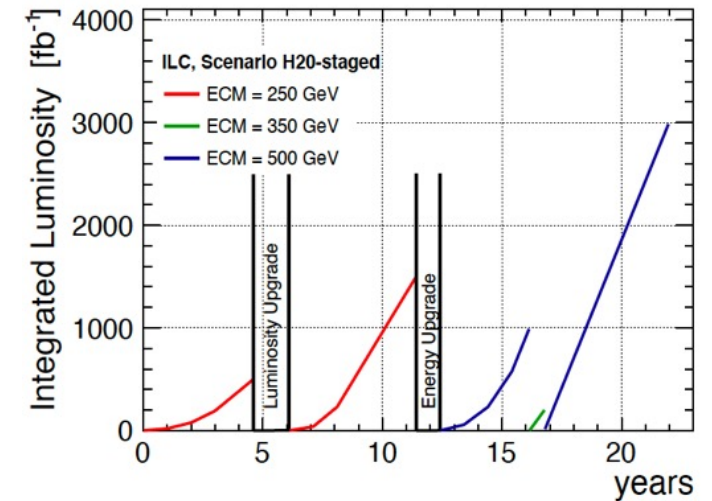
Luminosity upgrades:

- 2 x bunches, 2 x RF (**1.35** -> **2.7x10³⁴**)
- Run 500GeV-machine at 250GeV, 10Hz:
- factor 2 (2.7x10³⁴ -> 5.4x10³⁴)
- Improve power efficiency

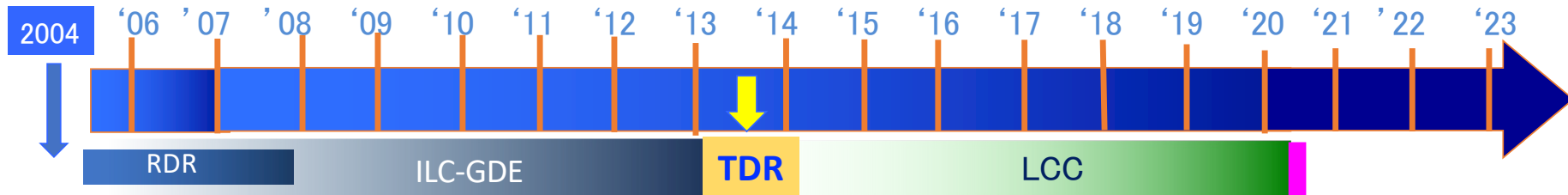
Energy upgrades:

- 500GeV (**31.5 MV/m** $Q_0=1 \times 10^{10}$)
- 1TeV (**45 MV/m** $Q_0=2 \times 10^{10}$, 300 MW)
- more SCRF, tunnel extension
- Site: 50km long, sufficient for 1TeV

- * AC plug-power may be further **reduced** (10 ~ 20 %), if the RF (**Klystron**) and SRF/Cryogenics (Q-value) **Efficiency** may be **improved**, and
- the **peak power reduction** will become **critical important**, as a primary requirement.



History of ILC Collaboration



Technology selection



ILC technical design

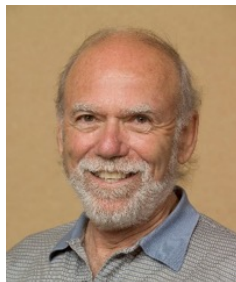
TDR:
49 countries
392 institutions
>2400 researchers



International Development Team



Tatsuya Nakada (EPFL)
IDT chair



Barry Barish
GDE director
(the Nobel Prize winner in 2017)



Lyn Evans
LCC director
(former LHC project manager)

LHC

European XFEL

LCLS-II

ICFA

ILC International Development Team

Executive Board

- Americas Liaison Andrew Lankford (UC Irvine)
- Working Group 2 Chair Shinichiro Michizono (KEK)
- Working Group 3 Chair Jenny List (DESY)
- Executive Board Chair and Working Group 1 Chair Tatsuya Nakada (EPFL) → 
- KEK Liaison Yasuhiro Okada (KEK)
- Europe Liaison Steinar Stapnes (CERN)
- Asia-Pacific Liaison Geoffrey Taylor (U. Melbourne)

Working Group 1
Pre-Lab Setup

Working Group 2
Accelerator

Working Group 3
Physics & Detectors

ILC supported by ICFA

April 2022:

ICFA re-stated support for ILC and extended IDT mandate:

- **IDT**, oversighted by ICFA, has identified:
 - **Time-critical Work Packages (WP-prime's)**, and is exploring collaboration among KEK and international partners, with **ILC Technical Network (ITN)**, with new funding expected in Japan, **JFY2023 ~** (starting April 2023) , enabling Japanese contribution to encourage other region's efforts,
 - **Preparing** the phase for **ILC-Prelab** & **Engineering Design Report (EDR)** for the **ILC construction**,
and
- **ICFA** continues to encourage:
 - inter-governmental discussions between Japan and potential partner nations toward an **ILC** realization.

https://icfa.hep.net/wp-content/uploads/ICFA_Statement_April2022_Final.pdf

The IDT Mandates and Activities

- Organising ILC Technology Network,
- Making further advances in the development of ILC related technologies in view of providing more solid **bases for the ILC engineering design** and opportunities for other accelerator **applications**.
- The work programme derived from the work packages in the ILC Pre-lab proposal by selecting technically **most critical items (WP-primers)** and those that require long time to develop, based on **collaboration** agreements between **KEK** and interested **laboratories worldwide**.
- The execution of the work will be managed by each collaborations.

ILC Technology Network and Future ILC

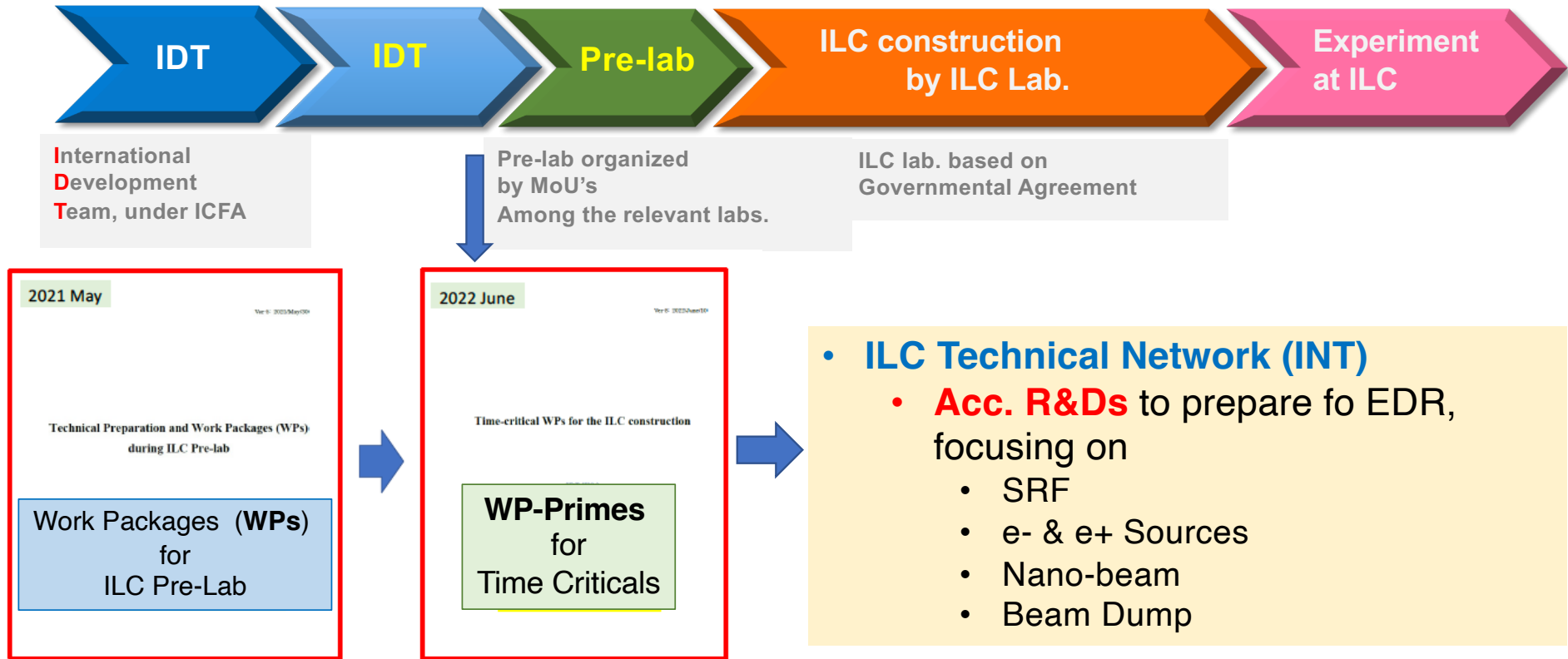
1. Technical description of the work programme
2. Definition of deliverables and required resources
3. Distribution of the deliverables and financing of the
4. Help drafting of MOU and research agreements
5. Follow up and monitoring of the work

to be explained by **IDT Chair (Tatsuya Nakada)**
in this later afternoon

- Anticipated start in **April 2023**, i.e. the start of the Japanese Fiscal Year 2023 for a period of around two to four years depending on the work.

IDT Scope for ILC Realization

Aug. 2020



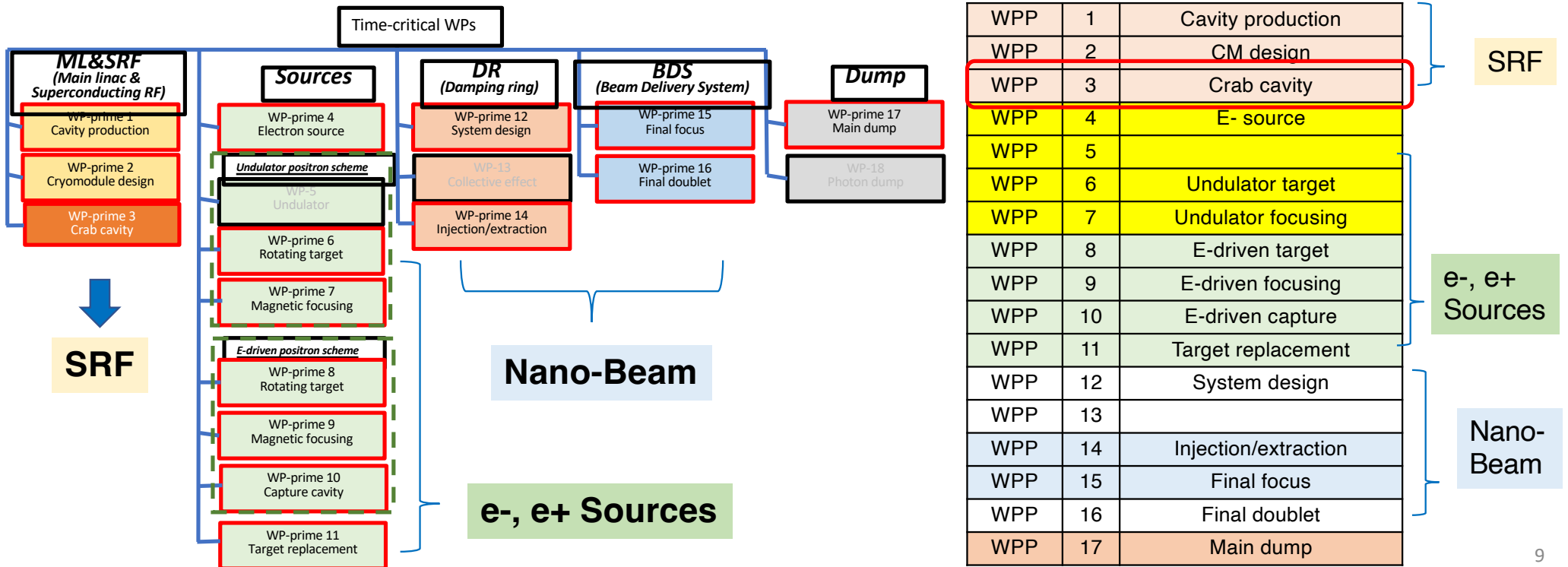
<http://doi.org/10.5281/zenodo.4742018>

2023/4/4

https://agenda.linearcollider.org/event/9735/contributions/50816/attachments/38190/59968/Time-Critical_WPsV8b.pdf

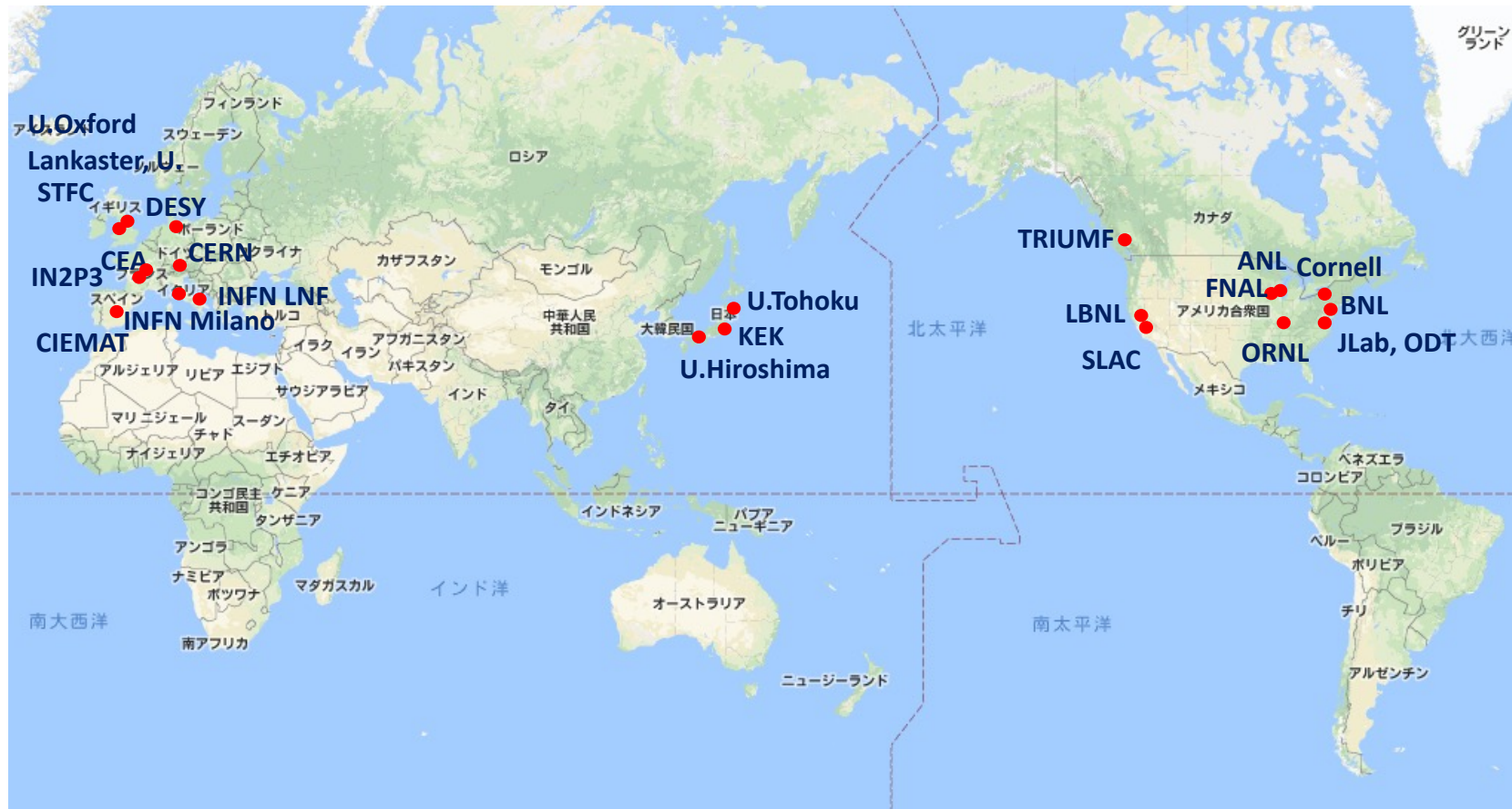
WP-Primes at ILC Technology Network

| | P1 | P2 | P3 | P4 | | | | | | | |
|---------------------------|------------------|-----------|--------------|--------------|-----------------------|--|--|--|-----------------------|--|--|
| Pre-lab proposal | Pre-lab ~4 years | | | | Construction ~10 year | | | | | | |
| Time-critical WP's | Y1 | Y2 | Y3/P1 | Y4/P2 | | | | | | | |
| | (4 years) | | | | Pre-lab 3~4 years | | | | Construction ~10 year | | |

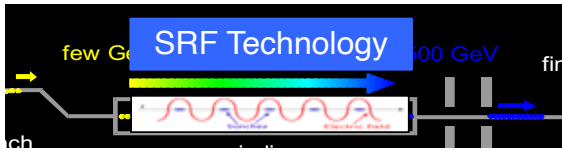


IDT-WG2

IDT-WG2 has about 50 accelerator researchers from around the world participating in discussions on ILC accelerator development research.



Progress Summary in SRF



~2018

2018~2021

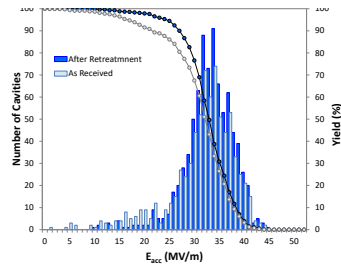
2022~

Cavity

Yield evaluation of cavities based on TDR



Eu-XFEL: 33MV/m achieved at 82%.
(ILC specification: 35MV/m at 90%)



Euro-XFEL Operation (Europe)
~800 cavities/
~100 Modules

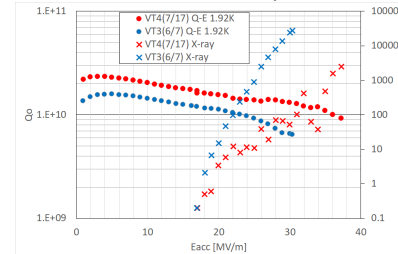


LCLS-II Construction (USA)
~280 cavities/
~35 Modules

Realized through international cooperation and procurement

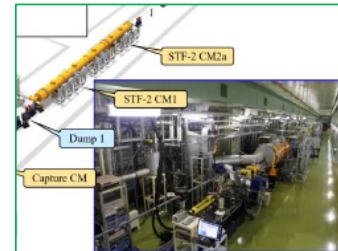
High performance and cost reduction

High performance with new surface treatment, etc.



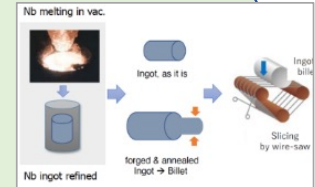
N-infusion cavity Installation to the STF-2 (KEK)

Module assembly



Accelerator performance verification at KEK-STF2

Development of clean environment construction and assembly automation to maintain cavity performance



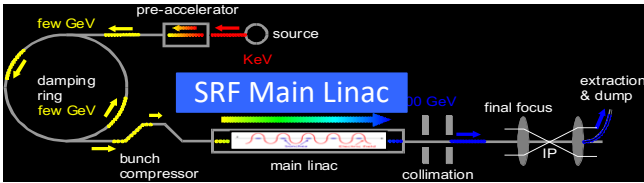
Cavity manufacturing, performance demonstration (Yield demonstration in three areas)

Update of cryomodule engineering design assembly, and performance

Cryomodule

Eng. design





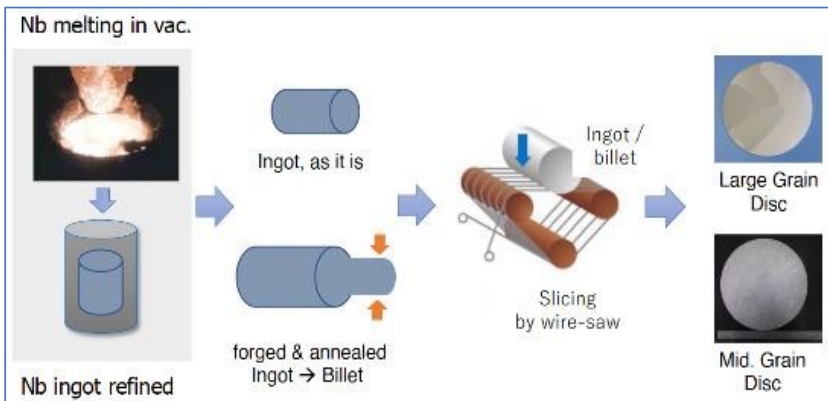
WP-prime 1: SRF Cavity

Aiming at Production Readiness with Cost effective production

- ◆ Research with single-cell cavities to establish the best production process including:
 - ◆ Advanced Nb sheet/disk **cost effective** production method → **MG**
 - ◆ Advanced surface treatment recipe
- ◆ Globally common design with compatible High Pressure Gas Safety (HPGS) regulation
- ◆ 24 nine-cell cavities are to be developed for industrial-production readiness
 - ◆ **8 cavities (4 / batch) in each region** → 4 with **FG** and 4 with **MG**
 - ◆ Production process encouraged to be optimized in each region
- ◆ RF **performance/success yield to be examined** (including 2nd pass and further)
 - ◆ 3rd pass to be examined if effective

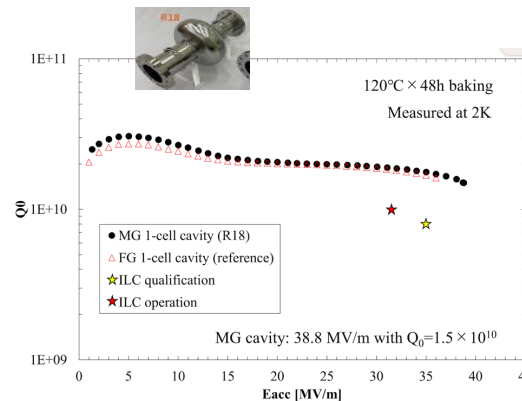


| | # cavities to be produced | | |
|-------------|---------------------------|--------|---------|
| | Americas | Europe | JP/Asia |
| single-cell | 2 | 2 | 2 |
| nine-cell | 8 | 8 | 8+a |



2023/4/4

Medium Grain (MG) Nb Disk
A cost-effective production



JLAB meeting (Dec.5,2022)

Material/Sub-component

QA of Material/Sub-C

Cavity Production

Surface Process

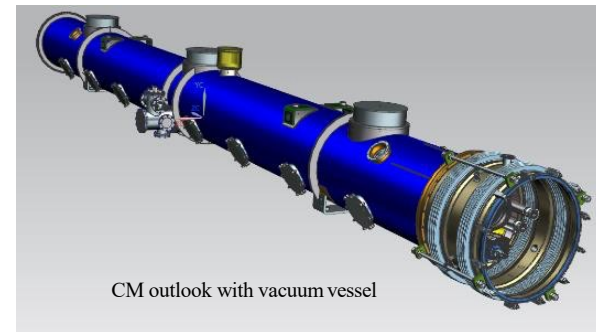
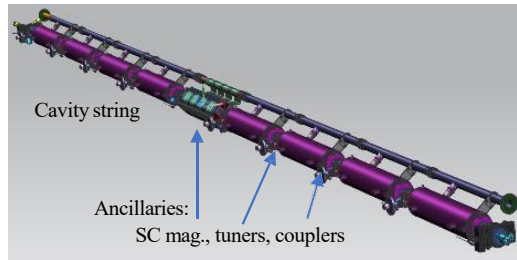
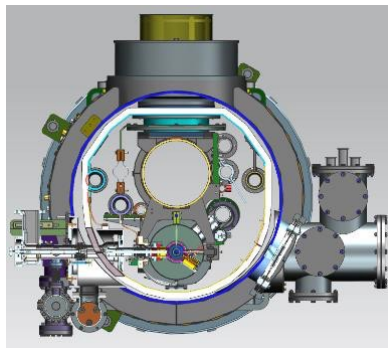
Vertical Test =
Cavity RF Test

Production process

WP-prime 2: Cryomodule (CM) Design

Referring progress in particular LCLS-II experiences

- Unify cryomodule (CM) design with ancillaries, based on **globally common engineering design**, drawings. and
- Establish globally compatible safety design base to be approved/authorized by HPGS regulations individually in each region, most likely referring ASME guidelines **to be compatible with Japanese regulations.**



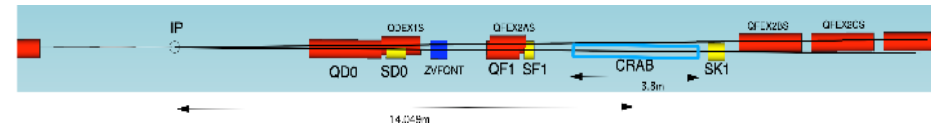
| Region Regulation | Americas ASME | Europe Eu-EN, TUV | Japan/Asia JP-HPGS Act |
|----------------------|--|----------------------|---------------------------|
| CM tech. design base | LCLS-II | Euro-XFEL | KEK-STF, AST-IFMIF |
| ILC CM design | Common CM design globally compatible to HPGS regulation in all regions, and most likely ASME guidelines to be compatible with Japanese regulations. | | |

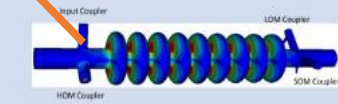
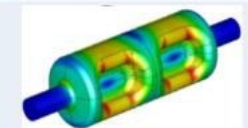
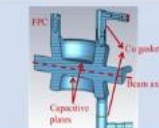

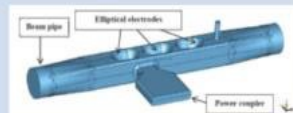
WP-prime 3: Crab Cavity Development with Two-Design Down-selection and Prototypes

- RF property simulation to optimize cavity design
- Pre-down-selection to choose two primary candidates
- Development and evaluation of **two prototype cavities**
- Demonstration of **synchronized operation** with prototypes
- Down-selection to choose final cavity design
- Cryomodule design based on final cavity design

| Item | Recent specification (after TDR) |
|--------------------------|----------------------------------|
| Beam energy | 125 GeV (e ⁻) |
| Crossing angle | 14 mrad |
| Installation site | 14 m from IP |
| RF repetition rate | 5 Hz |
| Bunch train length | 727 μsec |
| Bunch spacing | 554 nsec |
| Operational temperature | 2.0 K (?) |
| Cavity frequency | 1.3/3.9 GHz |
| Total kick voltage | 1.845/0.615 MV |
| Relative RF phase jitter | 0.023/0.069 deg rms (49 fs rms) |

two beamline distance $14.049\text{m} \times 0.014\text{rad} = 197\text{mm}$



| | | |
|--|-------------|---|
| Elliptical/Racetrack (3.9 GHz) | Lanc. Univ. |  |
| RF Dipole (RFD) | ODU |  |
| Double Quarter Wave (DQW) | CERN |  |
| Wide Open Waveguide (WOW) | BNL |  |
| Quasi-waveguide Multicell Resonator (QMIR) | FNAL |  |

WP-prime 3: Crab Cavity Development with the design down-selection

List of items:

| <i>Priority</i> | <i>Items</i> | Y1 | Y2 | Y3 | Y4 |
|-----------------|--|--------|--------|--------|--------|
| A | Decision of installation location with cryogenics/RF location accelerator tunnel | All | | | |
| A | Confirm the complete CC system specifications | All | | | |
| A | Development of CC cavity/coupler/tuner integrated design (ahead of Preliminary CC technology Down-selection) | EU, AM | | | |
| A | Preliminary CC technology down-selection (2 cavity options) | All | | | |
| A/B | CC Model-work and Prototype production and high-power validation of CC cavity/coupler/tuner integrated system (incl HPGS provision) for two primary candidates (ahead of Final CC technology Down-selection) | EU, AM | EU, AM | | |
| B | Perform harmonized operation of the two prototype cavities in a vertical test to verify ILC synchronization performance (cryo insert development and commercial optical RF synchronization system). | | EU, AM | EU, AM | |
| A/B | Final CC technology down-selection | | | All | |
| B | Preliminary Crab Prototype CM (pCM) design – confirming dressed cavity integration and compliance with beam-line specification (incl HPGS provision) | | | EU, AM | EU, AM |
| B | Final pCM engineering design prior to production | | | EU, AM | EU, AM |

Note: Production of pCM is assumed after Y5 (P3)

← We are here